

International Linear Collider Interaction Region Design (*Machine Detector Interface*)

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SLAC**

JLAB, May 6, 2010

MEIC at JLab: Machine Design Status

Andrew Hutton

Jefferson Lab

For the JLab EIC Study Group

EIC Collaboration Meeting, Stony Brook University, Jan. 10-12, 2010

Jefferson Lab
Thomas Jefferson National Accelerator Facility



ELIC Main Parameters

Beam Energy	GeV	250/10	150/7	60/5	60/3	12/3
Collision freq.	MHz			499		
Particles/bunch	10^{10}	1.1/3.1	0.5/3.25	0.74/2.9	1.1/6	0.47/2.3
Beam current	A	0.9/2.5	0.4/2.6	0.59/2.3	0.86/4.8	0.37/2.7
Energy spread	10^{-4}			~ 3		
RMS bunch length	mm	5	5	5	5	50
Horiz. emit., norm.	μm	0.7/51	0.5/43	0.56/85	0.8/75	0.18/80
Vert. emit. Norm.	μm	0.03/2	0.03/2.87	0.11/17	0.8/75	0.18/80
Horizontal beta-star	mm	125	75	25	25	5
Vertical beta-star	mm			5		
Vert. b-b tune shift/IP		0.01/0.1	0.015/.05	0.01/0.03	.015/.08	.015/.013
Laslett tune shift	p-beam	0.1	0.1	0.1	0.054	0.1
Peak Lumi/IP, 10^{34}	$\text{cm}^{-2}\text{s}^{-1}$	11	4.1	1.9	4.0	0.59

High energy

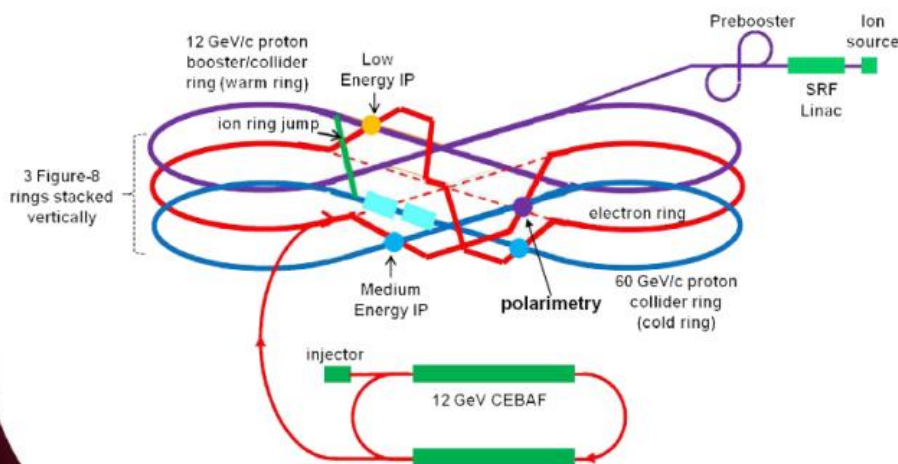
Medium energy

Low energy

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MEIC: Detailed Layout



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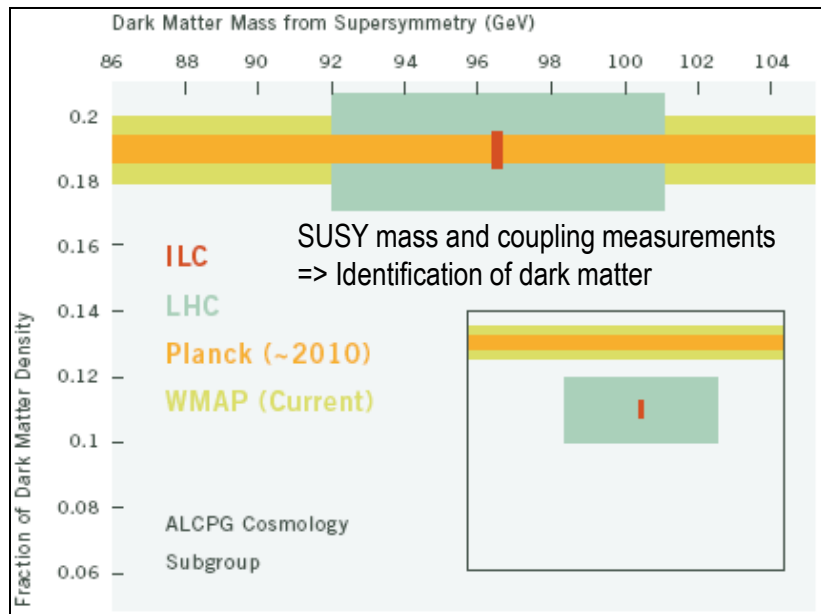


MEIC Critical Accelerator R&D

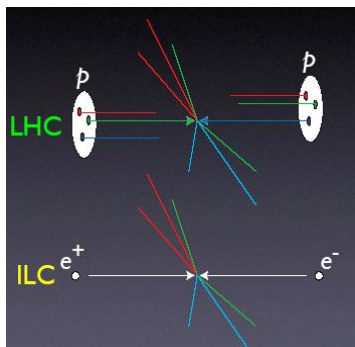
We have identified the following critical R&D for MEIC at JLab

- Interaction Region design with chromatic compensation
- Electron cooling
- Crab crossing and crab cavity
- Forming high intensity low energy ion beam
- Beam-beam effect
- Beam polarization and tracking
- Traveling focusing for very low energy ion beam

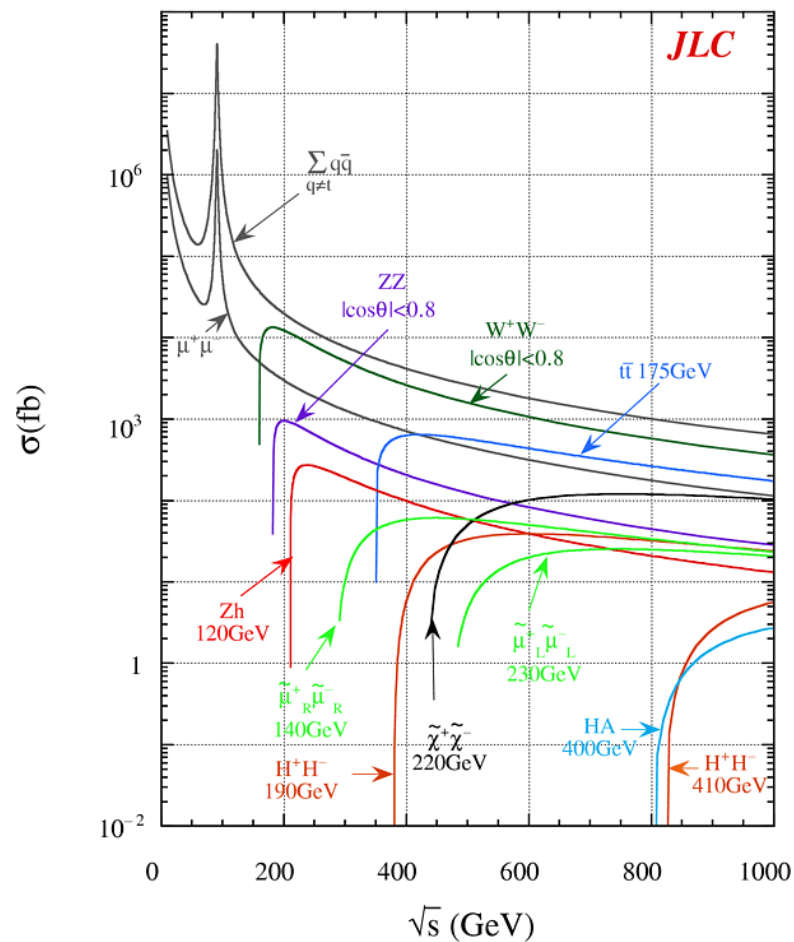
Level of R&D	Low-to-Medium Energy (12x3 GeV/c) & (60x5 GeV/c)	High Energy (up to 250x10 GeV)
Challenging		
Semi Challenging	IR design/chromaticity Electron cooling Traveling focusing (for very low ion energy)	IR design/chromaticity Electron cooling
Likely	Crab crossing/crab cavity High intensity low energy ion beam	Crab crossing/crab cavity High intensity low energy ion beam
Know-how	Spin tracking Beam-Beam	Spin tracking Beam-beam



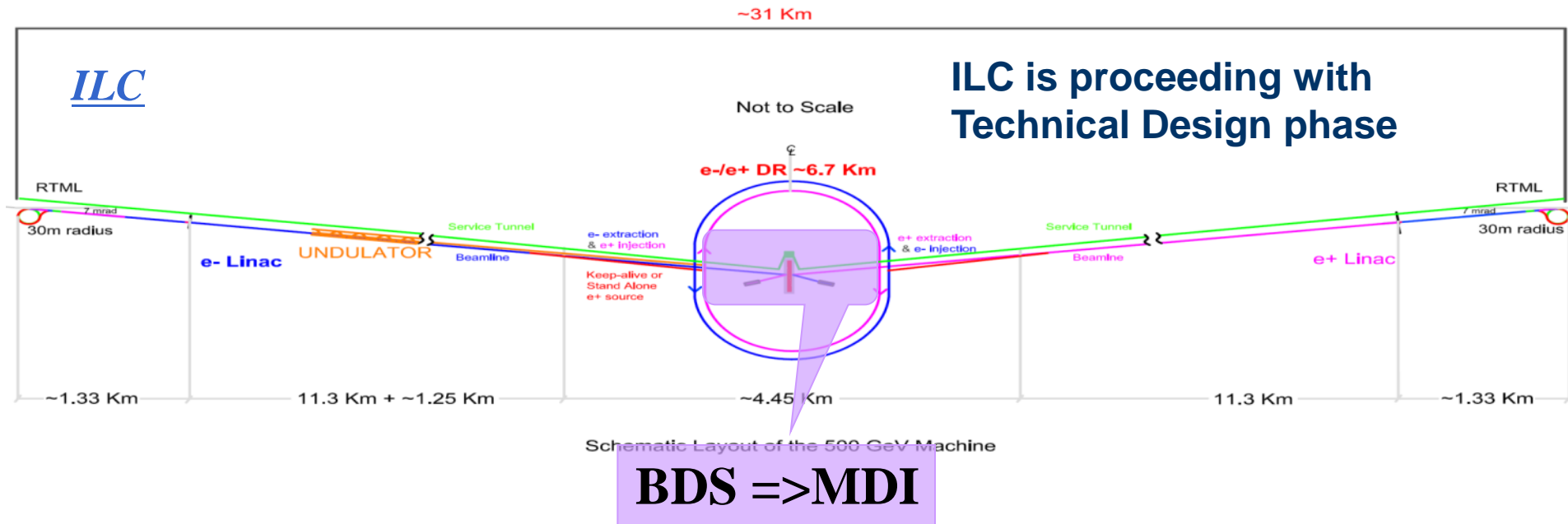
- o Higgs Mechanism
- o Supersymmetry
- o Strong Electroweak Symmetry Breaking
- o Precision Measurements



Realization of ILC experimental potential requires rigorous design of detectors and robust MDI

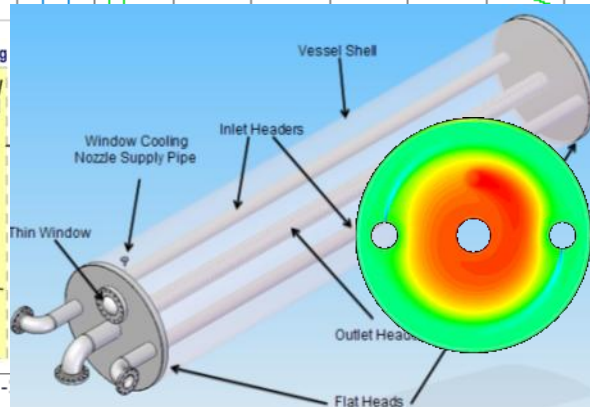
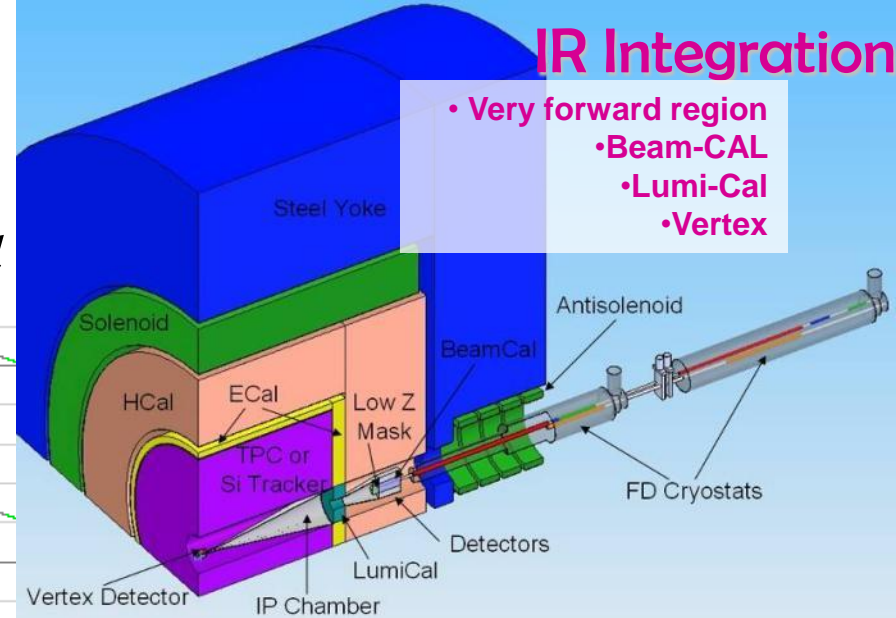
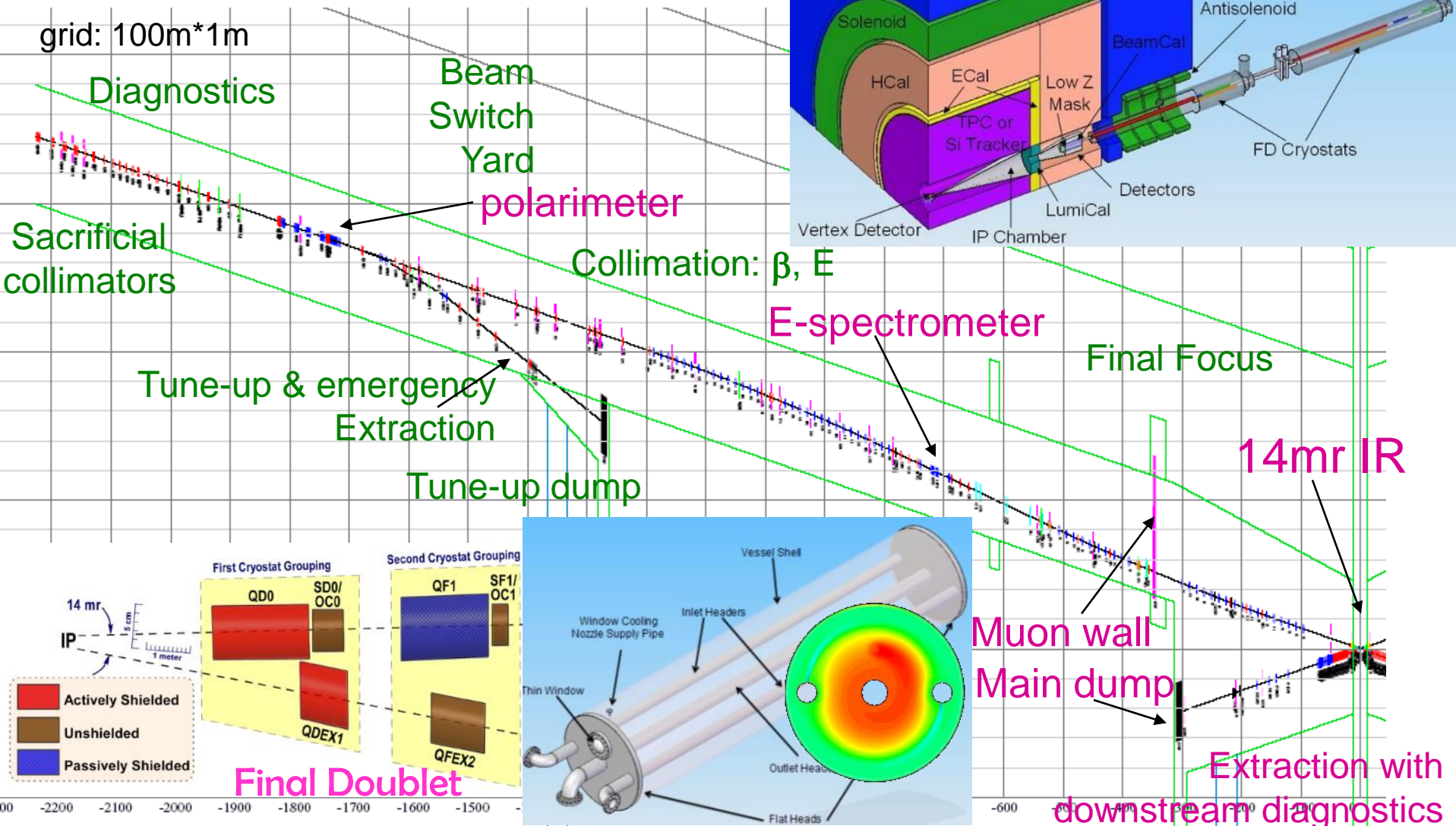


Beam Delivery System & MDI in ILC

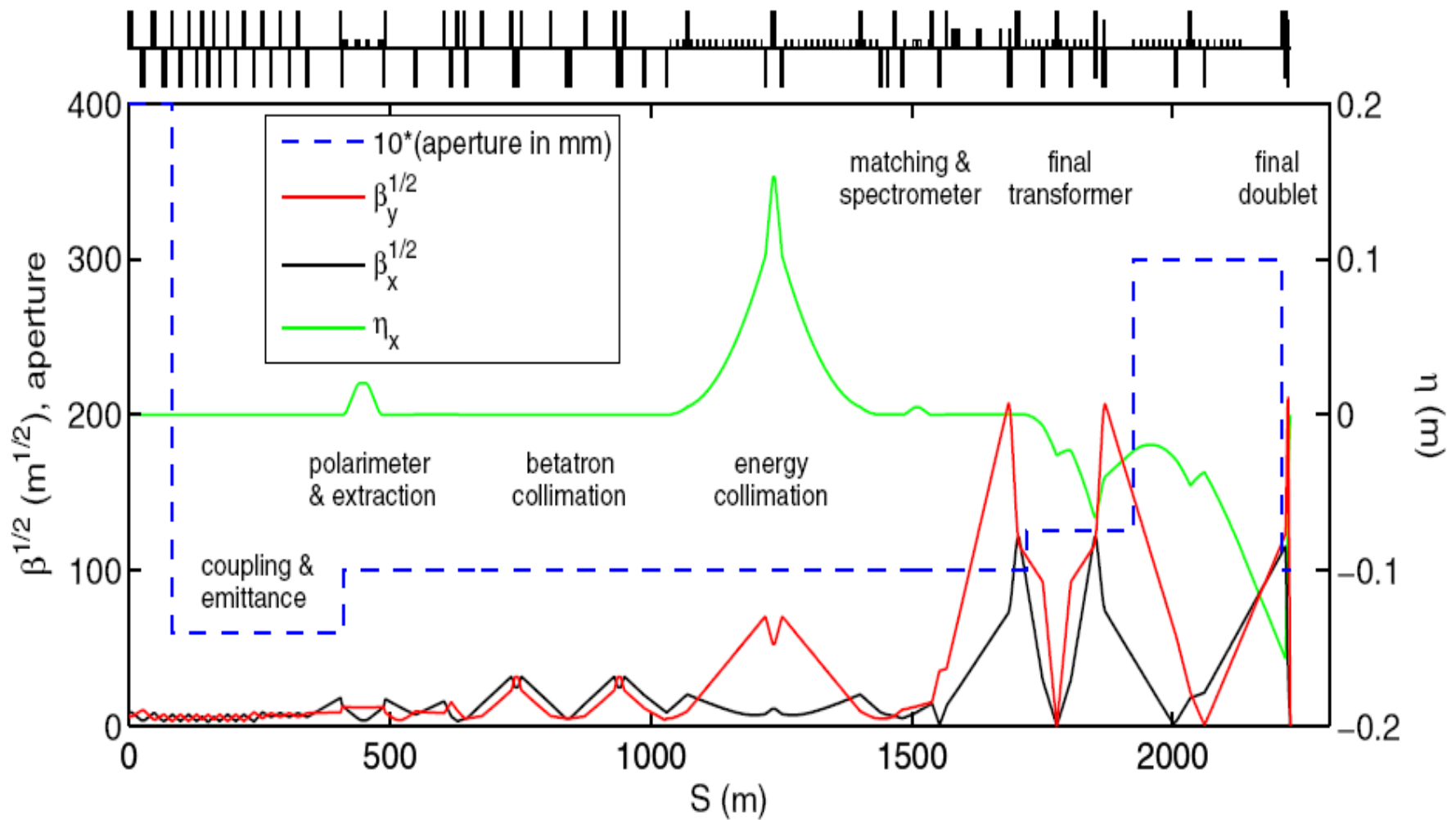


Beam Delivery & MDI elements

1TeV CM, single IR, two detectors, push-pull



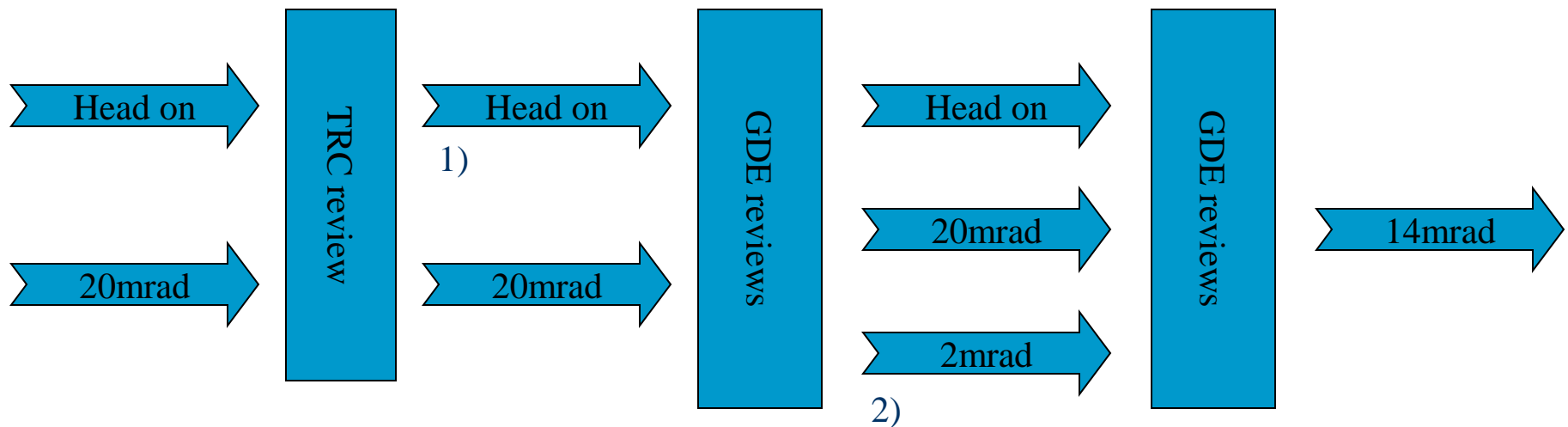
ILC BDS Optical Functions



ILC BDS RDR Parameters

Length (linac exit to IP distance)/side	m	2226
Length of main (tune-up) extraction line	m	300 (467)
Max Energy/beam (with more magnets)	GeV	250 (500)
Distance from IP to first quad, L^*	m	3.5-(4.5)
Crossing angle at the IP	mrاد	14
Nominal beam size at IP, σ^* , x/y	nm	655/5.7
Nominal beam divergence at IP, θ^* , x/y	μ rad	31/14
Nominal beta-function at IP, β^* , x/y	mm	21/0.4
Nominal bunch length, σ_z	μ m	300
Nominal disruption parameters, x/y		0.162/18.5
Nominal bunch population, N		2×10^{10}
Max beam power at main and tune-up dumps	MW	18
Preferred entrance train to train jitter	σ	< 0.5
Preferred entrance bunch to bunch jitter	σ	< 0.1
Typical nominal collimation depth, x/y		8–10/60
Vacuum pressure level, near/far from IP	nTorr	1/50

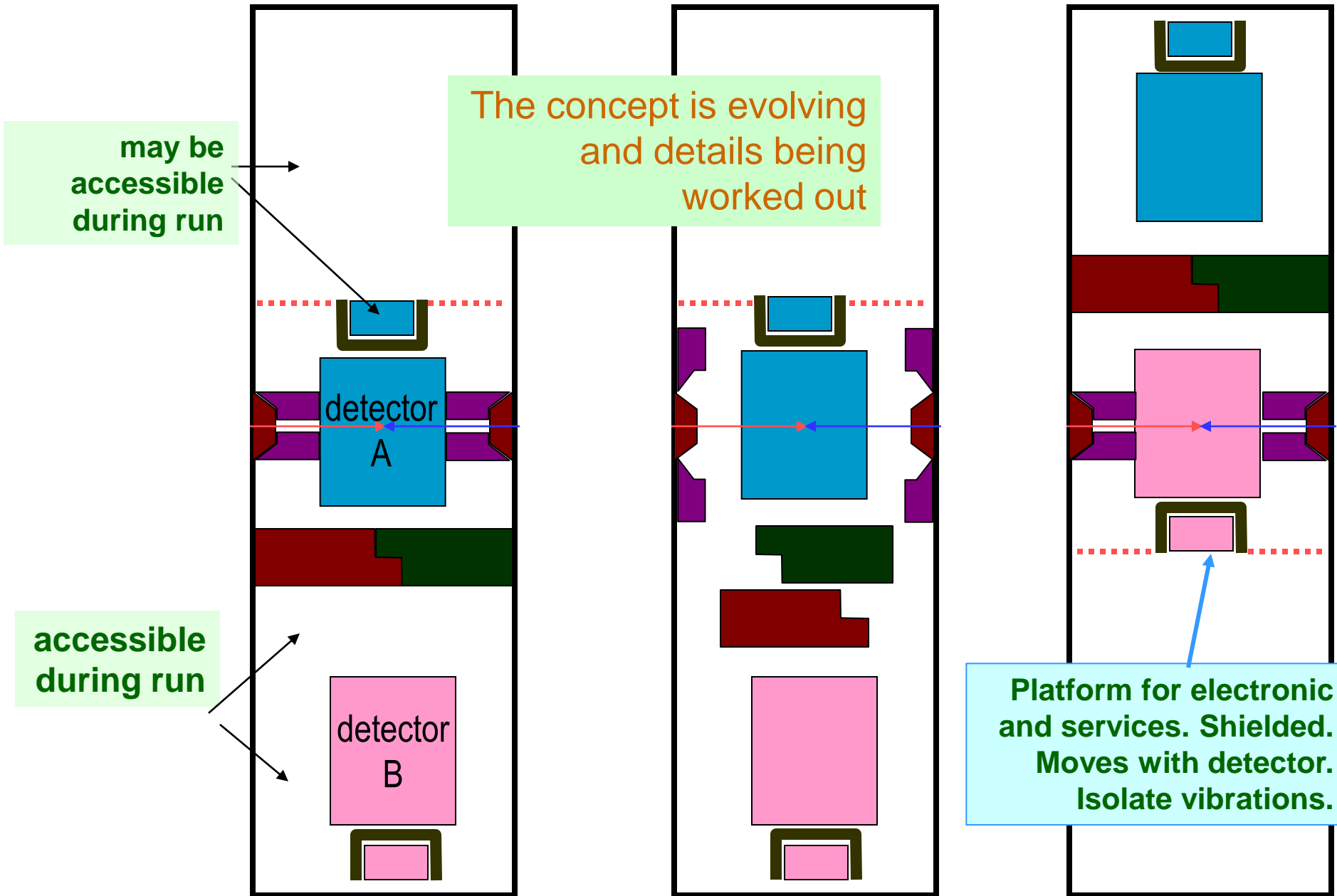
BDS & MDI Configuration Evolution



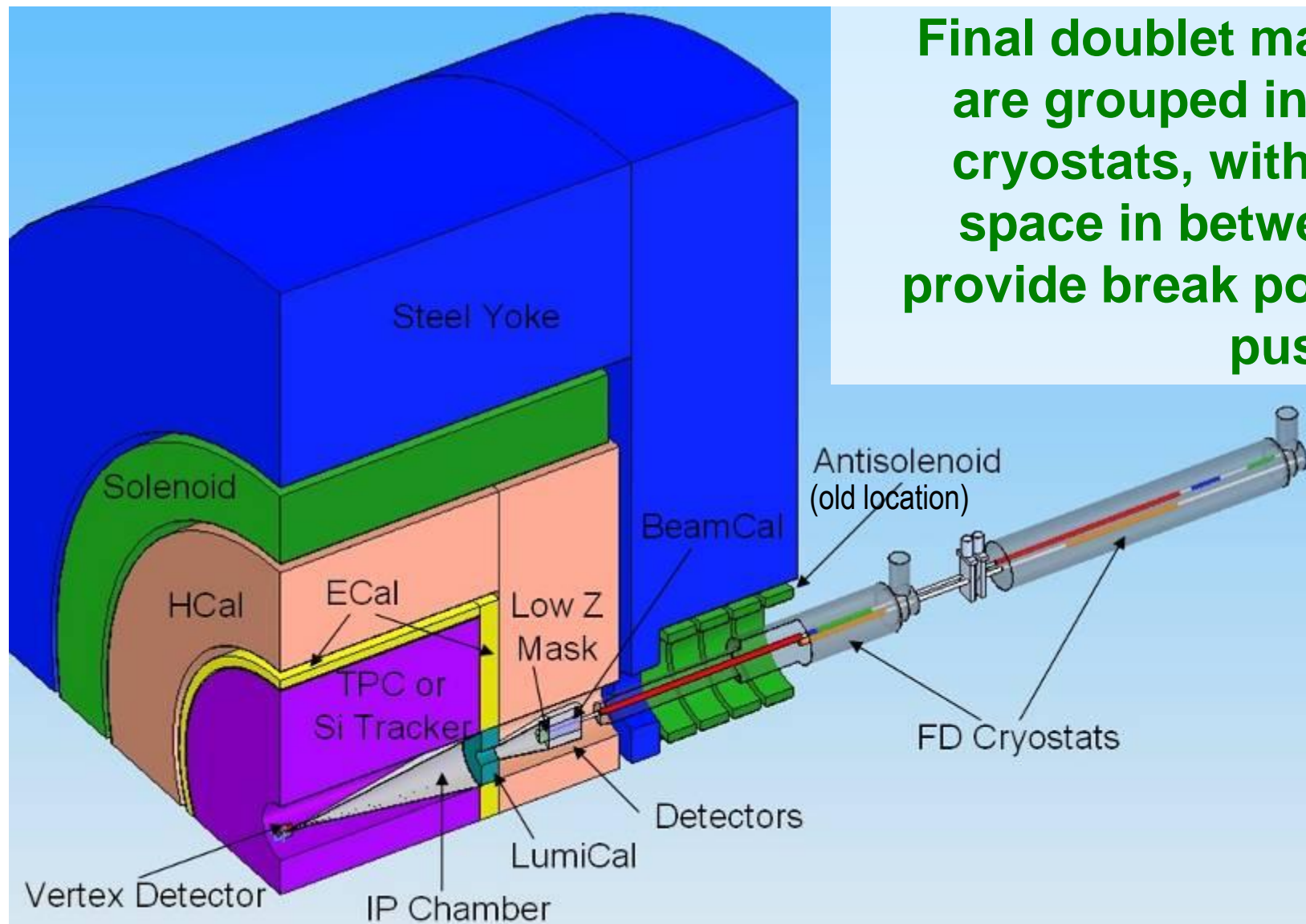
- **Evolution of BDS MDI configuration**

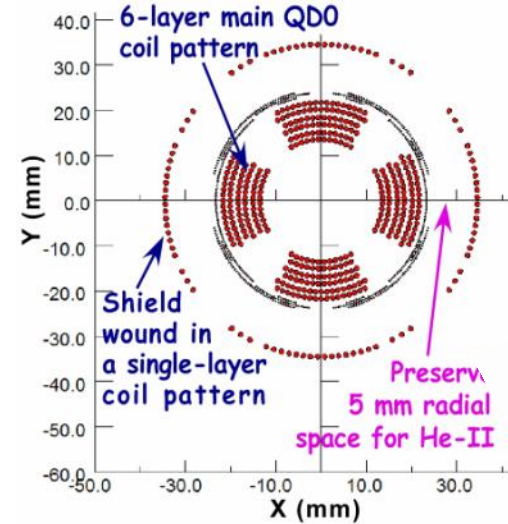
- Head on; small crossing angle; large crossing angle
 - MDI & Detector performance were the major criteria for selection of more optimal configuration at every review or decision point
- 1) Found unforeseen losses of beamstrahlung photons on extraction septum blade
 - 2) Identified issues with losses of extracted beam, and its SR; realized cost non-effectiveness of the design

Concept of single IR with two detectors



IR integration

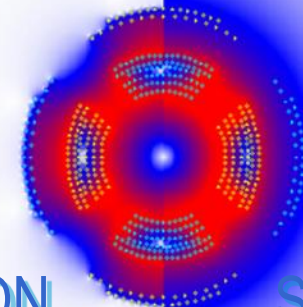




Actively shielded QD0



BNL

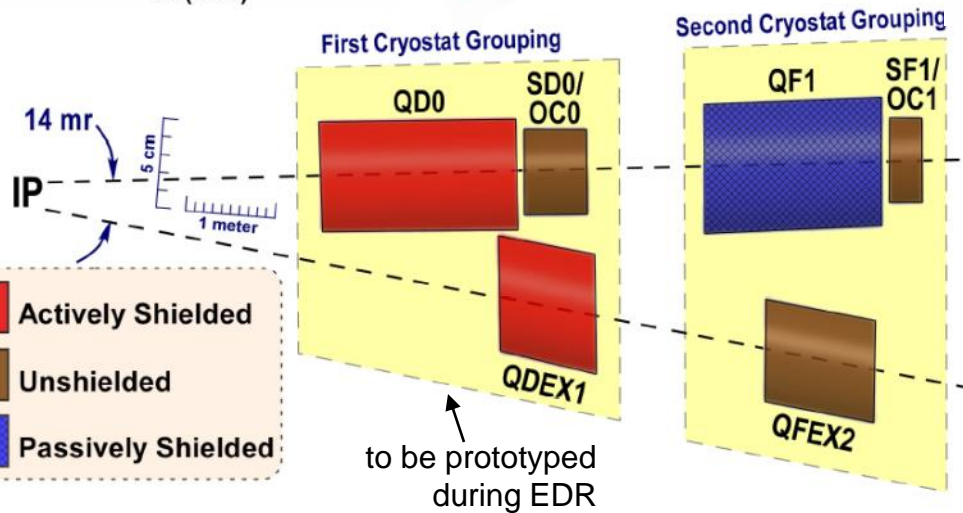
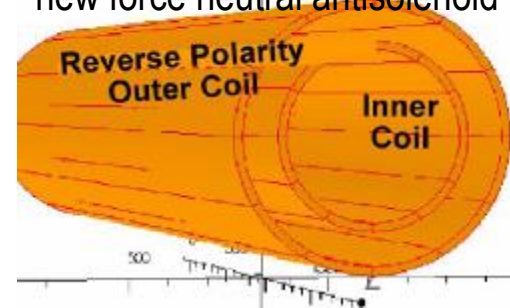


Shield ON

Intensity of color represents value of magnetic field.

Shield OFF

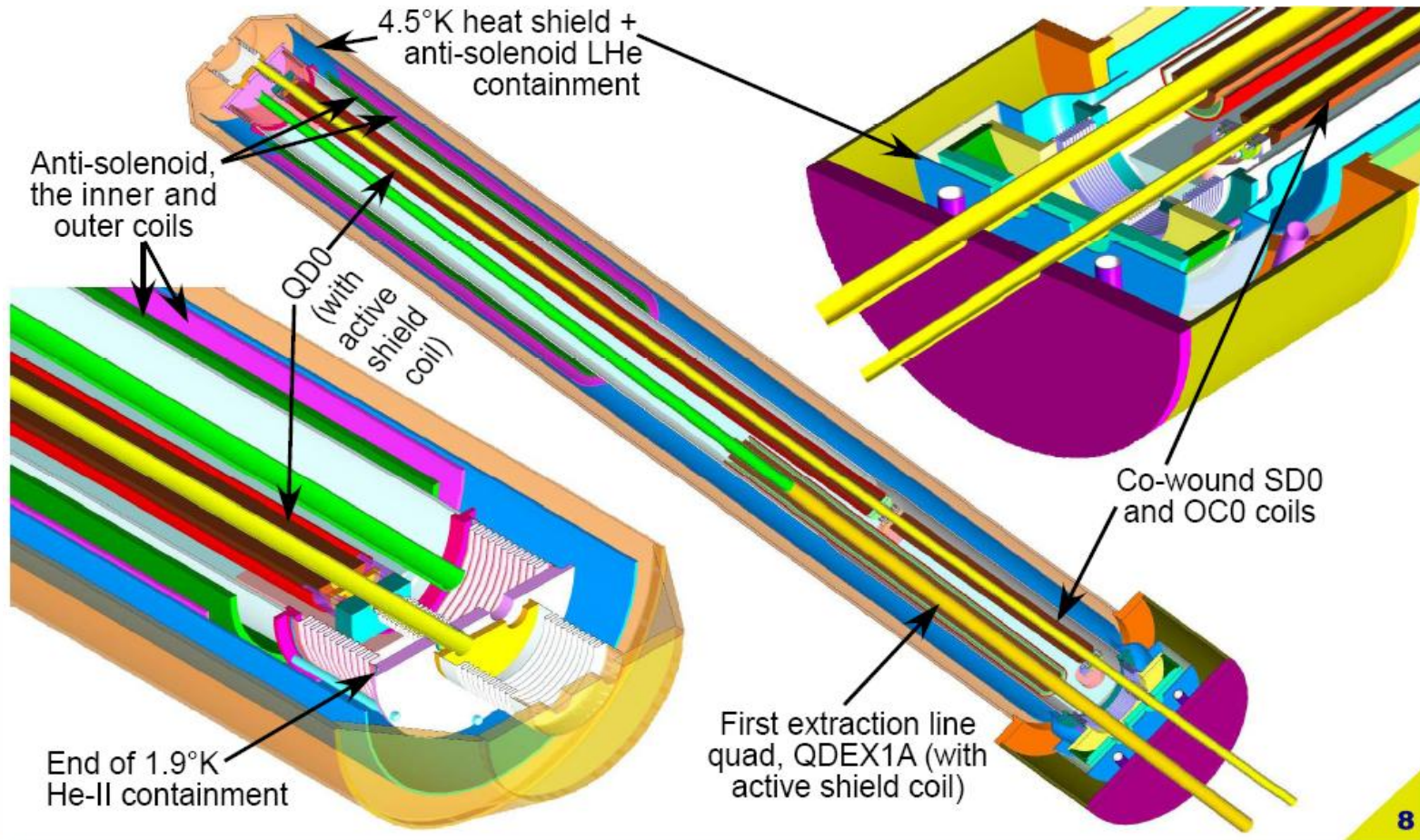
Two Coils; Different Radii
new force neutral antisolenoid



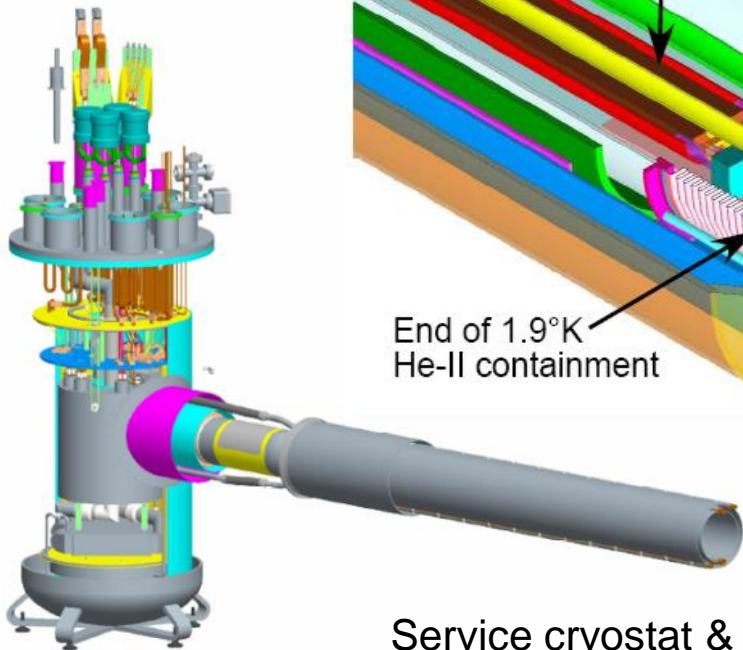
- Interaction region uses compact self-shielding SC magnets
 - Independent adjustment of in- & out-going beamlines
 - Force-neutral anti-solenoid for local coupling correction

IR Magnets

BNL



8



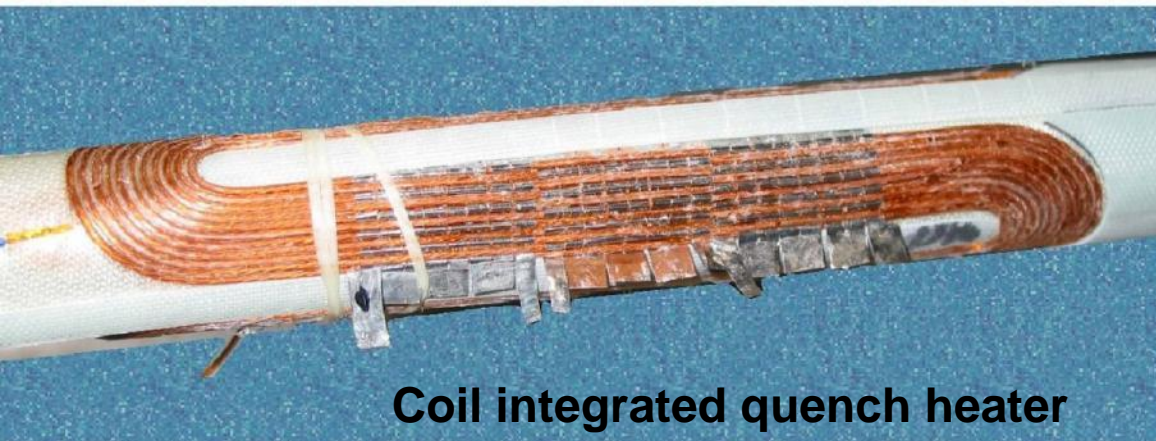
Service cryostat & cryo connections

IR magnets prototypes at BNL

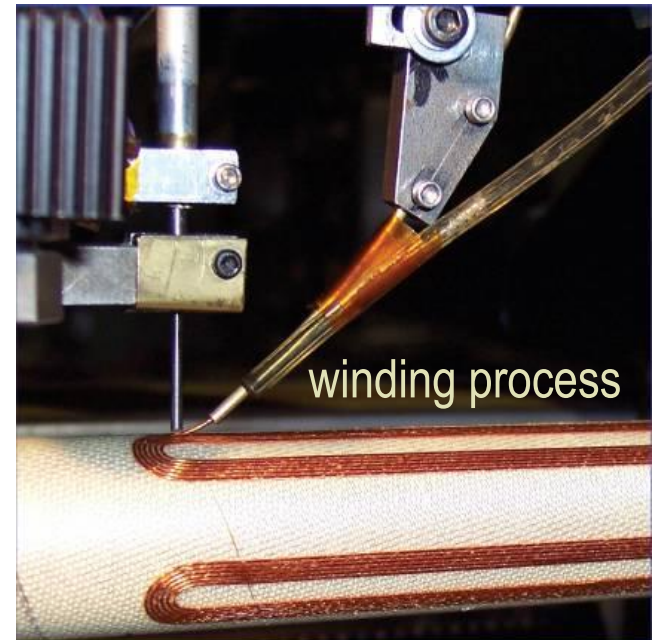
BNL prototype of self shielded quad



prototype of sextupole-octupole magnet

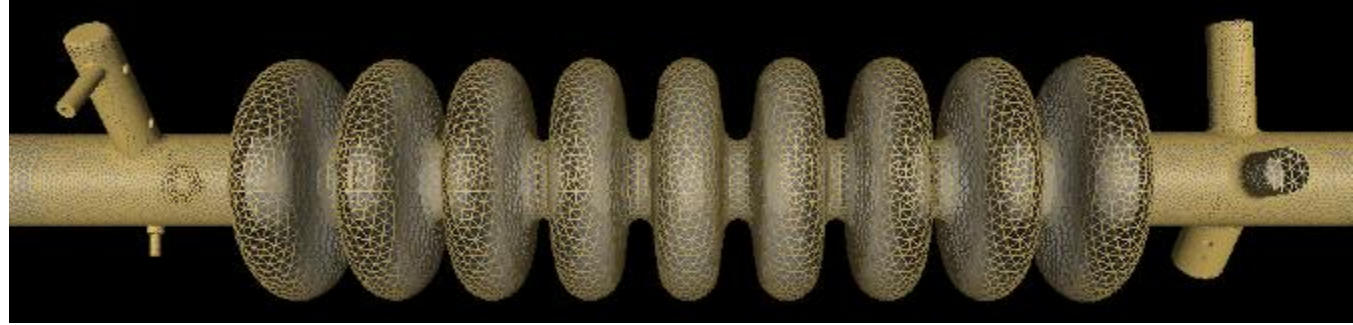


Coil integrated quench heater



winding process

Crab cavity design

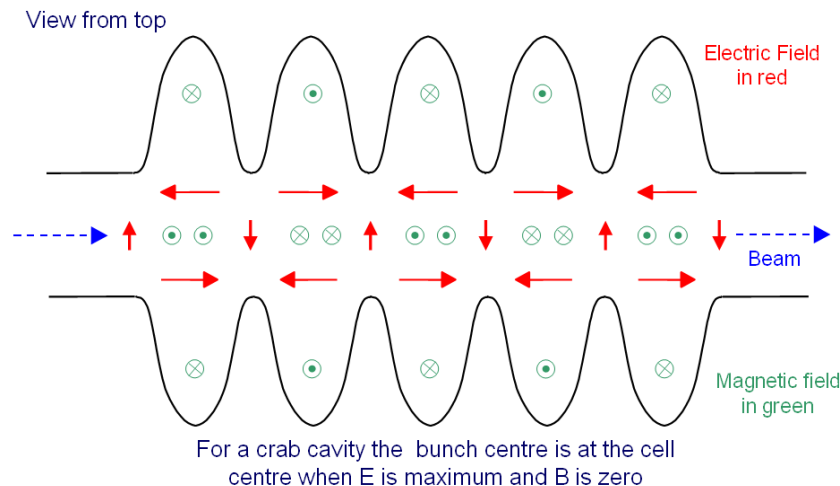
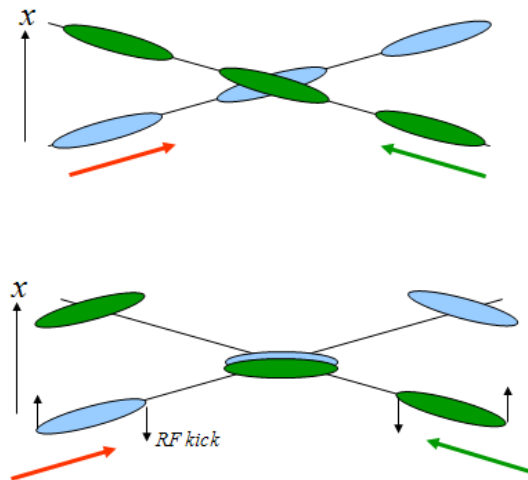


FNAL 3.9GHz 9-cell cavity in Opega3p. *K.Ko, et al*

- Prototypes of crab cavity built at FNAL and 3d RF models
- Design & prototypes been done by UK-FNAL-SLAC collaboration

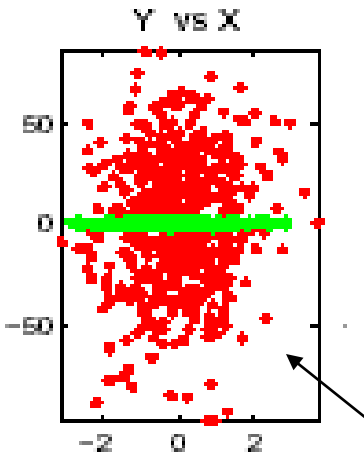


3.9GHz cavity achieved 7.5 MV/m (FNAL)

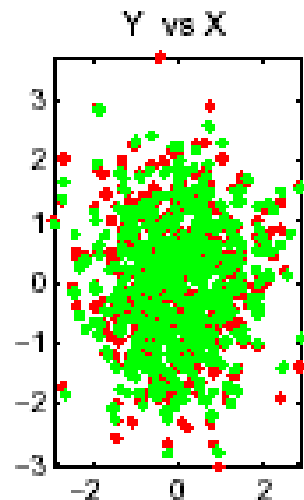


TM110 Dipole mode cavity

IR coupling compensation



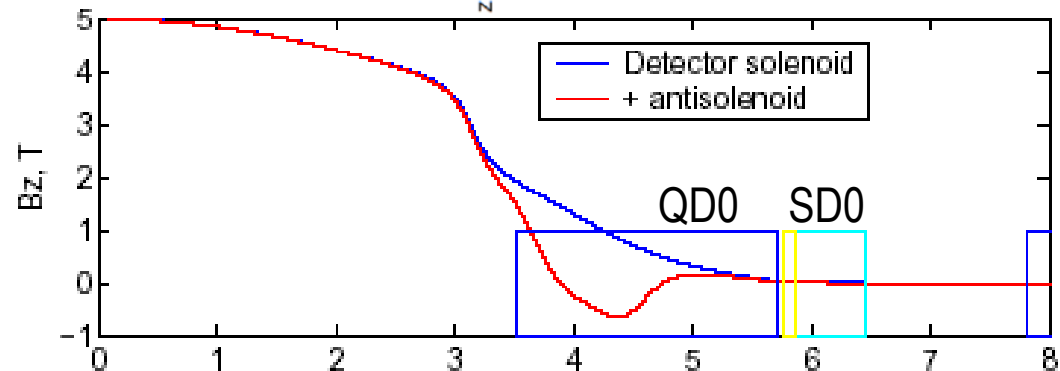
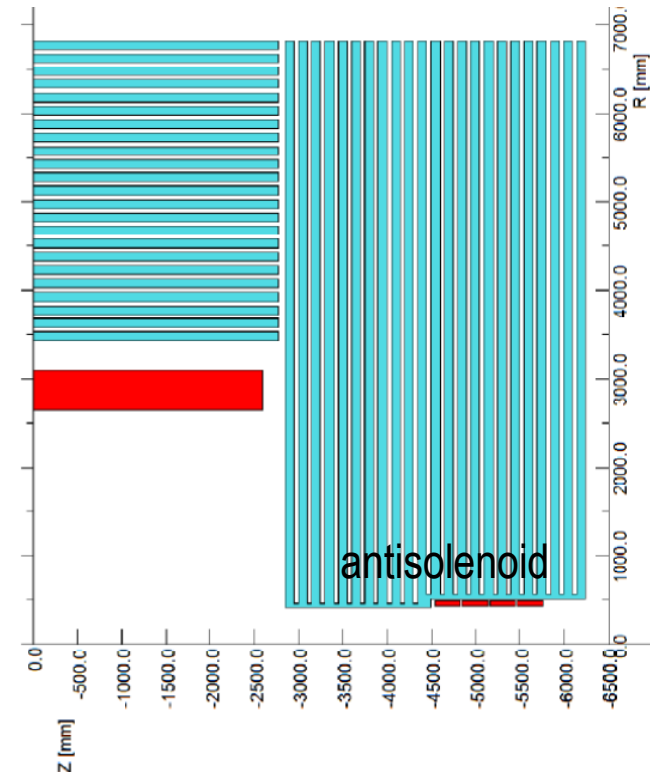
without
compensation
 $\sigma_y / \sigma_y(0) = 32$



with compensation by
antisolenoid
 $\sigma_y / \sigma_y(0) < 1.01$

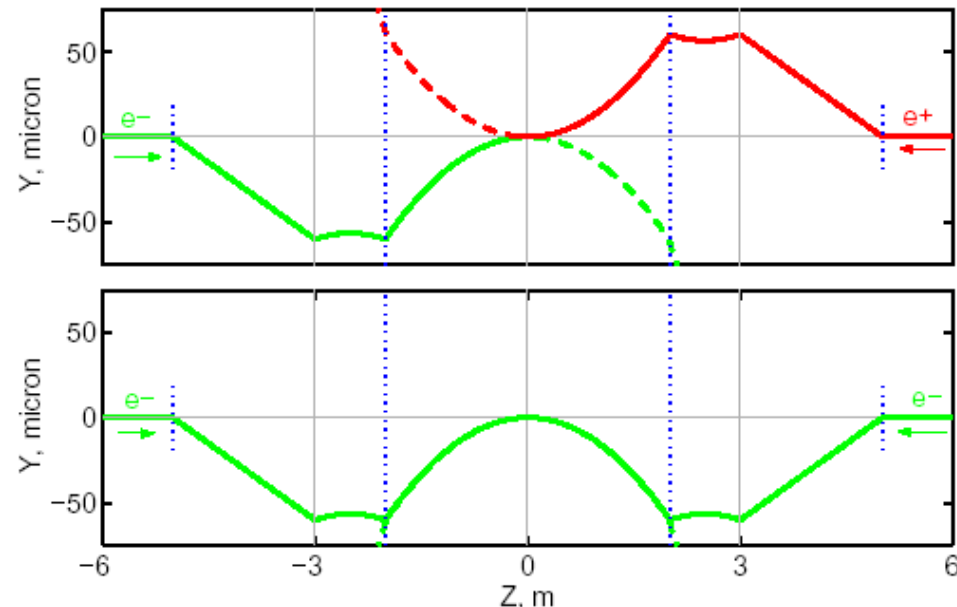
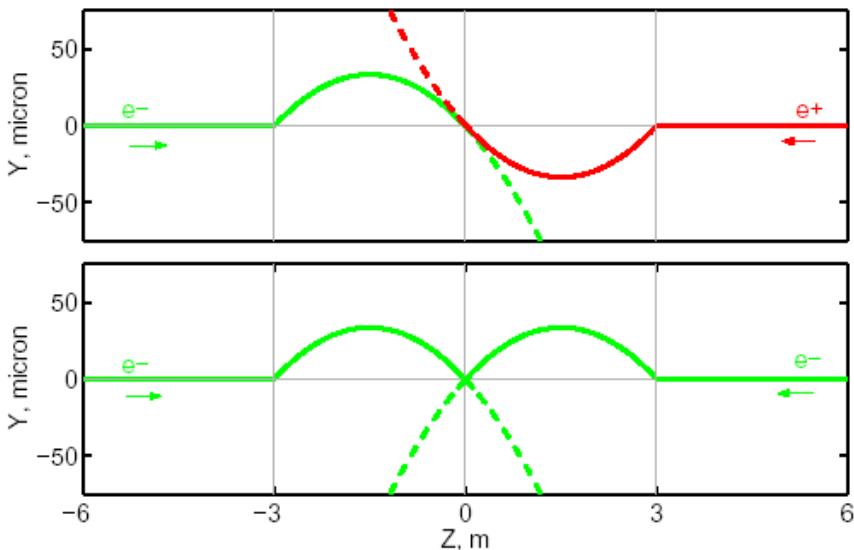
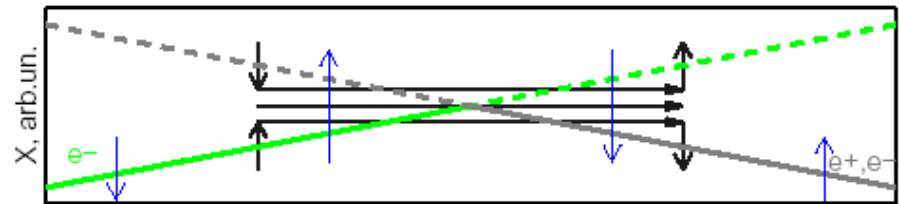
When detector solenoid overlaps
QD0, coupling between y & x' and y
& E causes large (30 – 190 times)
increase of IP size (**green**=detector
solenoid OFF, **red**=ON)

Even though traditional use of skew
quads could reduce the effect, the
local compensation of the fringe field
(with a little skew tuning) is the most
efficient way to ensure correction over
wide range of beam energies

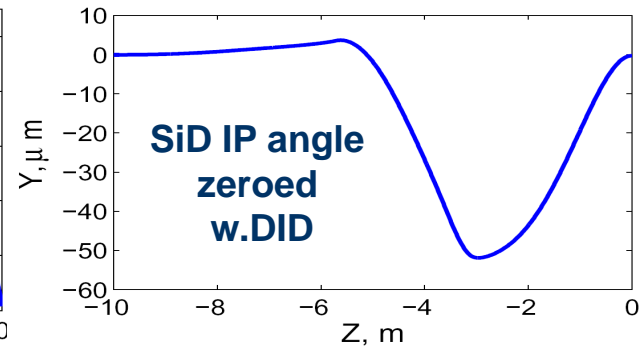
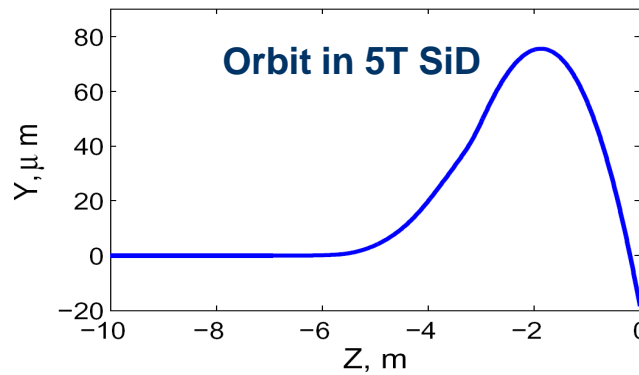


Detector Integrated Dipole

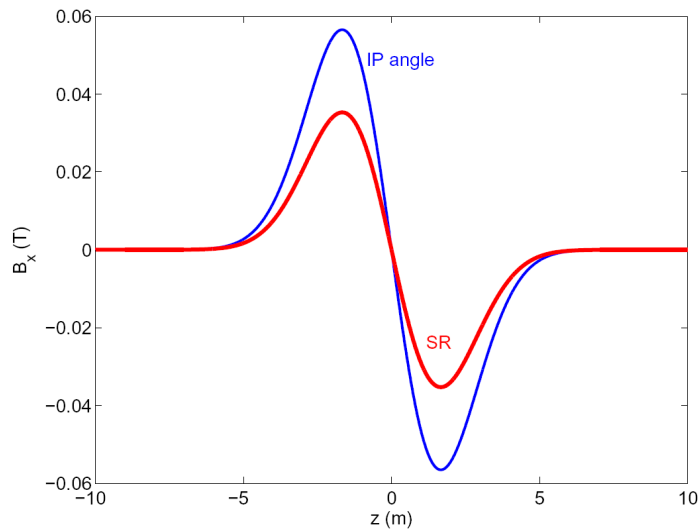
- With a crossing angle, when beams cross solenoid field, vertical orbit arise
- For e^+e^- the orbit is anti-symmetrical and beams still collide head-on
- If the vertical angle is undesirable (to preserve spin orientation or the e^-e^- luminosity), it can be compensated locally with DID
- Alternatively, negative polarity of DID may be useful to reduce angular spread of beam-beam pairs (anti-DID)



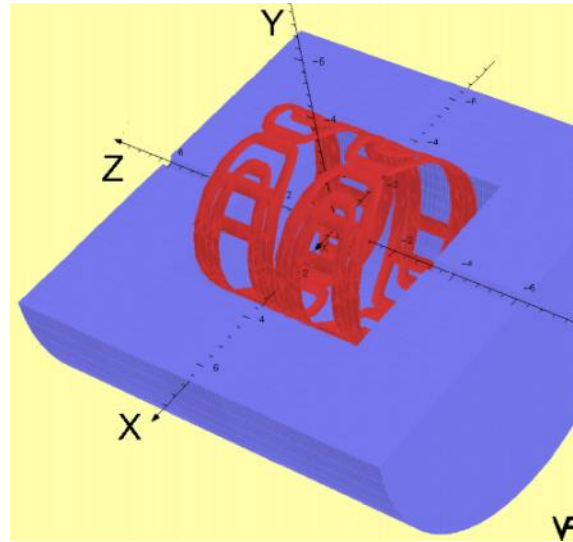
Use of DID or anti-DID



DID field shape and scheme



DID case



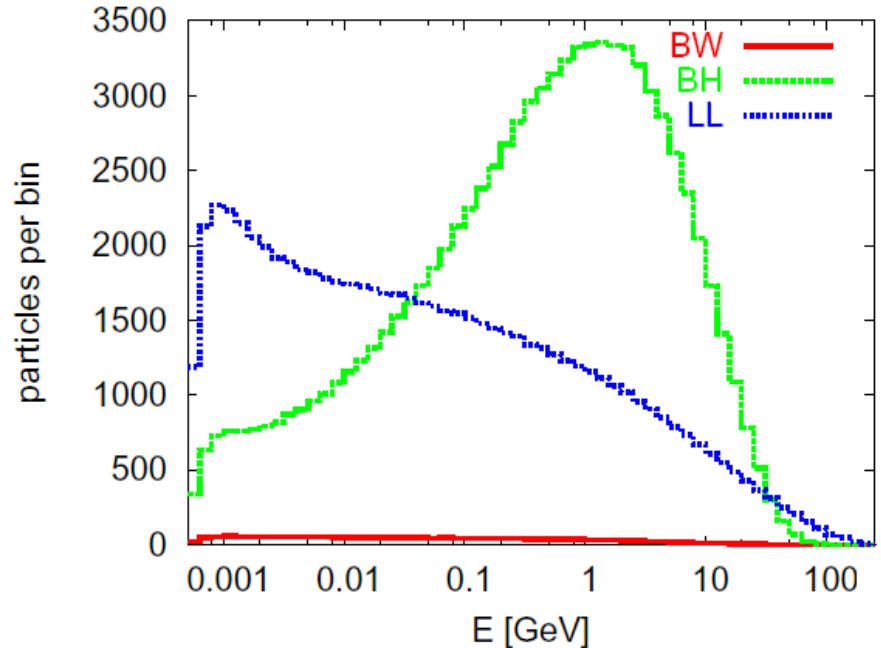
- The negative polarity of DID is also possible (called anti-DID)

• In this case the vertical angle at the IP is somewhat increased, but the background conditions due to low energy pairs (see below) and are improved

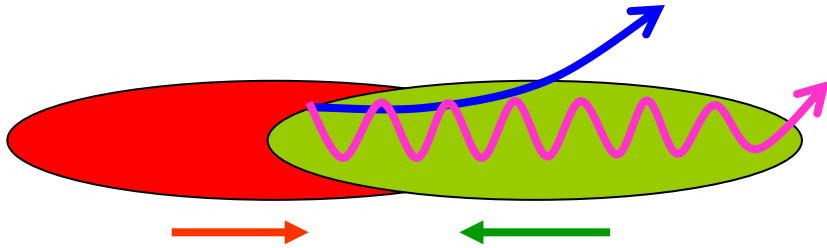
Pair production

- Beamstrahlung photons, particles of beams or virtual photons interact, and create e^+e^- -pairs.
- Three processes are important for incoherent pair production ($\Upsilon < 0.6$):
 - Breit-Wheeler process ($\gamma\gamma \rightarrow e^+e^-$)
 - Bethe-Heitler process ($e^\pm\gamma \rightarrow e^\pm e^+e^-$)
 - Landau-Lifshitz process ($e^+e^- \rightarrow e^+e^-e^+e^-$)

Spectrum of pairs



Pair production



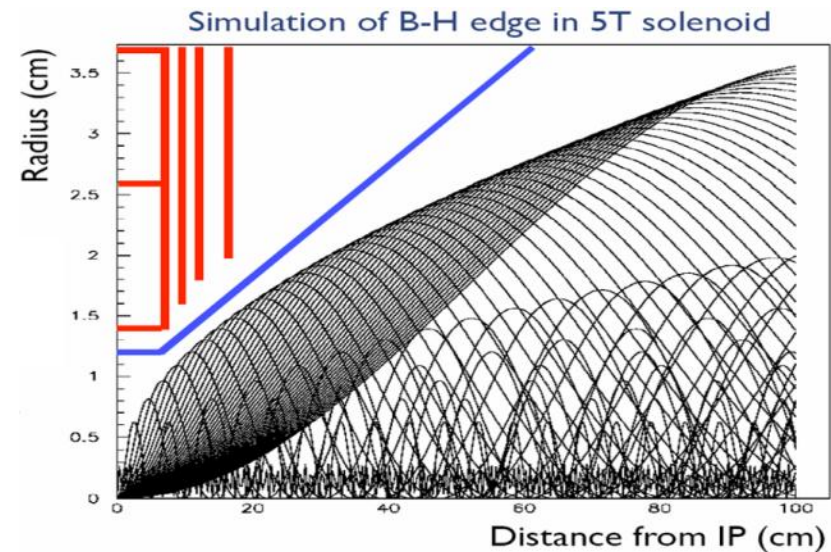
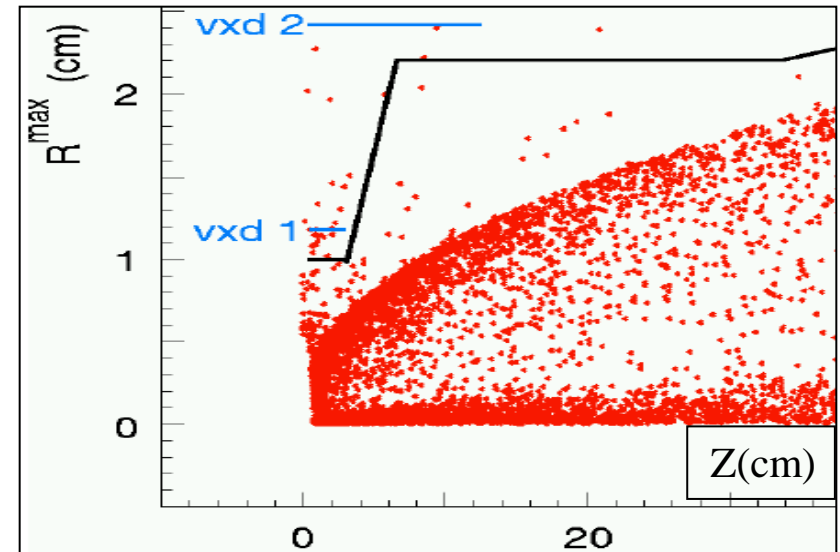
Pairs are potential source of background.

Pairs are affected by the beam (focused or defocused)

Most important: angle with beam axis (θ) and transverse momentum P_T .

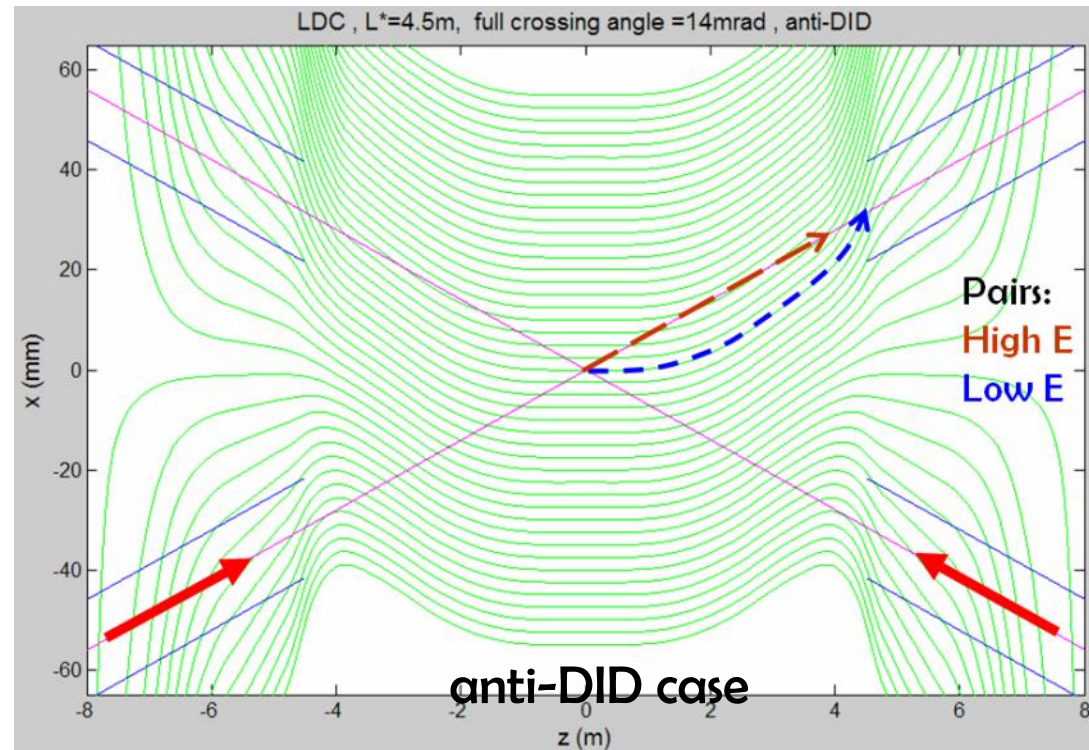
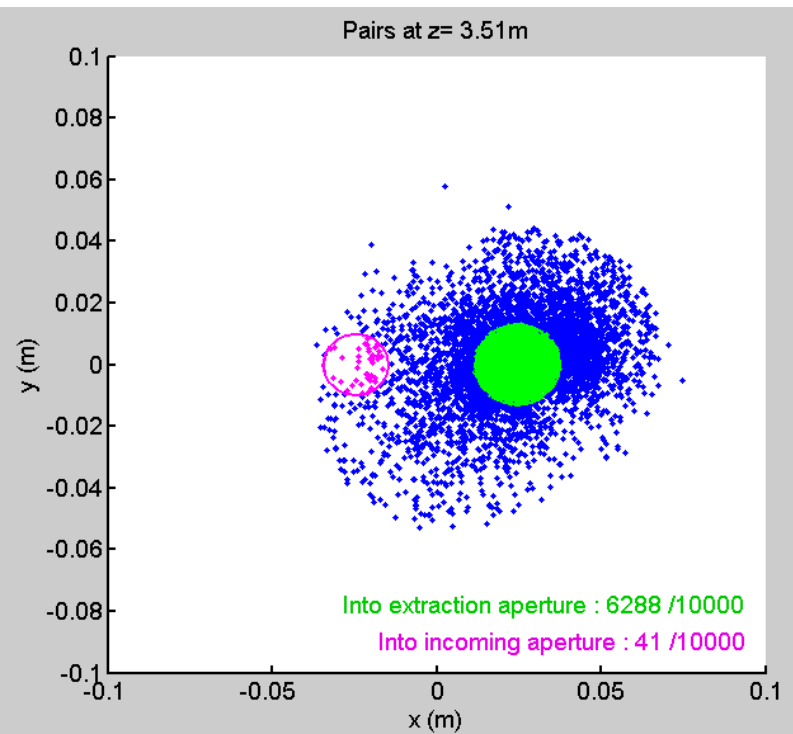
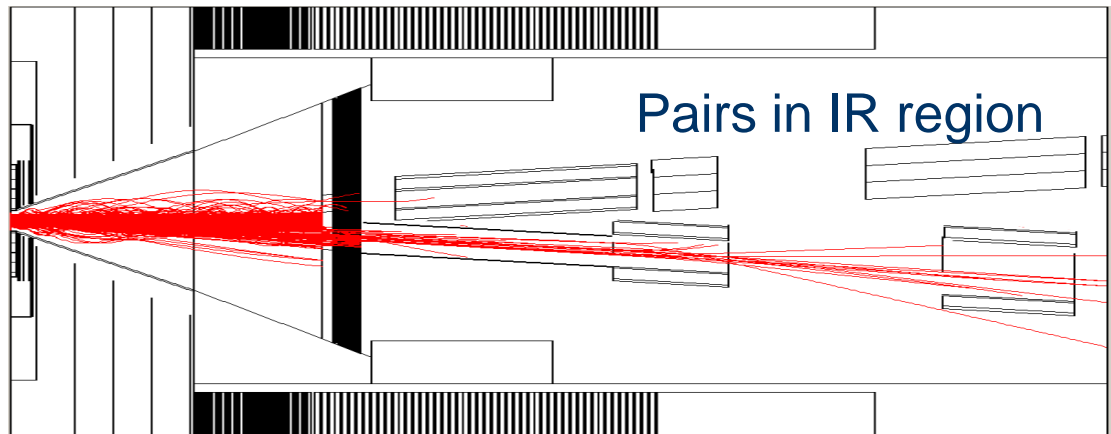
Pairs are curled by the solenoid field of detector.

Geometry of vertex detector and vacuum chamber chosen in such a way that most of pairs do not hit the apertures.

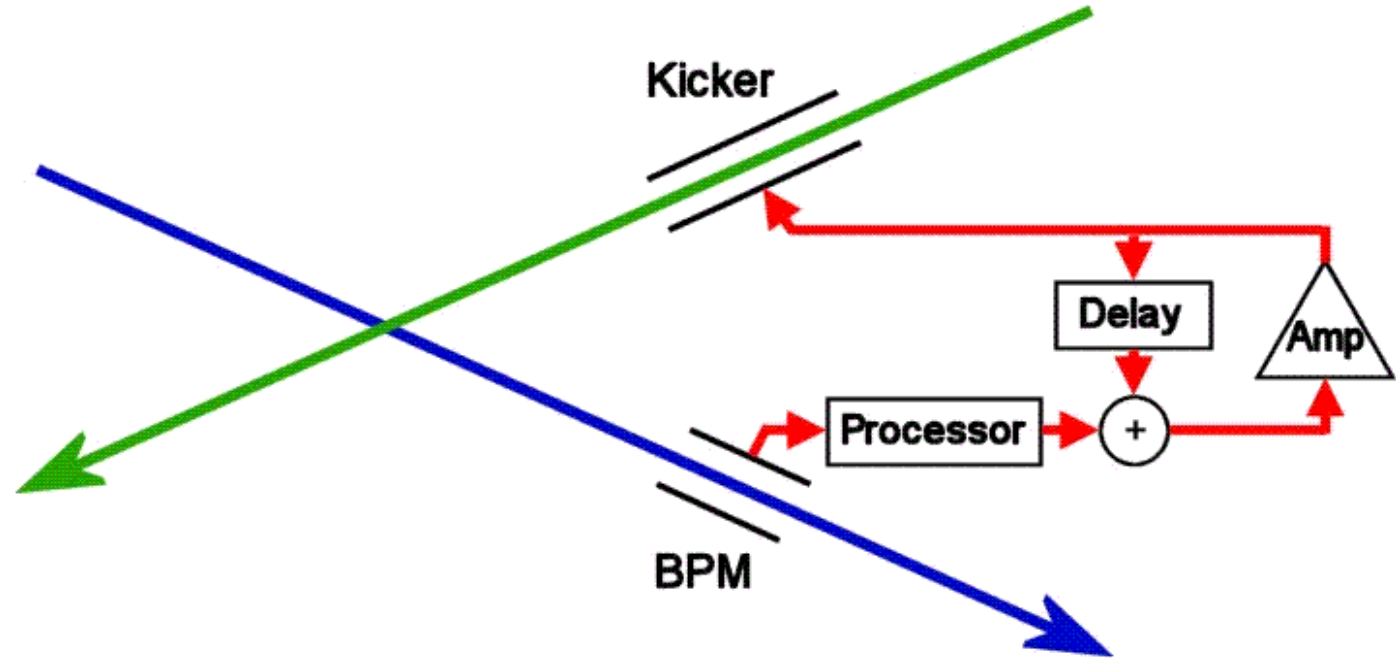


Use of anti-DID to direct pairs

Anti-DID field can be used to direct most of pairs into extraction hole and thus improve somewhat the background conditions



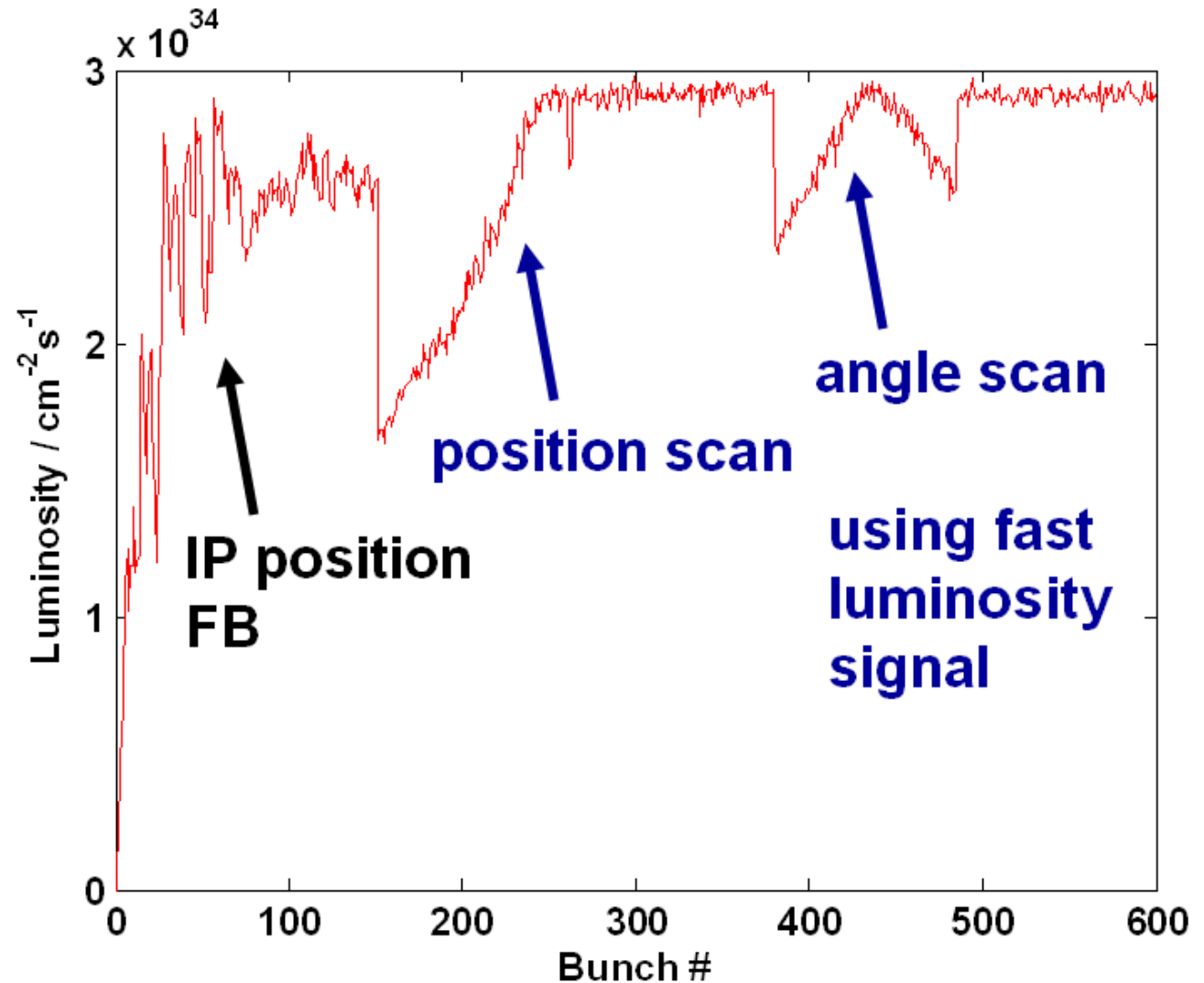
Beam-Beam orbit feedback



use strong beam-beam kick to keep beams colliding

ILC intratrain simulation

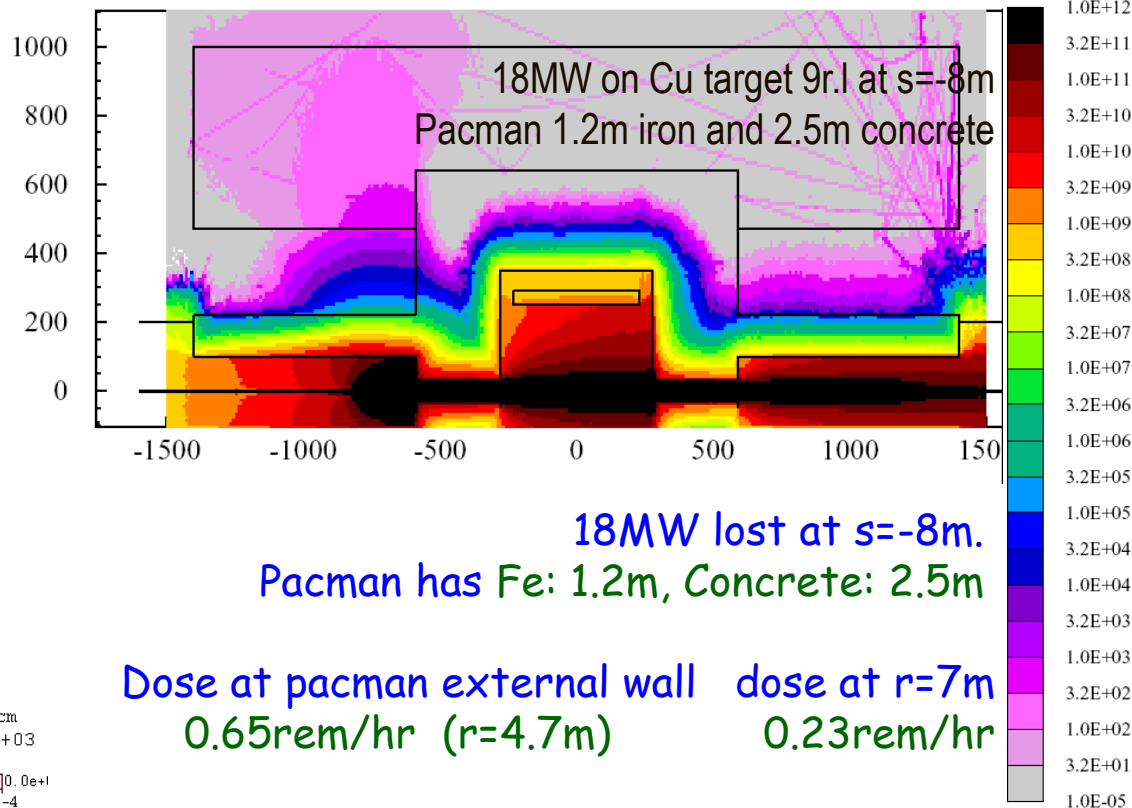
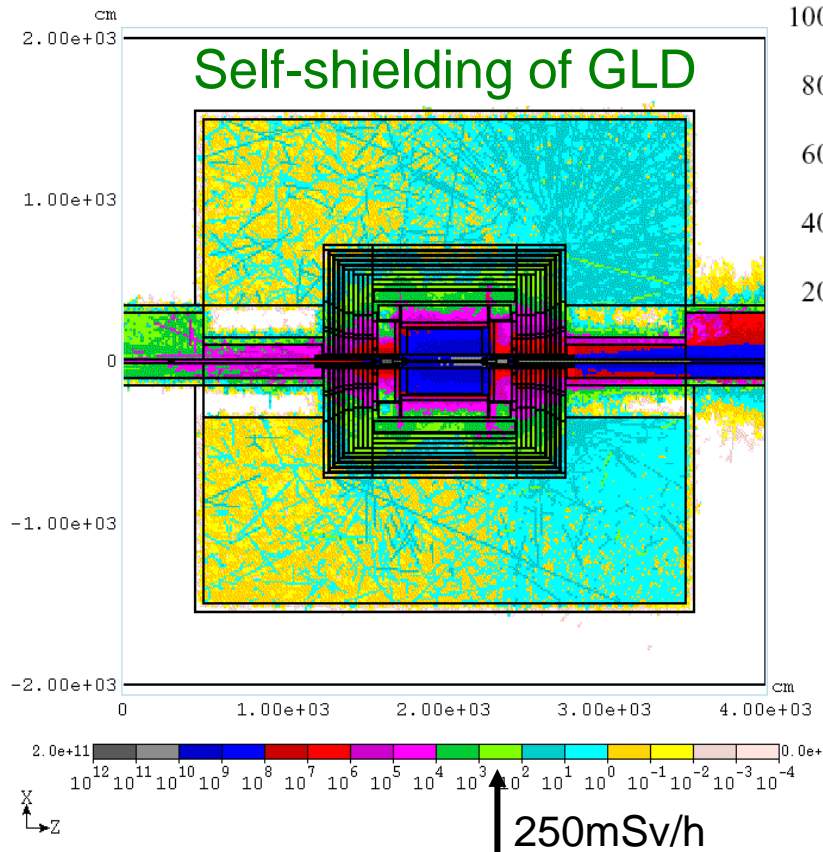
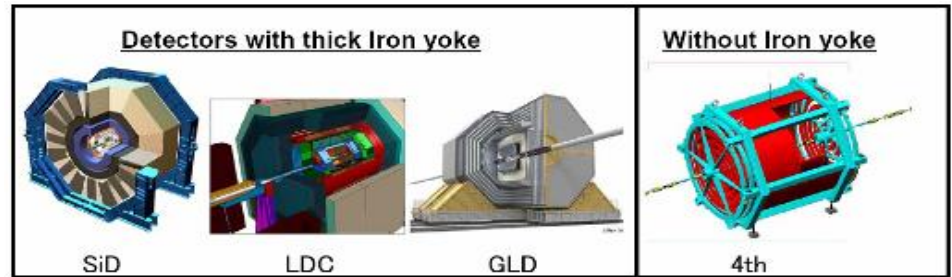
ILC intratrain feedback (IP position and angle optimization), simulated with realistic errors in the linac and “banana” bunches.



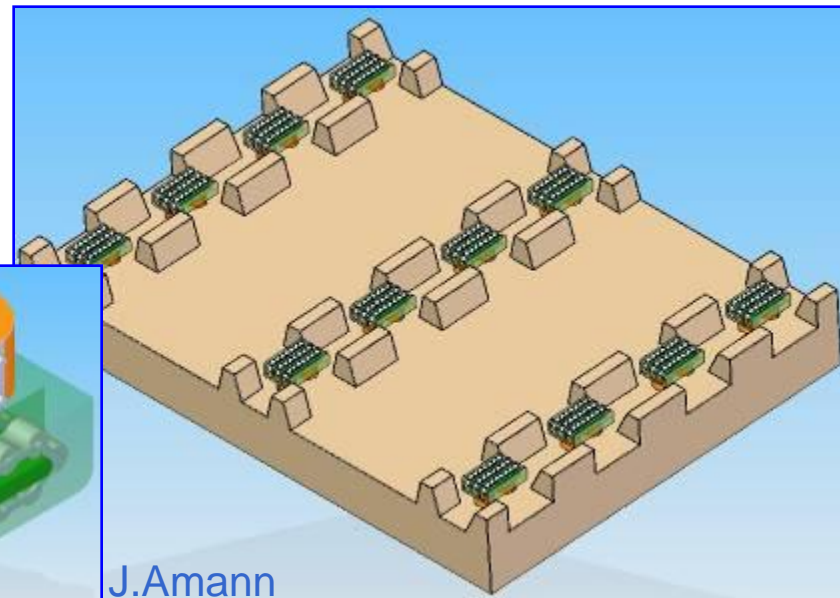
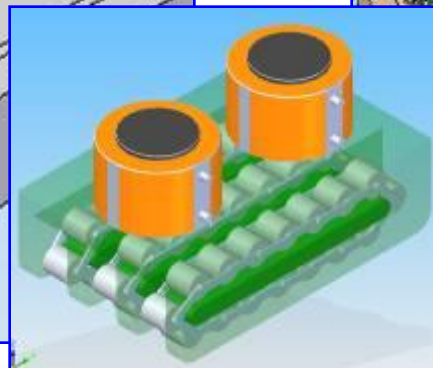
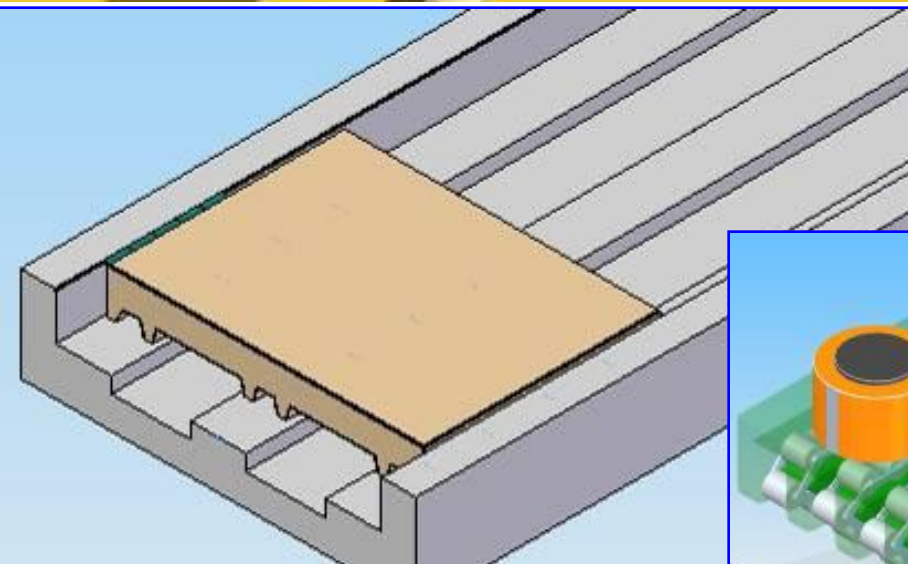
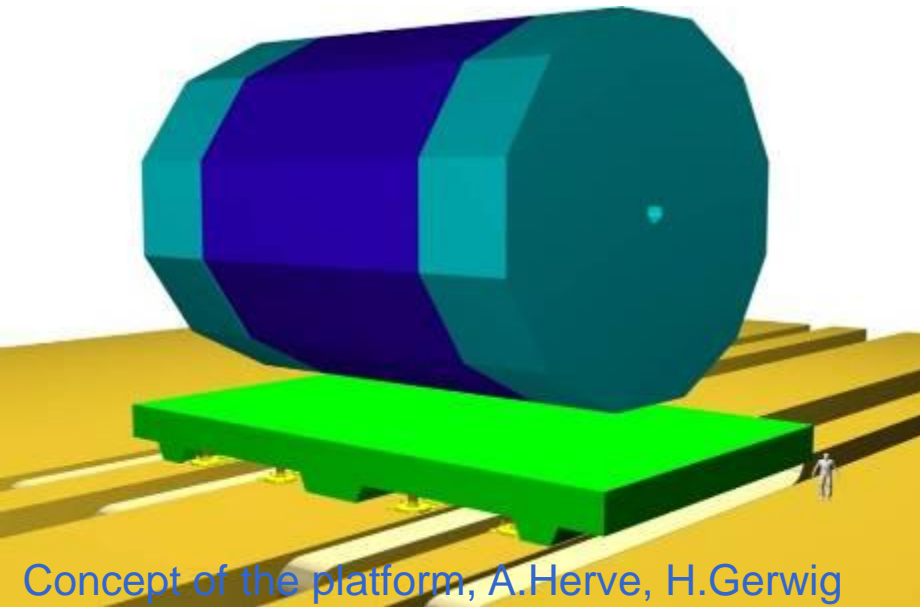
Shielding the IR hall

Detector itself is well shielded except for incoming beamlines.

A proper “pacman” can shield the incoming beamlines and remove the need for shielding wall.

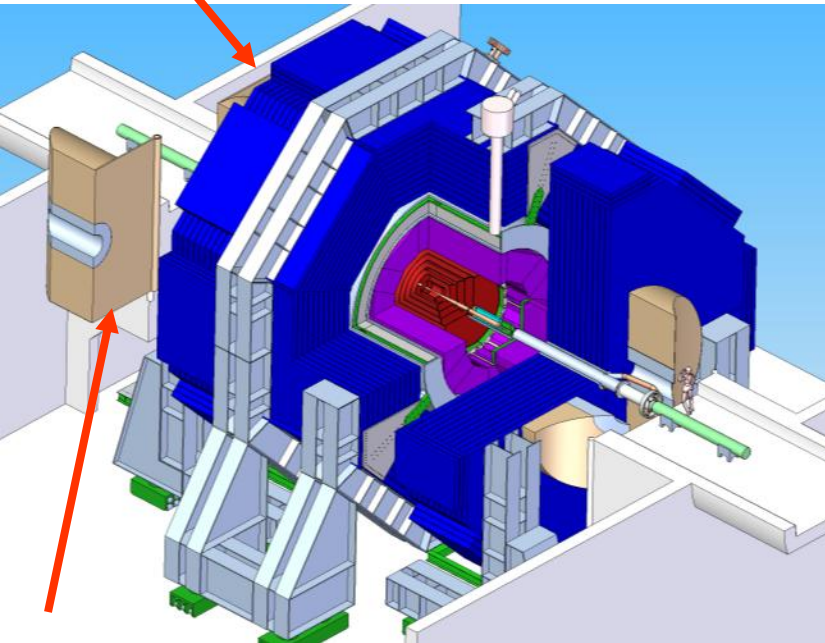


Moving the detector

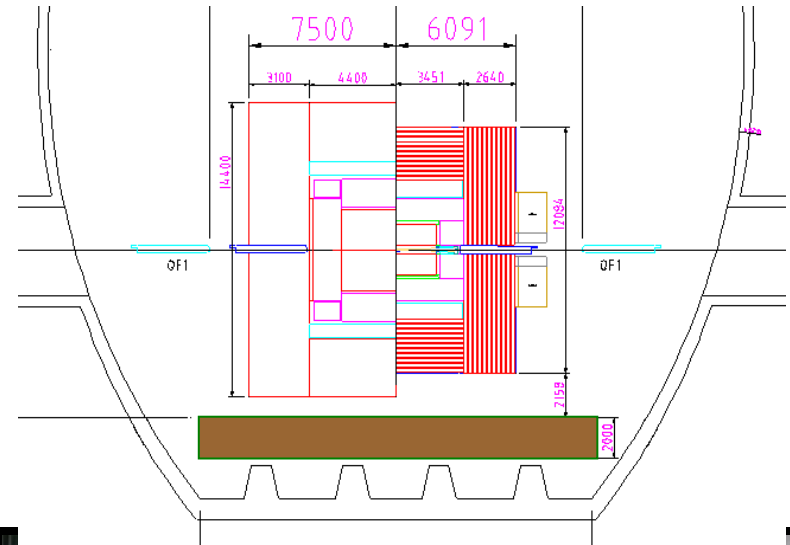


Example of MDI issues we are working on

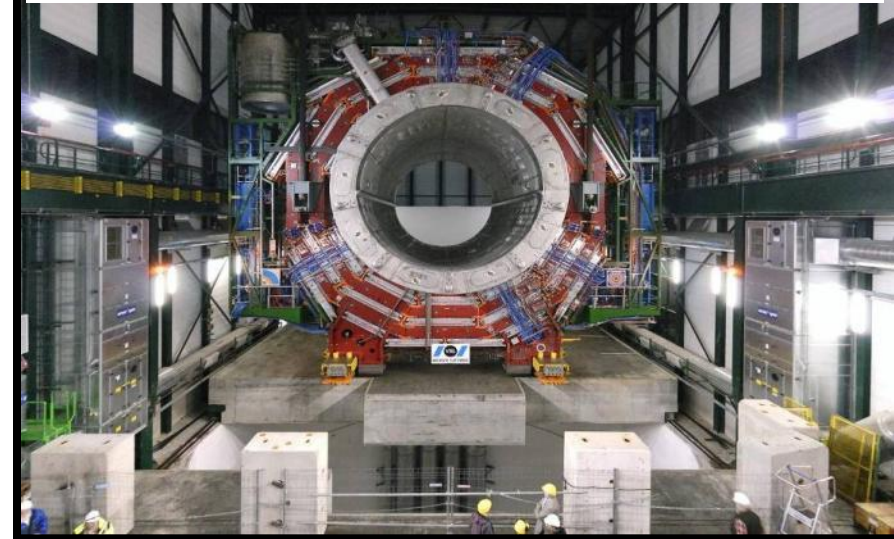
Detector motion system with
or without an intermediate platform



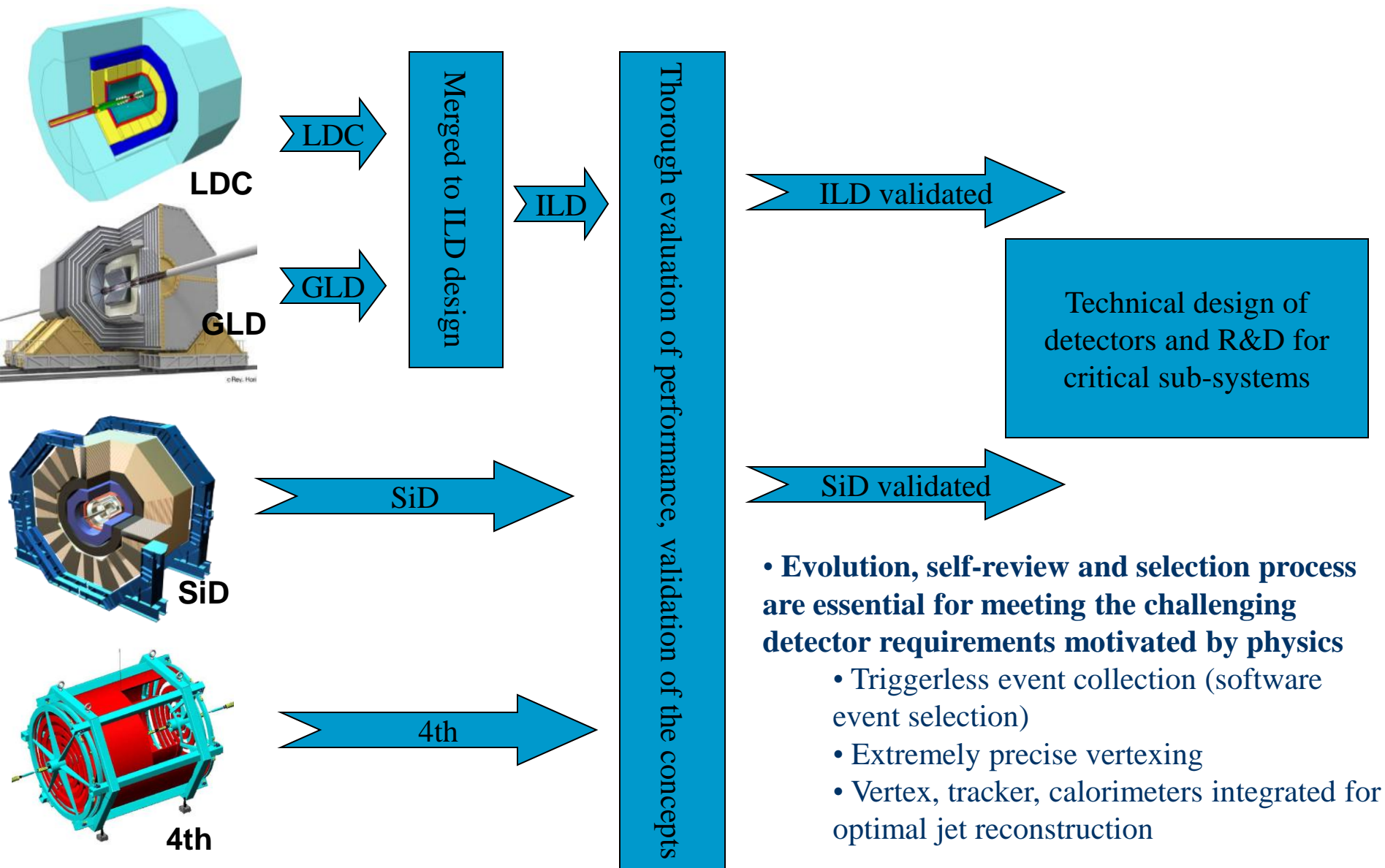
Detector and beamline shielding elements

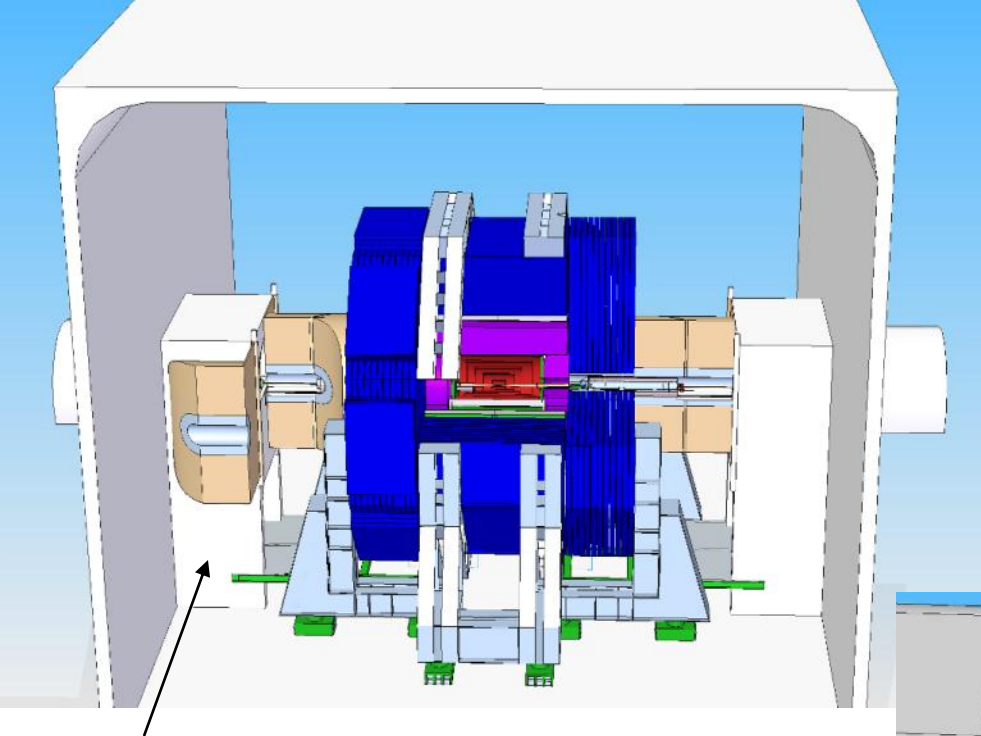


CMS platform – proof of principle for ILC



Evolution of ILC Detectors

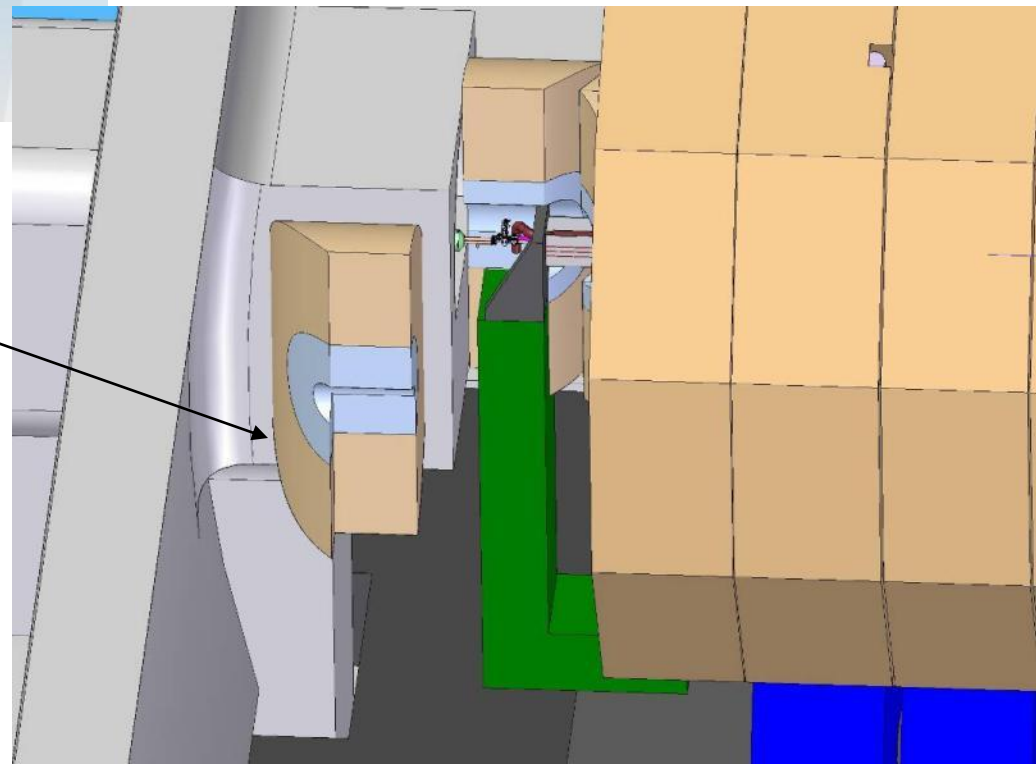
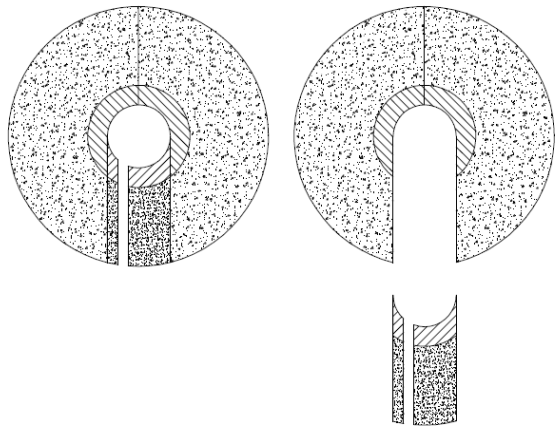




Example of system where initially different designs converged on a single compatible solution:
CMS-Inspired Hinged PacMan
w/ Cut-outs for ILD Pillar and Plugs

SiD

ILD

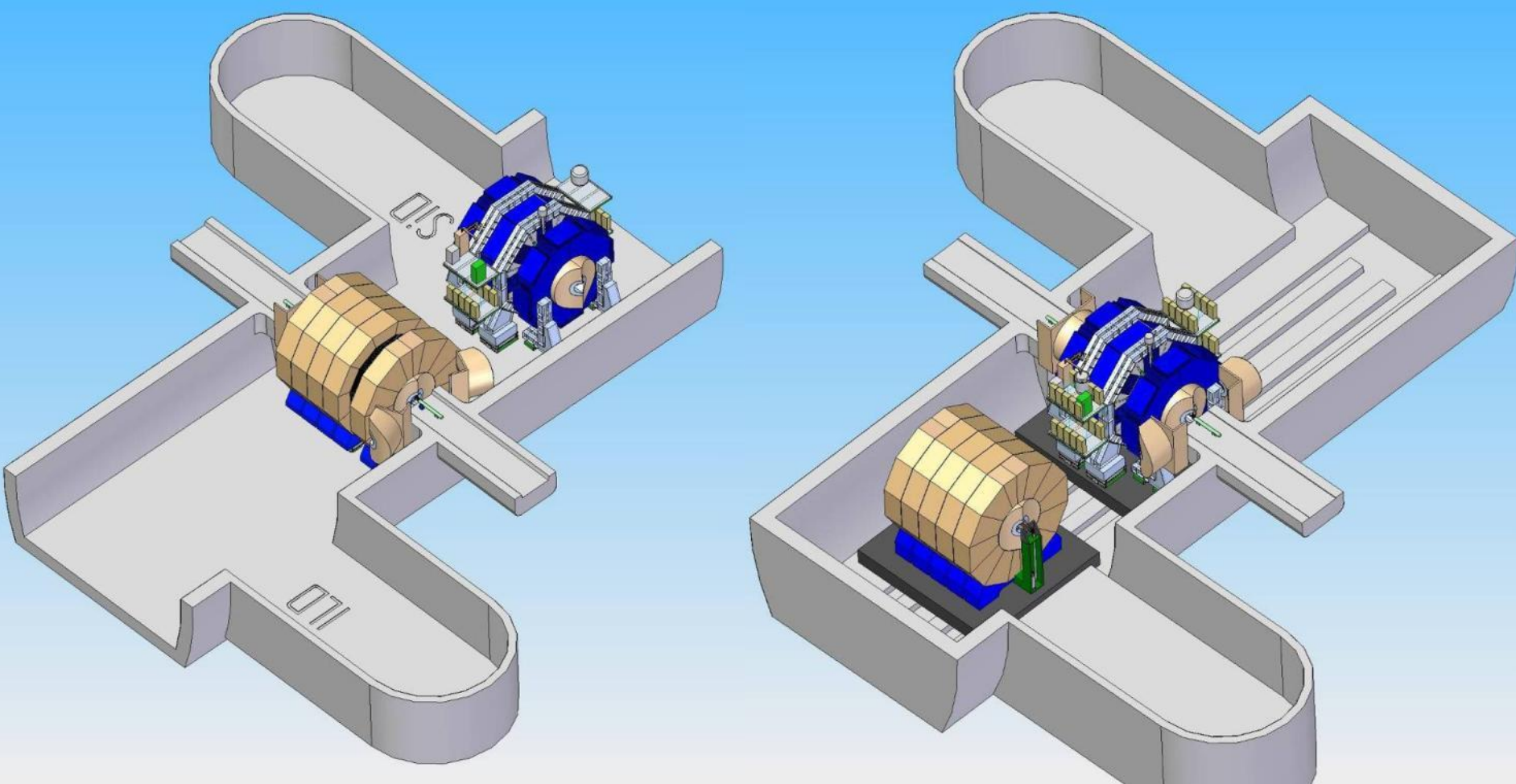


M.Oriunno, H.Yamaoka, A.Herve, et. al

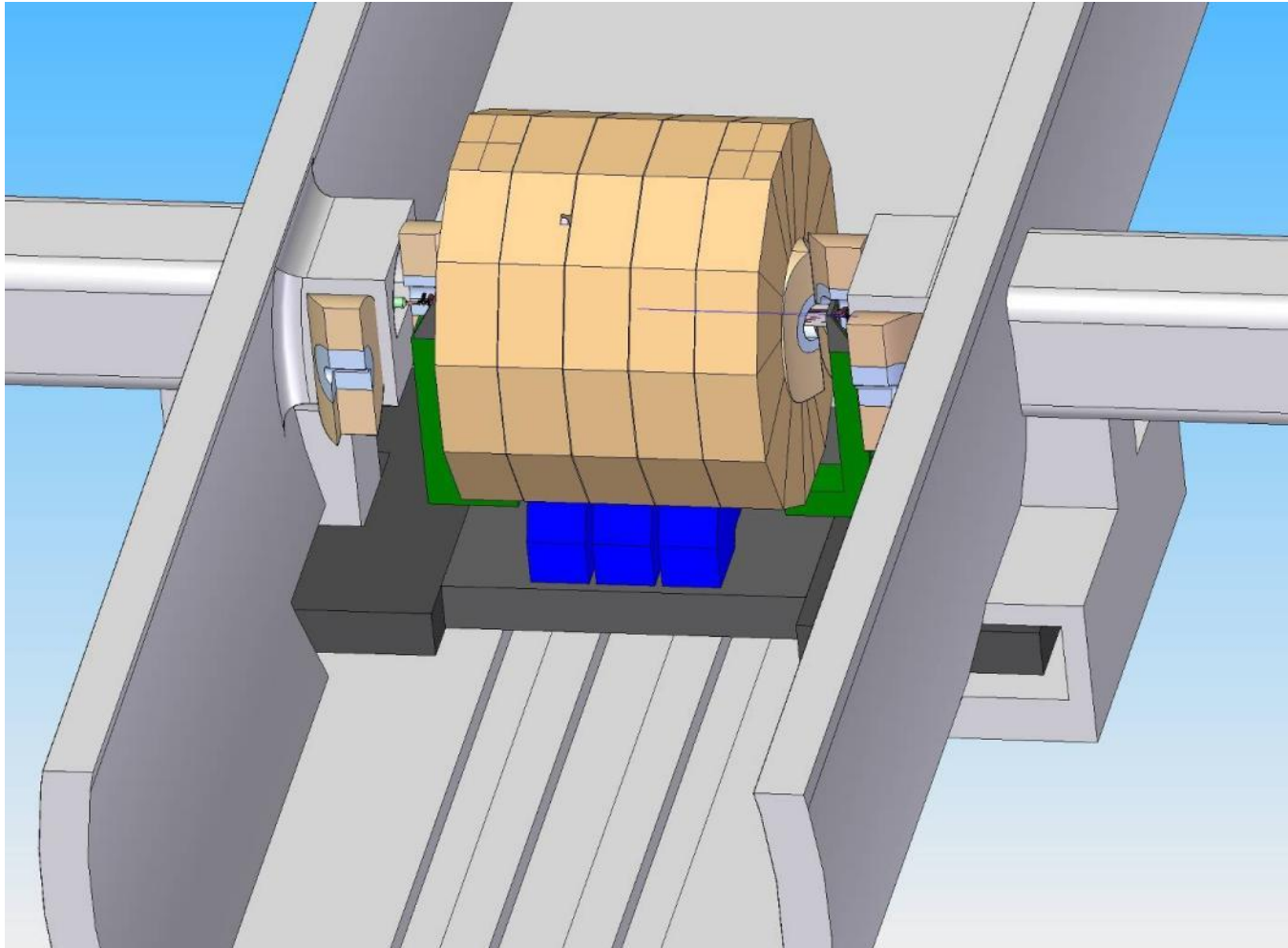
A. Seryi, 05/06/10

IR: 27

All detectors without / with platform

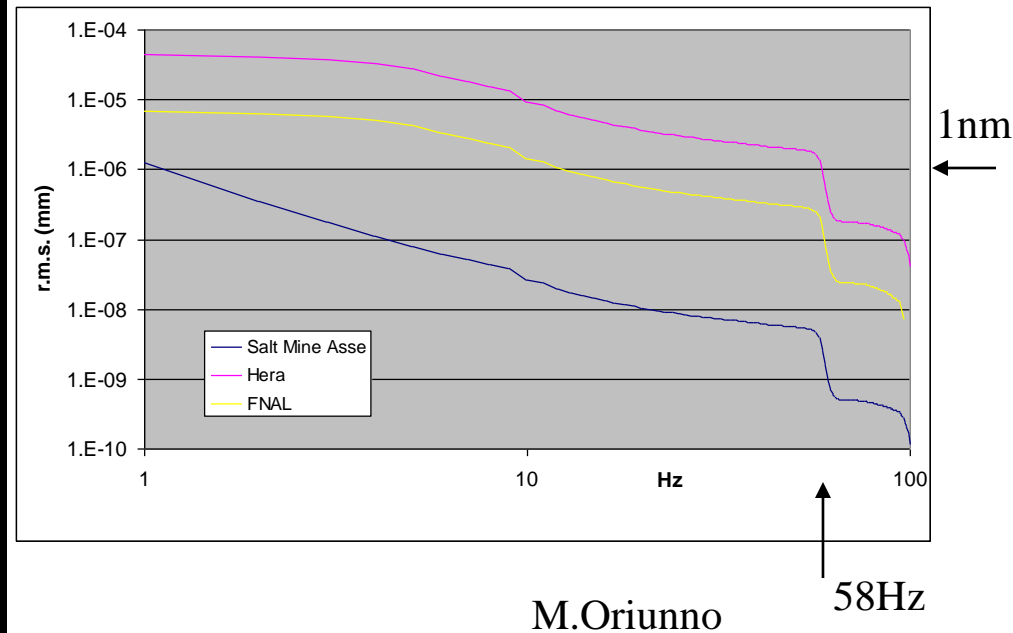
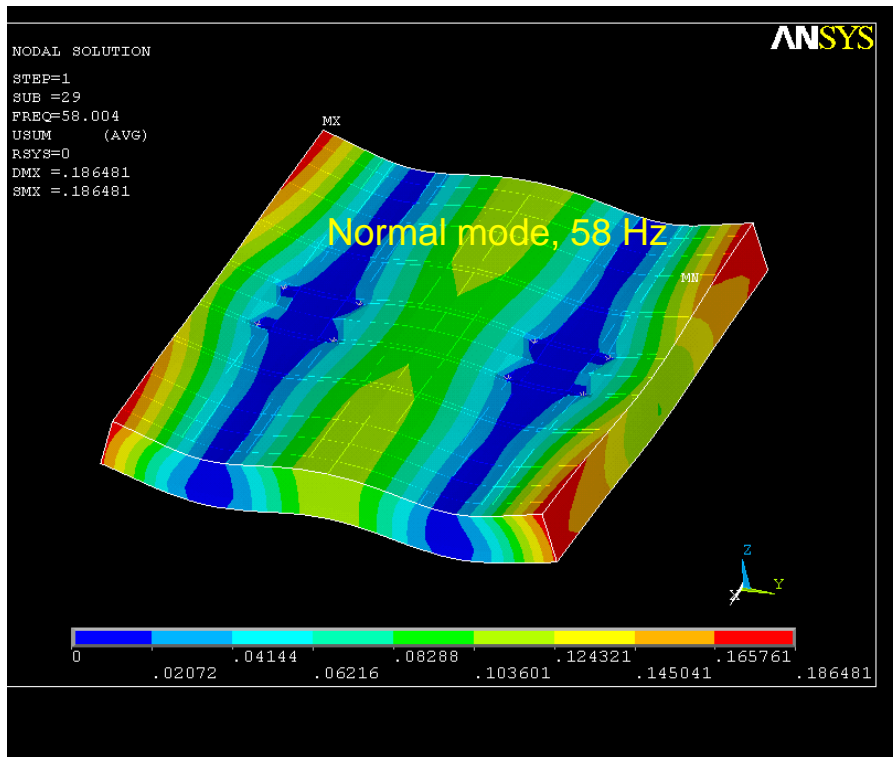


Half Platform w/ Pocket Storage



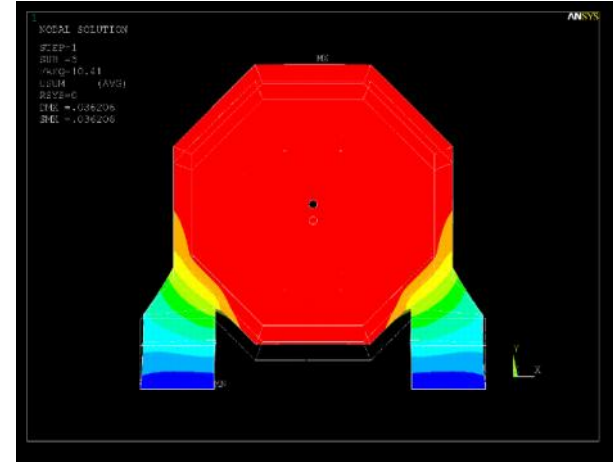
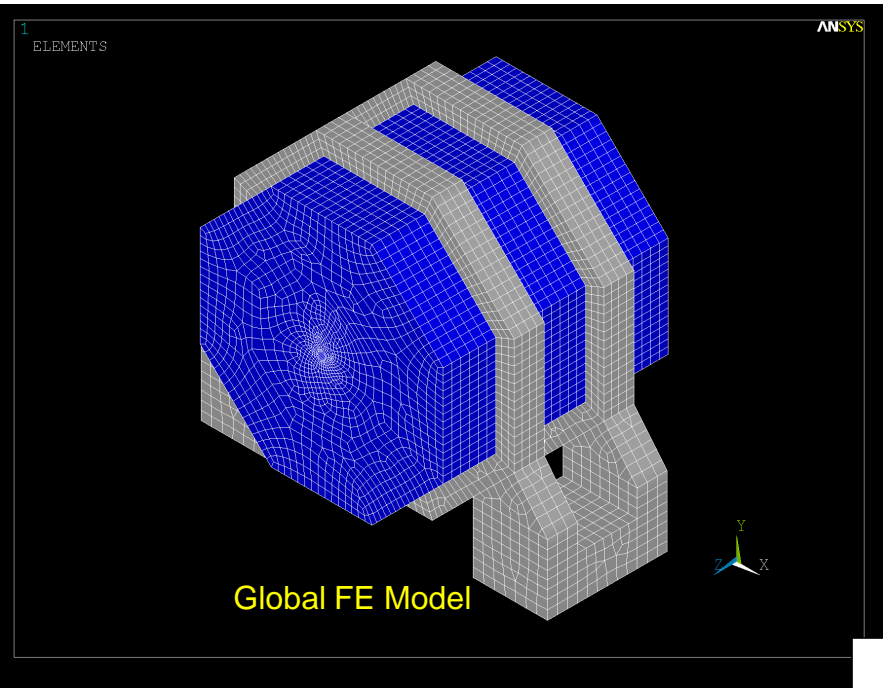
A.Herve, M.Oriunno, K.Sinram, T.Markiewicz, et al

Preliminary ANSYS analysis of Platform



- First look of platform stability look rather promising: resonance frequencies are rather large (e.g. 58Hz) and additional vibration is only several nm

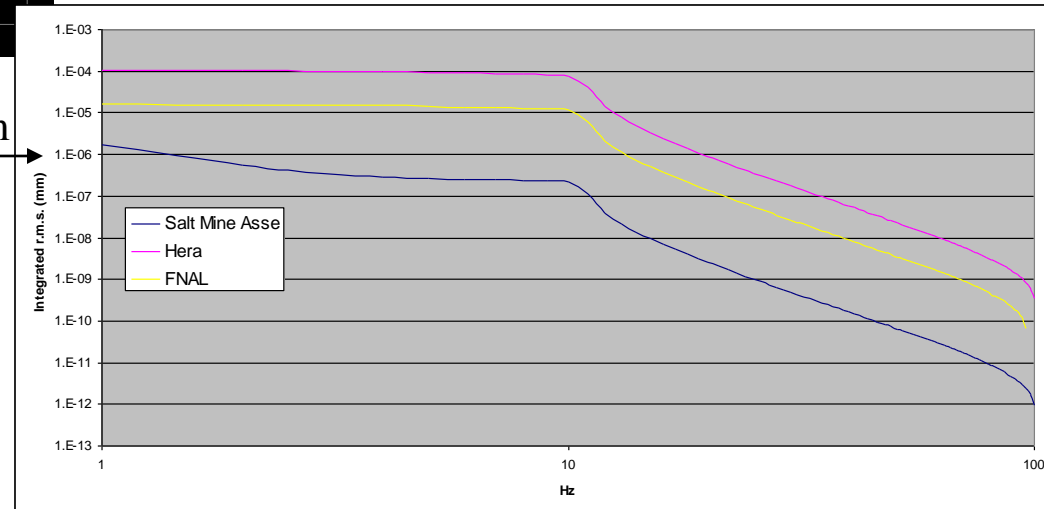
Detector stability analysis (SiD)



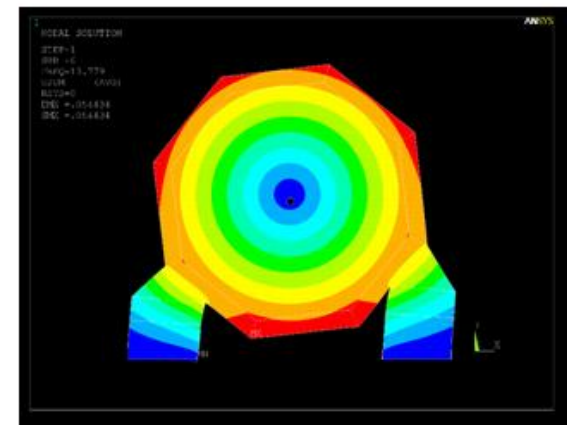
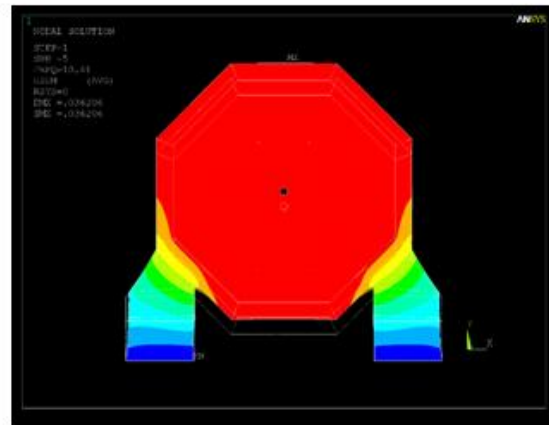
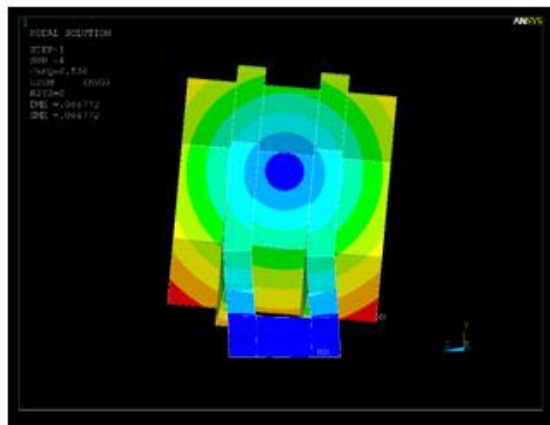
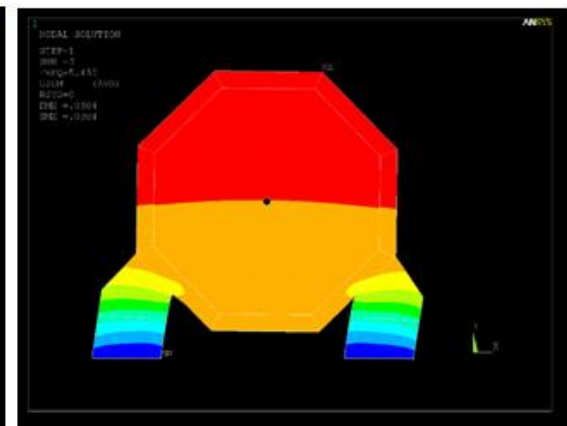
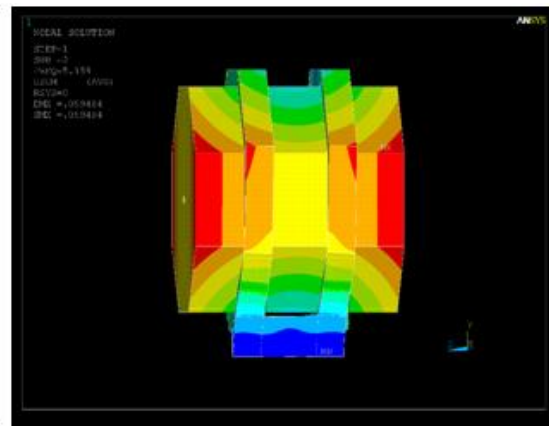
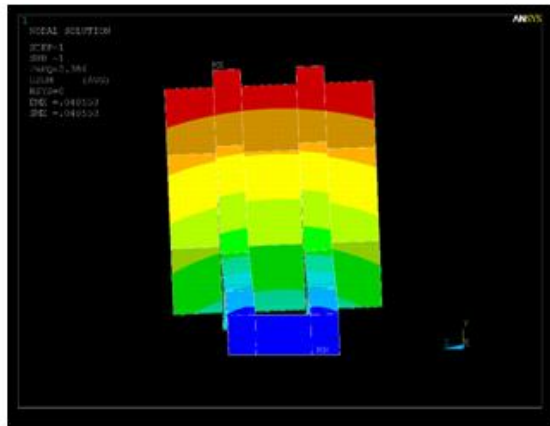
First vertical motion mode, 10.42 Hz

- First analysis shows possibilities for optimization
 - e.g. tolerance to fringe field \Rightarrow detector mass \Rightarrow resonance frequency

1nm



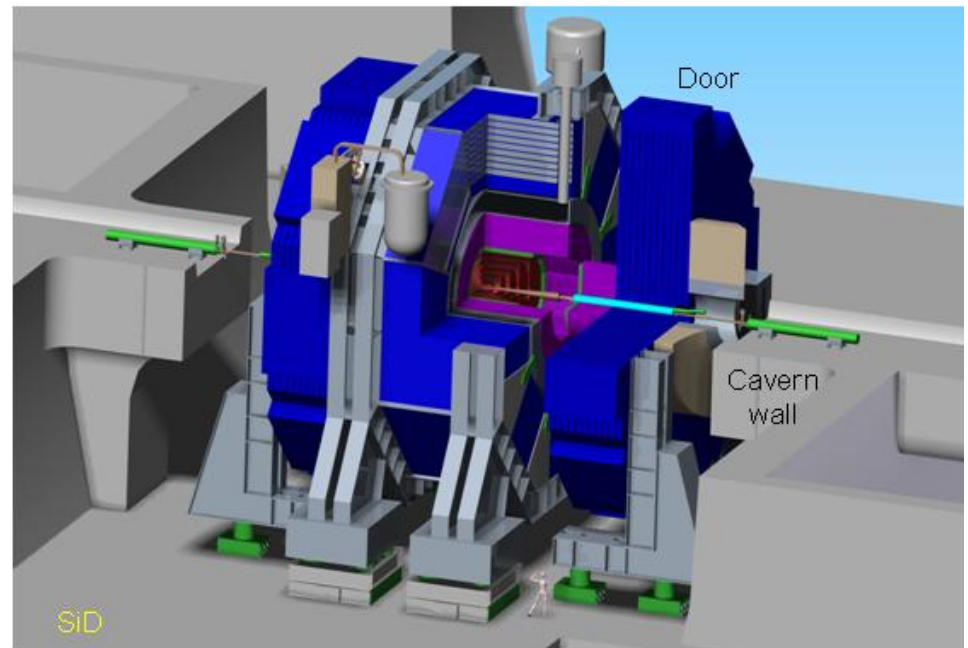
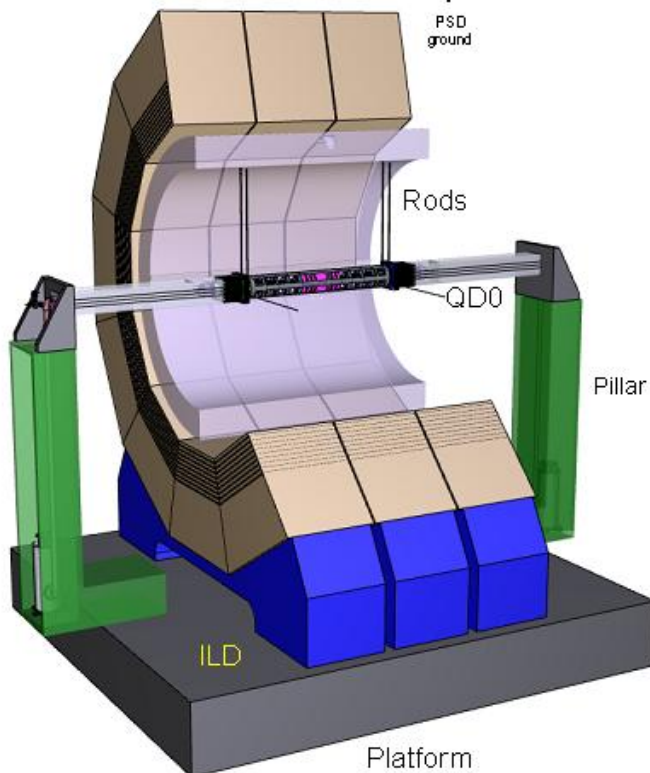
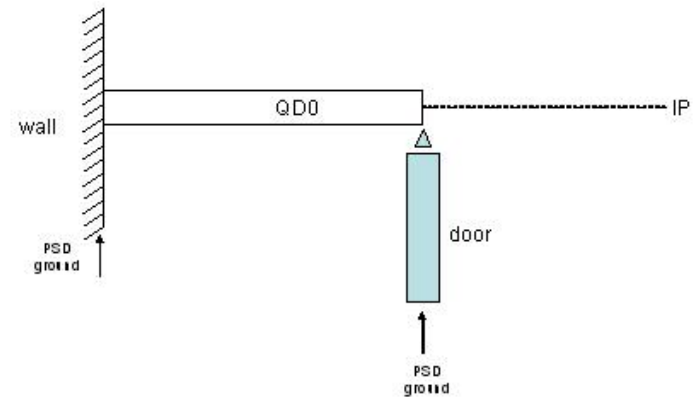
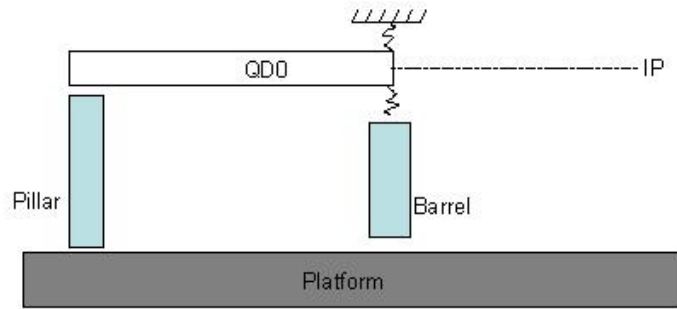
Free vibration modes of SiD



Vertical motion

M.Oriunno

QDO supports in ILD and SiD

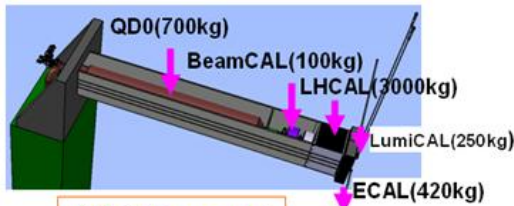


ILD FD stability analysis results

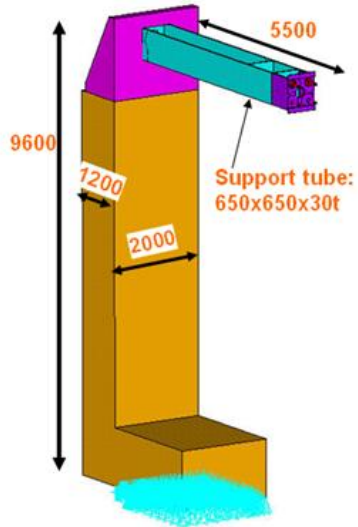
Results: Responded amplitude at each resonance.

@ KEK-ATF

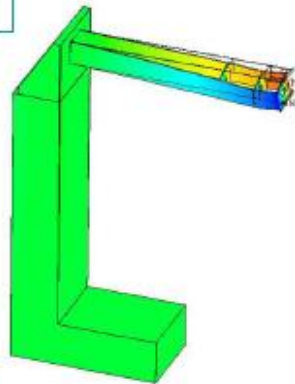
0.1Hz	$1e-5m/s^2$
1Hz	$6e-4m/s^2$
10Hz	$6e-4m/s^2$
100Hz	$2e-3m/s^2$



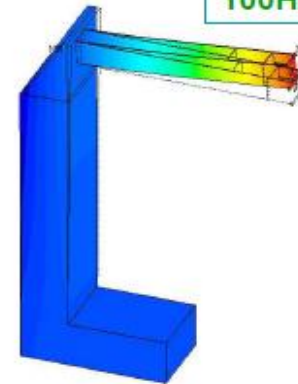
ANSYS model



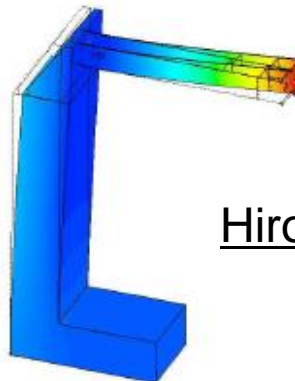
4.5Hz
1.5nm



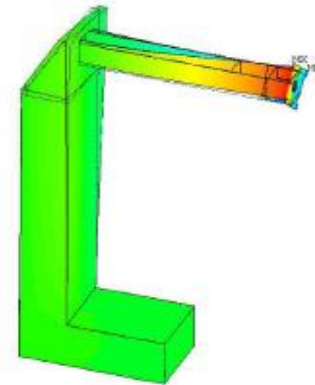
7.9Hz
240nm



10.4Hz
50nm



13.6Hz
0.3nm

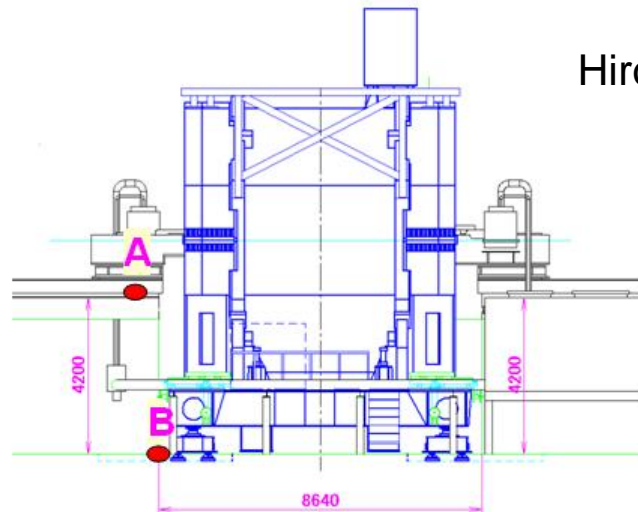
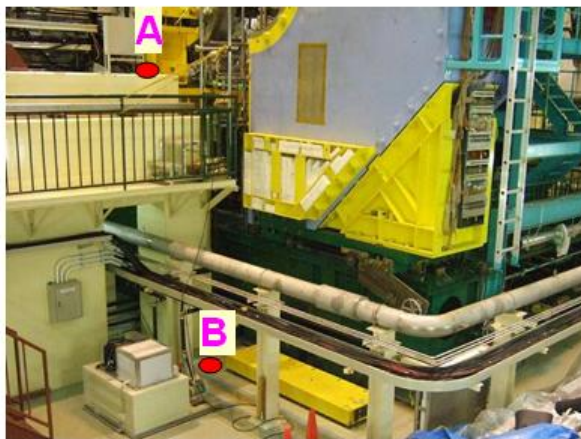
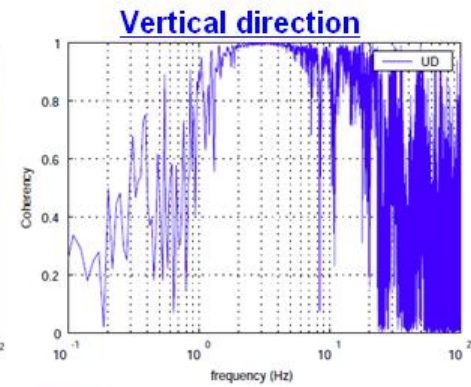
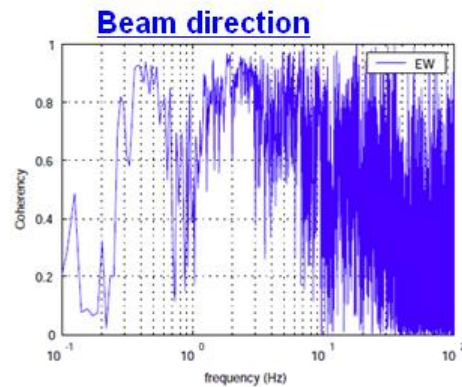
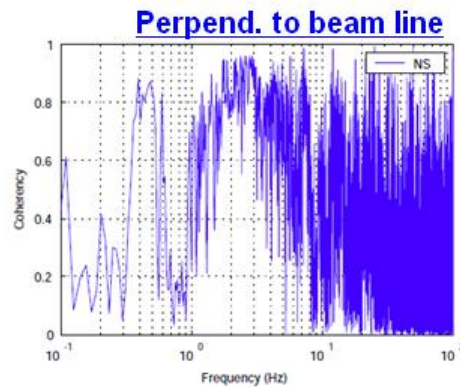


Hiroshi Yamaoka,
KEK

Stability studies at BELLE

Measurement: B

How is the coherency between the tunnel and floor?

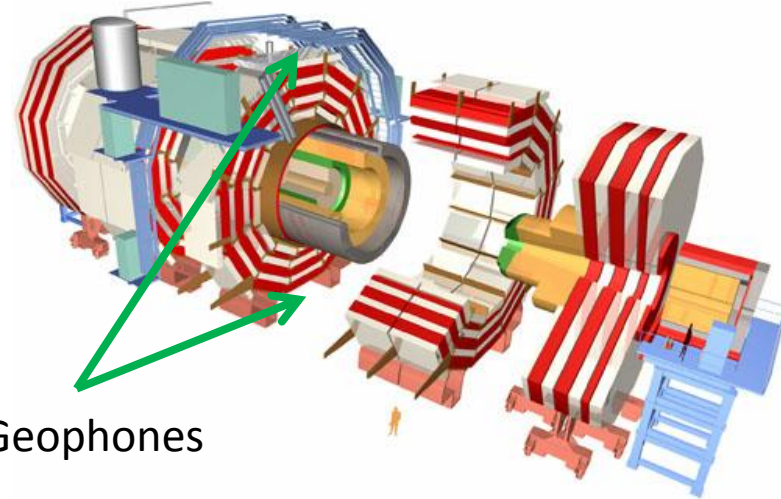
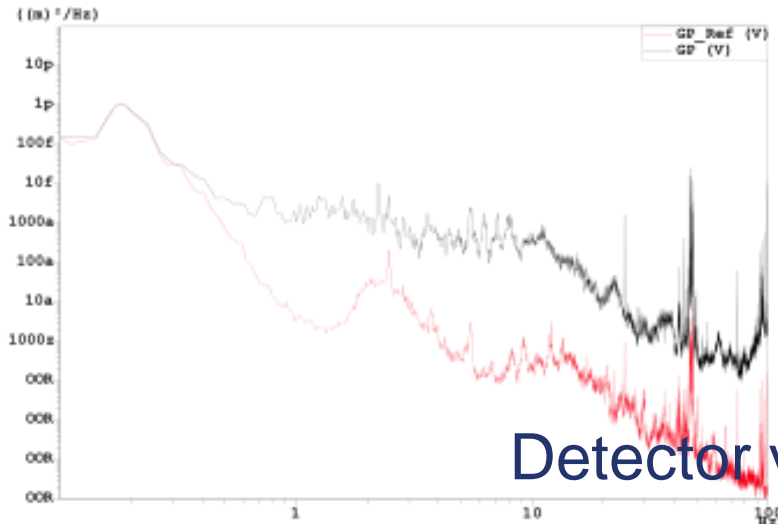


Hiroshi Yamaoka,
KEK

- Horizontal dir.: 0.~Hz, ~3Hz
- Vertical dir.: 1 ~ 20Hz

CMS top of Yoke measurement

PSD of the signals Vertical direction

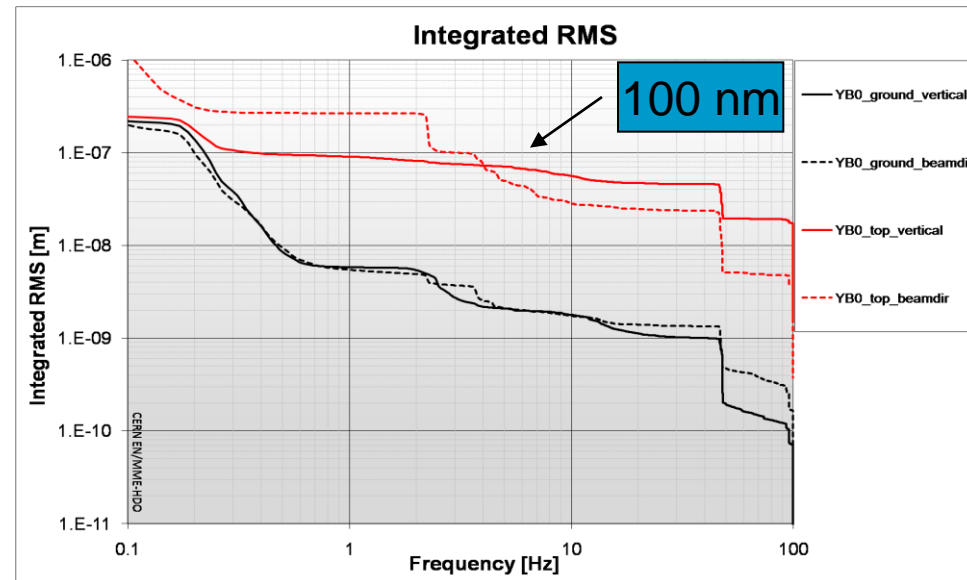
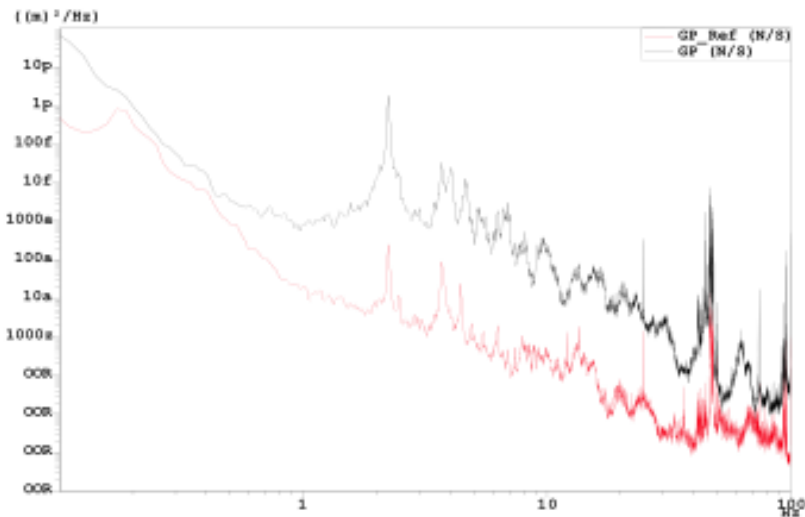


Detector vibrations and QD0 support

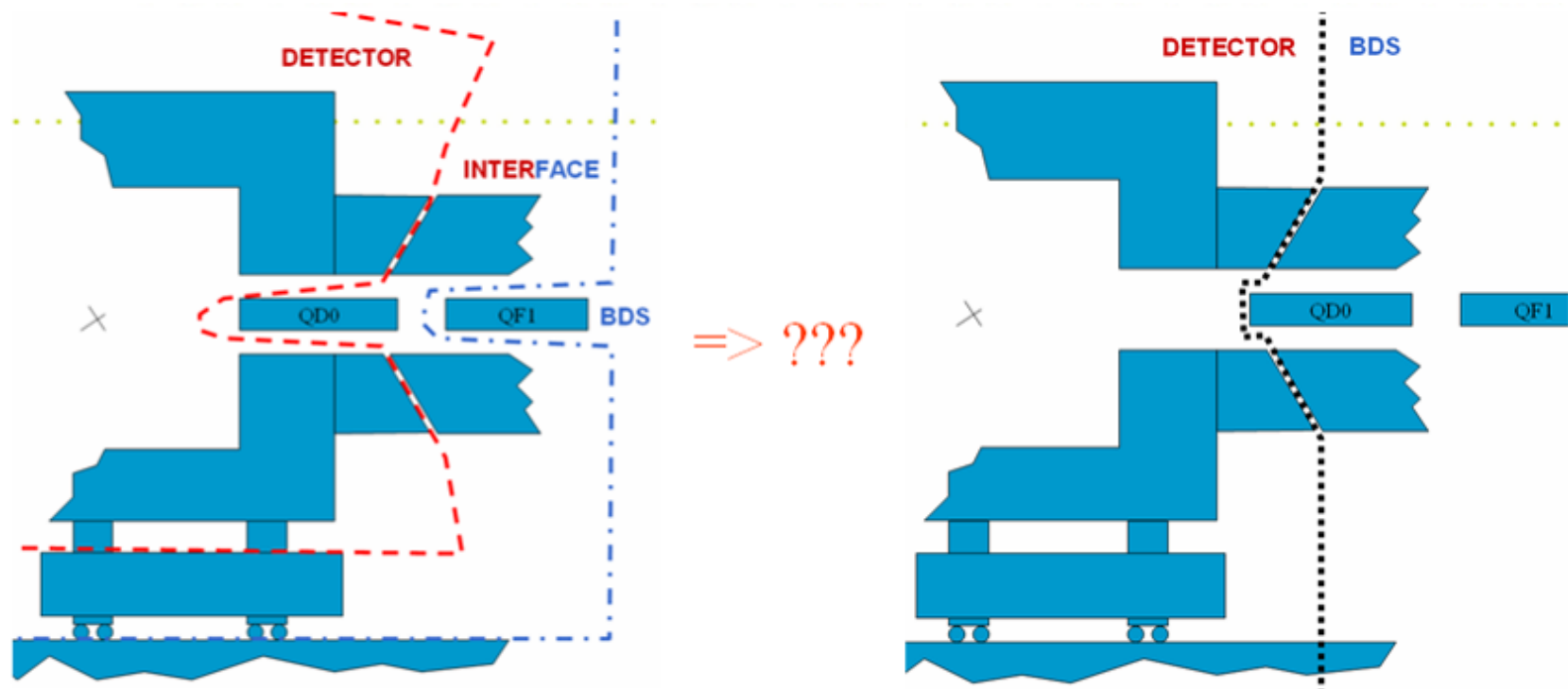
Cooling system OFF

Alain Herve (ETH Zurich)

PSD of the signals Beam direction

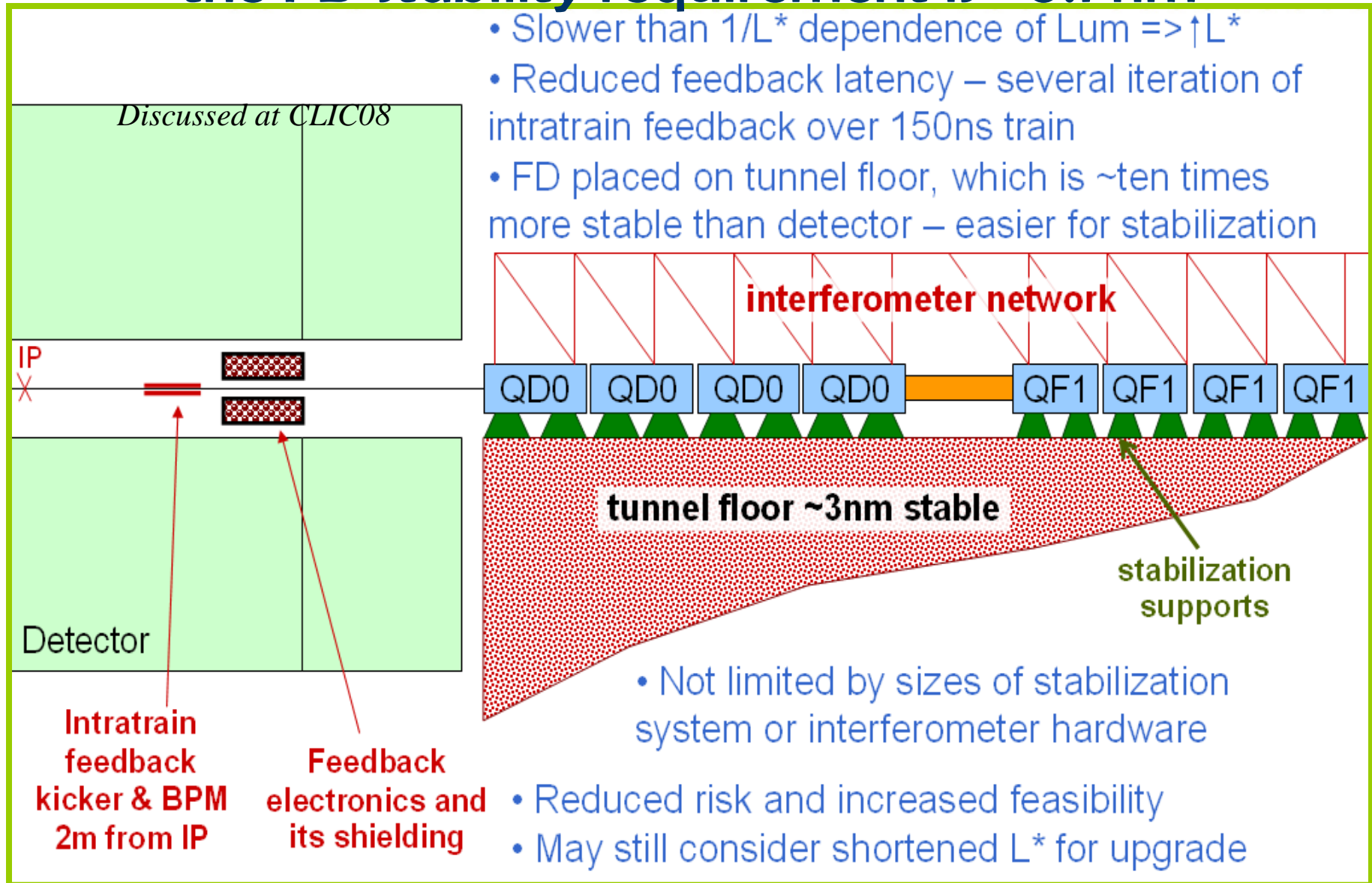


Longer L^* \rightarrow Simplified MDI?

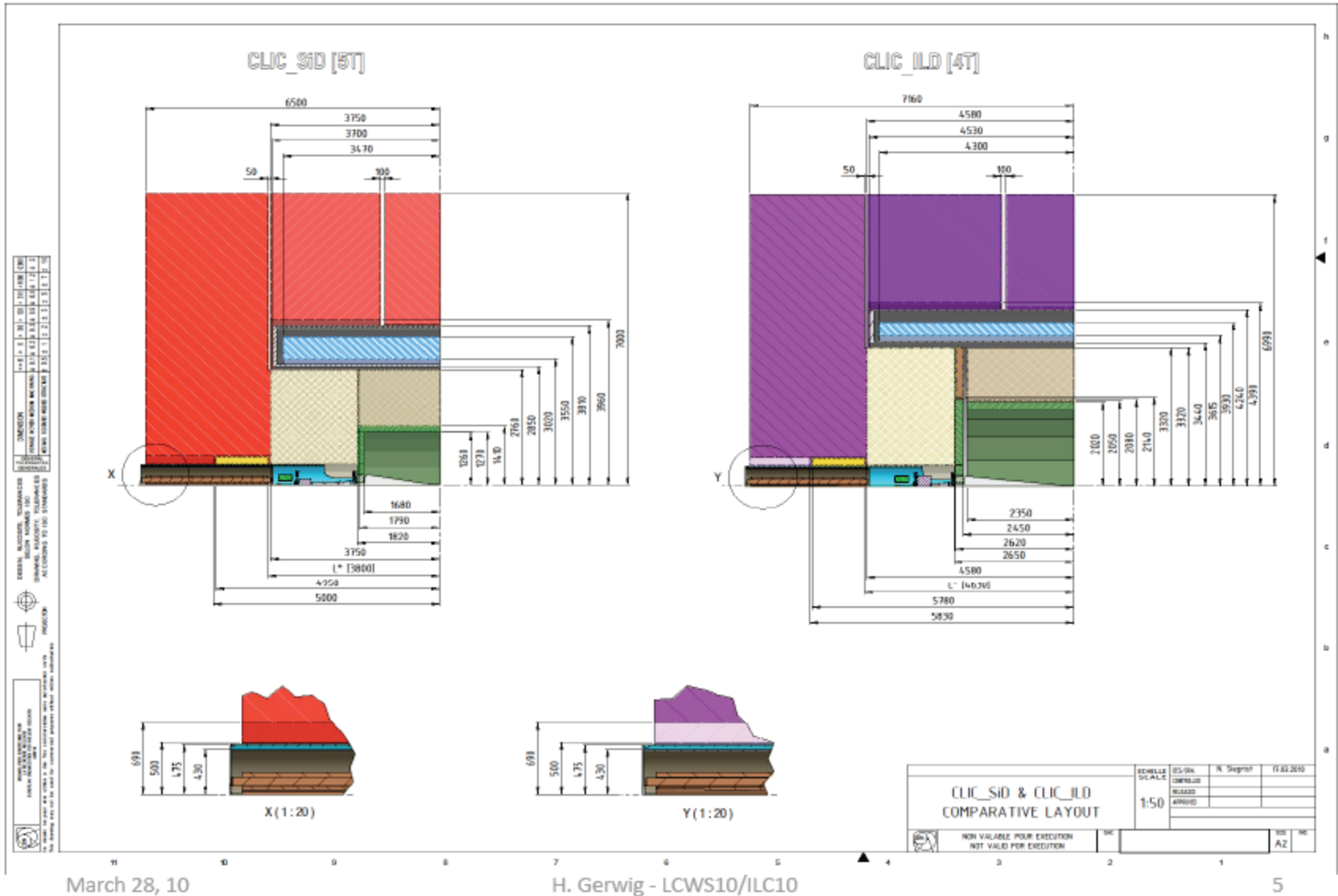


- If doubled L^* is feasible and acceptable then the MDI may be simplified tremendously
 - » and cost is reduced – do not need two extra sets of QD0
- An option of later upgrade for shorter L^* may always be considered
- Has to be studied further

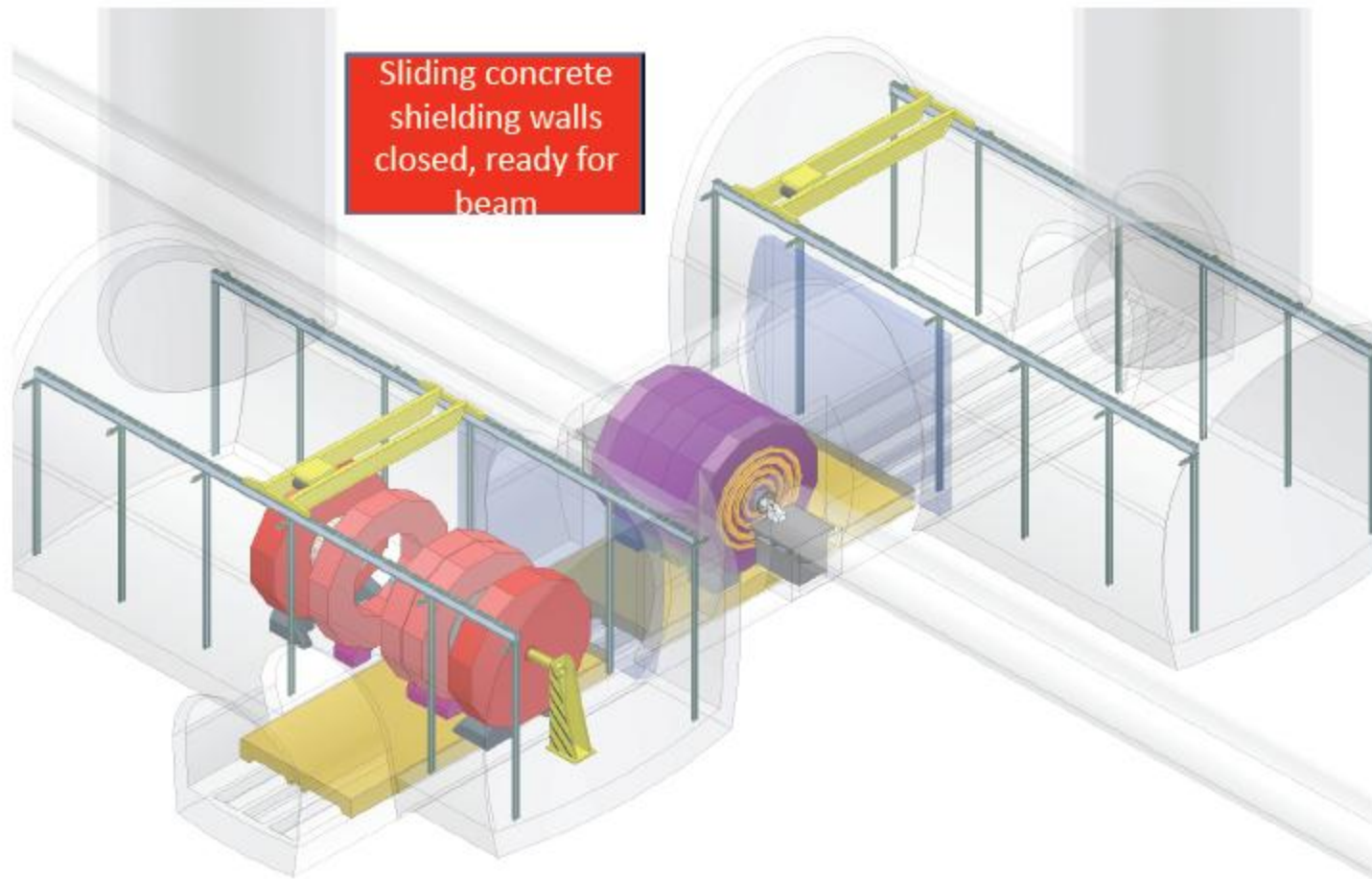
Doubled L^* perhaps **necessary** for CLIC, where the FD stability requirement is ~ 0.1 nm



CLIC detector comparison



Experiment 2 sliding on IP, shielding walls closed

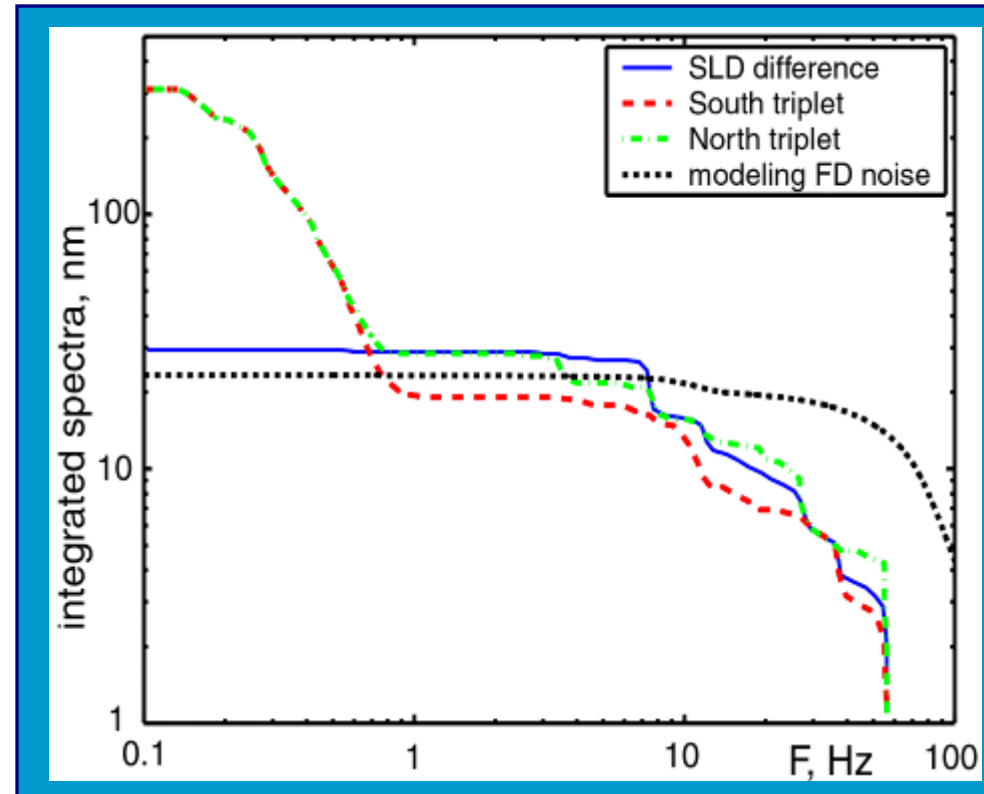
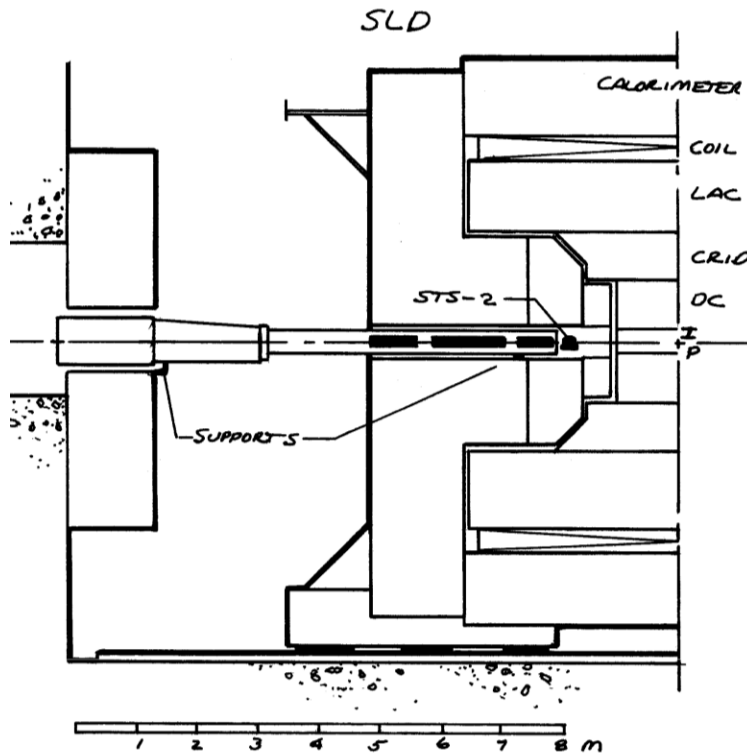


March 28, 10

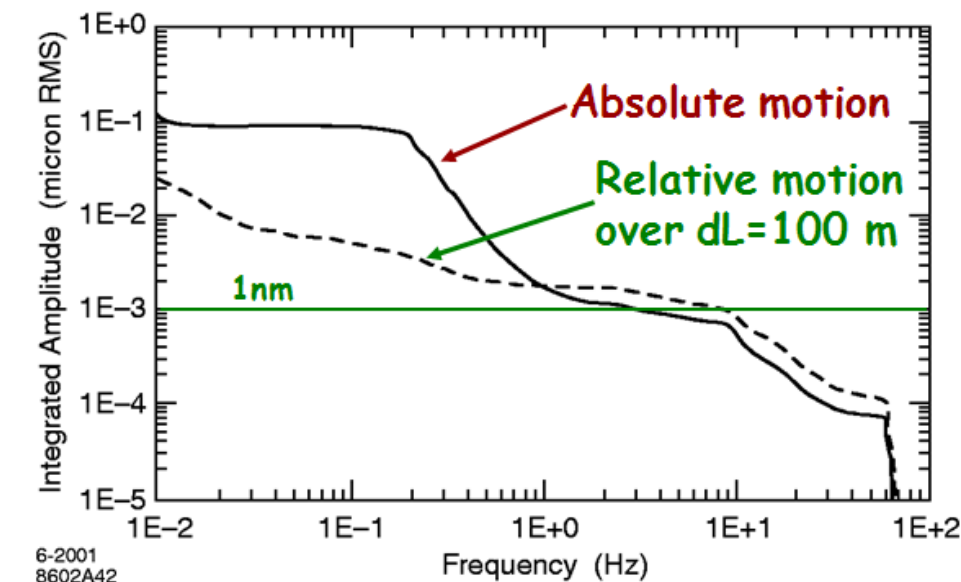
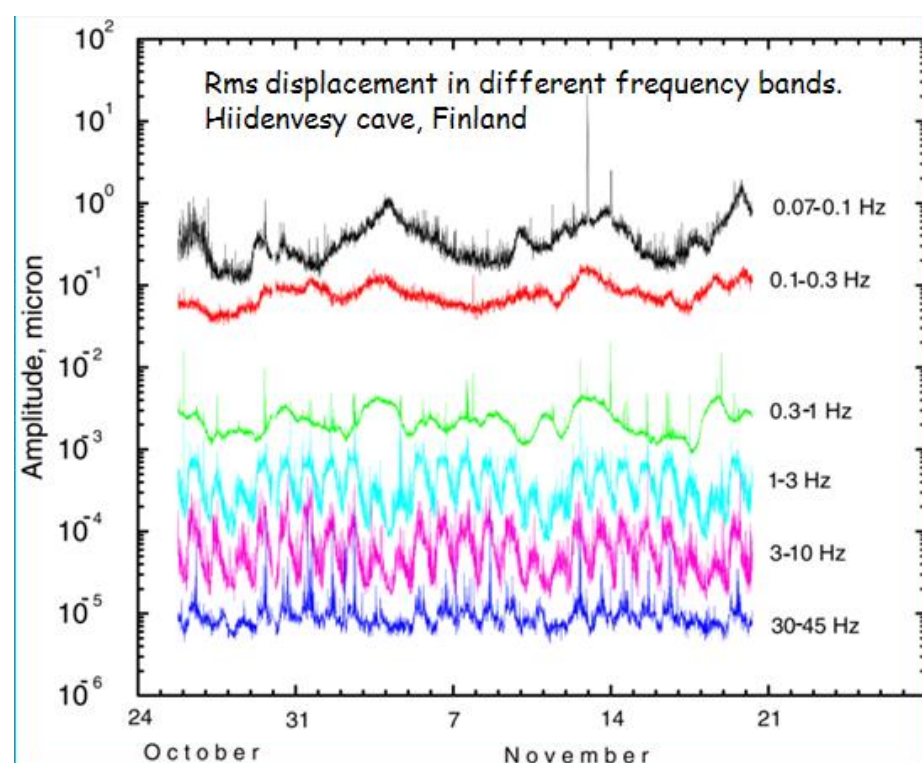
H. Gerwig - LCWS10/ILC10

28

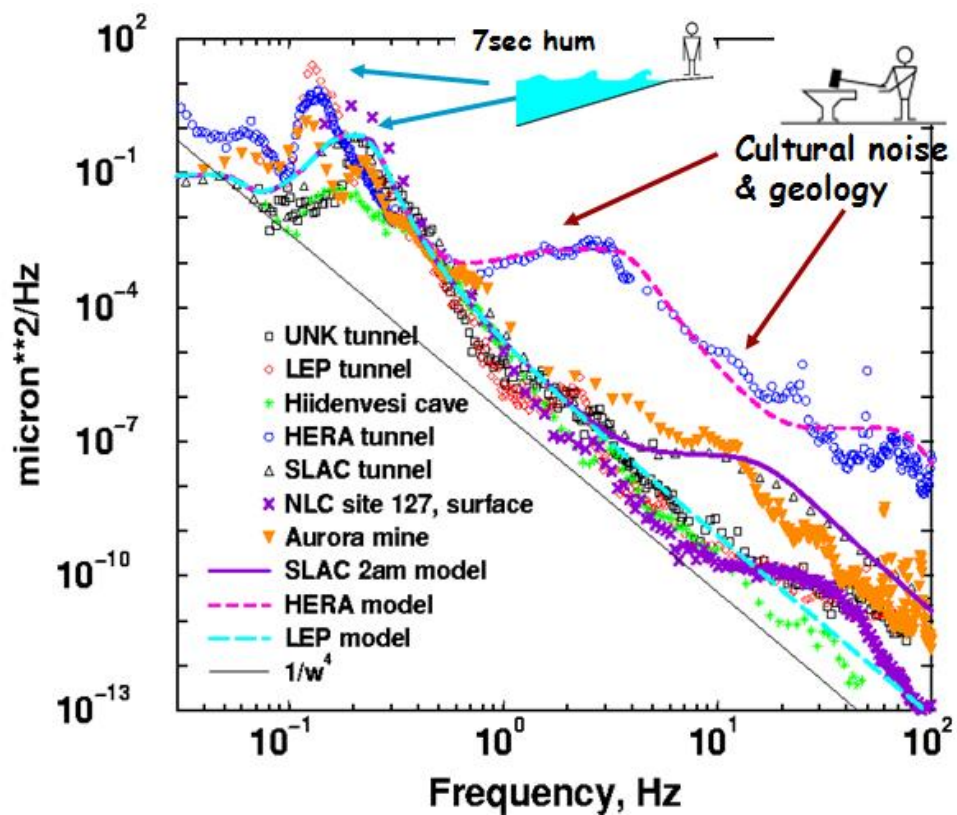
Detector is a “noisy ground”



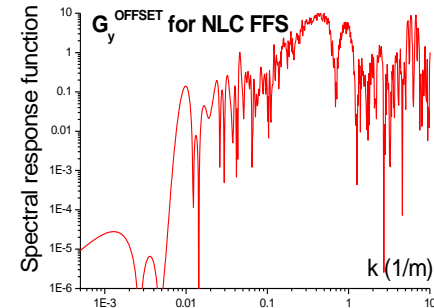
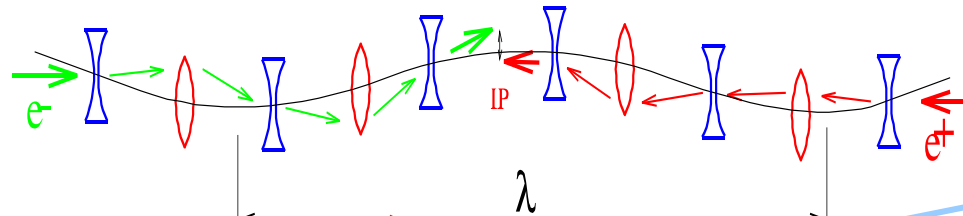
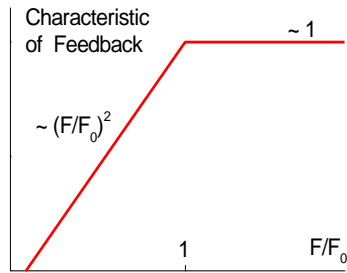
Measured ~30nm relative motion between South and North final triplets of SLC final focus. The NLC detector will be designed to be more quiet. But in modeling we pessimistically assume the amplitude as observed at SLD



6-2001
8602A42



Spectral approach possible in case of use of feedbacks and beam based alignment procedures



rms beam offset at IP:

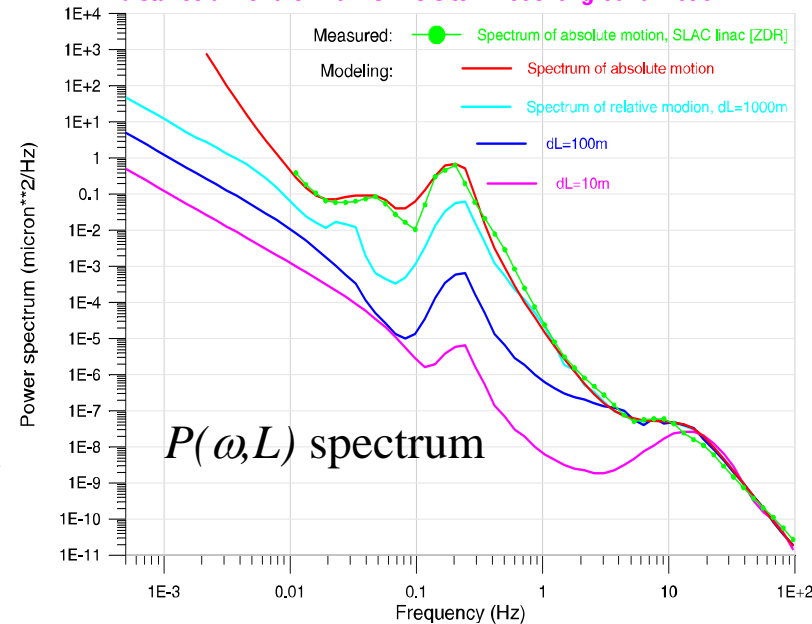
$$\propto \iint P(\omega, k) \cdot G(k) \cdot F(\omega) \cdot dk \cdot d\omega$$

$G(k)$ - spectral response function

$F(\omega)$ - performance of inter-bunch feedback

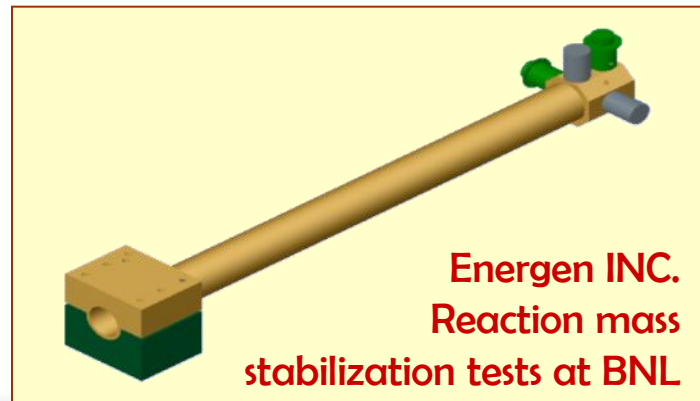
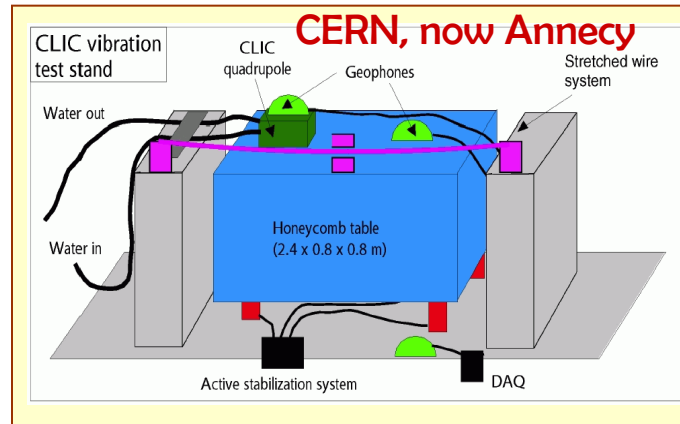
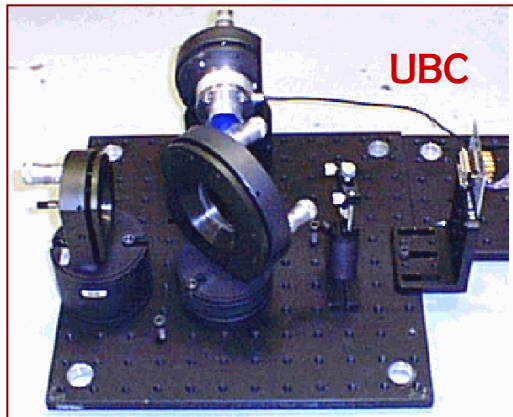
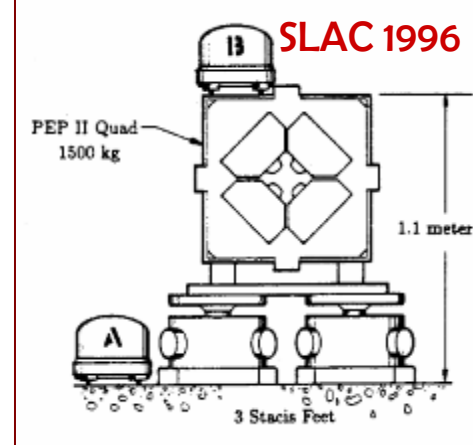
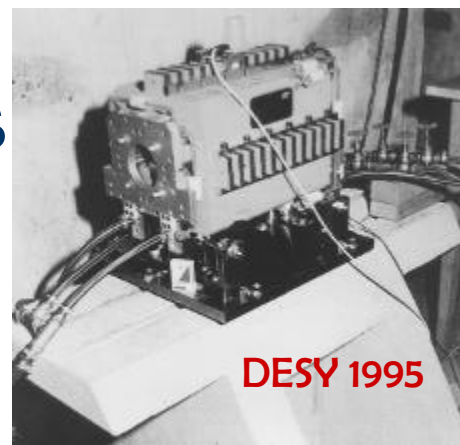
$P(\omega, k)$ - 2D spectrum of ground motion

Spectra of absolute and relative motion of two points separated by distance dL for the "2am SLAC site" model of ground motion.



Stabilization studies

- Anticipated the need of active stabilization for final doublet of warm collider – pursued on several fronts



Development of sensors for IR

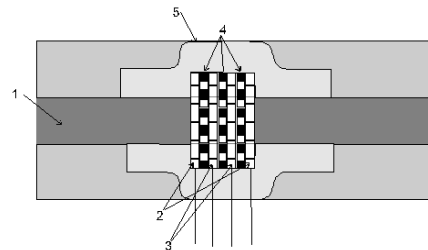
- Nonmagnetic inertial seismometers
 - SLAC home built – low noise, as good as Mark4 geophone or better
 - Molecular Electronic Transfer sensor – low noise, tested in 1.2T field
- Interferometer methods
- Will need to use these or more advanced sensors to monitor FD motion



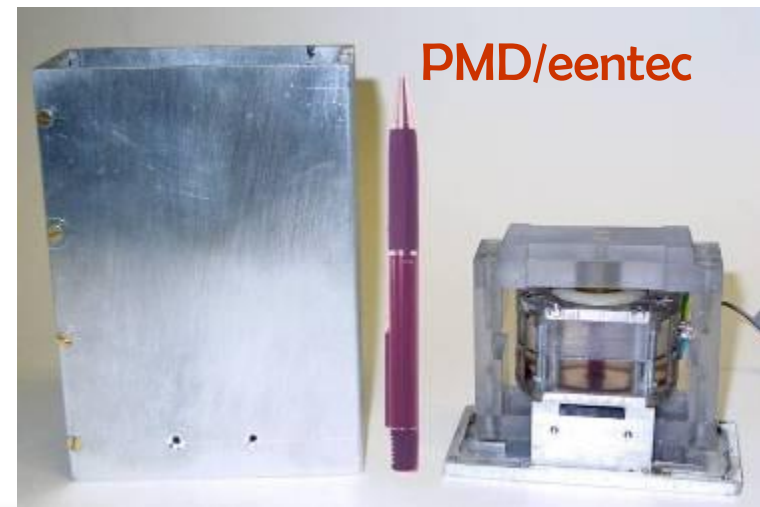
SLAC, UBC, etc



SLAC

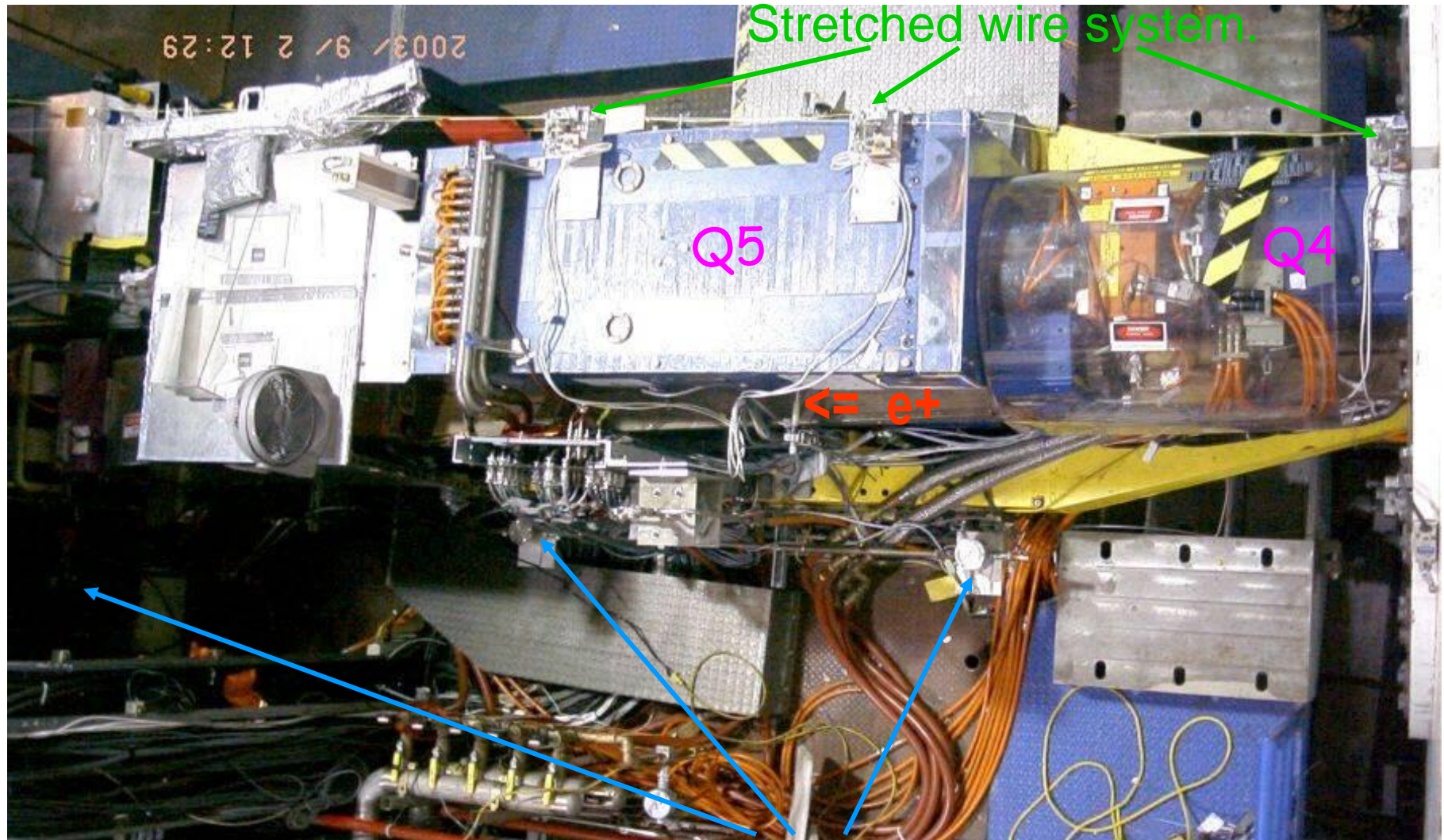


- 1 - Electrolyte channel
- 2 - Platinum mesh anodes
- 3 - Platinum mesh cathodes
- 4 - Microporous spacers
- 5 - Housing



PMD/eentec

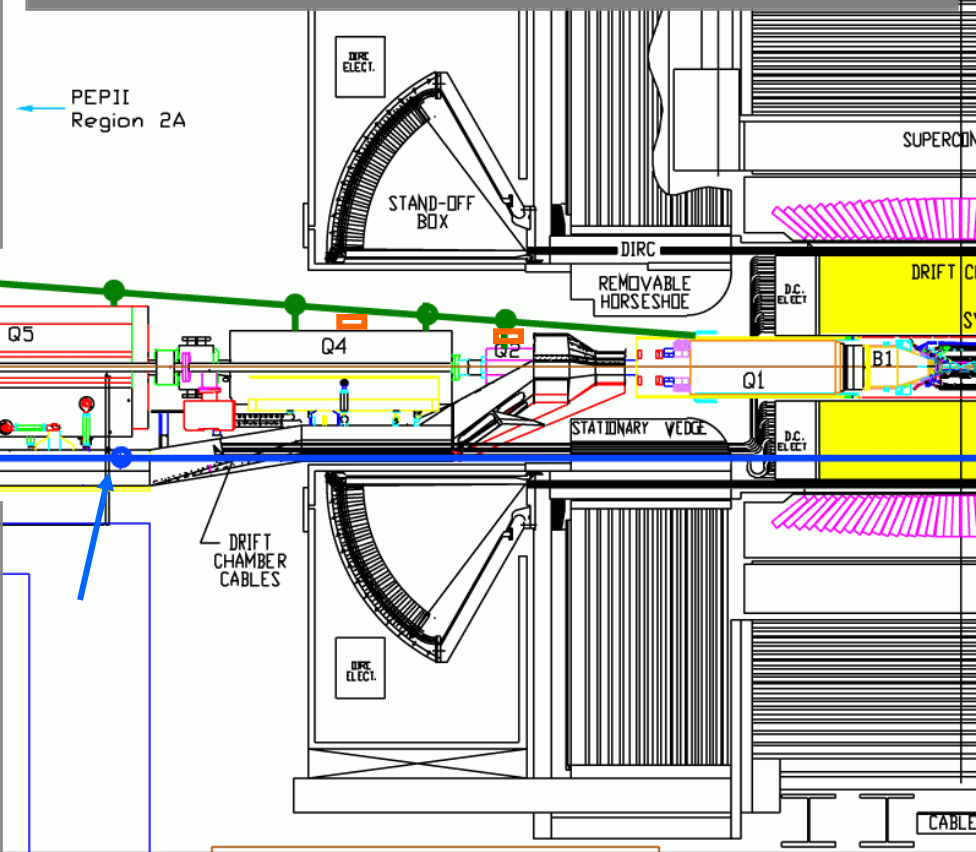
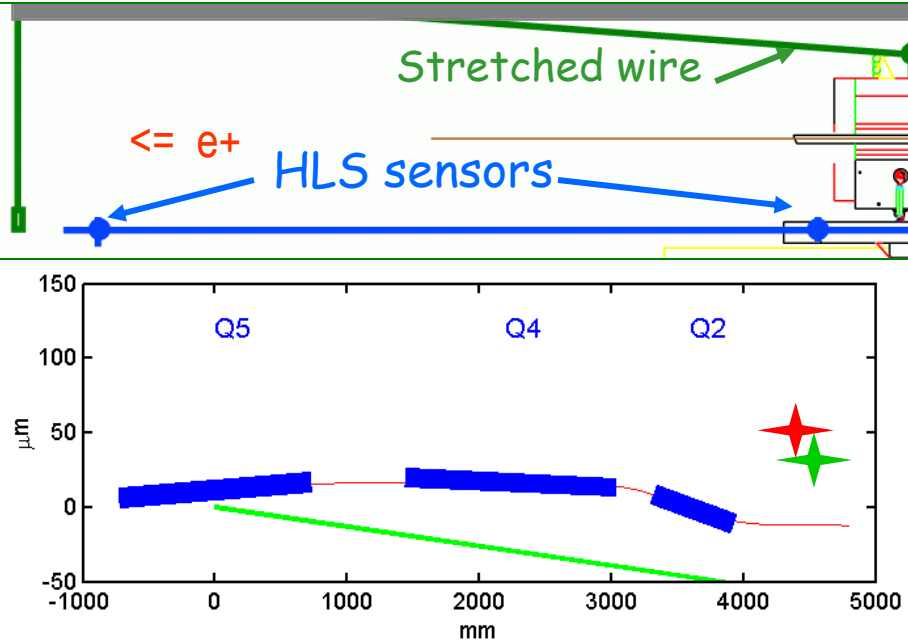
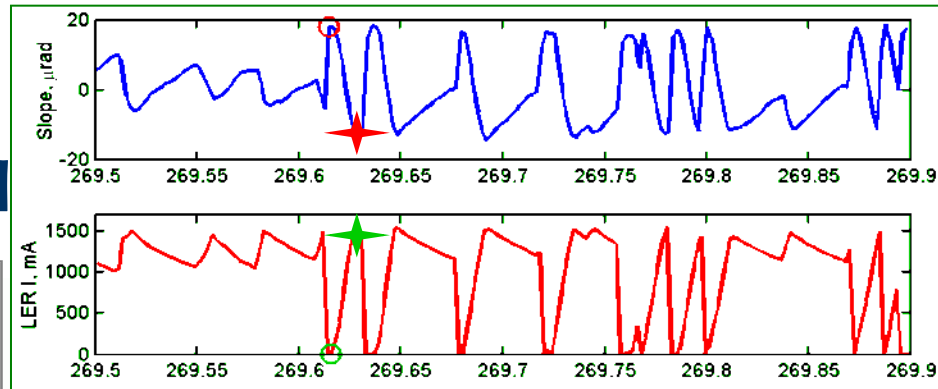
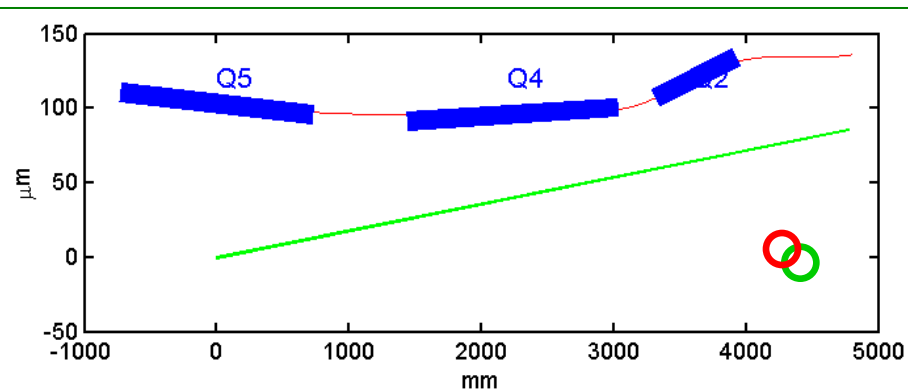
Study motion of PEP-II IR2 magnets using HLS (SR from LER heating chambers=> 0.1mm motion)



PEP-II IR-2 Left side

Hydro sensors (developed by BINP for NLC)

PEP-II Left raft IR2 magnet motion model



Example of magnet position for two extremes. The raft pitch change by about 30 μrad, the magnet position change by about 120 μm.

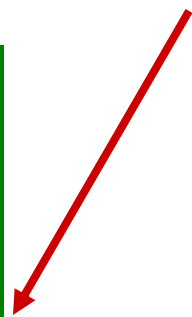
Section through
For information only

ILC Nominal and Low Power RDR

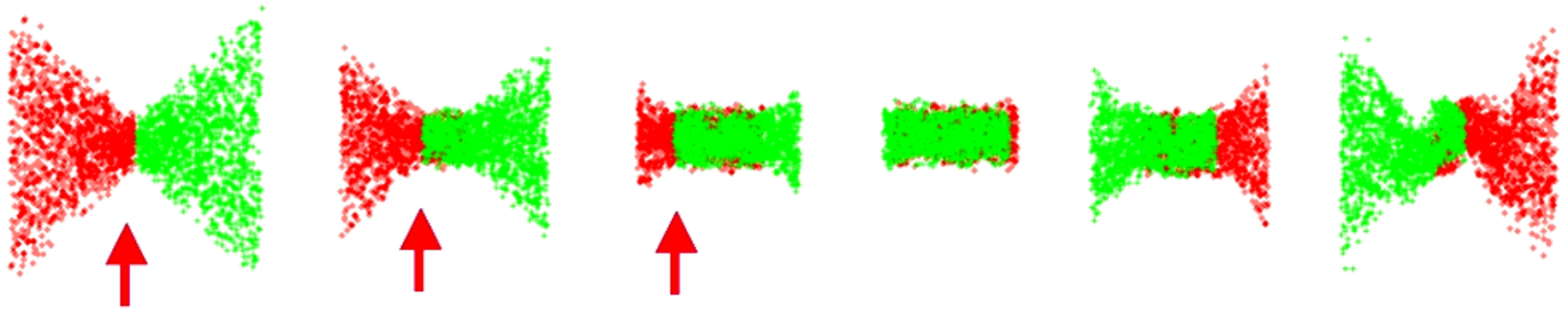
	Nom. RDR	Low P RDR
Case ID	1	2
E CM (GeV)	500	500
N	2.0E+10	2.0E+10
n_b	2625	1320
F (Hz)	5	5
P_b (MW)	10.5	5.3
$\gamma\epsilon_x$ (m)	1.0E-05	1.0E-05
$\gamma\epsilon_y$ (m)	4.0E-08	3.6E-08
β_x (m)	2.0E-02	1.1E-02
β_y (m)	4.0E-04	2.0E-04

Z-distribution *	Gauss	Gauss
σ_x (m)	6.39E-07	4.74E-07
σ_y (m)	5.7E-09	3.8E-09
σ_z (m)	3.0E-04	2.0E-04
Guinea-Pig $\delta E/E$	0.023	0.045
Guinea-Pig L (cm ⁻² s ⁻¹)	2.02E+34	1.86E+34
Guinea-Pig Lumi in 1%	1.50E+34	1.09E+34

* The RDR “low power” option has large “beamstrahlung energy spread” (beam-beam phenomena) and cause larger background in detectors

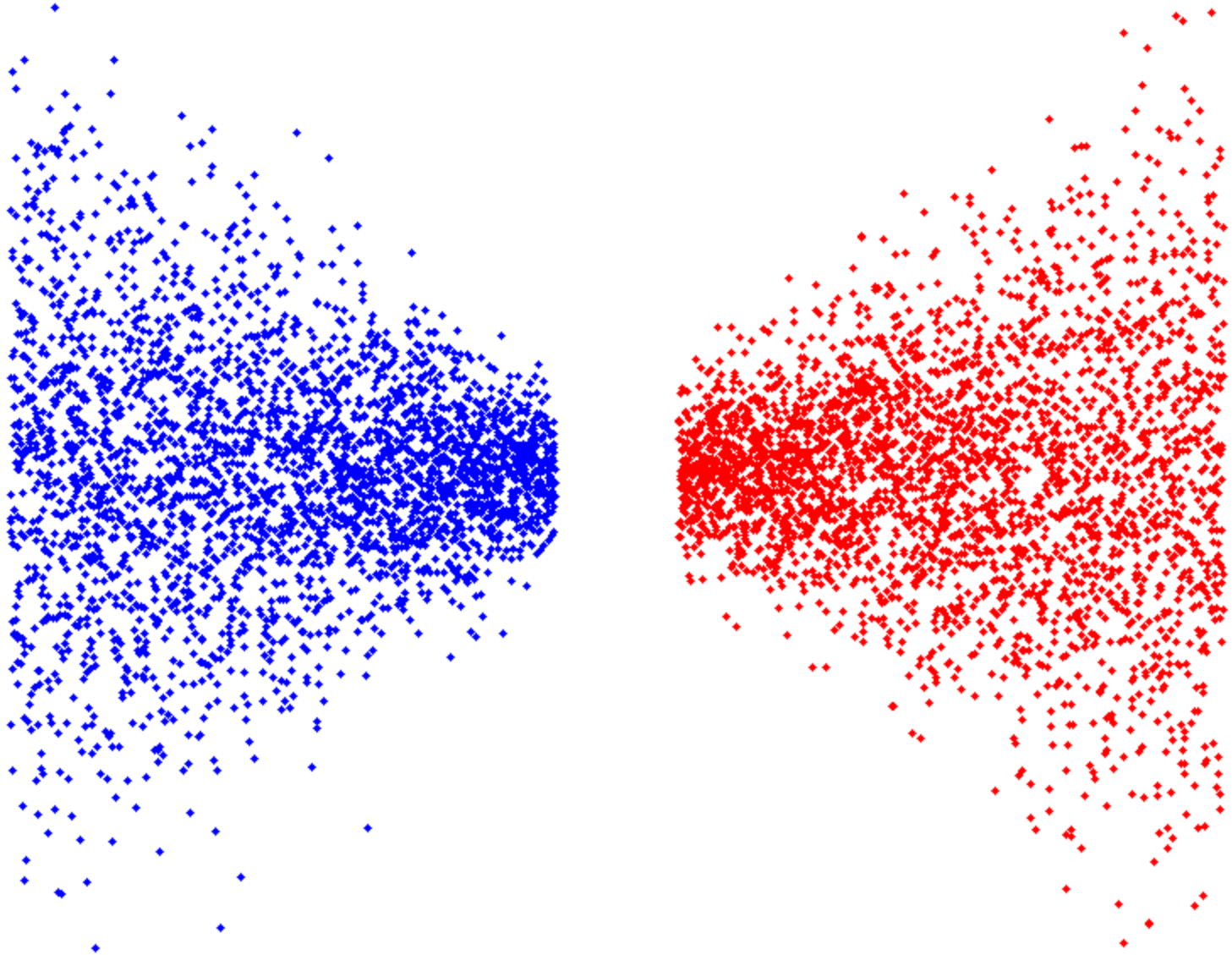


Beam-beam: Travelling focus



- Suggested by V.Balakin in ~1991 – idea is to use beam-beam forces for additional focusing of the beam – allows some gain of luminosity or overcome somewhat the hour-glass effect
- Figure shows simulation of traveling focus. The arrows show the position of the focus point during collision
 - So far not yet used experimentally

Collision with travelling focus



New Low P parameter set

	Nom. RDR	Low P RDR	new Low P
Case ID	1	2	3
E CM (GeV)	500	500	500
N	2.0E+10	2.0E+10	2.0E+10
n_b	2625	1320	1320
F (Hz)	5	5	5
P_b (MW)	10.5	5.3	5.3
$\gamma\epsilon_x$ (m)	1.0E-05	1.0E-05	1.0E-05
$\gamma\epsilon_y$ (m)	4.0E-08	3.6E-08	3.6E-08
β_x (m)	2.0E-02	1.1E-02	1.1E-02
β_y (m)	4.0E-04	2.0E-04	2.0E-04
Travelling focus	No	No	Yes
Z-distribution *	Gauss	Gauss	Gauss
σ_x (m)	6.39E-07	4.74E-07	4.74E-07
σ_y (m)	5.7E-09	3.8E-09	3.8E-09
σ_z (m)	3.0E-04	2.0E-04	3.0E-04
Guinea-Pig $\delta E/E$	0.023	0.045	0.036
Guinea-Pig L (cm ⁻² s ⁻¹)	2.02E+34	1.86E+34	1.92E+34
Guinea-Pig Lumi in 1%	1.50E+34	1.09E+34	1.18E+34

Travelling focus allows
to lengthen the bunch

Thus, beamstrahlung
energy spread is reduced

Focusing during collision
is aided by focusing of
the opposite bunch

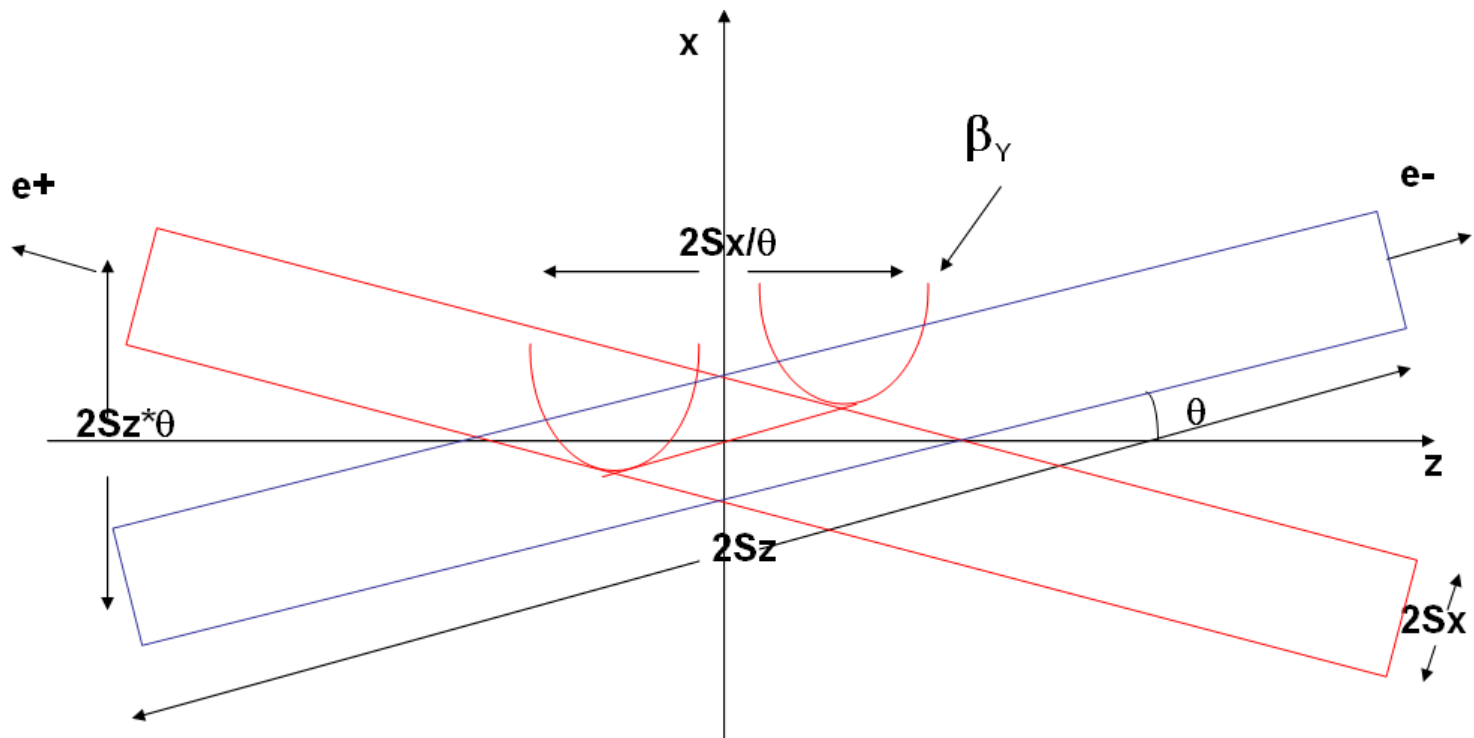
Focal point during
collision moves to
coincide with the head of
the opposite bunch

*for flat z distribution the full bunch length is $\sigma_z * 2 * 3^{1/2}$

Creating travelling focus, 2 ways

- Small ($\sim\%$) uncompensated chromaticity and E-z correlation
- Transverse deflecting cavity giving z-x correlation in one of FF sextupoles

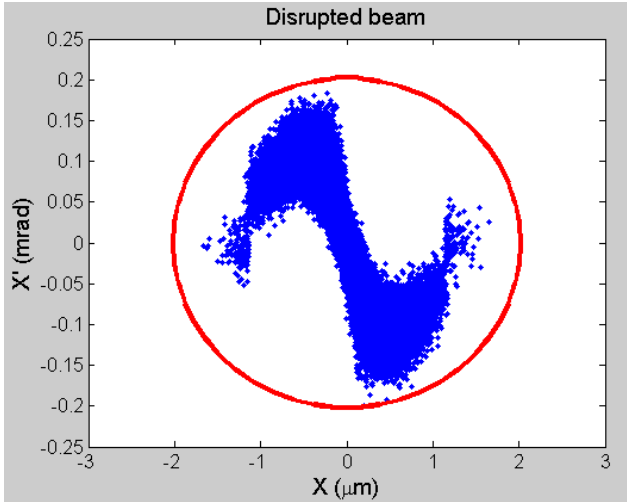
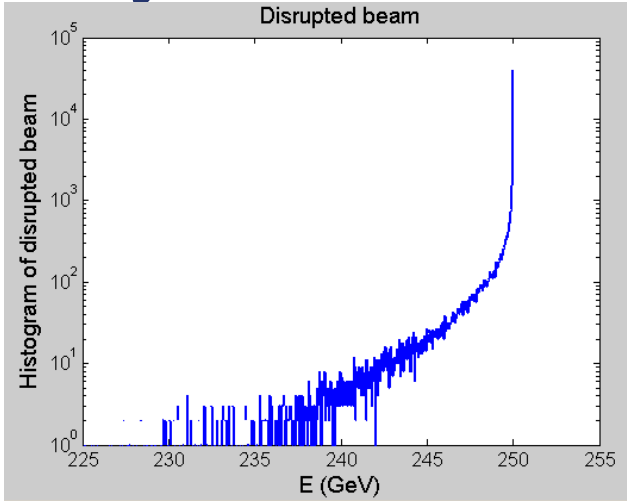
Beam-beam: Crabbed-waist



- Suggested by P.Raimondi for Super-B factory
- Vertical waist has to be a function of X . In this case coupling produced by beam-beam is eliminated
 - Experimental verification at DAFNE

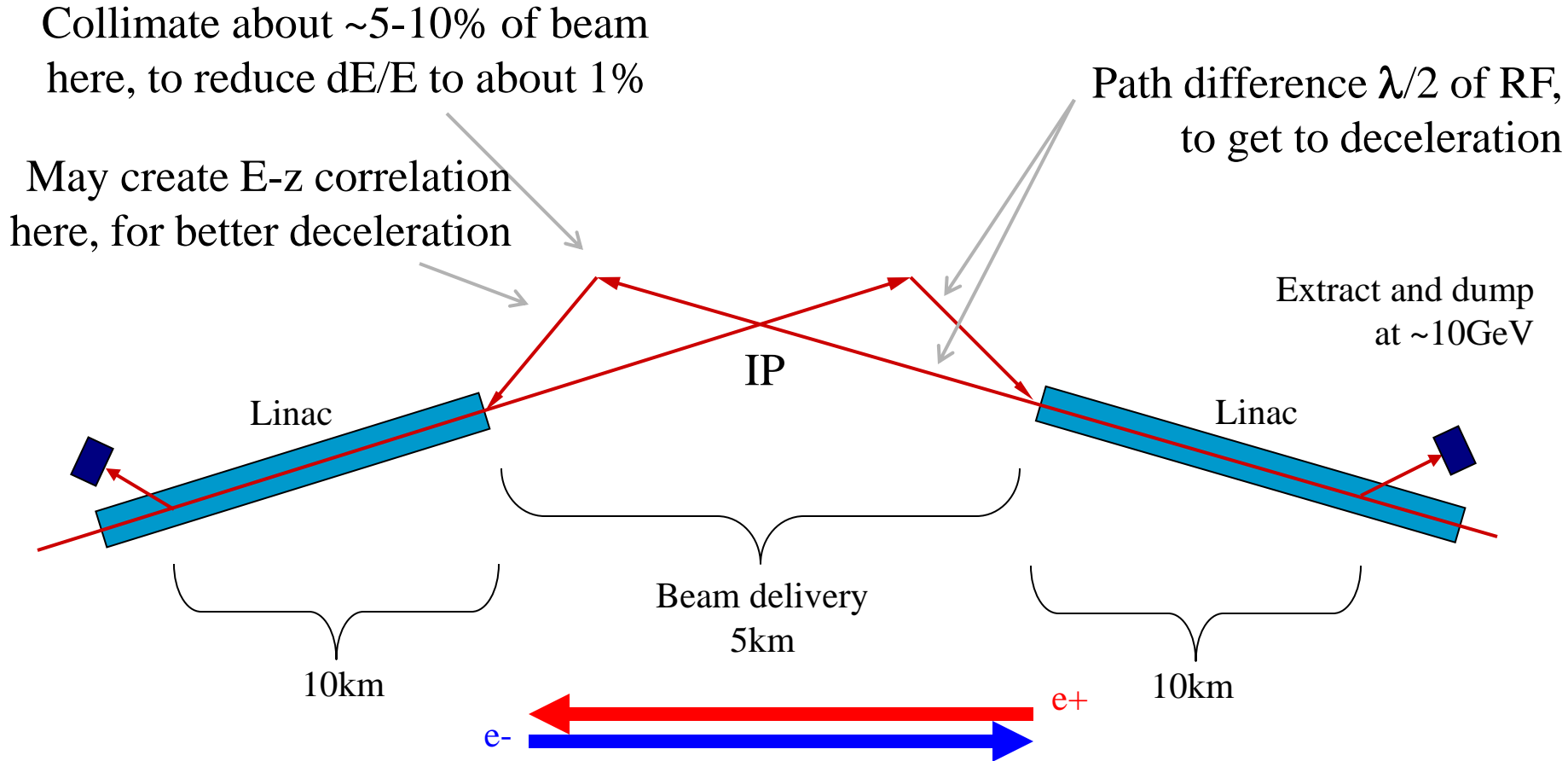
	Nominal	E-Recycle
E CM (GeV)	500	500
N	2.0E+10	5.0E+09
n_b	2625	11000
Tsep (ns)	369.2	90.0
Iave in train (A)	0.0087	0.0089
f_{rep} (Hz)	5	5
P_b (MW)	10.5	11.0
$\gamma\epsilon_x$ (m)	1.0E-05	4.0E-06
$\gamma\epsilon_y$ (m)	4.0E-08	2.0E-08
$\beta_{x/y}$ (mm)	20 / 0.4	20 / 0.4
$\sigma_{x/y}$ (nm)	639 / 5.7	404 / 4.0
σ_z (mm)	0.3	0.6
Dy	19.0	21.2
Uave	0.047	0.009
δ_B	0.023	0.002
P_Beamstrahlung (MW)	0.24	0.024
ngamma	1.29	0.53
Hd	1.70	1.53
Geom Lumi (cm-2 s-1)	1.14E+34	6.69E+33
Luminosity (cm-2 s-1)	1.95E+34	1.02E+34

● Parameter sets with TF & **very** low beamstrahlung



- About 92% of outgoing beam $dE/E < 1\%$
- Outgoing beam within $\gamma\epsilon=200\text{mm}\cdot\text{mrad}$
- Can decelerate 92% of the beam to 10 GeV

Layout and train format



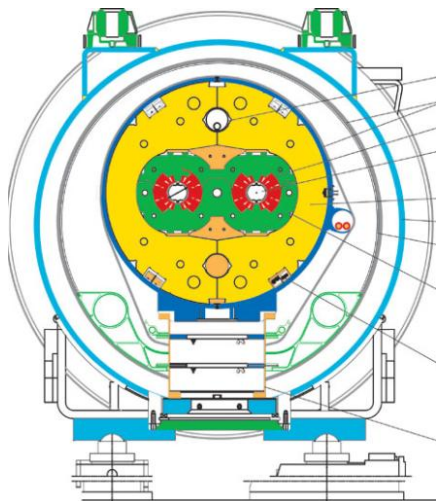
- Require that incoming and outgoing bunches do not collide in the linac:
- length of mini-trains equal to full length of beam delivery
 - gap between mini-trains = $2 \times$ linac length to extraction point + BDS length

More options on train format

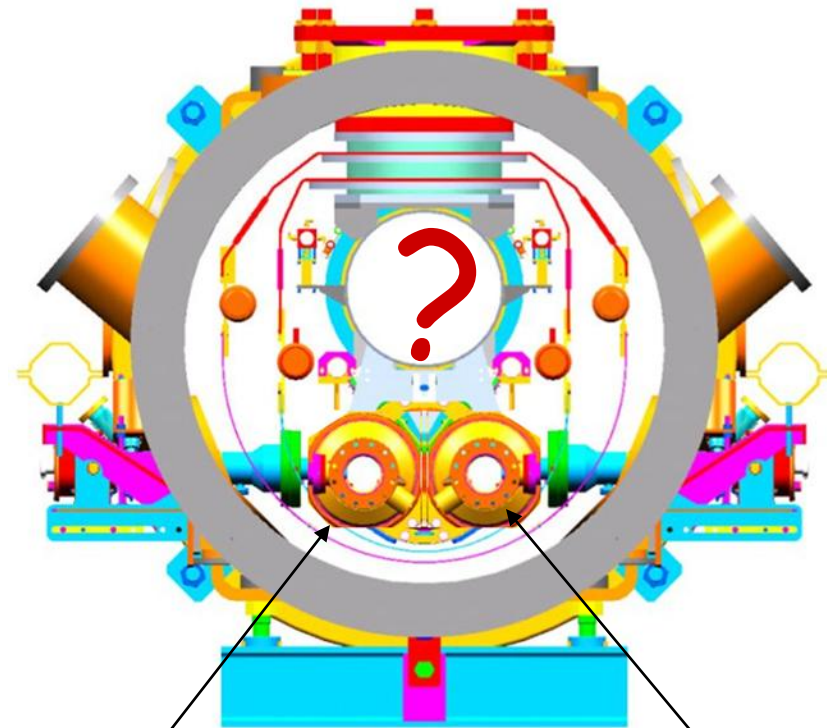
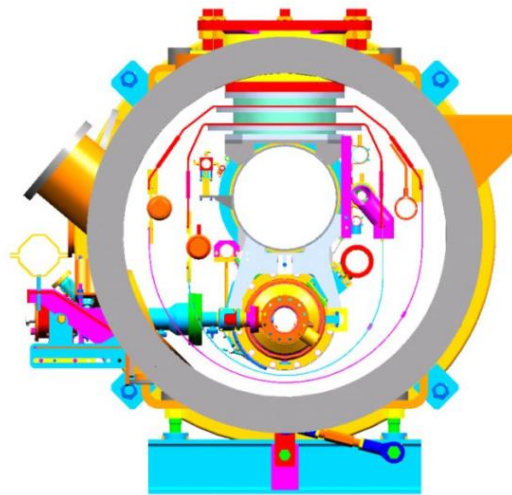
- Longer pulse with mini-trains increases the cryo-losses
- May be more attractive to have continuous train and decelerate the beam in a separate acc. structure in the same cryomodule

Picture below not real (Photoshop engineering)
But is it possible to make a cryomodule with two beam apertures ? If it were, would there be other applications?

LHC magnet, two beam apertures

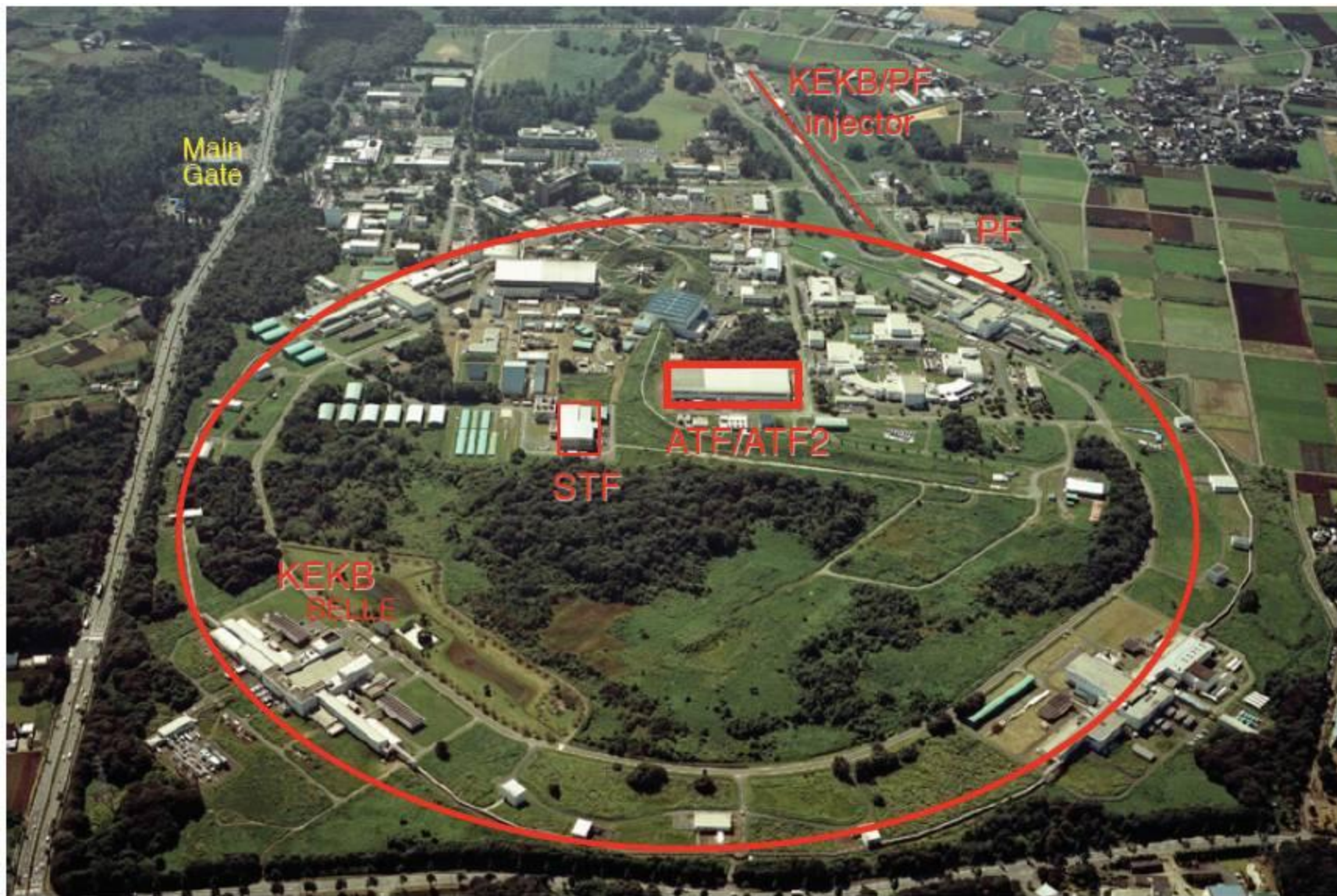


Standard cryomodule, single beam aperture



For acceleration

For deceleration



Accelerator Test Facility, KEK

1997-2008

Extraction line :utilization of low emittance beam
beam instrumentation, collimator damage

Cavity BPM
nanometer res.

FONT
fast feedback (ns)

Pulsed Laser Wire Scanner
for beam size monitor (μm)

ODR, OTR
single shot meas.

Beam Dynamics

Energy: 1.28 GeV
Electron bunch:
 2×10^{10} e/bunch
1 ~ 20 bunches/train
3 trains/ring
1.56 Hz

CSR

LW, Cavity Compton

Damping Ring

ultra low emittance beam
dynamics -fast ion instability
beam instrumentation(BPM,LW)

Fast kicker
rise time < 3ns

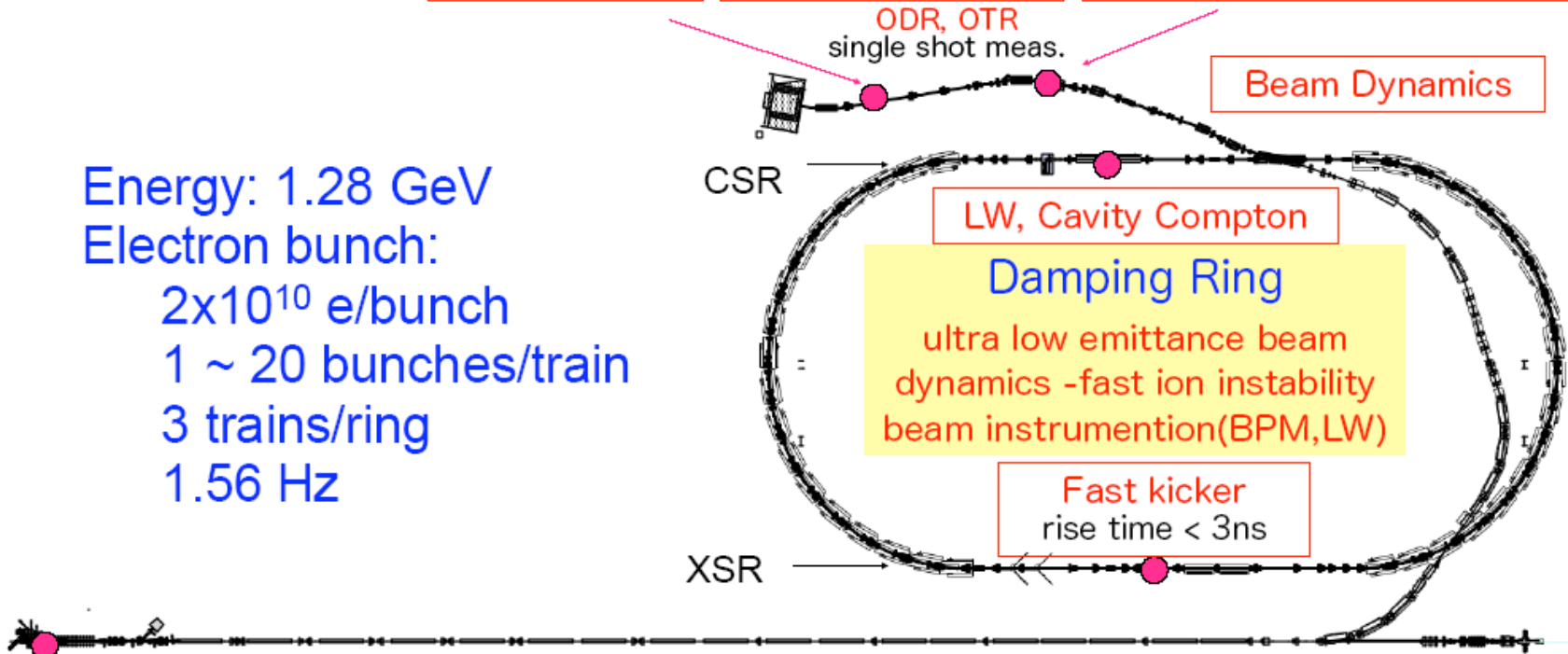
XSR

RF Gun

multi-bunch beam

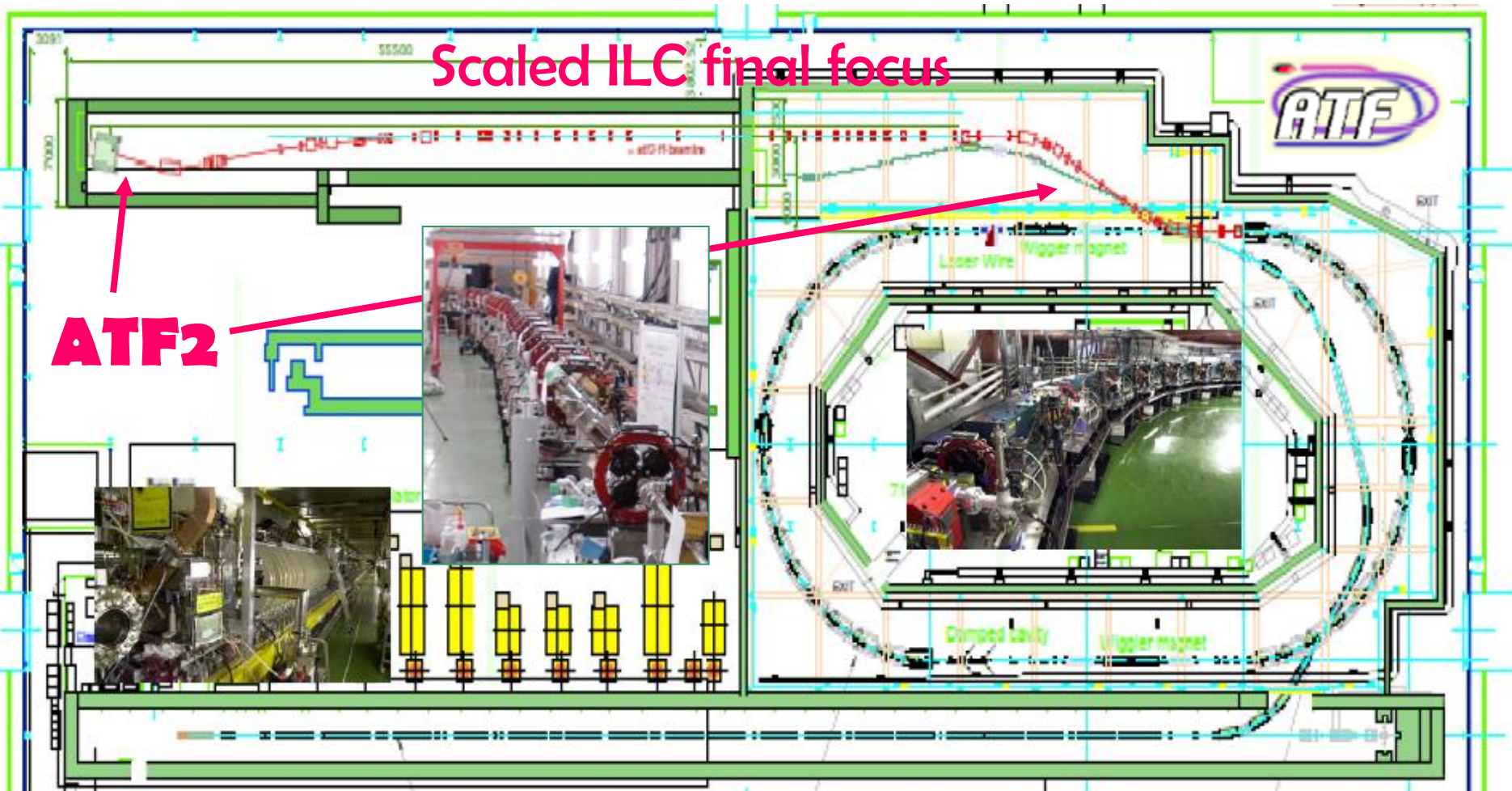
S-band Linac (70m)

multi-bunch acceleration

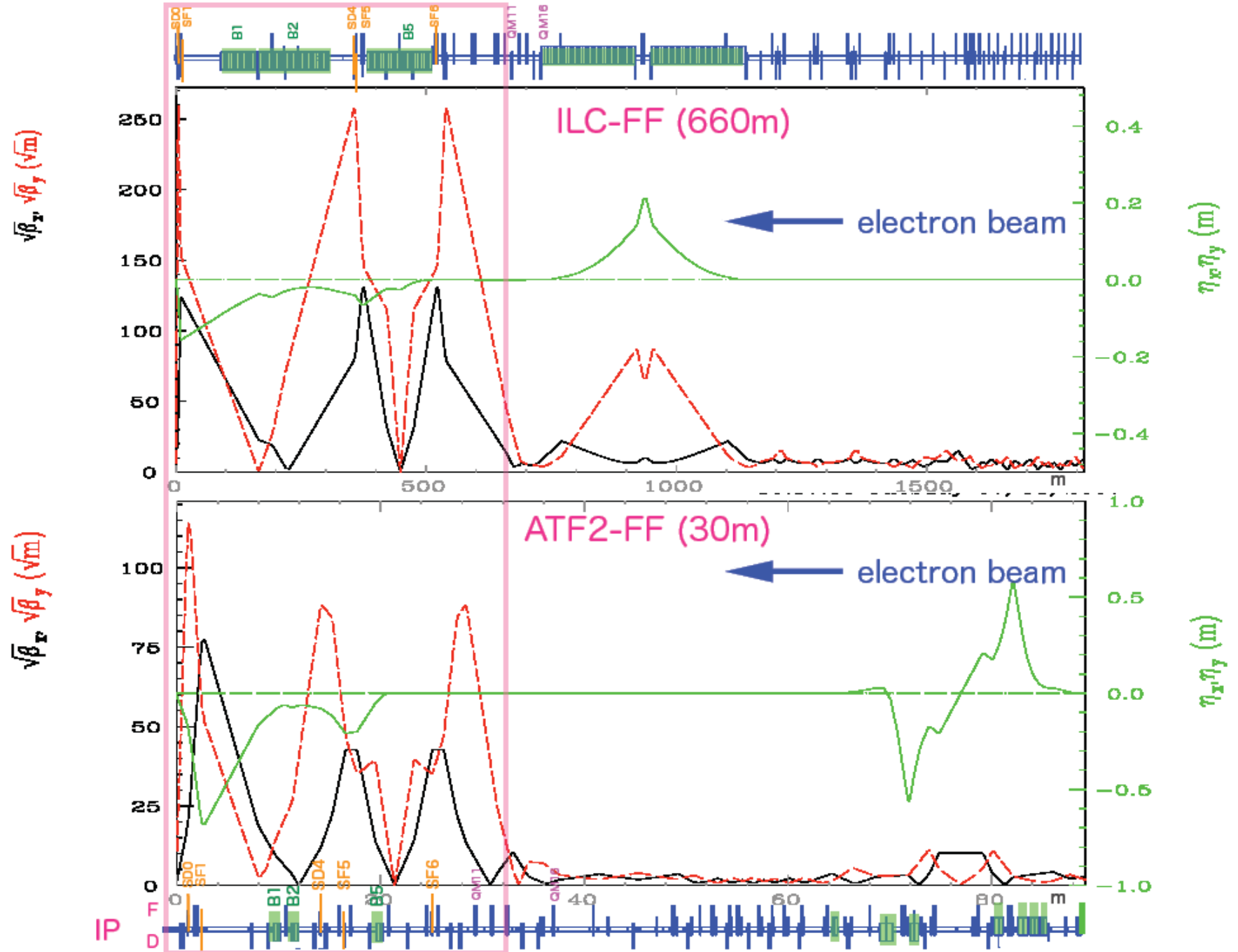


ATF2: model of ILC beam delivery

goals: ~37nm beam size; nm level beam stability



- Dec 2008: first pilot run; Jan 2009: hardware commissioning
- Feb-Apr 2009: large β ; BSM laser wire mode; tuning tools commissioning
- Oct-Dec 2009: aim to commission interferometer mode of BSM, sub μm beam



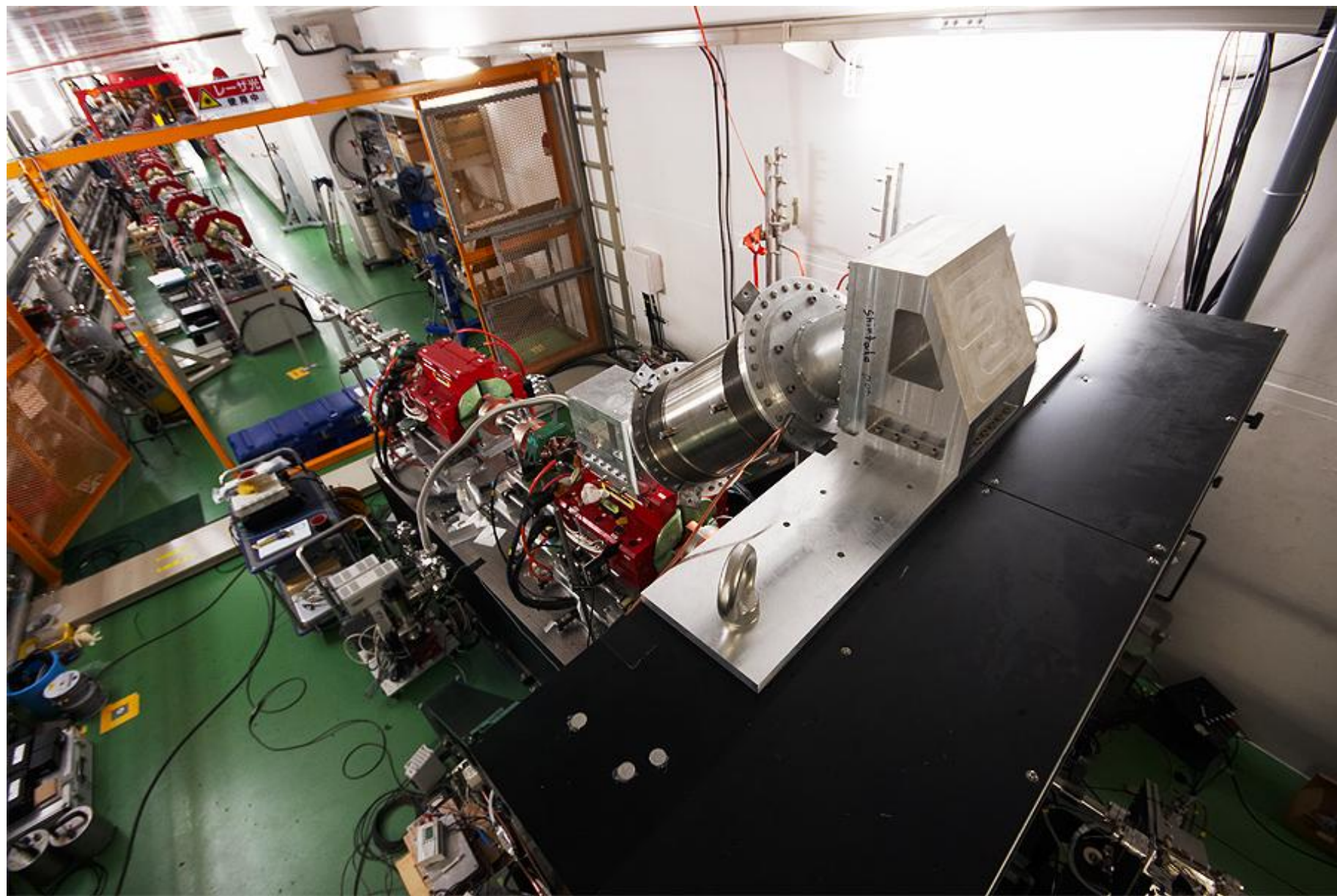
ATF2 parameters & Goals A/B

Beam parameters achieved at ATF and planned for ATF2, goals A and B. The ring energy is $E_0 = 1.3$ GeV, the typical bunch length and energy spread are $\sigma_z = 8$ mm and $\Delta E/E = 0.08$ %.

ATF2 proposed IP parameters compared with ILC

	Measured	(A)	(B)
Single Bunch			
N_{bunch} [10^{10}]	0.2 – 1.0	0.5	0.5
DR $\gamma\epsilon_y$ [10^{-8} m]	1.5	3	3
Extr. $\gamma\epsilon_y$ [10^{-8} m]	3.0 – 6.5	3	3
Multi Bunch			
$n_{bunches}$	20	1 – 20	3 – 20
N_{bunch} [10^{10}]	0.3 – 0.5	0.5	0.5
DR $\gamma\epsilon_y$ [10^{-8} m]	3.0 – 4.5	3	3
Extr. $\gamma\epsilon_y$ [10^{-8} m]	~ 6	3	3
IP σ_y^* [nm]		37	37
IP $\Delta y/\sigma_y^*$ [%]		30	5

Parameters	ATF2	ILC
Beam Energy [GeV]	1.3	250
L^* [m]	1	3.5 – 4.2
$\gamma\epsilon_x$ [m-rad]	3×10^{-6}	1×10^{-5}
$\gamma\epsilon_y$ [m-rad]	3×10^{-8}	4×10^{-8}
β_x^* [mm]	4.0	21
β_y^* [mm]	0.1	0.4
η' (DDX) [rad]	0.14	0.094
σ_E [%]	~ 0.1	~ 0.1
Chromaticity W_y	$\sim 10^4$	$\sim 10^4$



Magnets and Instrumentation at ATF2

22 Quadrupoles(Q), 5 Sextupoles(S), 3 Bends(B) in downstream of QM16

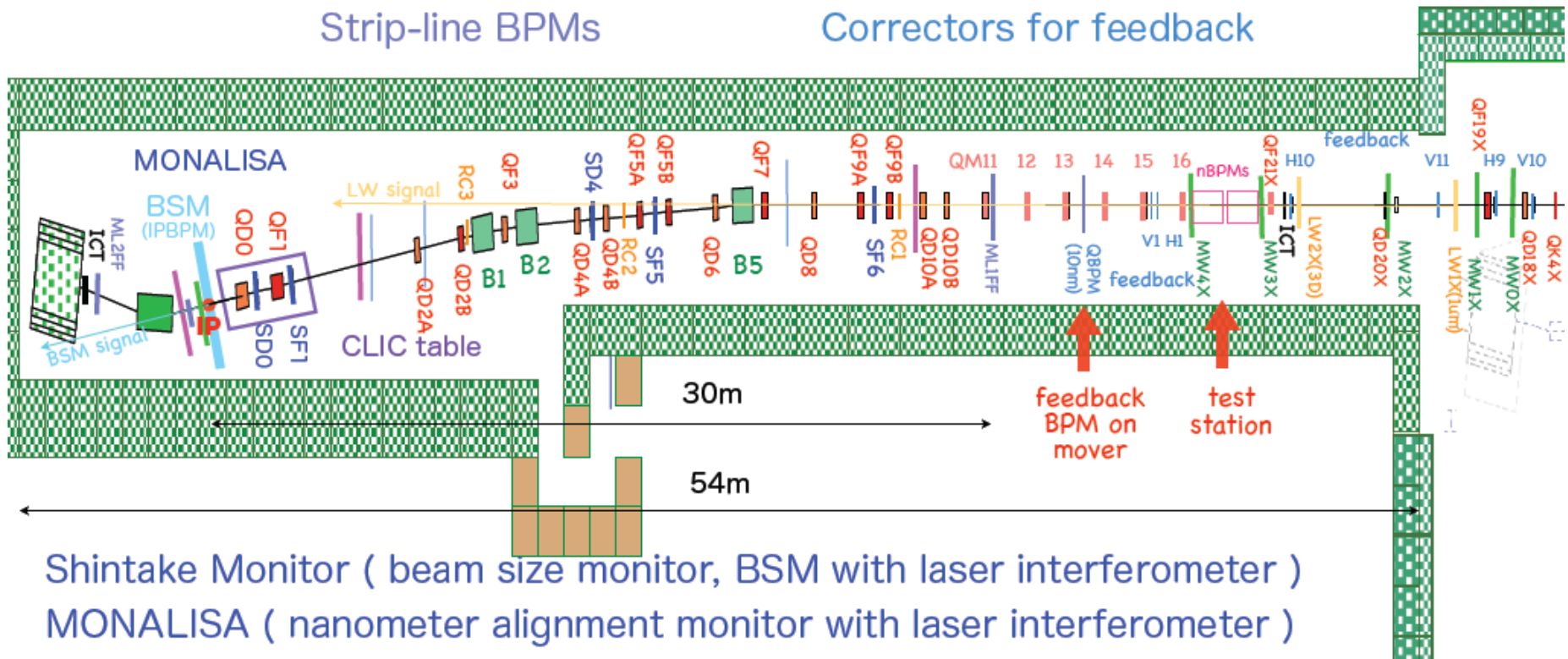
All Q- and S-magnets have cavity-type beam position monitors(QBPM, 100nm).

3 Screen Monitors

Strip-line BPMs

5 Wire Scanners, Laserwires

Correctors for feedback



Shintake Monitor (beam size monitor, BSM with laser interferometer)

MONALISA (nanometer alignment monitor with laser interferometer)

Laserwire (beam size monitor with laser beam for 1 μm beam size, 3 axes)

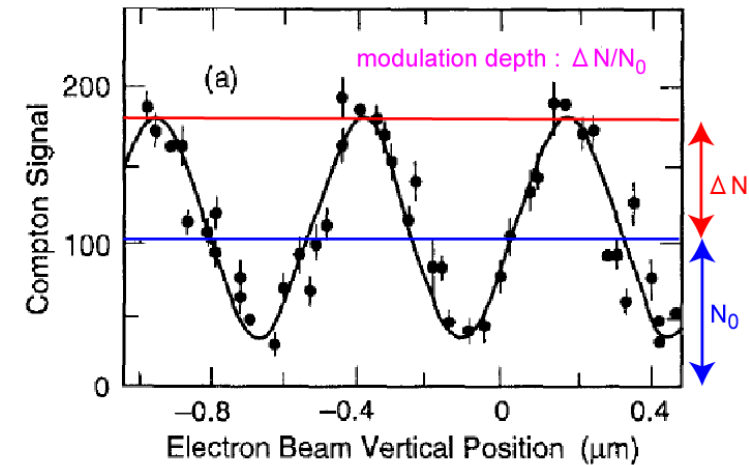
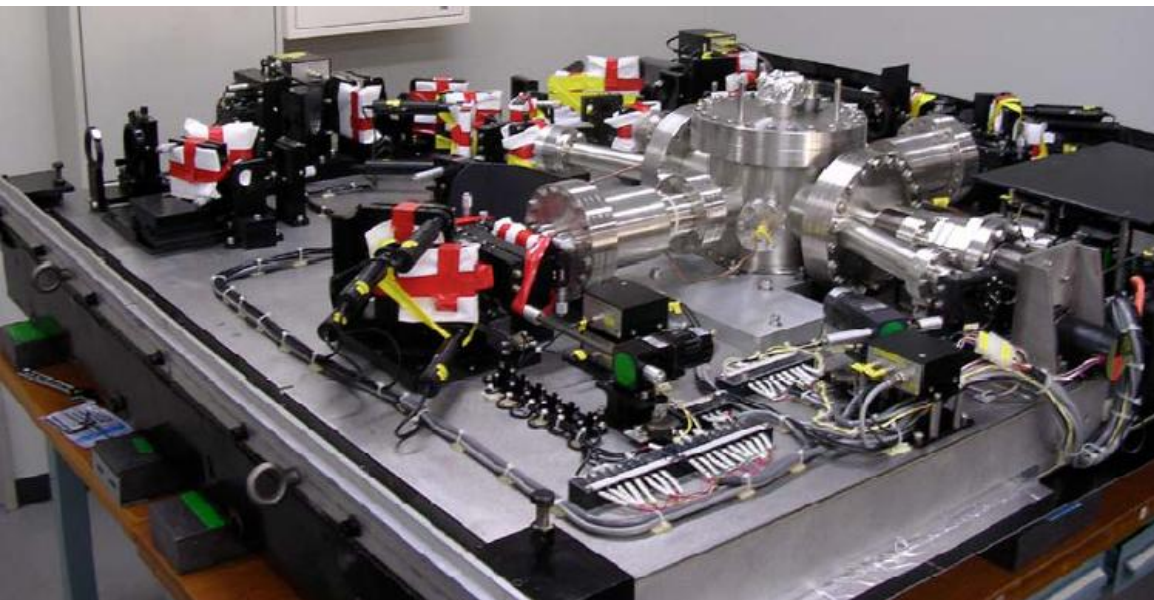
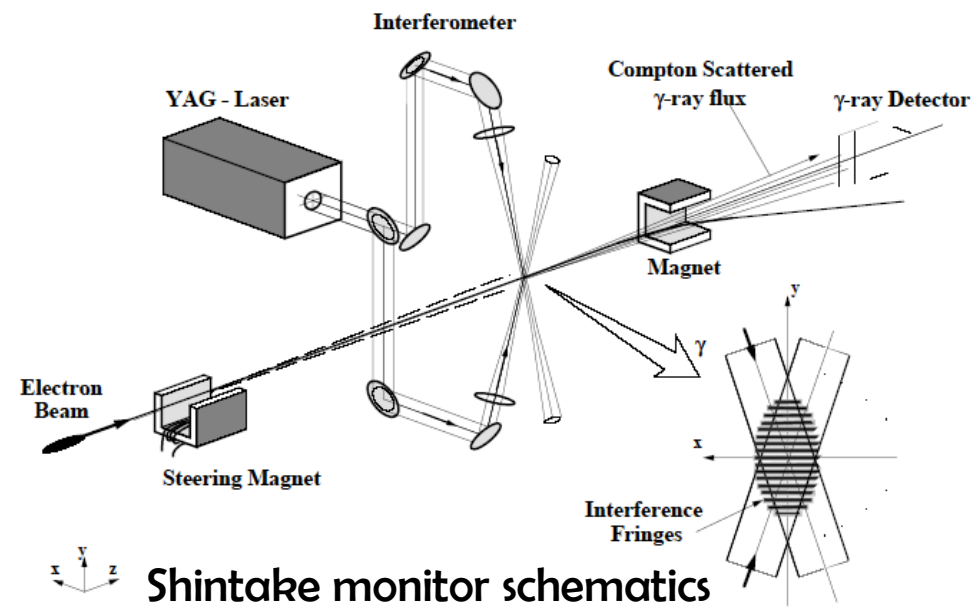
IP intra-train feedback system with latency of less than 150ns (FONT)

Magnet movers for Beam Based Alignment (BBA)

High Available Power Supply (HA-PS) system for magnets

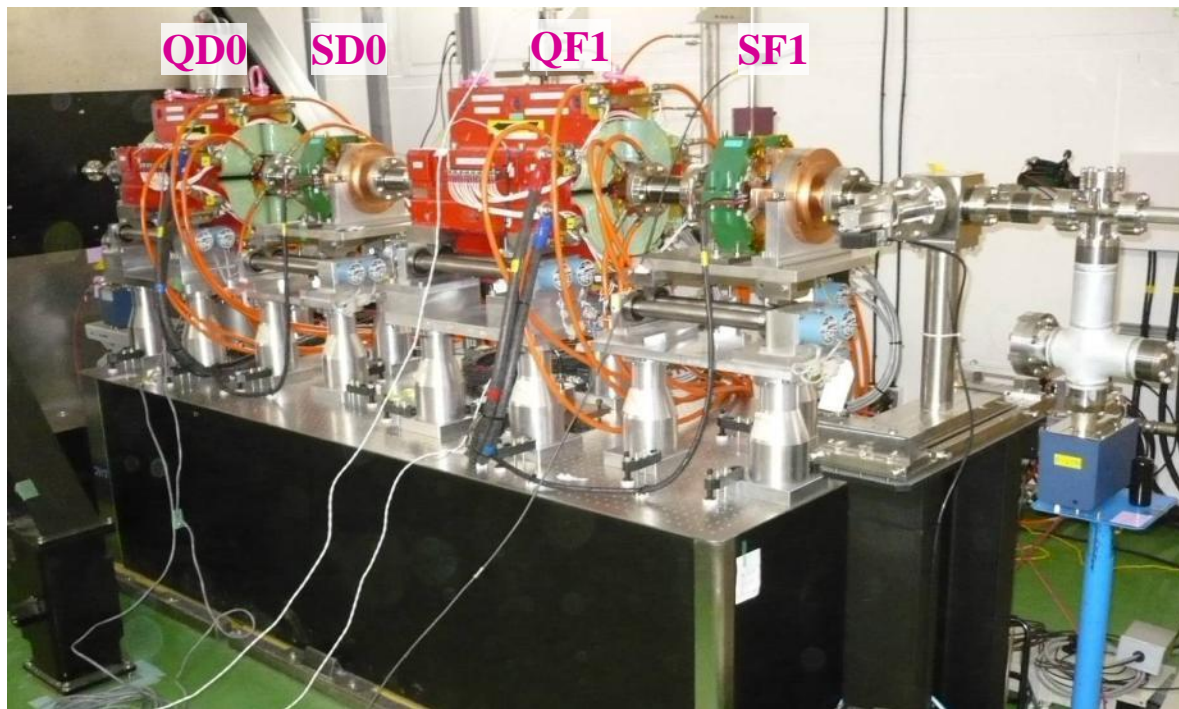
IP Beam Size monitor

- Initial plan:
 - refurbish & improve FFTB Shintake BSM
 - 1064nm \Rightarrow 532nm

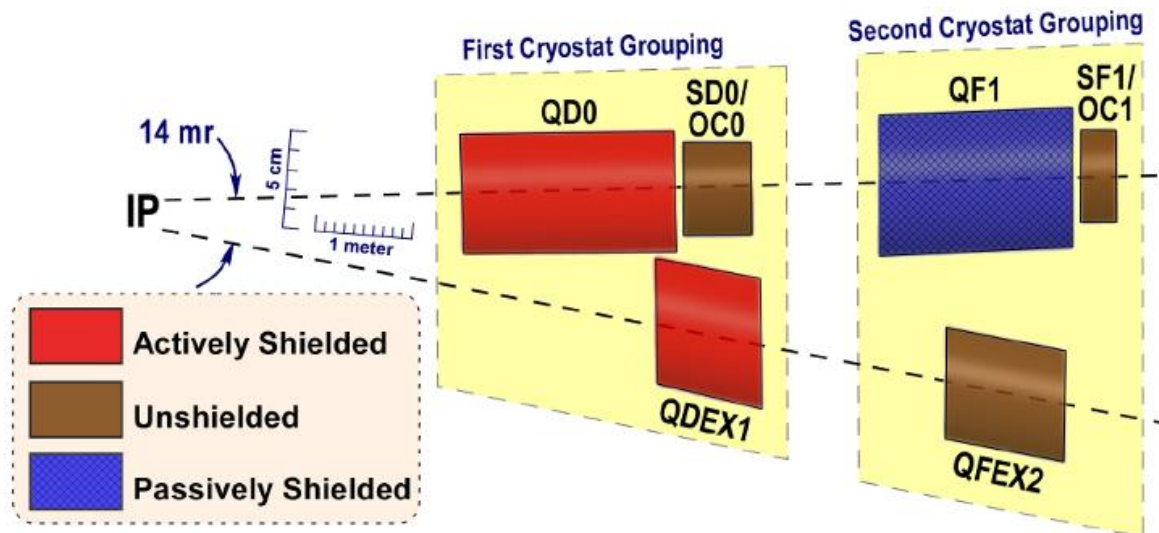


FFTB sample : $\sigma_y = 70 \text{ nm}$

Jul 2005: BSM arrived to Univ. of Tokyo



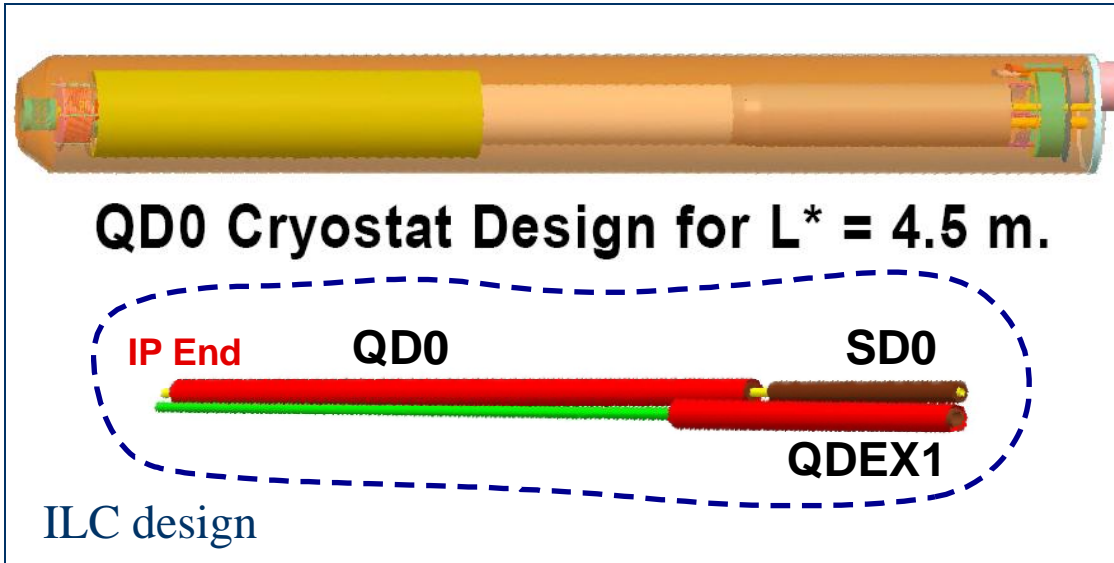
**ATF2 final
doublet**



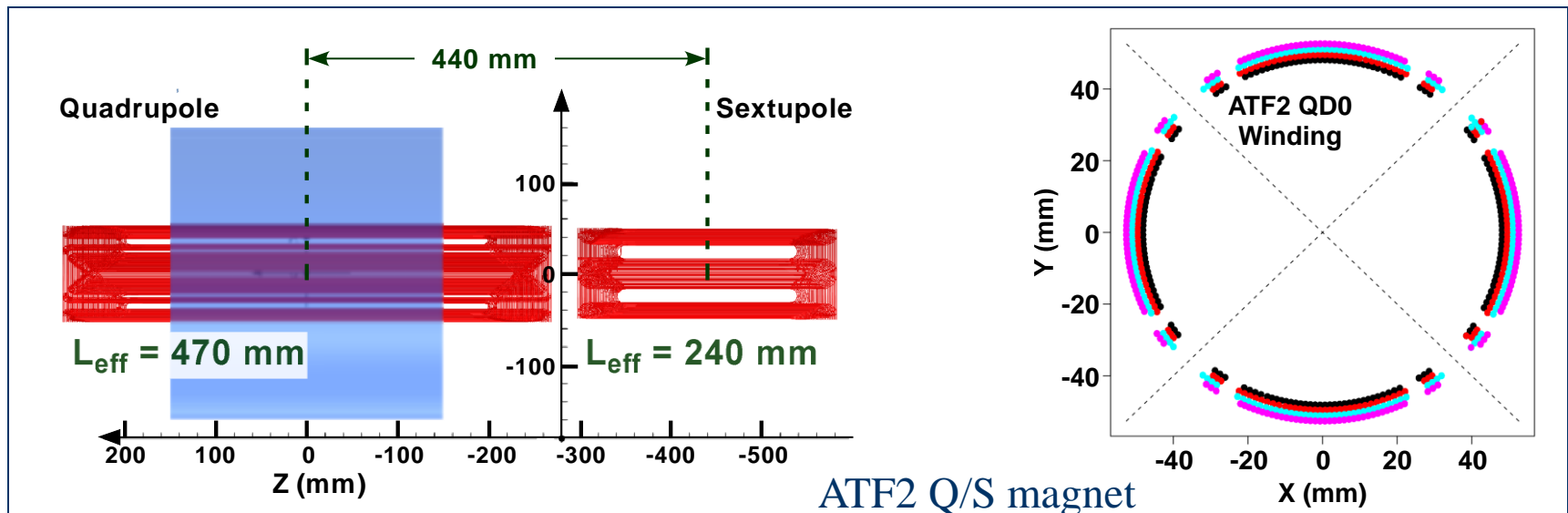
**ILC Final
Doublet
layout**

SC Final Doublet and ATF2 tests

- SC FD prototype at BNL
 - make long coil test of ILC-like FD prototype; long cold mass & its field tests
 - ILC-technology-like SC Final Doublet for ATF2 upgrade
 - Will test FD SC stability at BNL and system test with beam at ATF2

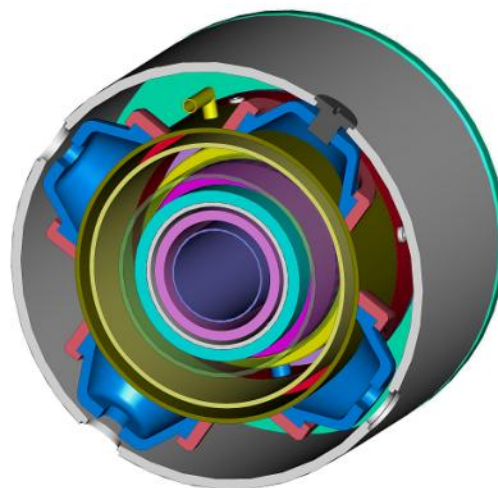
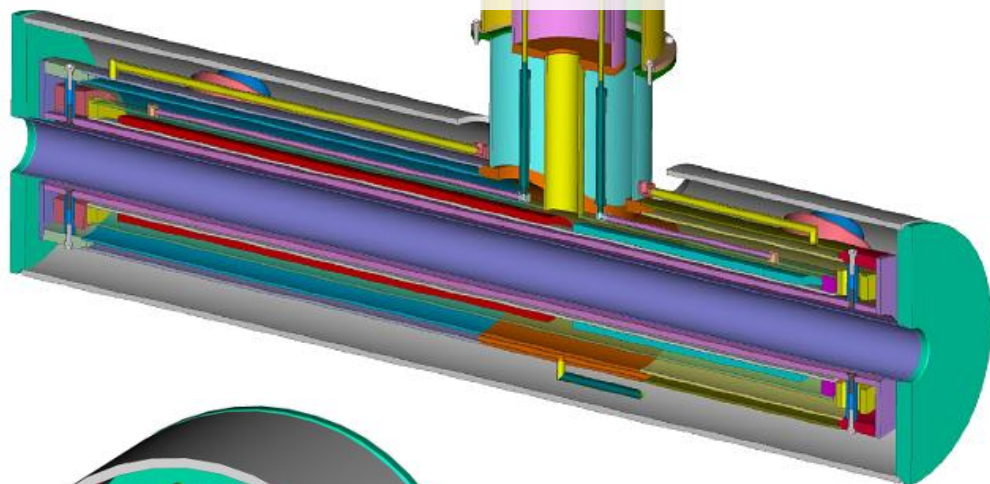
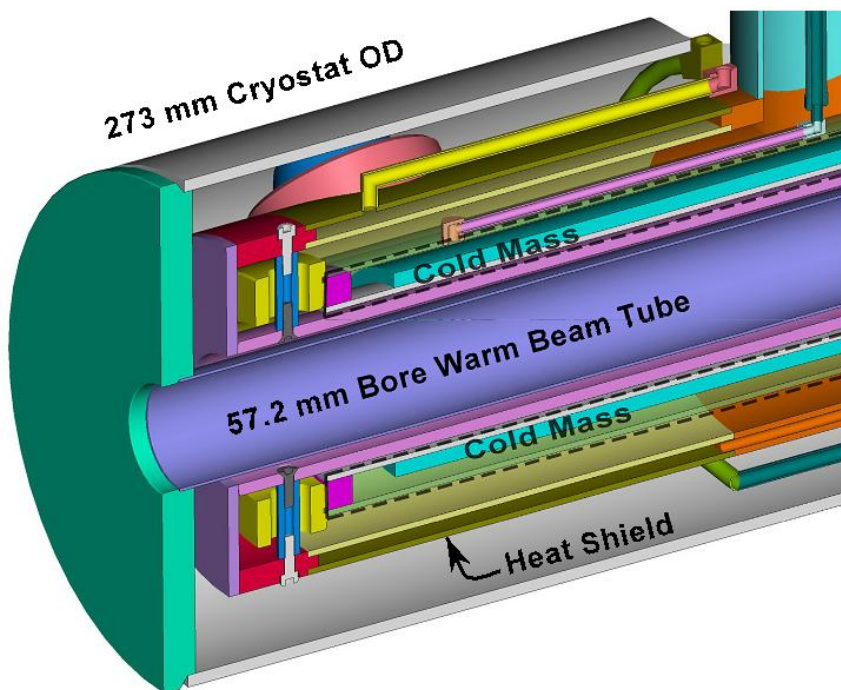


Brett Parket, et al, BNL

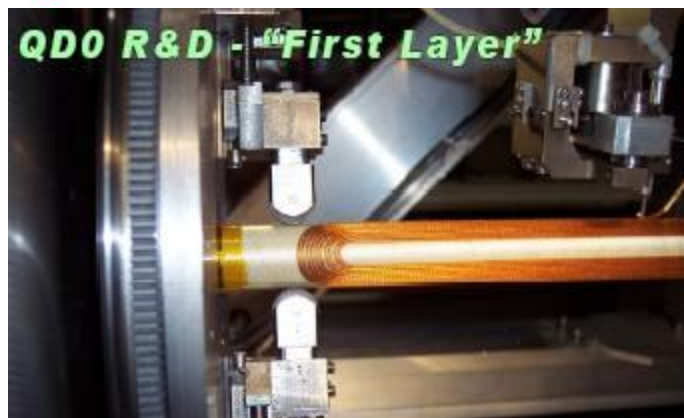


SC FD for ATF2

BNL & KEK are working on joint design of FD cryostat and cryo-system

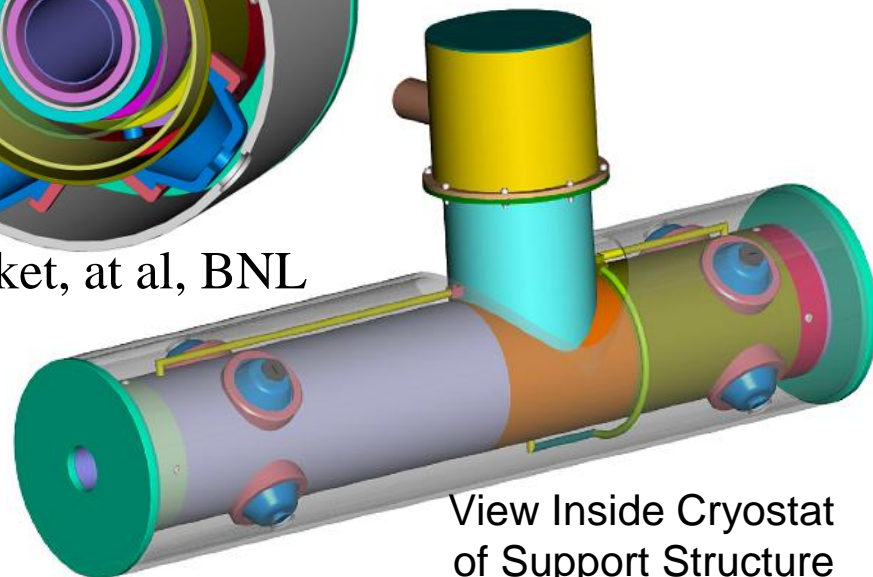


Cross Section View at Support Location



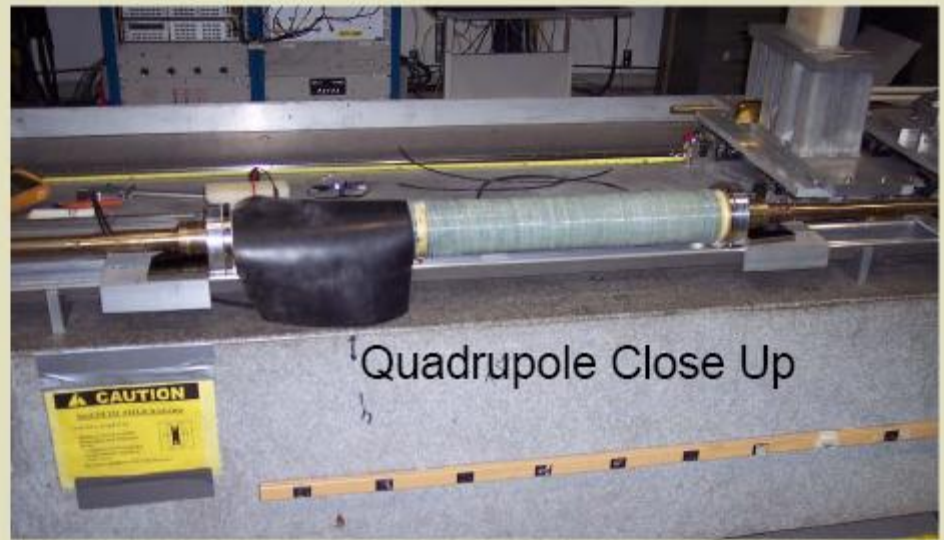
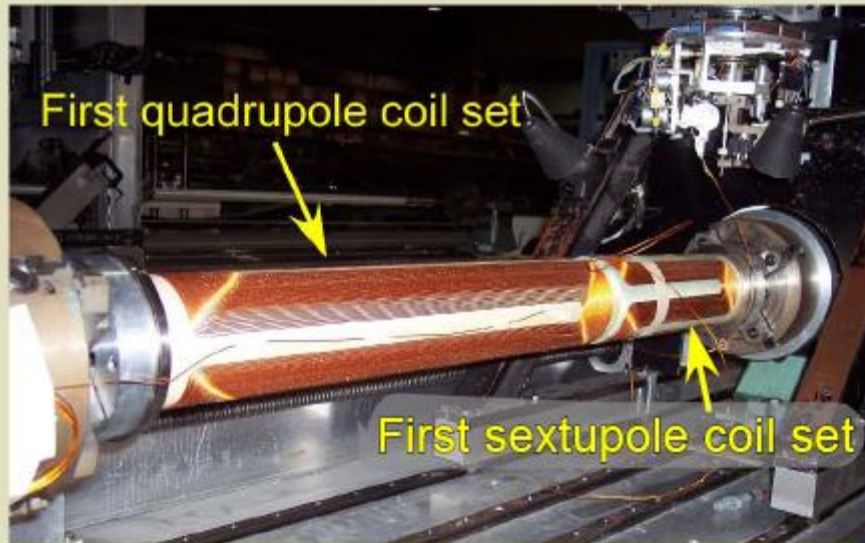
Long coil winding

Brett Parket, et al, BNL



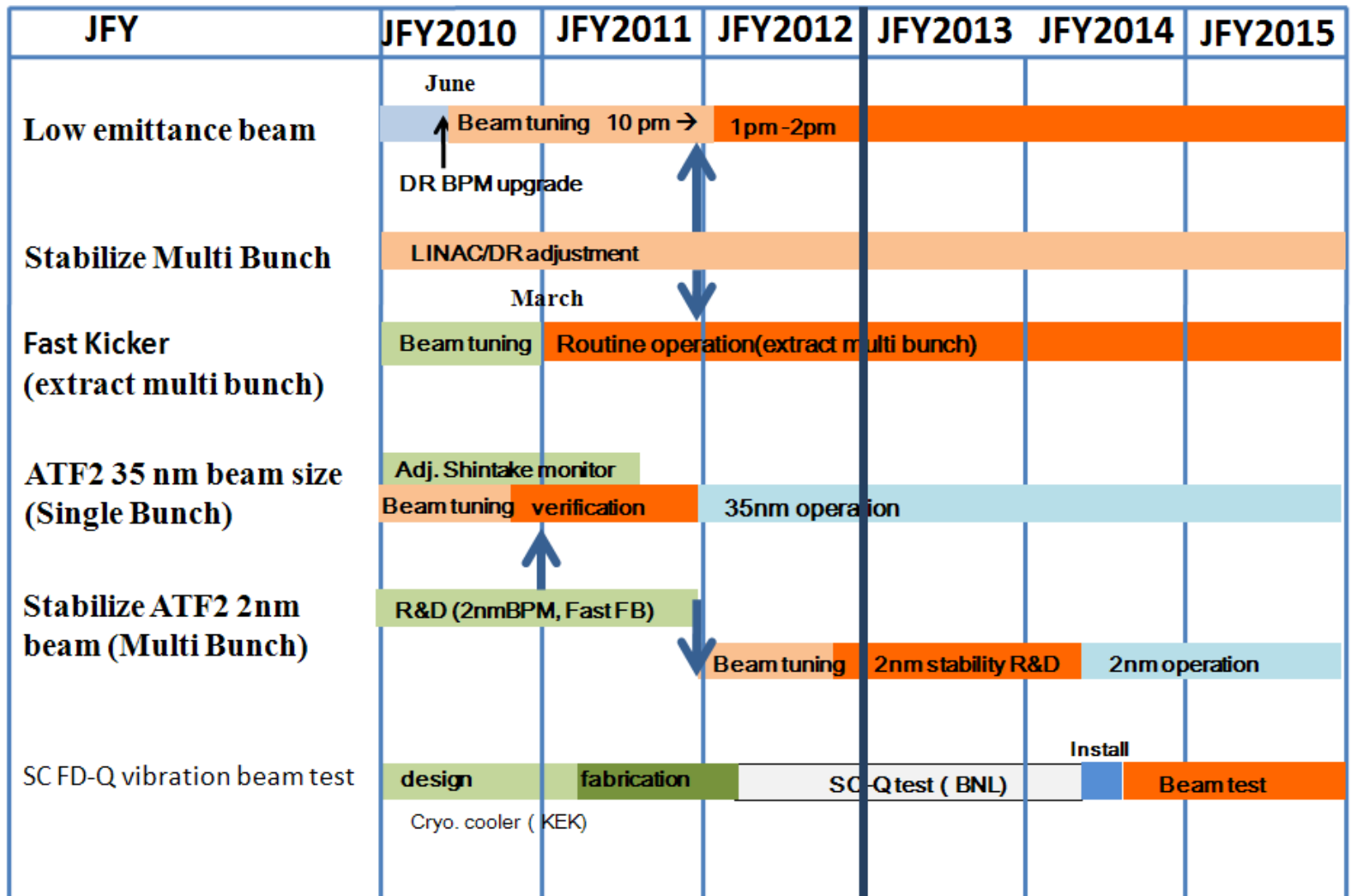
View Inside Cryostat of Support Structure

Start of ATF2 coil production & measurement



BNL, Brett Parker et al

ATF Schedule



Ongoing R&Ds at ATF/ATF2

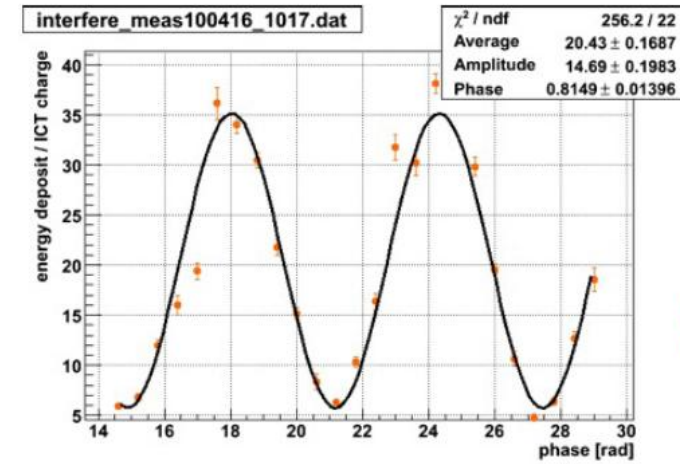
- **ATF**
- **low emittance beam**
 - Tuning, XSR, SR, Laser wire,...
- **1pm emittance** (DR BPM upgrade,...)
- **Multi-bunch**
 - Instability (Fast Ion,...)
- **Extraction by Fast Kicker**

Others

- Cavity Compton
- SR monitor at EXT

• ATF2

- **35 nm beam size**
 - Beam tuning (Optics modeling, Optics test, debugging soft&hard tools,...)
 - Cavity BPM (C&S-band, IP-BPM)
 - Beam-tilt monitor
 - IP-BSM (Shintake monitor)
- **Beam position stabilization (2nm)**
 - Intra-train feedback (FONT)
 - feed-forward DR->ATF2



Crossing angle :4.12 [deg]
20 average
Fringe pitch 600 mrad
Scan range 13.2[rad]

Modulation ~ 0.72
 $\sigma_y \sim 950[\text{nm}]$

Others

- Pulsed 1um Laser Wire
- Cold BPM
- Liquid Pb target
- **Permanent FD Q**
- **SC Final doublet Q/Sx**

Summary

- Challenges of IR design & Machine Detector Interface optimization is one of the critical areas which is mutually interested and may be one of the direction of future collaboration