

Superconducting RF in the Cornell University Energy Recovery Linac

- Challenges and Solutions -

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Superconducting RF in the Cornell University Energy Recovery Linac

- ERL Light Source: Why?
- The Cornell ERL: An Overview
 - Prototype
 - 5 GeV SR Source
- SC RF in the Cornell ERL Injector
 - *Challenges and Solutions* -
- SC RF in the Cornell ERL Main Linac
 - *Challenges and Solutions* -
- Outlook and Summary

Today's Workhorse Light Sources: Storage Rings

- **1st generation** parasitic SR on high energy physics storage rings
- **2nd generation** dedicated bending magnet sources, designed for high flux SR
- **3rd generation** dedicated undulator sources optimized for brilliance, using high current, low emittance



Some rings use superconducting RF

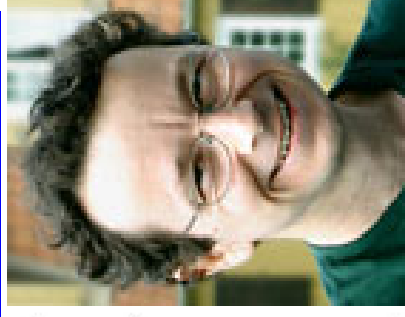
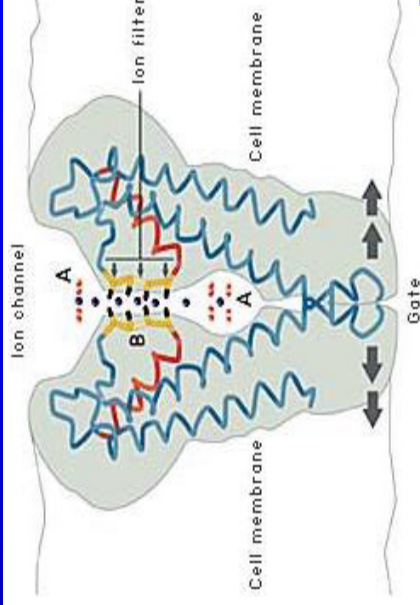


Storage ring light sources give:

- Repetition rate
- Stability
- High flux, brilliance – average/peak

Synchrotron Radiation at Cornell

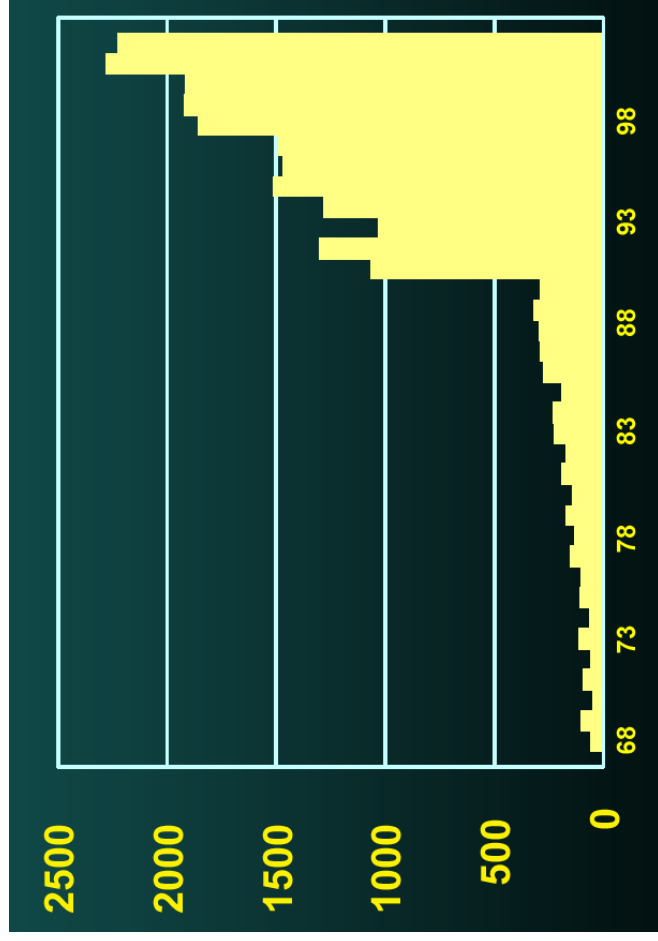
- 1952: 1st accurate measurement of synchrotron radiation power by Dale Corson with the Cornell 300MeV synchrotron.
- 1953: 1st measurement of the synchrotron radiation spectrum by Paul Hartman with the Cornell 300MeV synchrotron.
- World's 1st synchrotron radiation beam line (Cornell 230MeV synch.)
- 1961: 1st measurement of radiation polarization by Peter Joos with the Cornell 1.1GeV synchrotron.
- 1978: X-Ray facility CHES is being built at CESR
- 2003: 1st Nobel prize with CESR data goes to R.Mackinnon



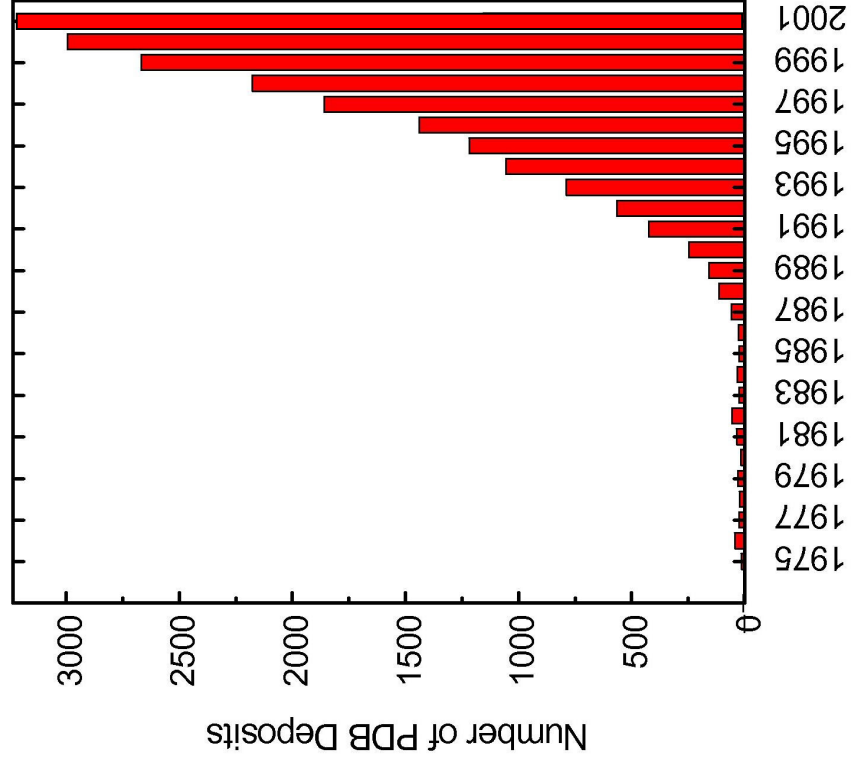
Roderick MacKinnon

More Users...

**Historical Growth of Synchrotron
Publications Worldwide: ISI data 1968 to
2002, Keyword: “synchrotron”
(from G. Margaritondo)**

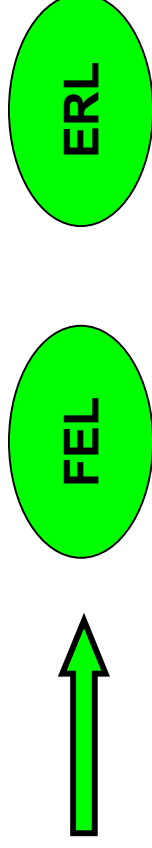


**Protein structures in Protein
Data Bank (Mostly from SR)**

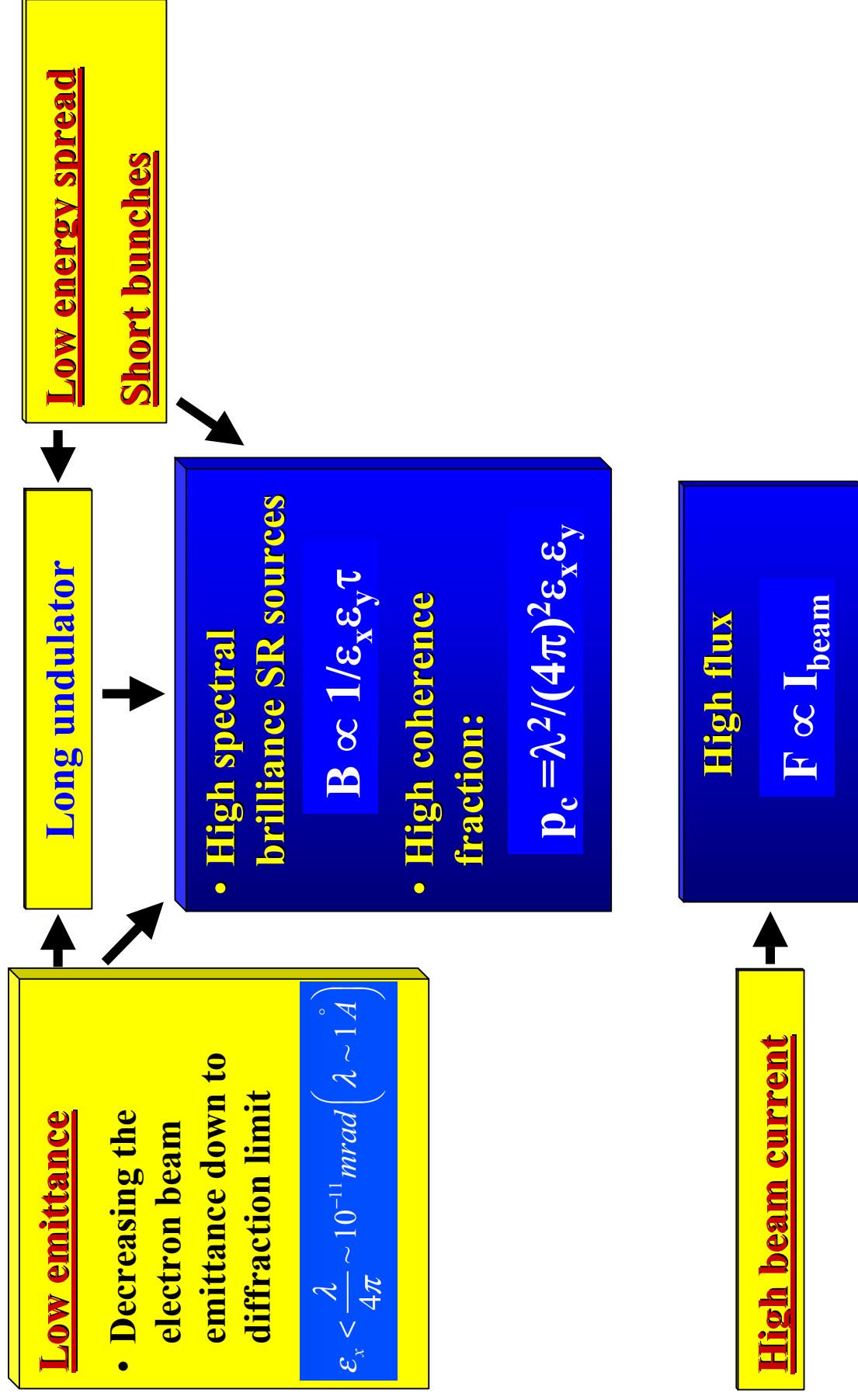


... More Demands: What do we need in the future?

1. High average and high peak
 - Brilliance (photons/s/0.1% bw/mrad²/mm²)
 - Flux (photons/s/0.1% bw)
2. Coherence
3. Flexible pulse structure
 - Programmable pulse trains (interval, bunch size)
 - Adjustable pulse lengths down to the femtosecond regime
3. Small x-ray source size of desired shape, e.g. circular
4. Flexibility of source operation
 - No fill decay
 - Stability & robustness
 - Easily upgraded



Important Beam Parameters: A Wish List



How do we get these Beam Parameters?

Limits of Storage Rings

- Electron beam emittance, bunch profile and energy spread in a storage ring is determined by equilibrium between radiation damping and two main diffusion processes:
 - quantum fluctuation of the SR and
 - the intrabeam scattering.
- ⇒ There is no (affordable) way to decrease the horizontal emittance in storage ring $\varepsilon_x < 10^{-10}$ m·rad and energy spread $\sigma_E/E < 10^{-3}$.
- Beam lifetime limits bunch length to about 10 ps. Too long for many dynamic processes.
 - Technology well developed. Theoretical limits are being approached.
 - Time structure cannot be tailored to user needs.
 - Fills are necessary, intensity is not constant.

⇒ **Equilibrium dynamics determines almost all the parameters on our wish list!**

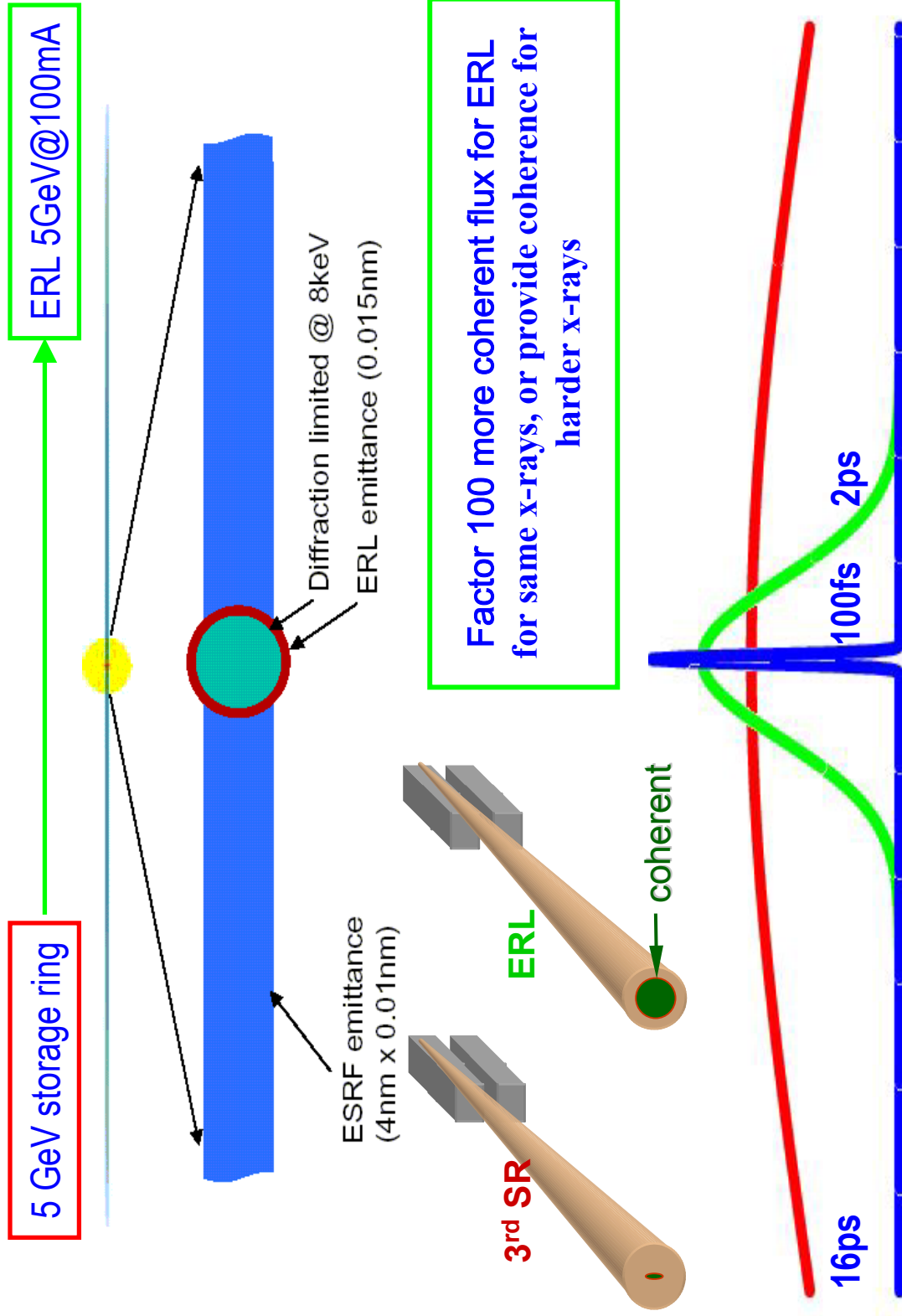
How do we get these Beam Parameters?

The Alternative: Linacs

- Injectors can be built with very brilliant e⁻ beams and linacs can accelerate with very low emittance growth (if we do it right).
 - Emittance & pulse length determined by injector.
 - Single pass non equilibrium device.
 - Easy upgrade path: Better e⁻ source gives higher brilliance.
 - Due to adiabatic damping an emittance $\varepsilon \sim 10^{-11}$ m·rad and energy spread $\sigma_E/E \sim 10^{-4}$ is possible for energies $E > 5$ GeV.
 - Potential for ultra high brilliance.
- Complete flexibility of bunch timing.
- No fill decay, constant intensity.
- Electron bunches dumped after single pass.

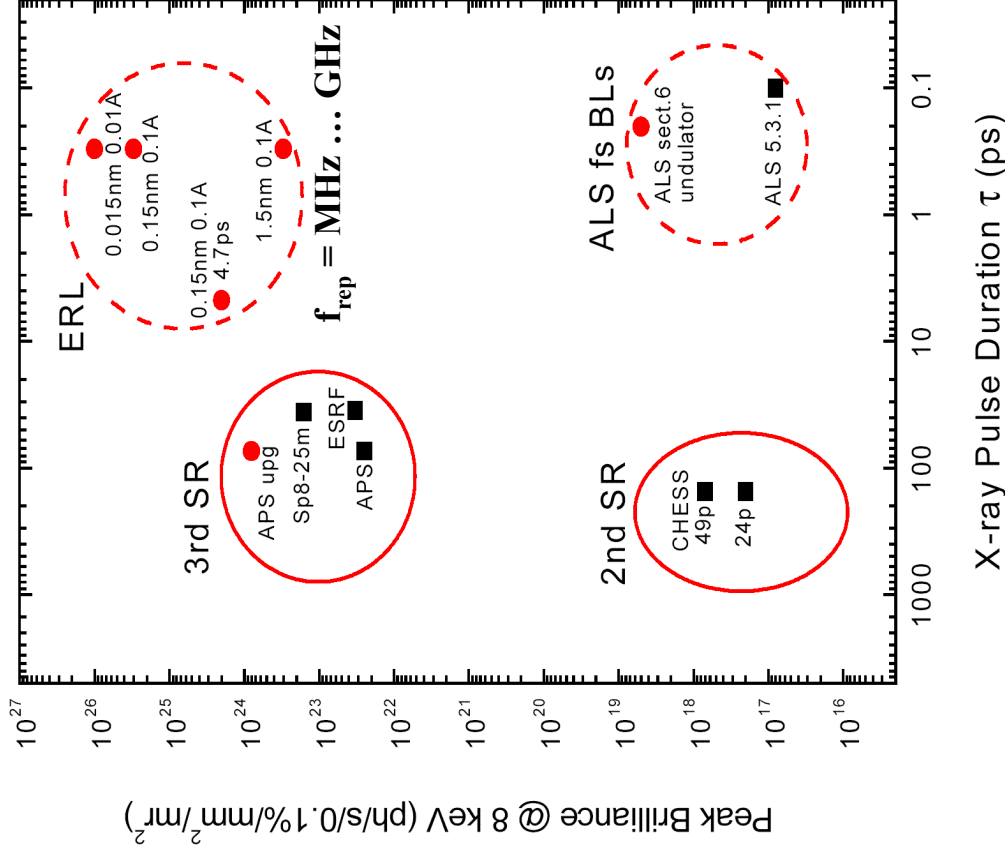
The Alternative: Linacs

Small Beam Size, Coherence, Short Bunches

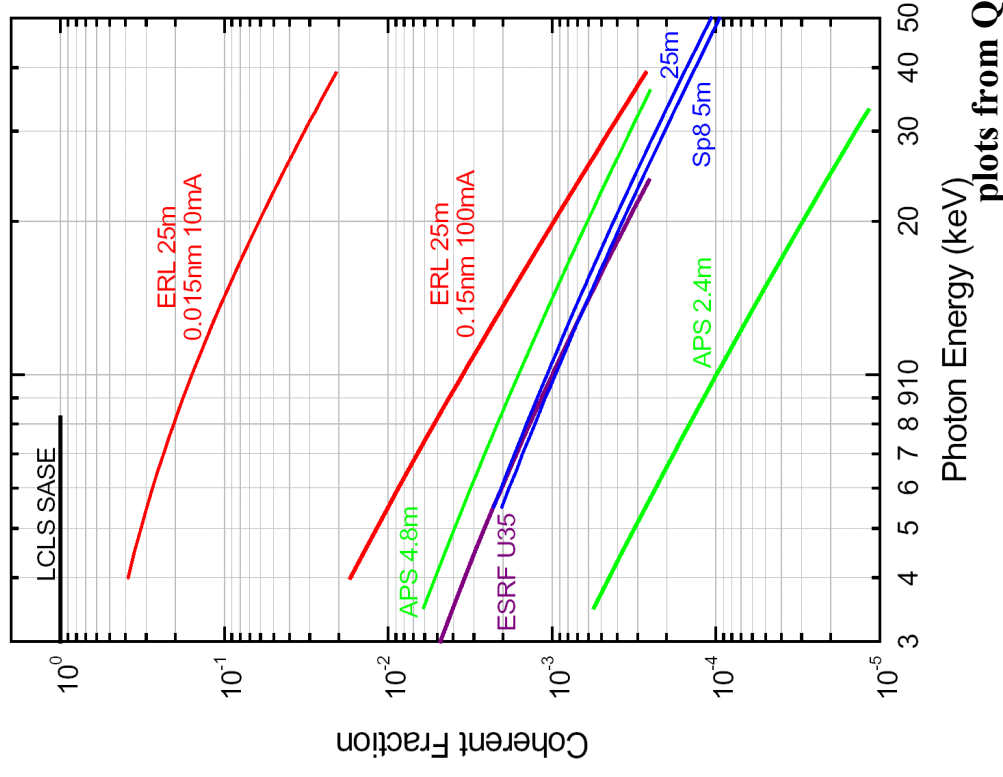


Linac Light Source: X-Rays Studies in New Regimes

Short pulses, high brilliance:



High coherent fraction:



plots from Q. Shen

Linac Light Source: X-Rays Studies in New Regimes

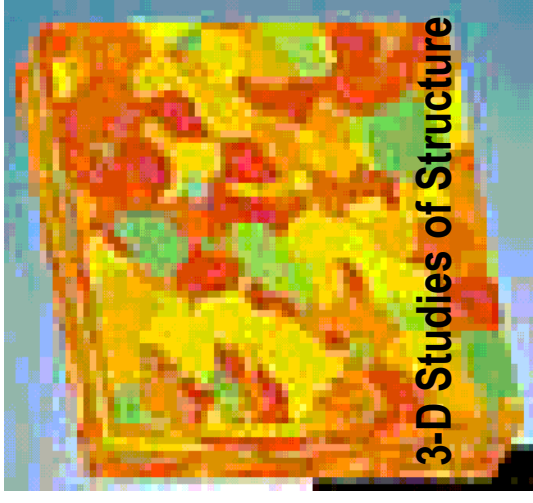
- Smaller beams lead to better spatial resolution (currently sub mm)
ERL: 100 to 1000 times smaller area
- Smaller emittance leads to high brilliance.
ERL: 10 to 1000 more brilliance.
- Shorter bunches allows much higher time resolution.
ERL: 100 times shorter bunches



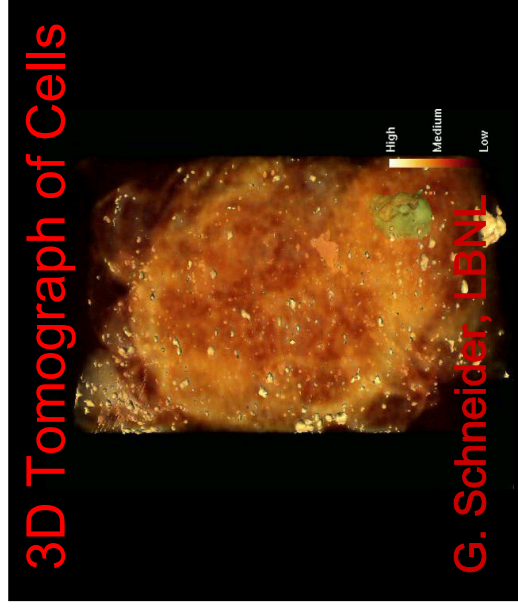
Field museum of Chicago & APS, Argonne National Lab.



Insect Breathing



3-D Studies of Structure



G. Schneider, LBNL

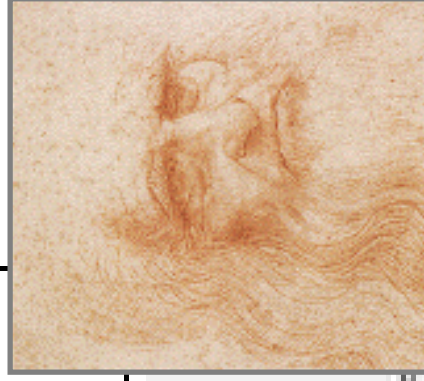
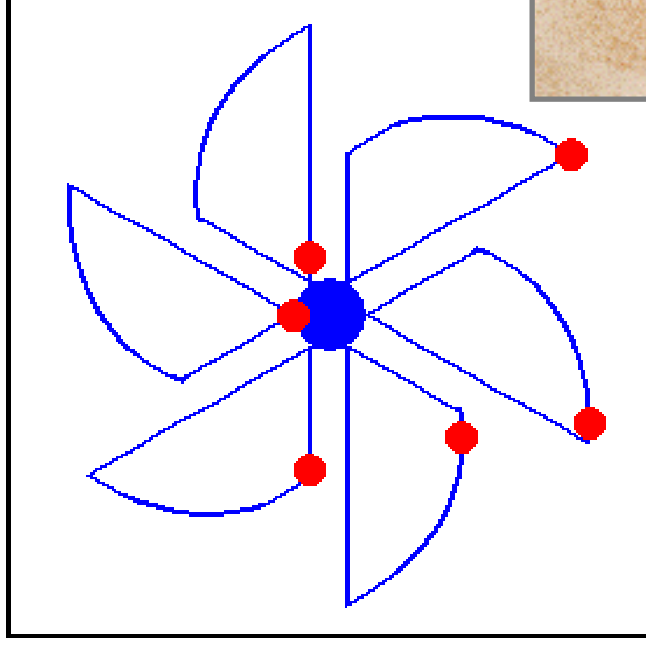
Linac Light Sources: How to get high currents?

- High photon flux $\Rightarrow$ need high current
- **But: With a simple linac you'd go broke!!**
- Example: $5 \text{ GeV} * 100 \text{ mA} = 500 \text{ MW}$



$\Rightarrow$ The energy of the spent beam has to be recaptured for the new beam.

Previous Energy Recovery Machines

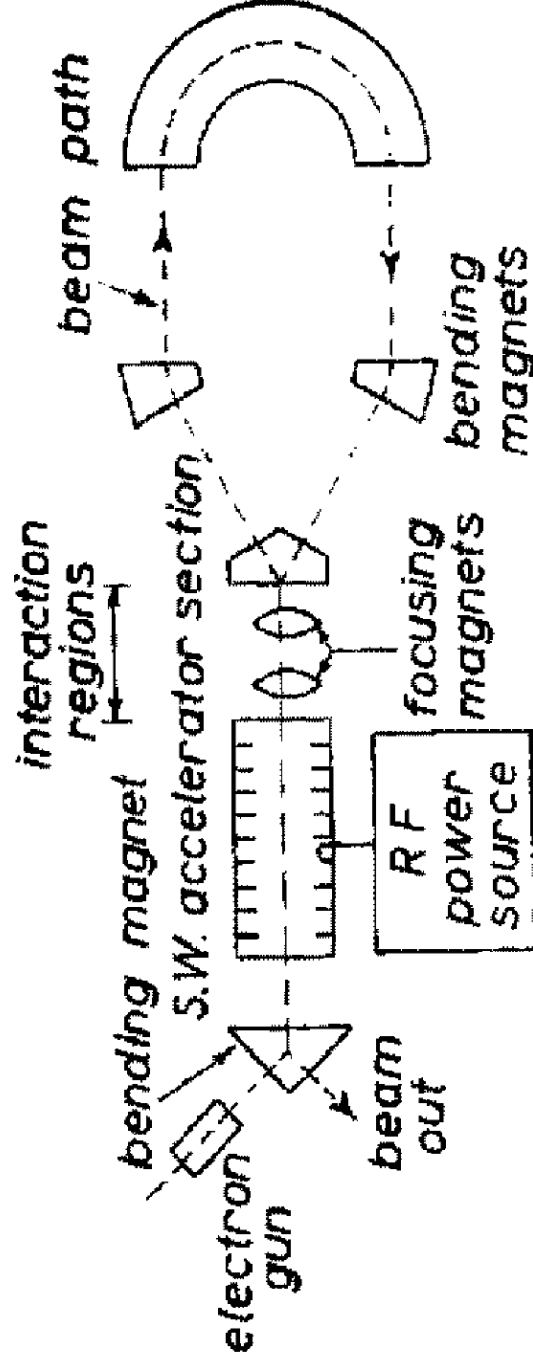


Leonardo da Vinci
(1452-1519)

Linac Light Sources: How to get high currents?

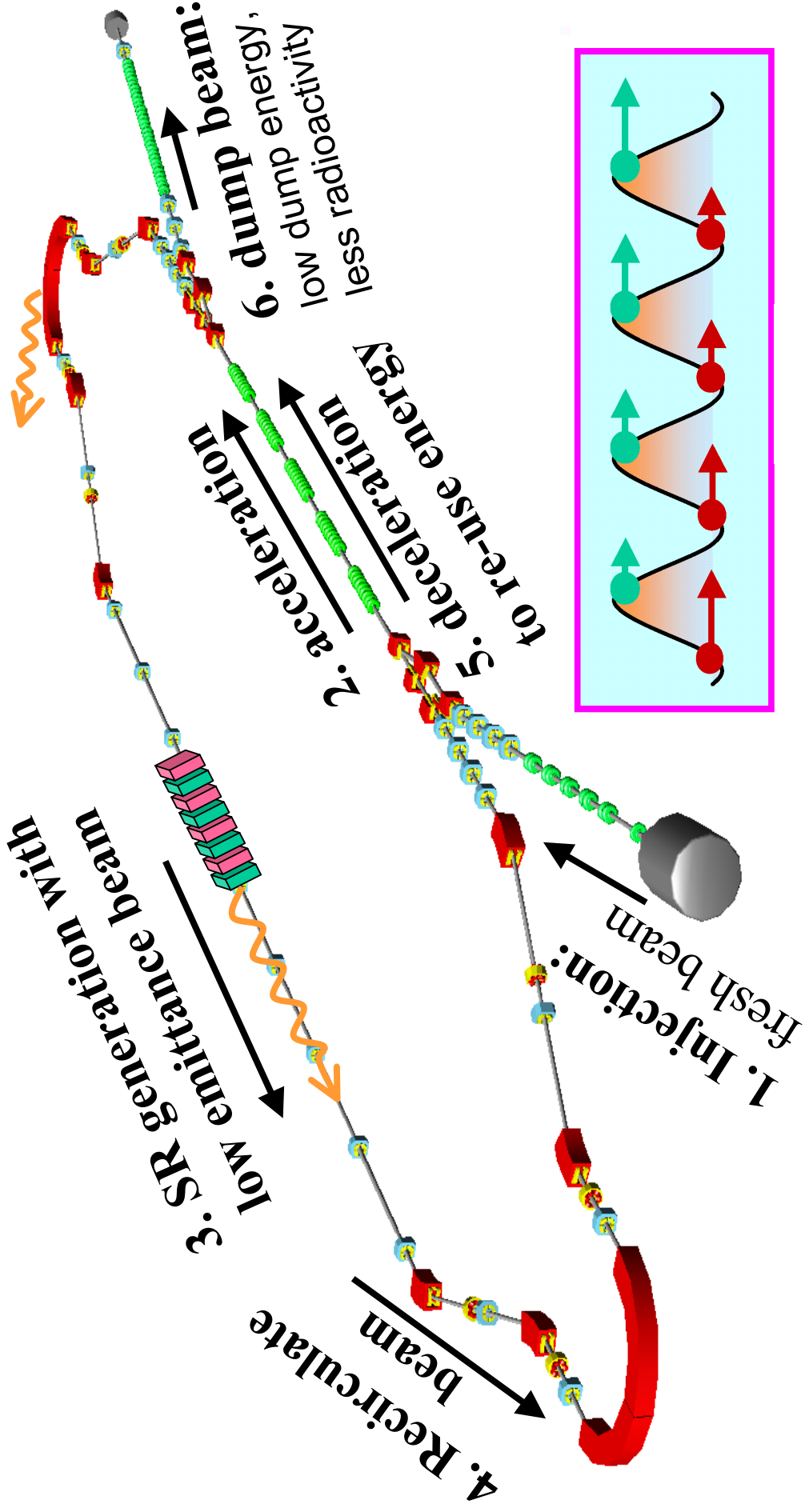
The Energy-Recovery-Linac

Solution: Use energy recovery. First proposed by M. Tigner in 1965.



- *Re-use energy of beam after SR generation.*
- *Recirculate beam and pass it through the linac a second time, but 180 deg. out of phase to decelerate beam.*
- *⇒ “Energy Storage Ring” but not “Beam Storage Ring”.*

ERLs: What is the trick?

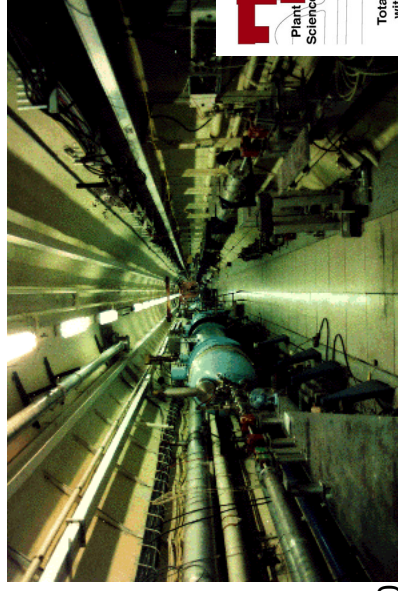
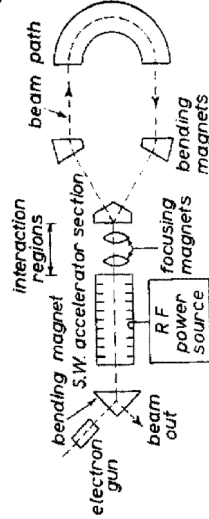


ERLs Worldwide (FEL-ERLs and SR-ERLs)

1960

1970

M. Tigner, 1965



SCA, Stanford, 1986

1980

1990

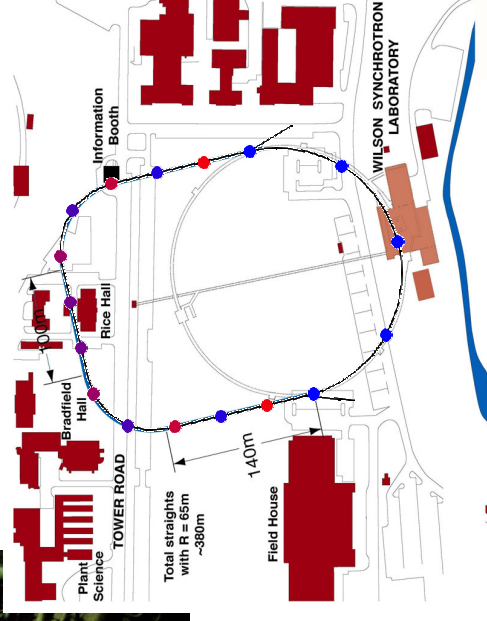
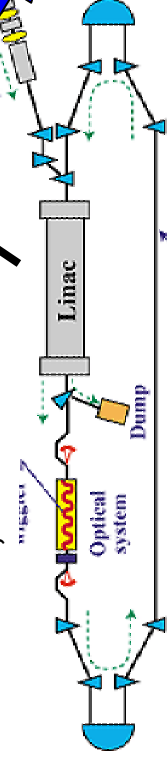


S-DALINAC, 1990

IR FEL Jlab, 1999

JAERI, 2002

2000



Cornell ERL

LUX (LBL)

PERL (NSLS)

4 GLS (Daresbury)

KEK

...

ERL Linacs: Why Superconducting Cavities?

SRF linacs can deliver beams of superior quality:

- Smaller emittance (lower impedance) $\Rightarrow$ higher brilliance
- Better RF control and stability $\Rightarrow$ lower energy spread
- CW operation at high gradient $\Rightarrow$ flexibility in pulse train, lower impedance, cost saving

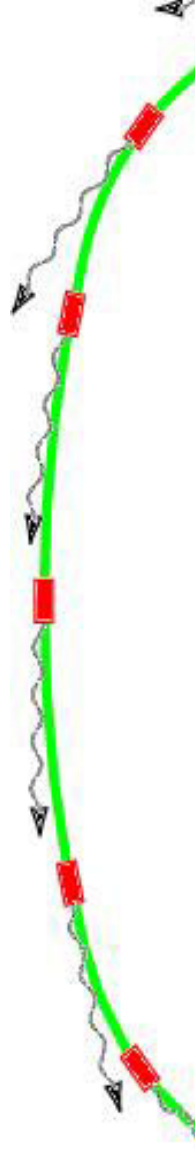
In addition, SRF gives

- Higher power conversion efficiency
- ERL option (very low wall losses) $\Rightarrow$ high beam current, high flux

ERL @ Cornell

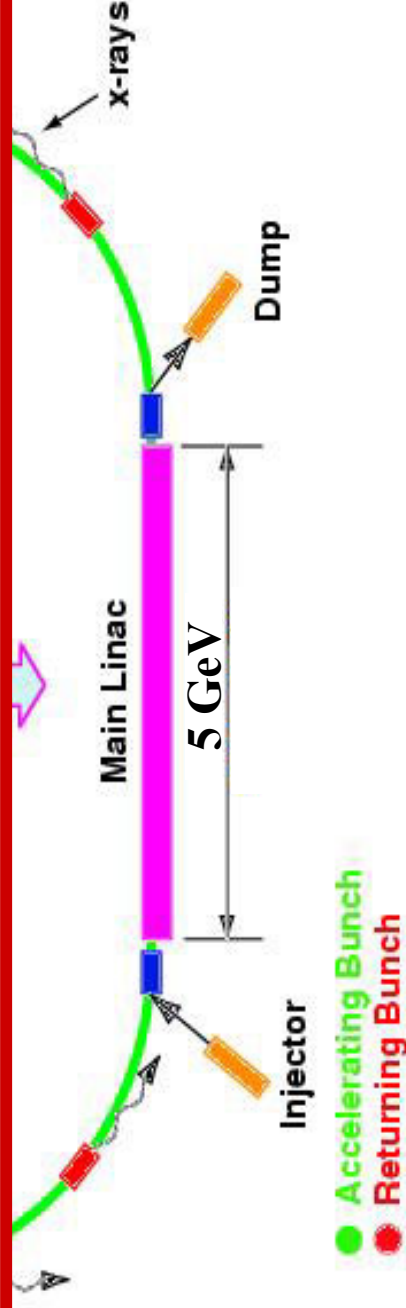
Cornell ERL Light Source

5 GeV, 100 mA

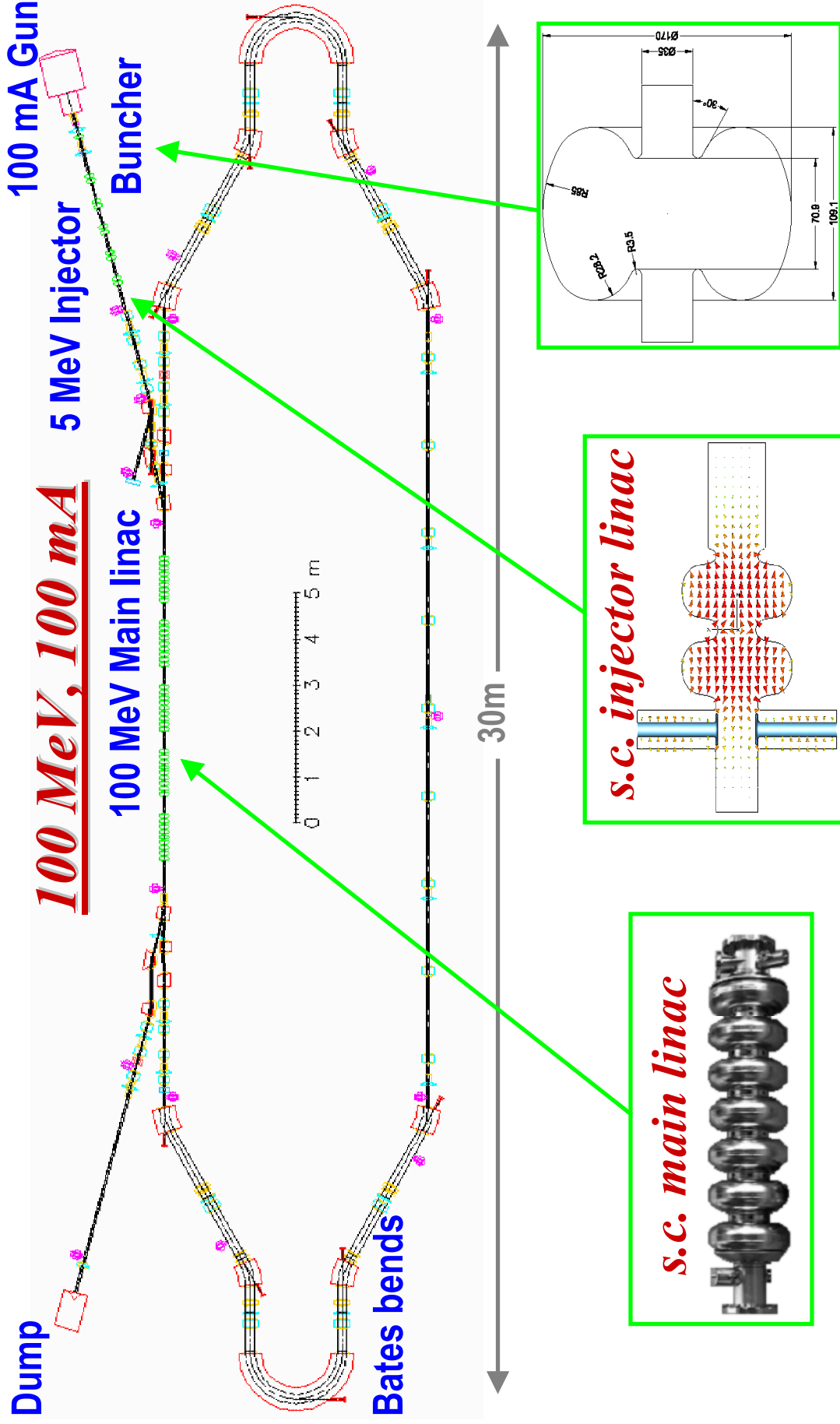


Neither an electron source, nor an injector system, nor an ERL has ever been built for the required large beam powers and small transverse and longitudinal emittances.

→ A prototype at Cornell should verify the functionality.



Cornell ERL: Phase 1, the Prototype



Cornell ERL Prototype: SRF Parameter

	ERL buncher cavity	ERL s.c. injector cavities	ERL s..c. main linac cavities
frequency [MHz]	1300	1300	1300
number of cavities	1	5	7
cells per cavity	1	2	7
R/Q [Ω] (circuit def.)	105	109	392
Q_0	20,000	$> 5 \cdot 10^9$	$> 10^{10}$
Q_{ext}	9,900	$4.6 \cdot 10^4$ ($4.1 \cdot 10^5$)	$2.6 \cdot 10^7$ for 25 Hz peak detuning
acc. voltage per cavity [MV]	0.12	1 (3)	≈ 16 (20 MV/m)
required klystron power per cavity [kW]	7	130	11
required relative amplitude stability (rms)	$8 \cdot 10^{-3}$	$1 \cdot 10^{-3}$	$3 \cdot 10^{-4}$
required phase stability (rms)	0.1°	0.1°	0.06°

Initial idea

Laboratory of Elementary Particle Physics, Cornell University

June, 2002

ERL 02-6

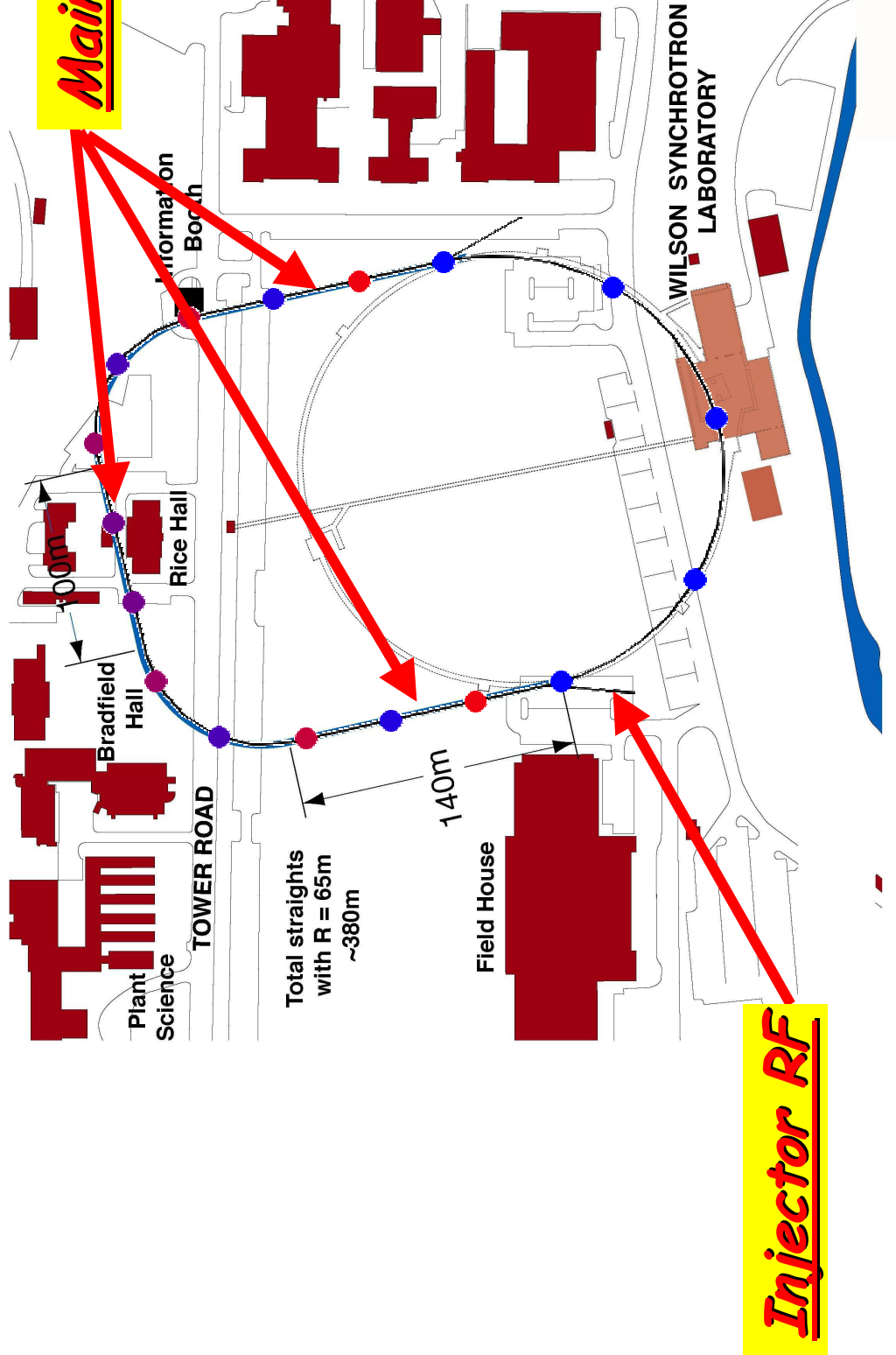
Energy Recovery Linac in the Wilson Tunnel

Richard Talman

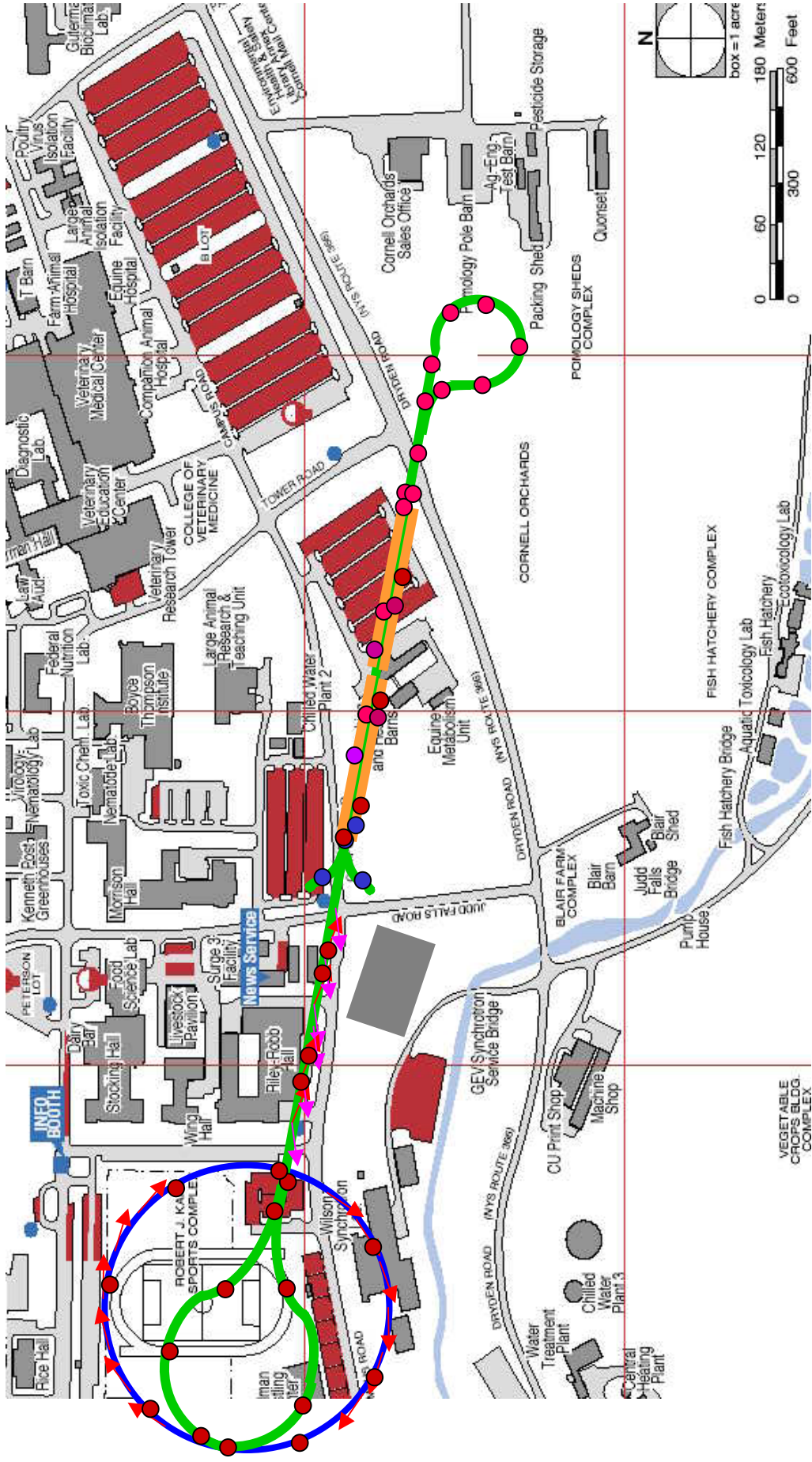
ABSTRACT

This is a brief discussion of two out of the many modifications that will be needed to retrofit the Wilson laboratory as an energy recovery linac (ERL). The two issues are: fitting the facility within the existing site boundaries; and designing the approximately isochronous yet adjustable arcs needed to transport ultrashort bunches.

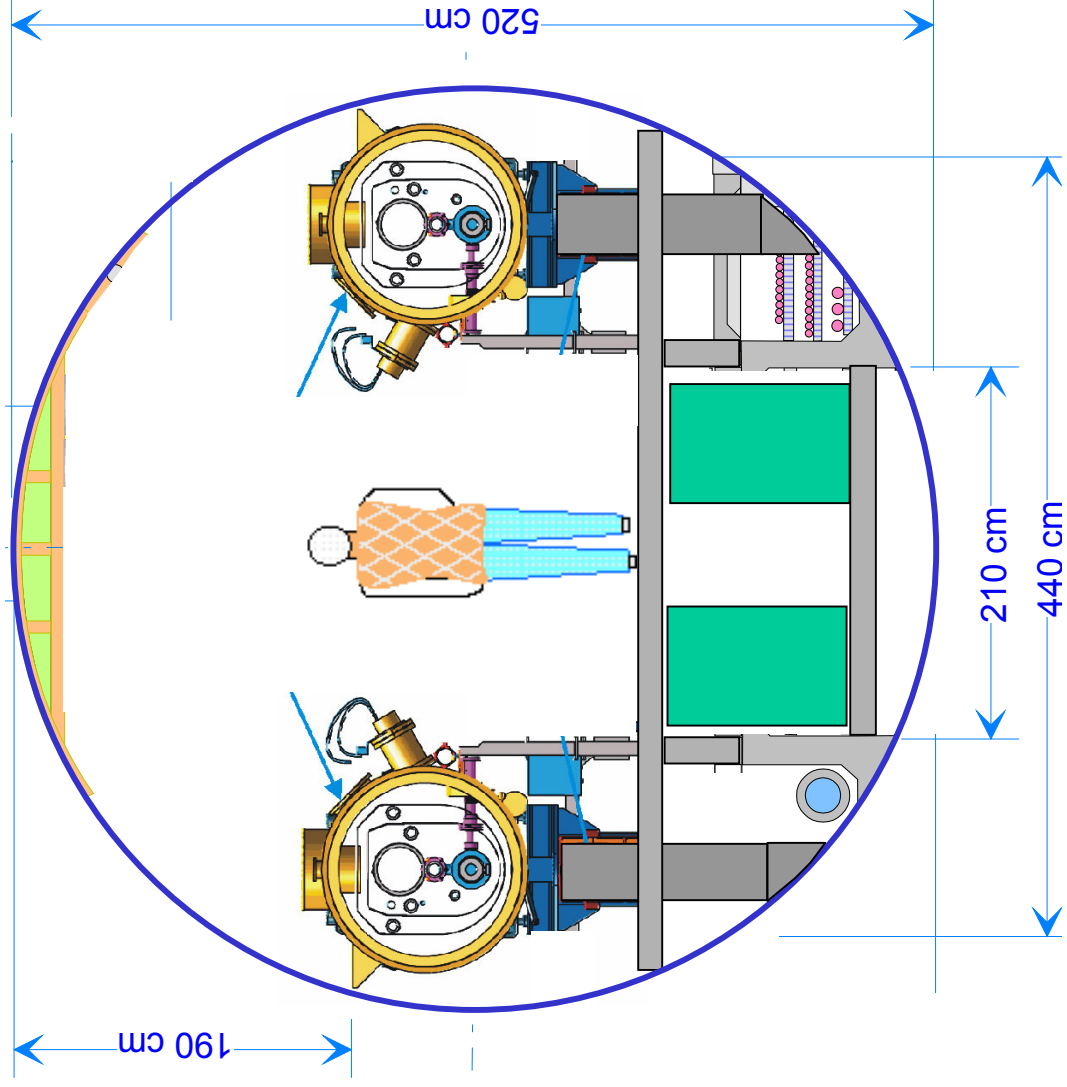
Phase 2: Cornell ERL @ CESR



Cornell ERL @ CESR: Work in Progress



Main Linac Tunnel with Two Linacs



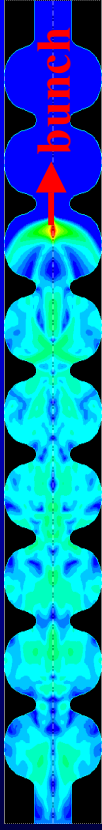
Injector SRF

Cornell ERL Injector RF Challenges

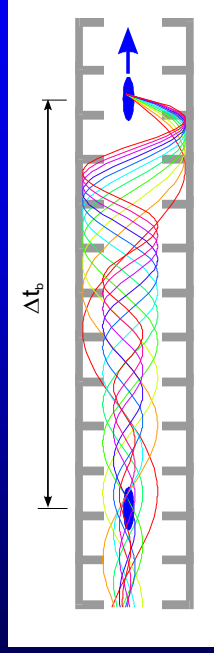
- High RF power transfer to beam for acceleration of high current beam $\Rightarrow$ input coupler challenge
1 MeV per cavity * 0.1 A = 100 kW!
- Strong damping of HOMs essential for beam stability and to reduce monopole power.
- Emittance preservation $\Leftrightarrow$ space charge, small transverse kick fields

Low Emittance Preservation in a Linac

Wakefields:



- longitudinal wakes generate energy spread
- transverse wakes generate time dependent kick fields $\Rightarrow$ transverse emittance growth

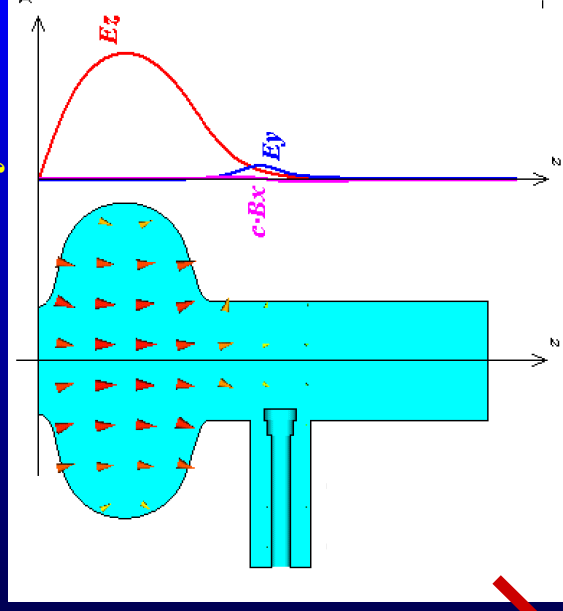


Space Charge

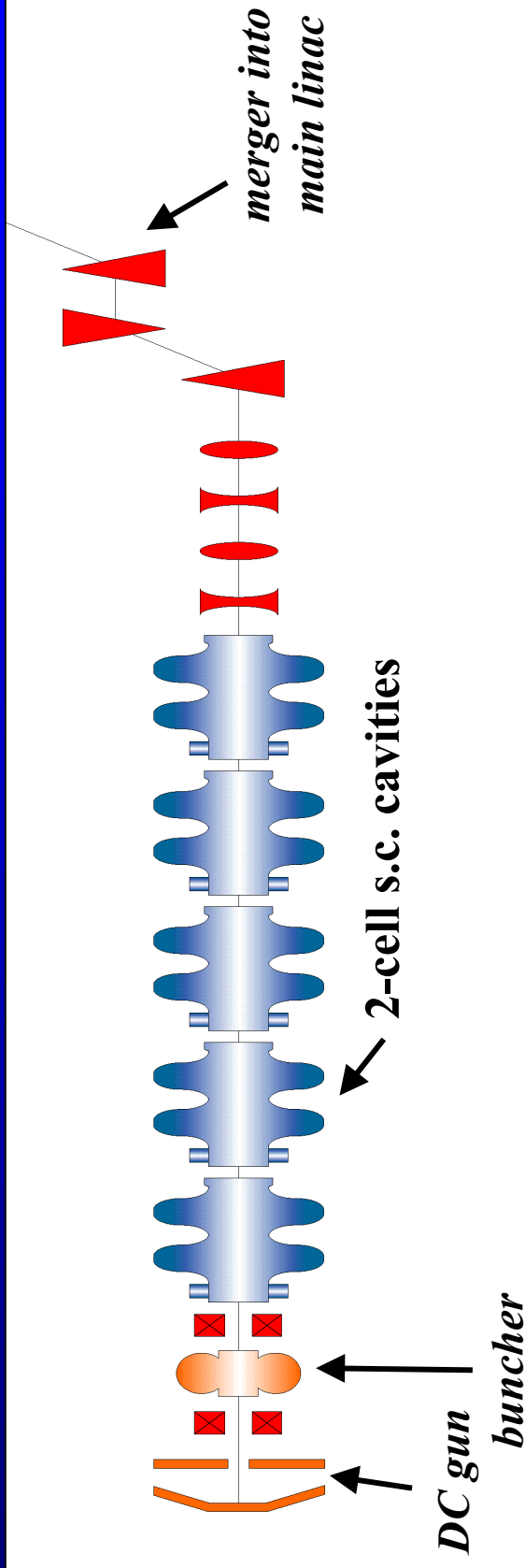
Emittance growth

Coupler kicks:

- Rotation asymmetry of input coupler and HOM coupler generates time dependent transverse kick fields on the cavity axis

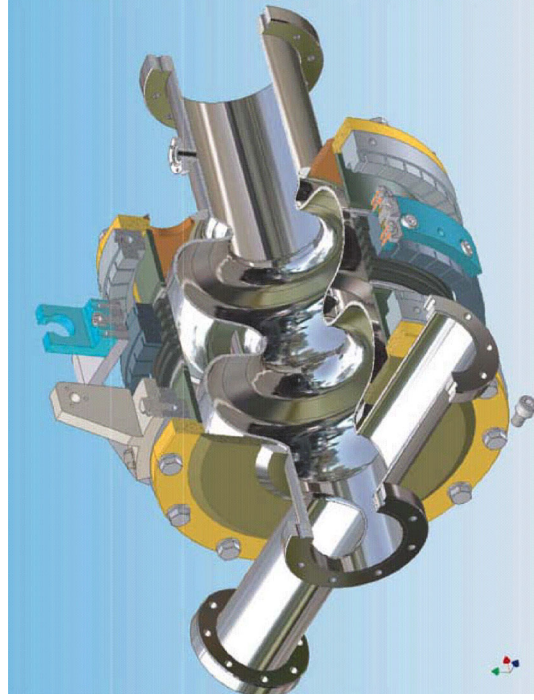
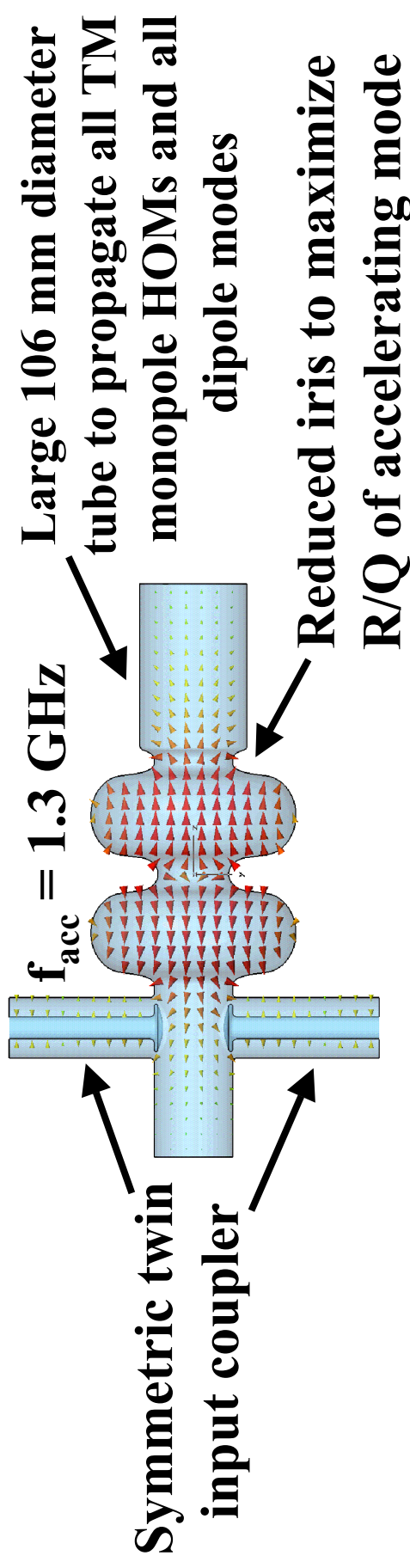


Cornell ERL Injector

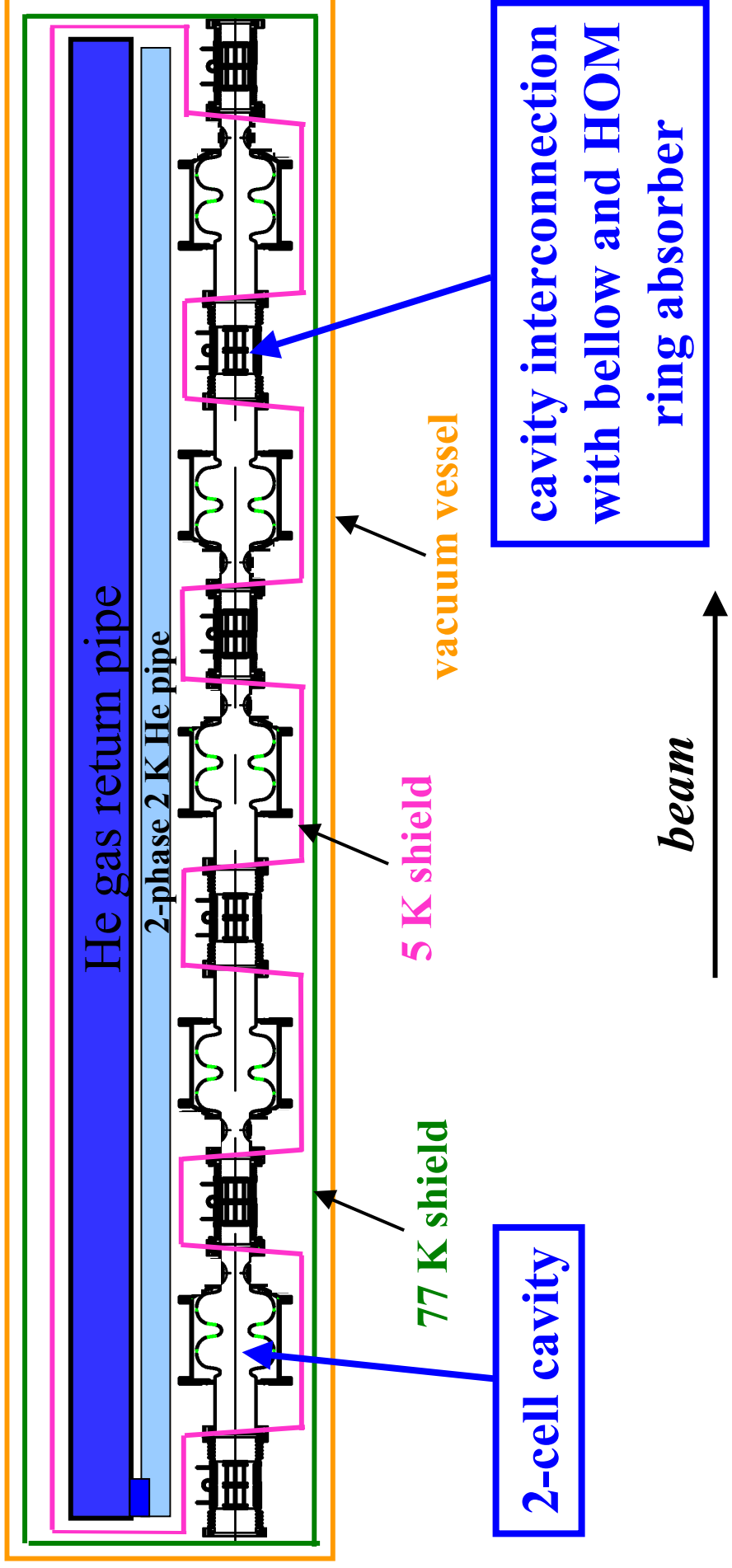


- DC gun produces low emittance beam ($Q_b = 77$ pC).
- Fast acceleration in first cavity to reduce space charge effects.
- Short 2-cell cavities to reduce RF power per input coupler and to achieve strong HOM damping.

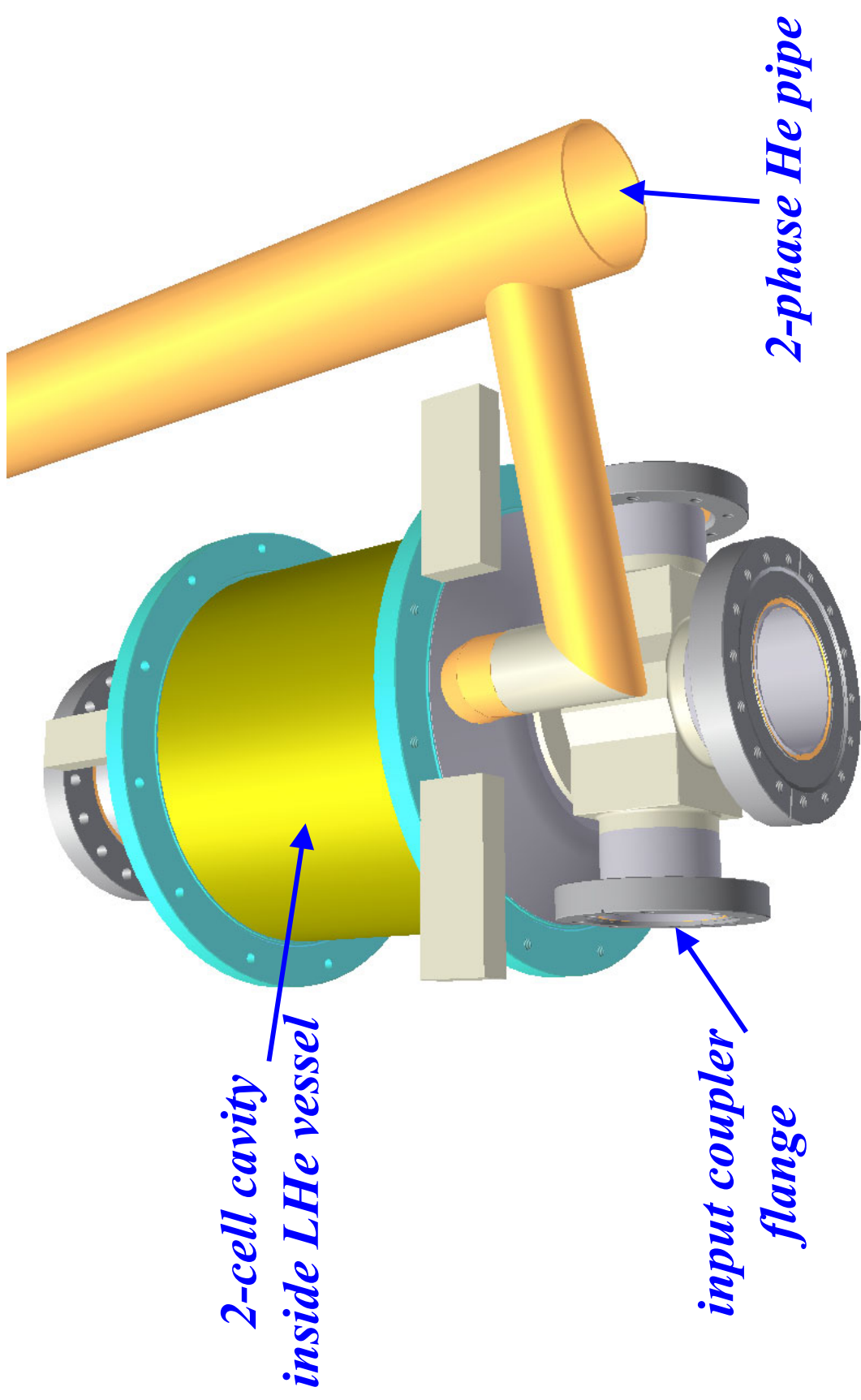
Cornell ERL Injector: 2-Cell Cavity



Cornell ERL Injector Cryomodule Concept



Cornell ERL Injector: 2-Cell Cavity with LHe Vessel

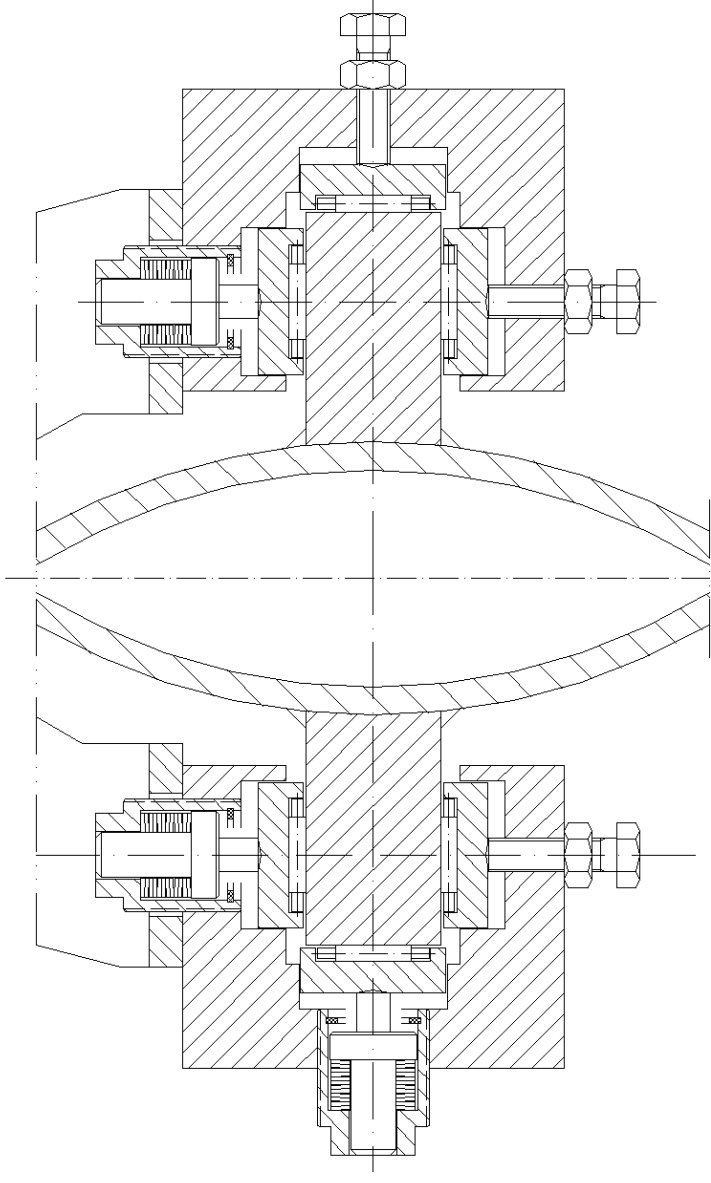
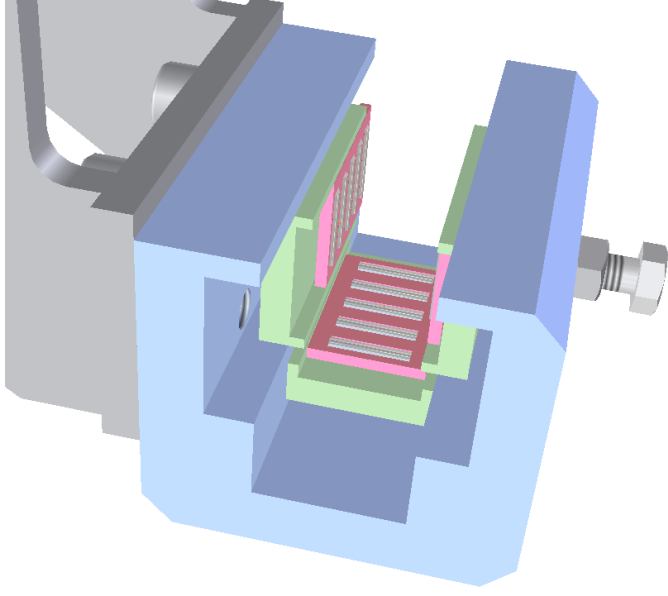


invar rod

sliding support
with alignment
screws

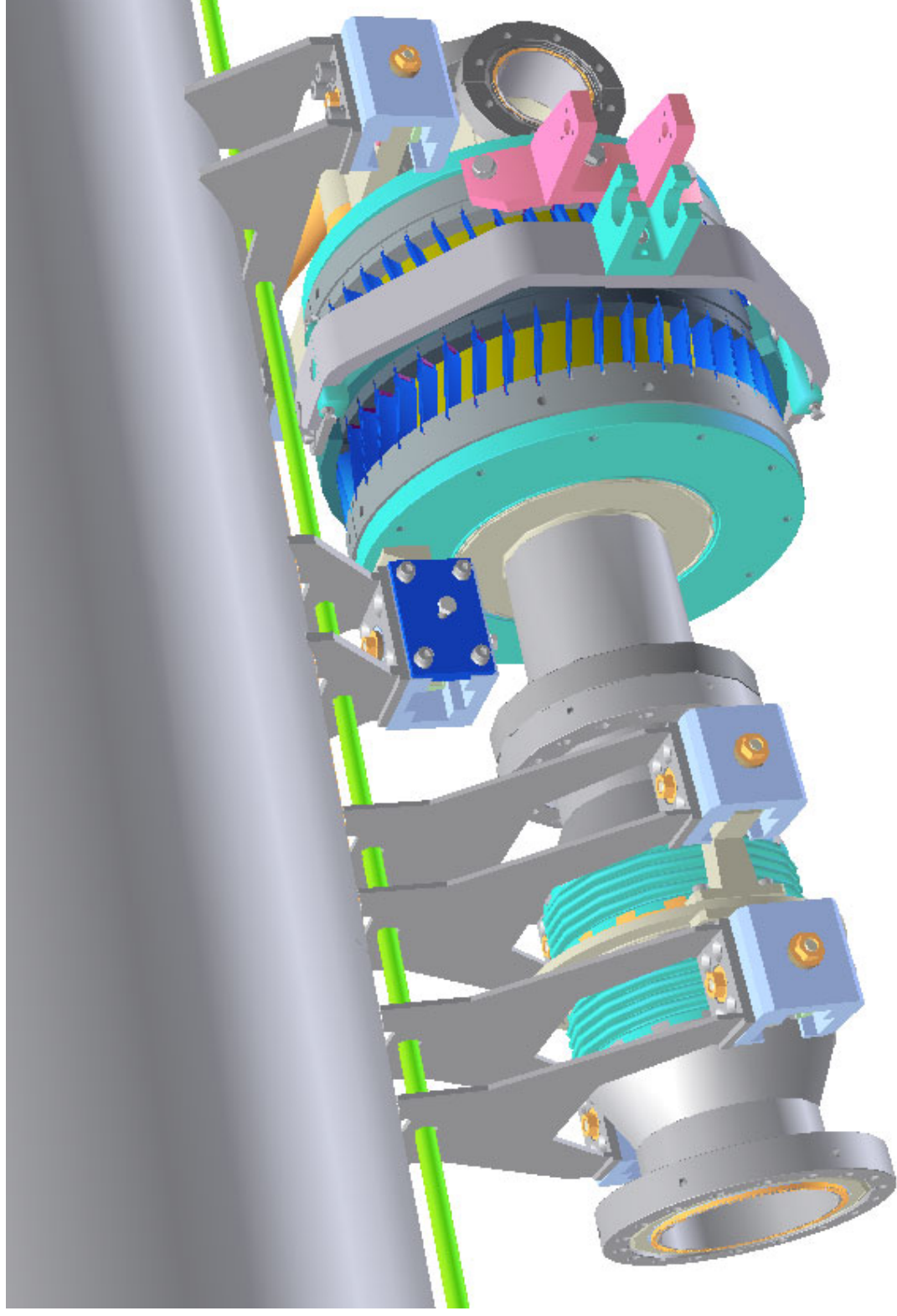
frequency tuner

Sliding Cavity Support (TTF Module Style)



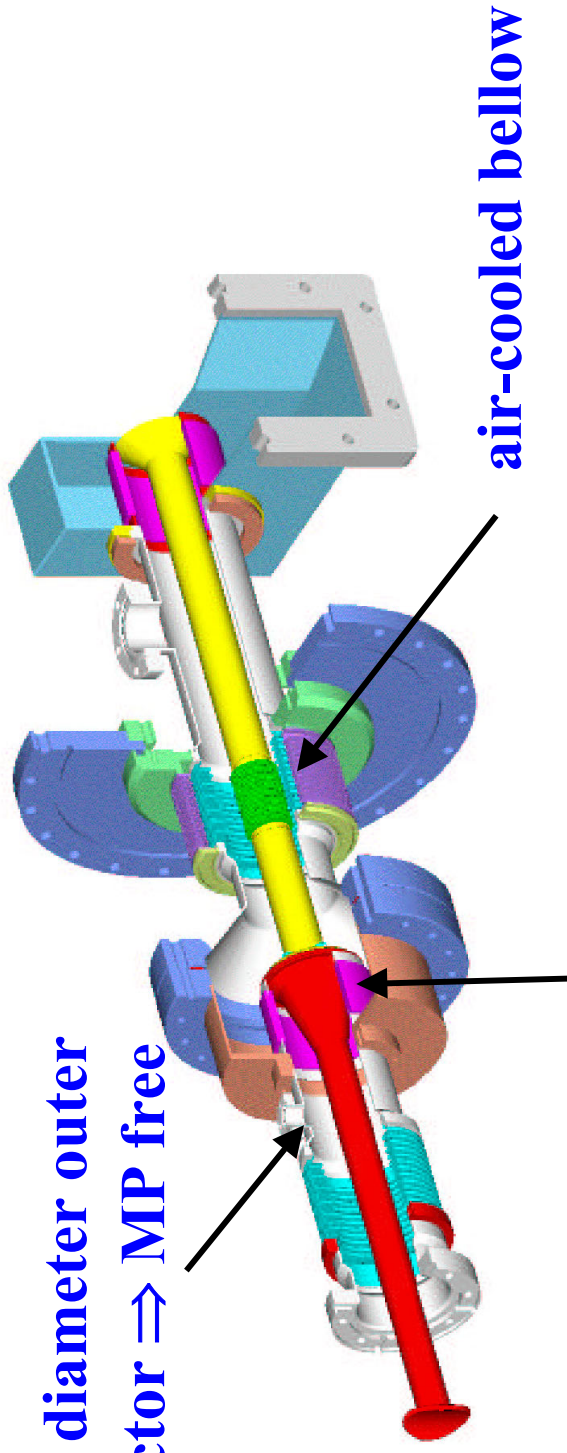
- Sliding supports define transverse cavity positions.
- Longitudinal position is defined by invar rod.
- Cavity stays in place during cool-down to 2 K.

Cornell ERL Injector Cryomodule: Cavity with HOM Absorber



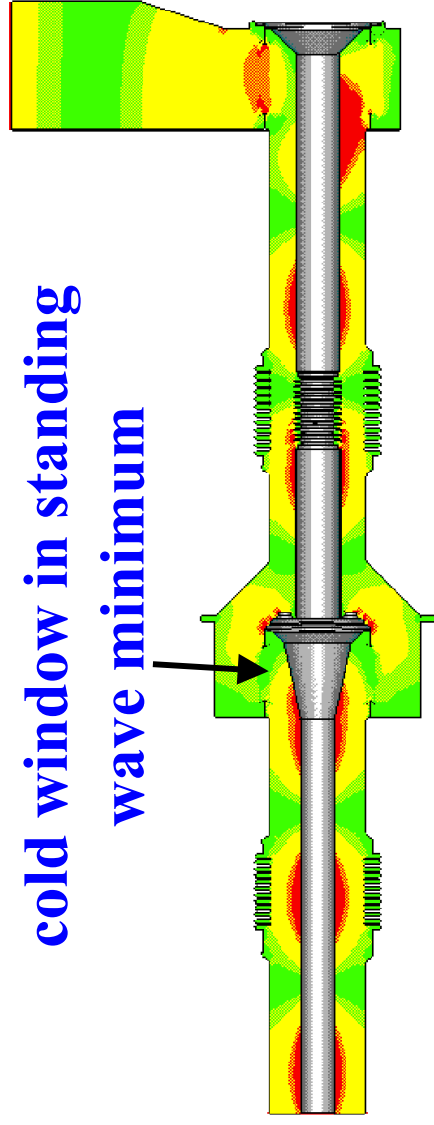
Cornell ERL Injector: 50 kW CW Input Coupler

62 mm diameter outer
conductor $\Rightarrow$ MP free



air-cooled bellow

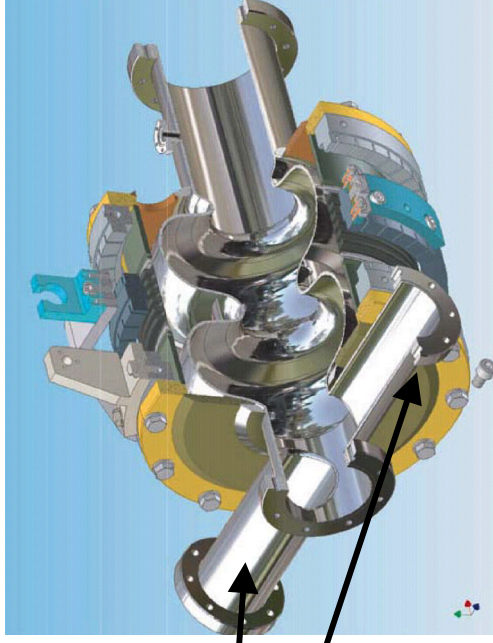
cold window in standing
wave minimum



Design studies under progress, high power cw test planned.

Symmetric Twin Input Coupler

Symmetric twin
input coupler

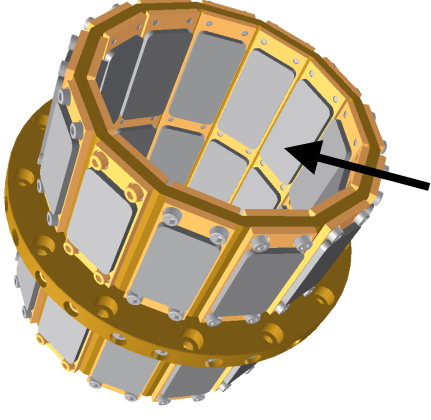


- 50 % less power per coupler.
- Reduced emittance growth in the injector.

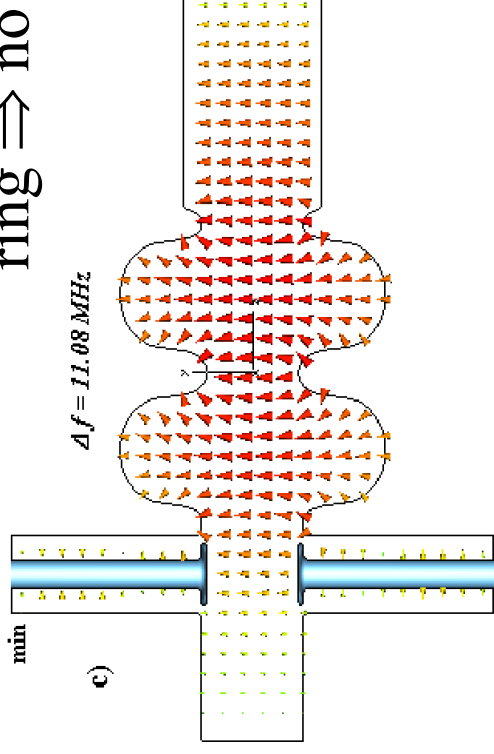
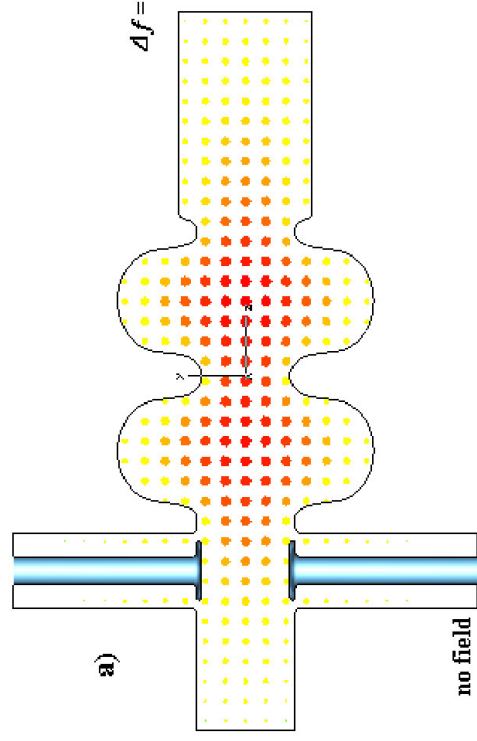
	q [pC]	V_{acc} [MV]	ϵ_0 [μm]	σ_z [mm]	σ_x [mm]	emittance growth
single input coupler	77	1	1.0	0.6	2.0	6 %
	77	3	1.0	0.6	0.9	3 %
	8	1	0.1	0.6	0.6	16 %
	8	3	0.1	0.6	0.3	28 %
twin input coupler	77	1	1.0	0.6	2.0	4 %
	77	3	1.0	0.6	0.9	1 %
	8	1	0.1	0.6	0.6	4 %
	8	3	0.1	0.6	0.3	1 %

Cornell ERL Injector Cryomodule: HOM Damping

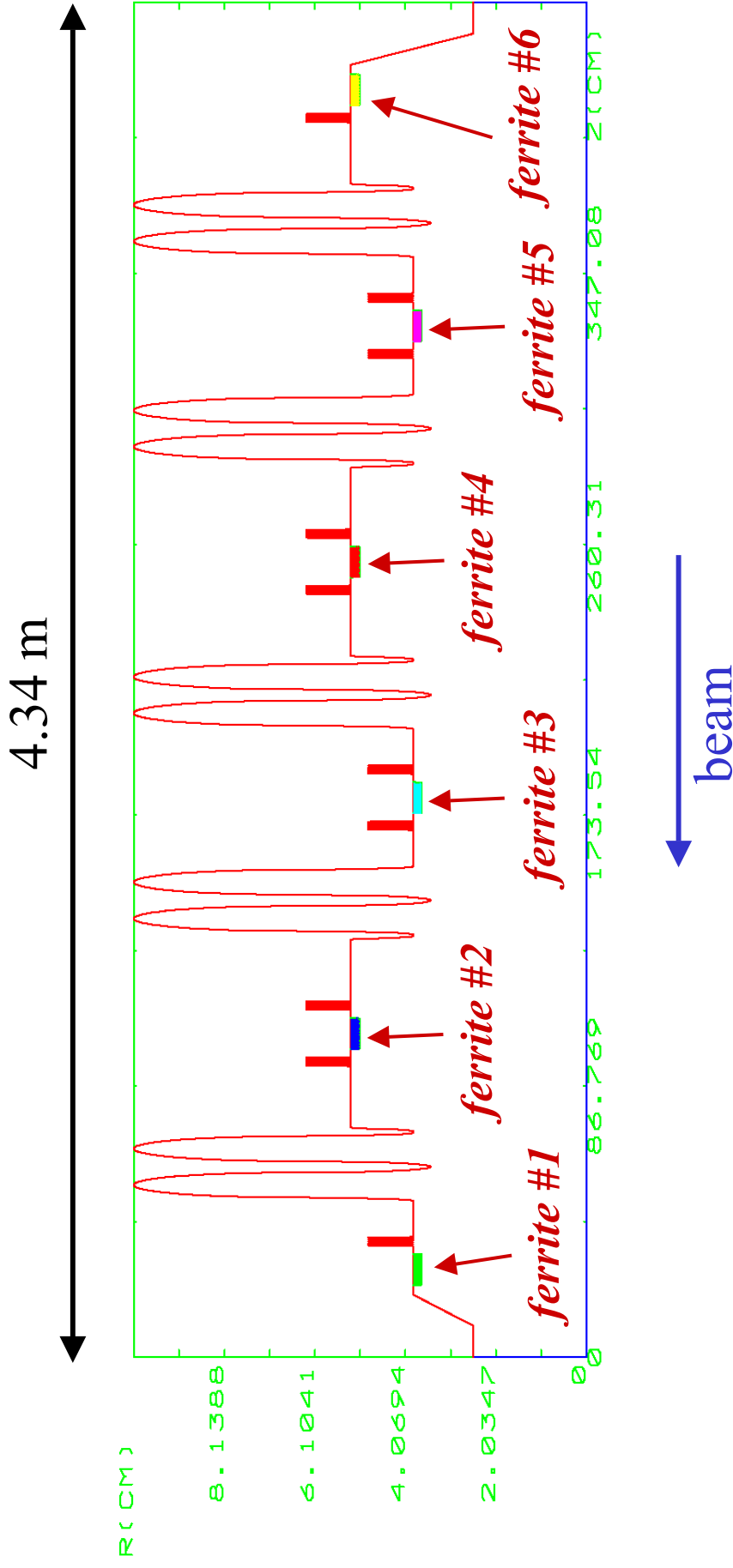
- Accelerating mode does not propagate in tubes.
- All TM monopole HOMs and all dipole modes propagate in tubes and are damped by ferrite ring absorber between cavities.
- Example: Lowers frequency dipole mode:



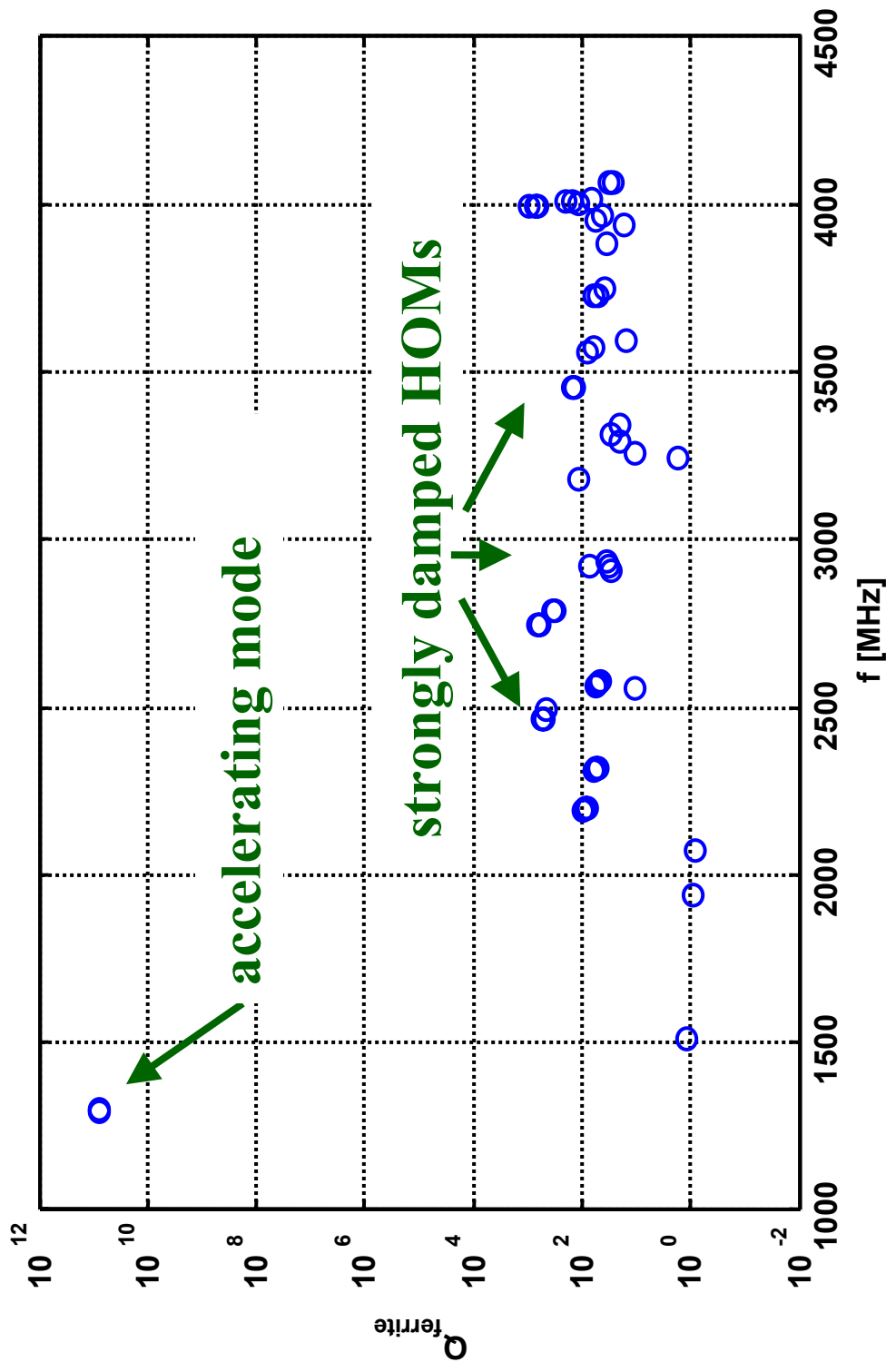
symmetric ferrite
ring $\Rightarrow$ no kick



ERL Injector: HOM Monopoles (CLANS Model)



ERL Injector: Damping of HOM Monopoles (CLANS Simulation)



Main Linac SRF

Cornell ERL Main Linac RF Challenges

- Strong damping of HOMs essential for beam stability and to reduce monopole power.
- HOM power extraction at temperature with good cryo-efficiency.
- Emittance preservation $\Leftrightarrow$ small transverse kick fields.
- RF field control and efficient cavity operation.
- Cavity module operation at high cw field gradient with large cryo-losses.

HOM Damping Challenge 1: High Beam Currents and HOM Monopole Power

In average the total HOM losses per cavity are given by the single bunch losses (7cell ERL cavity, 77 pC bunch charge,

2.6 GHz bunch repetition rate, $\sigma_b = 600 \mu\text{m}$):

$$P_{||} = k_{||} Q_{\text{bunch}} I_{\text{beam}} = 9.1 \text{ V/pC} \cdot 77 \text{ pC} \cdot 0.2 \text{ A} = 140 \text{ W}$$

But: If a monopole mode is excited on resonance,
the loss for this mode can be much higher:

$$P = 2 \left(\frac{R}{Q} \right) Q I_{\text{beam}}^2$$

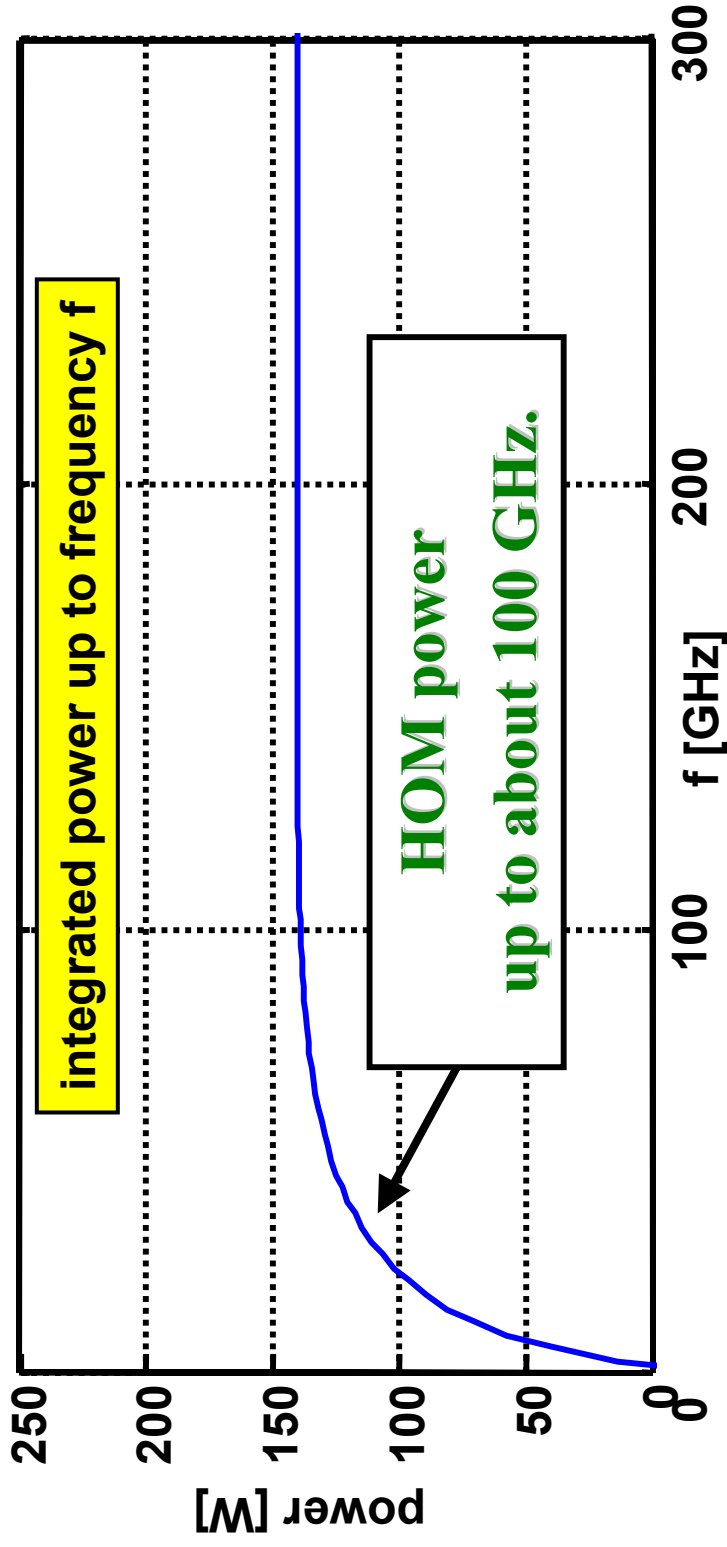
Need strong
HOM damping!

⇒ Example: To stay below 200 W ($I = 2 \cdot 100 \text{ mA}$):

- achieve $(R/Q)Q < 2500 \Omega$,
- or avoid resonant excitation of the mode.

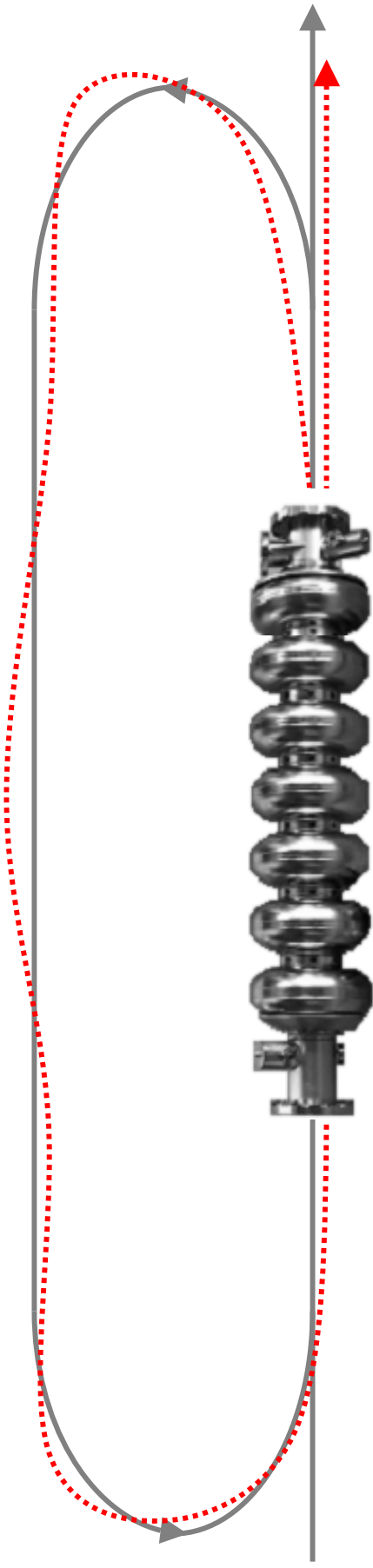
HOM Damping Challenge 2: HOM Monopole Power at High Frequencies

600 μm bunch length in the linac



HOM Damping Challenge 3: Avoid Beam Breakup (BBU)

- In an ERL the feedback system formed between cavities and the beam is closed. $\Rightarrow$ Instability can result at sufficient high currents.



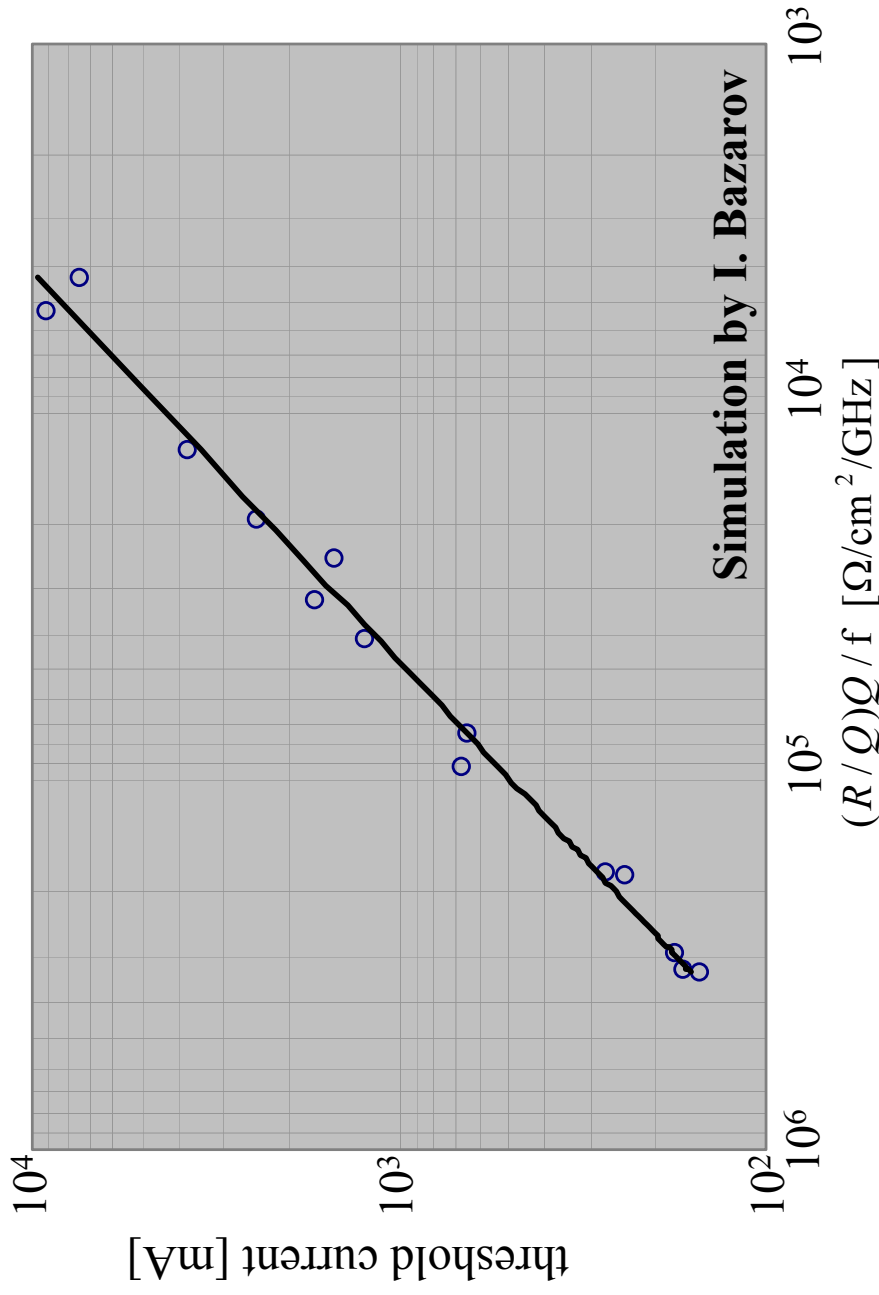
- simple model for instability beam current:

$$I_{BBU} \propto \frac{\omega}{(R/Q) Q}$$

Strong HOM damping! (indicated by a red arrow pointing to the denominator)

Need $I_{BBU} > 100$ mA!

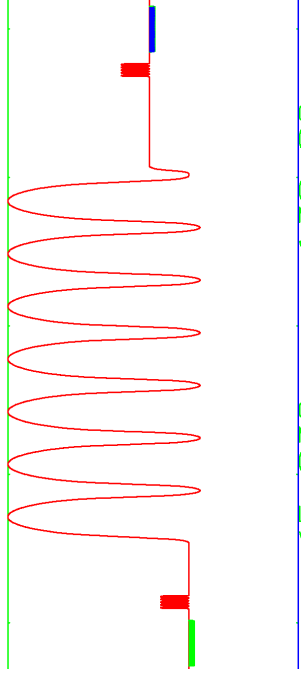
BBU Limit for the Cornell 5 GeV, 100 mA ERL



$\Rightarrow (R/Q)Q/f < 2 \cdot 10^5 \Omega/\text{cm}^2/\text{GHz}$ required for BBU instability current > 100 mA (with safety-factor).

HOM Damping in the Cornell ERL Main Linac: RF Structure Candidates

7-cell cavities:



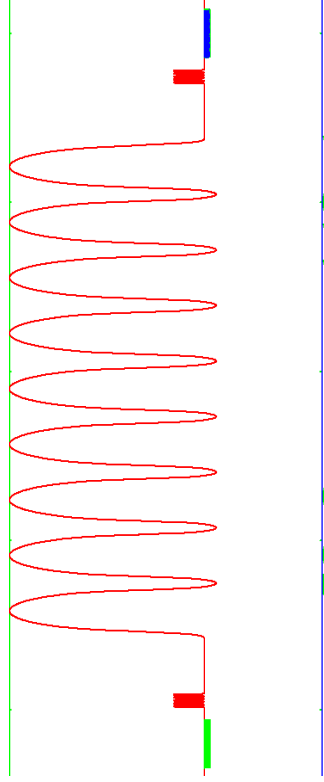
good for 100 mA

2x7-cell superstructure:



good for 10 mA

9-cell cavities:



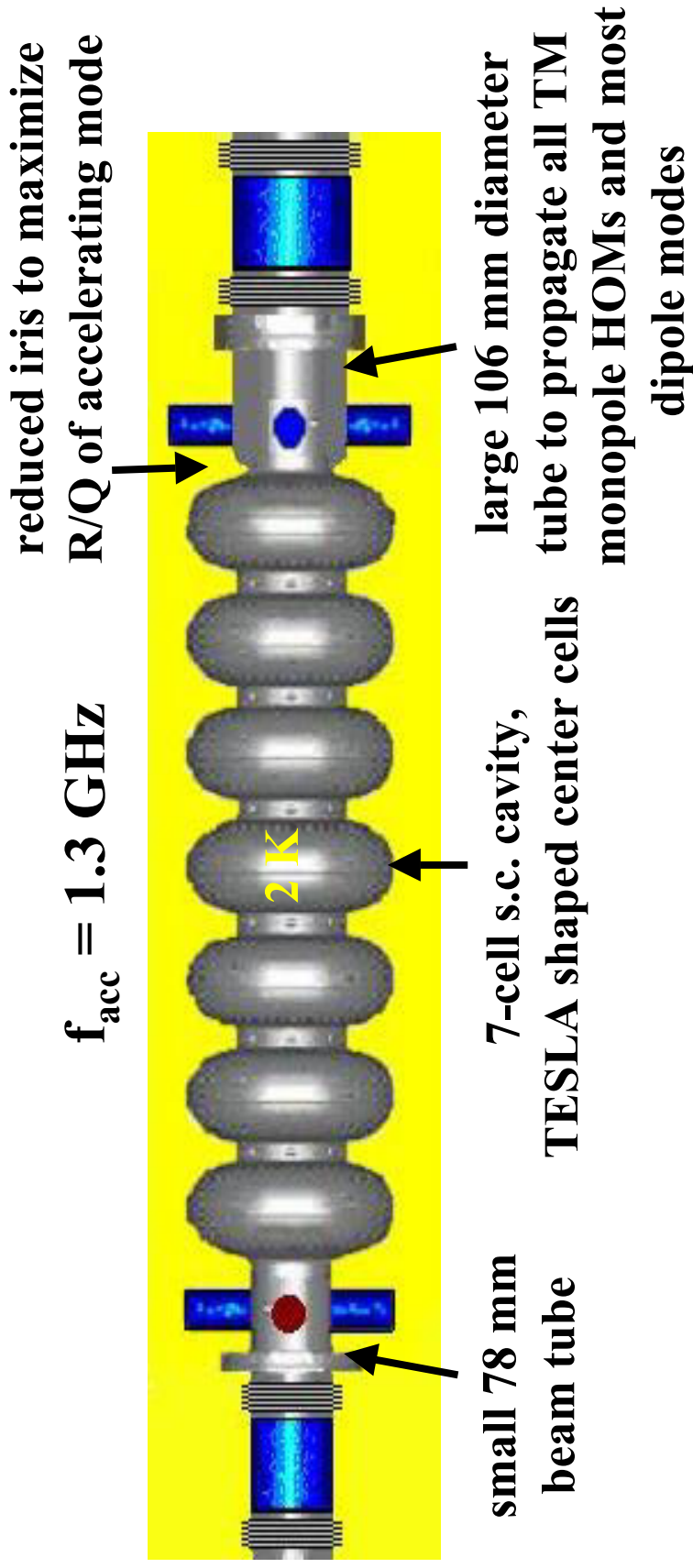
good for 10 mA

2x5-cell superstructure:

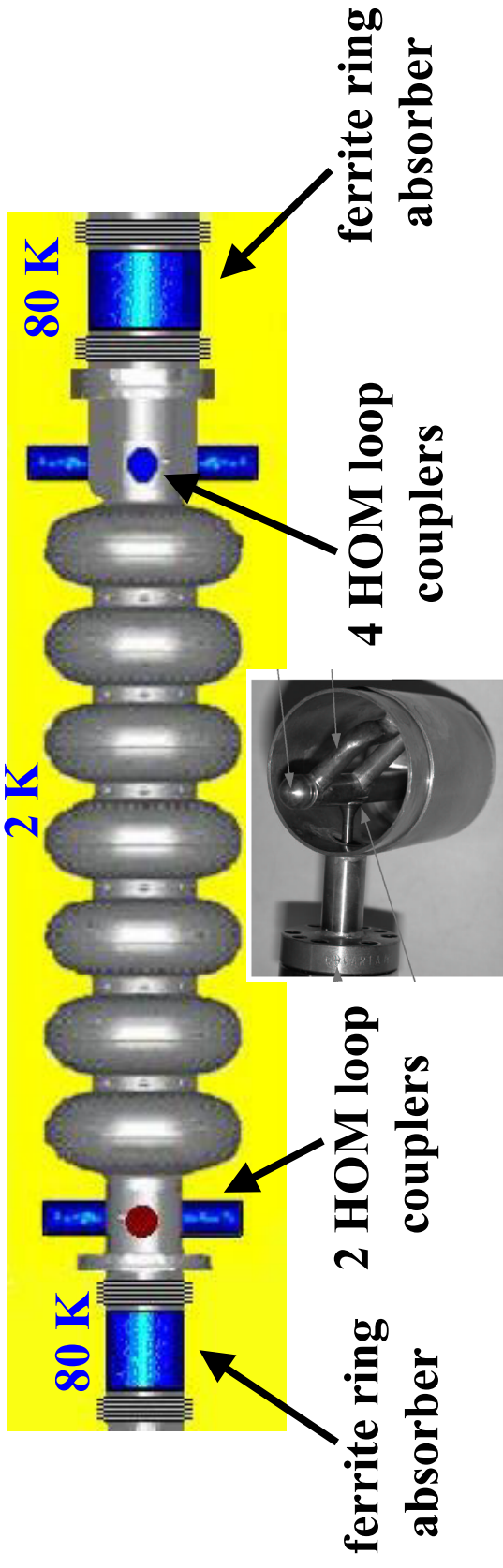


good for 100 mA ?

HOM Damping in the Cornell ERL Main Linac: 7-Cell Cavity

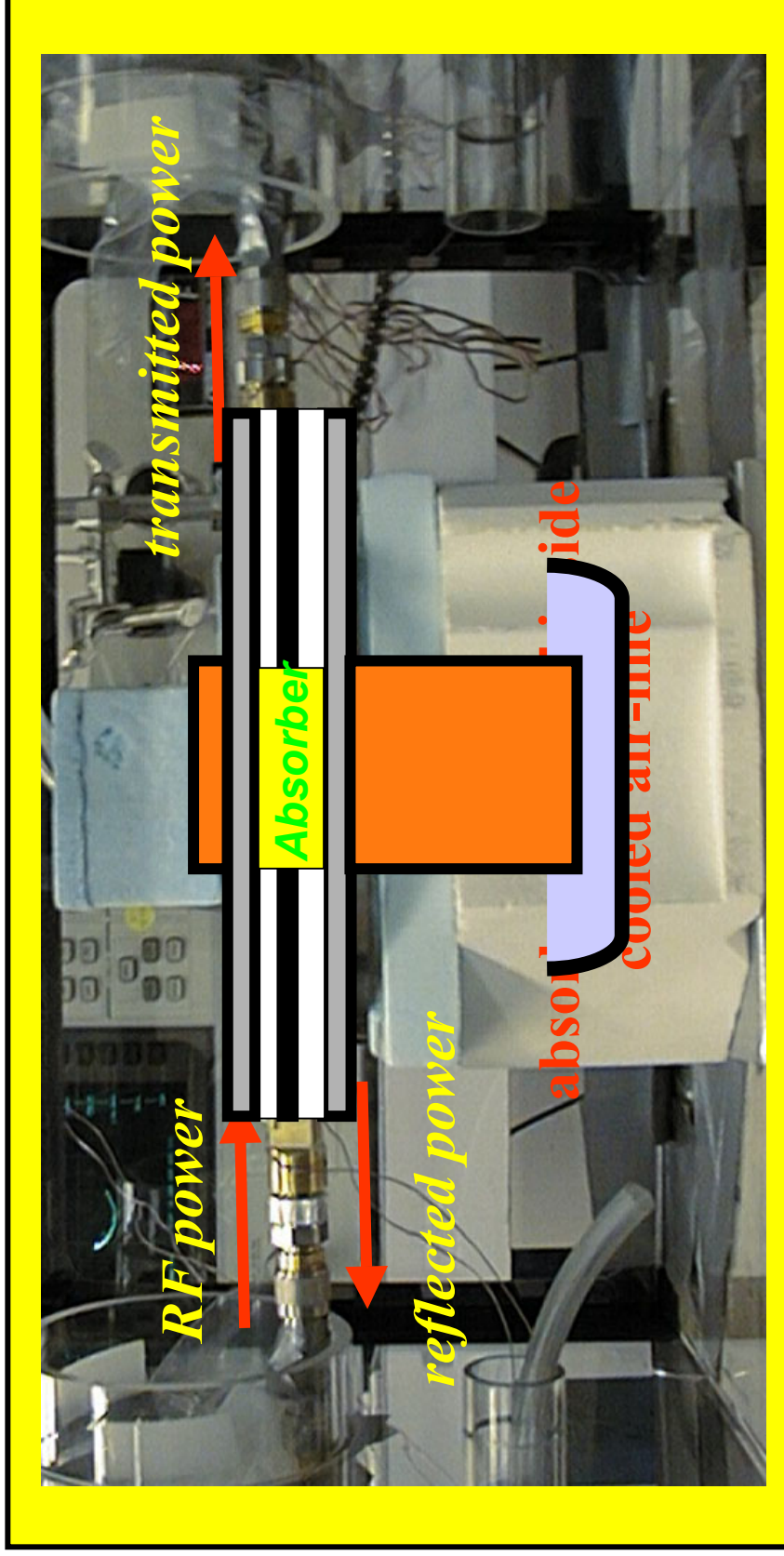


HOM Damping in the Cornell ERL Main Linac: Damping Concept



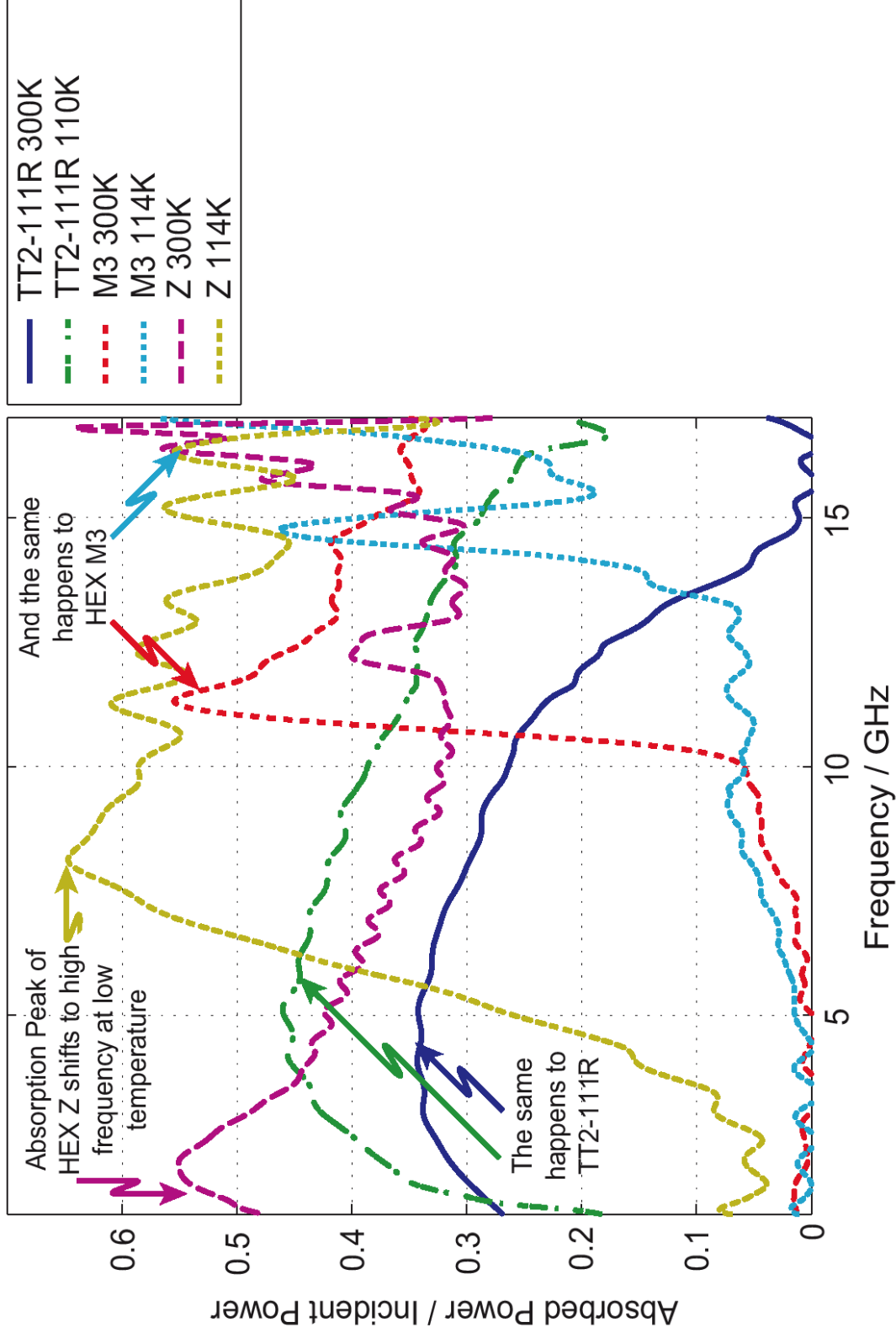
- Enlarged beam tube on one side to propagate all TM monopole modes and most dipole modes.
- Ferrite broadband absorbers at 80 K between cavities to damp propagating modes at temperature with good cryo-efficiency.
- 6 HOM loop coupler per cavity to reduce power per coupler and to damp quadrupole modes reliable.
- Opposite HOM couplers to reduce transverse kicks.

Setup to measure Ferrite Absorber Losses at ≈ 100 K

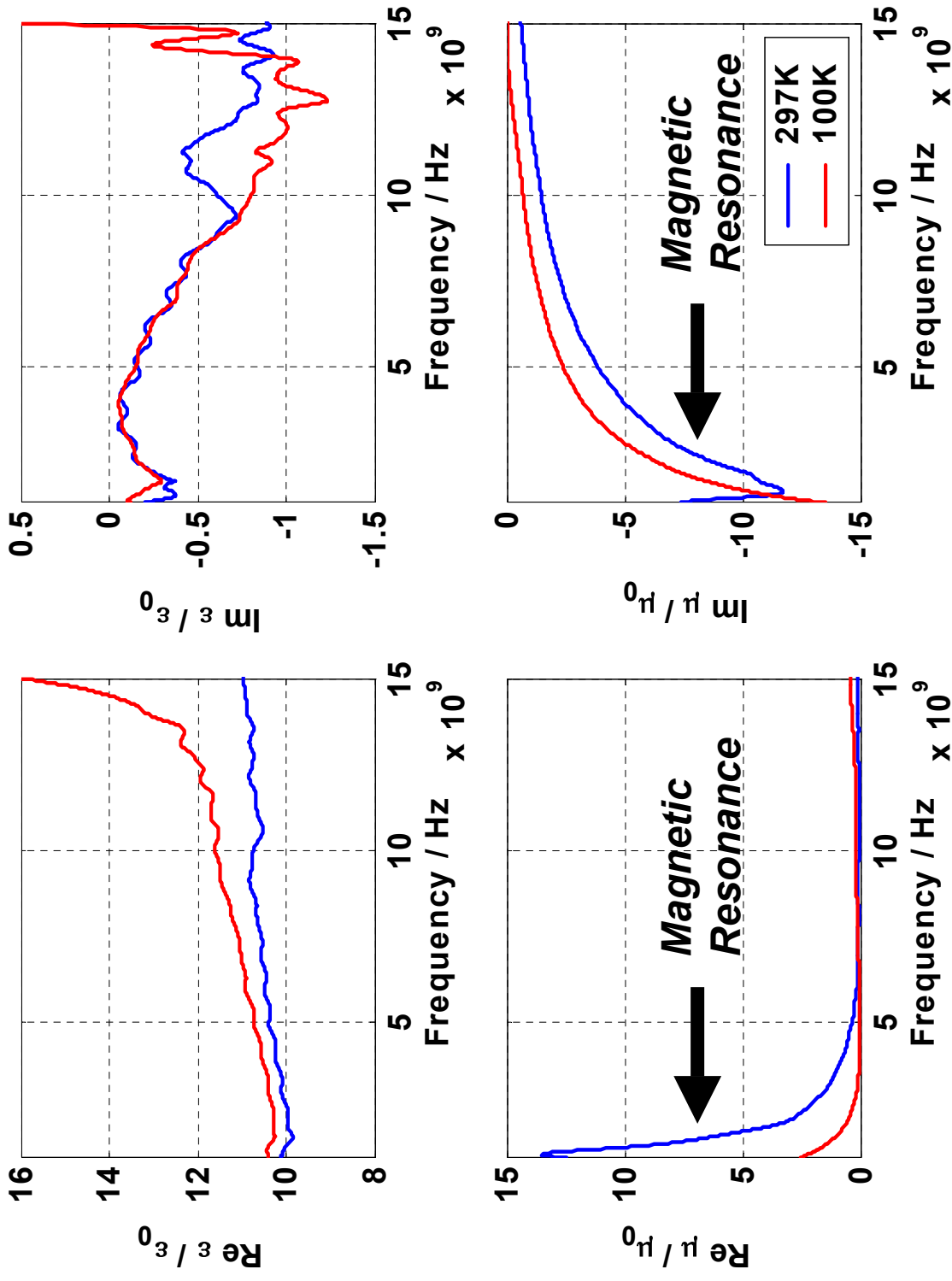


RF losses in the absorber material can be calculated from the reflected and transmitted power as function of the RF frequency.

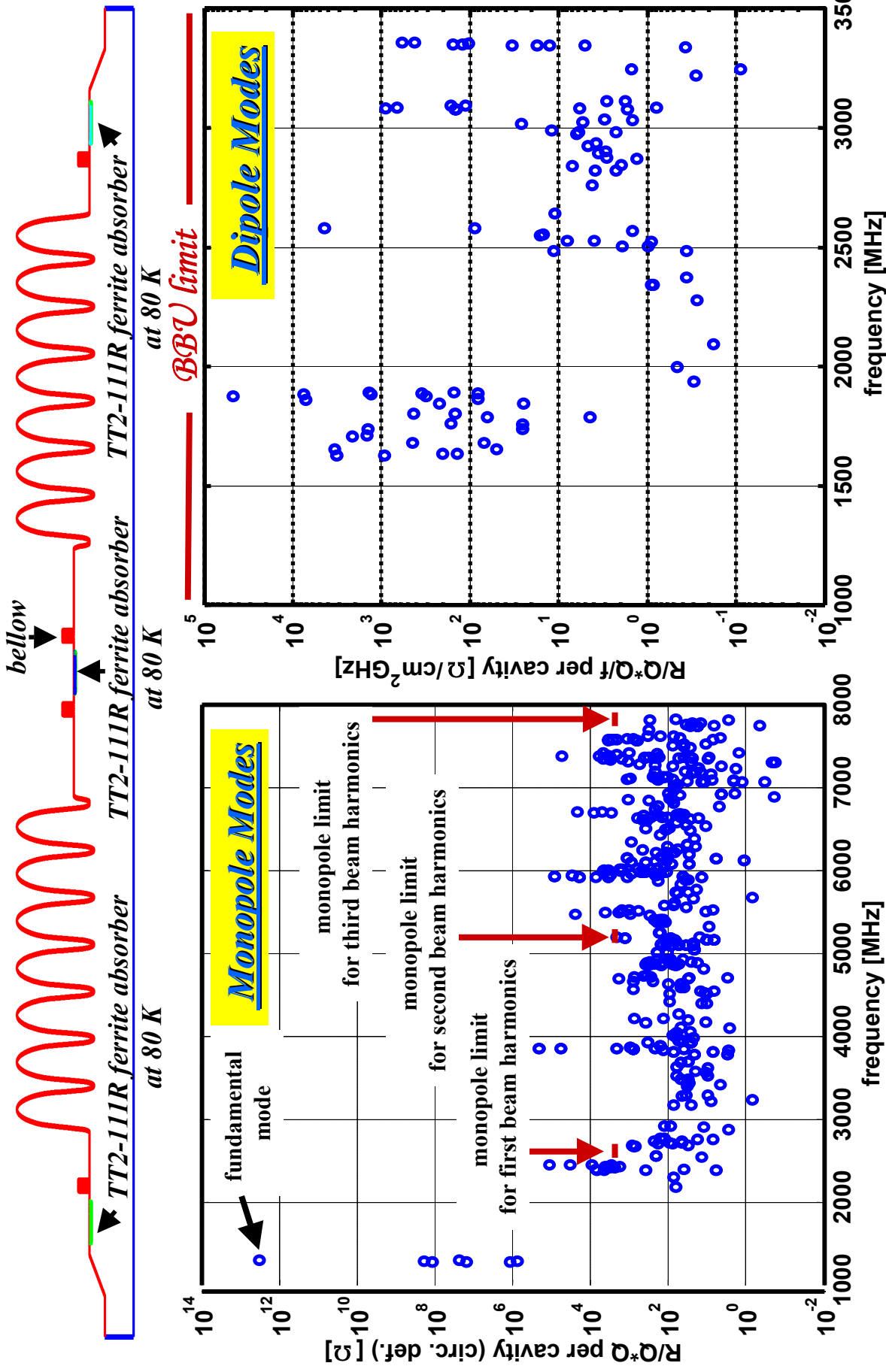
Measured Ferrite Absorber Losses

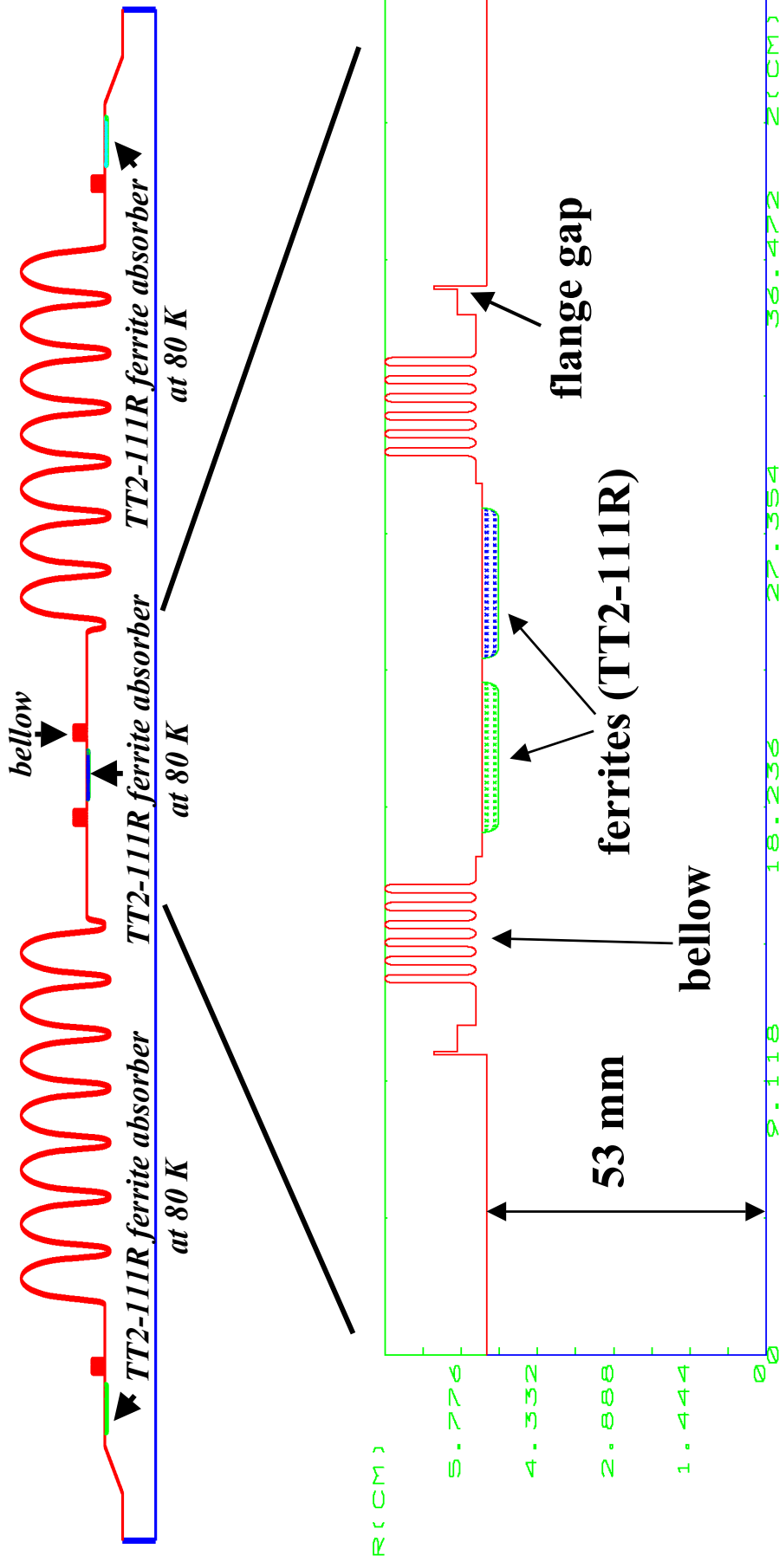


Example: Ferrite TT2-111R Absorber Properties at 300 K and 80 K



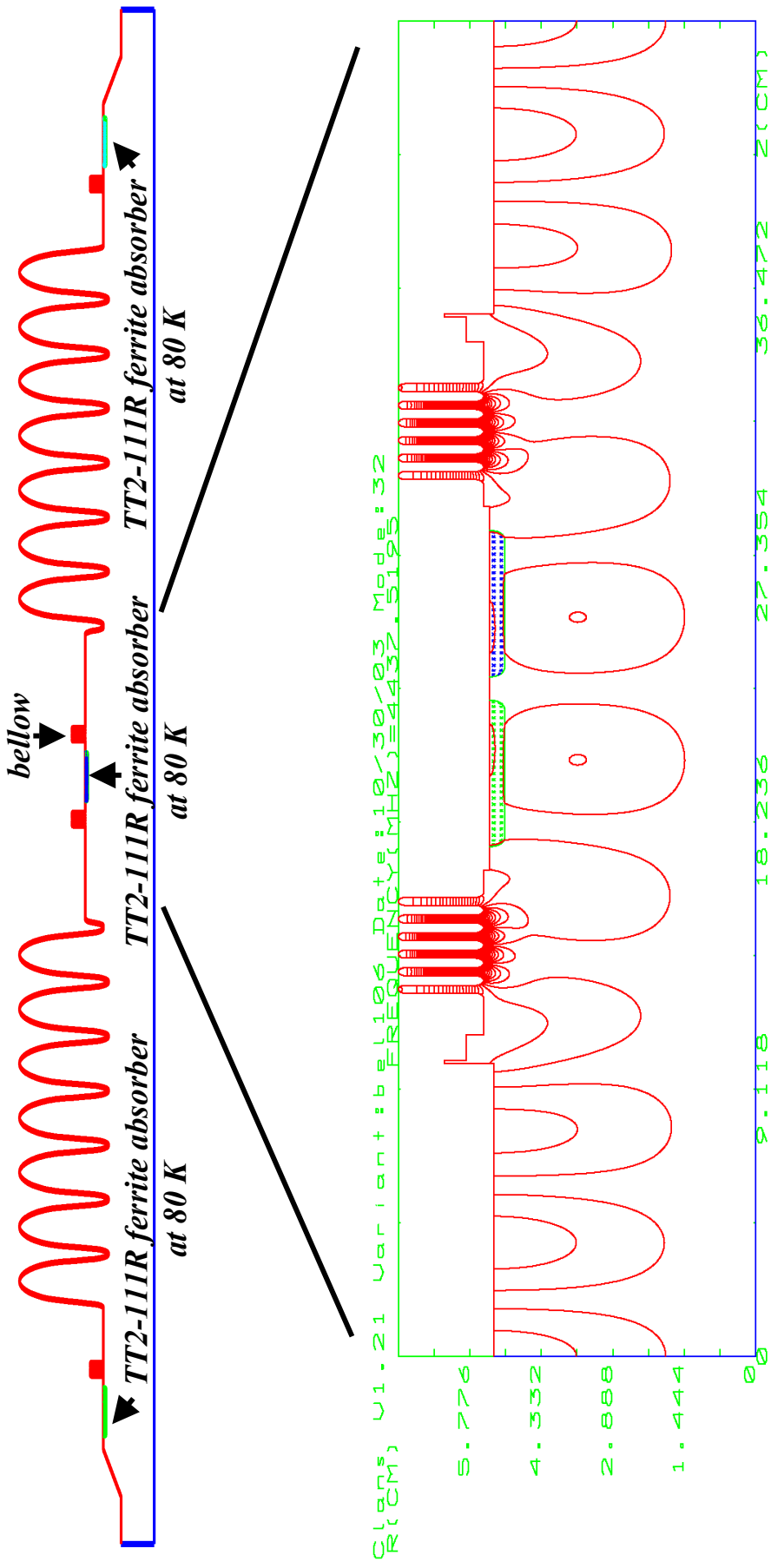
HOM Damping in the Cornell ERL Main Linac: CLANS Simulations





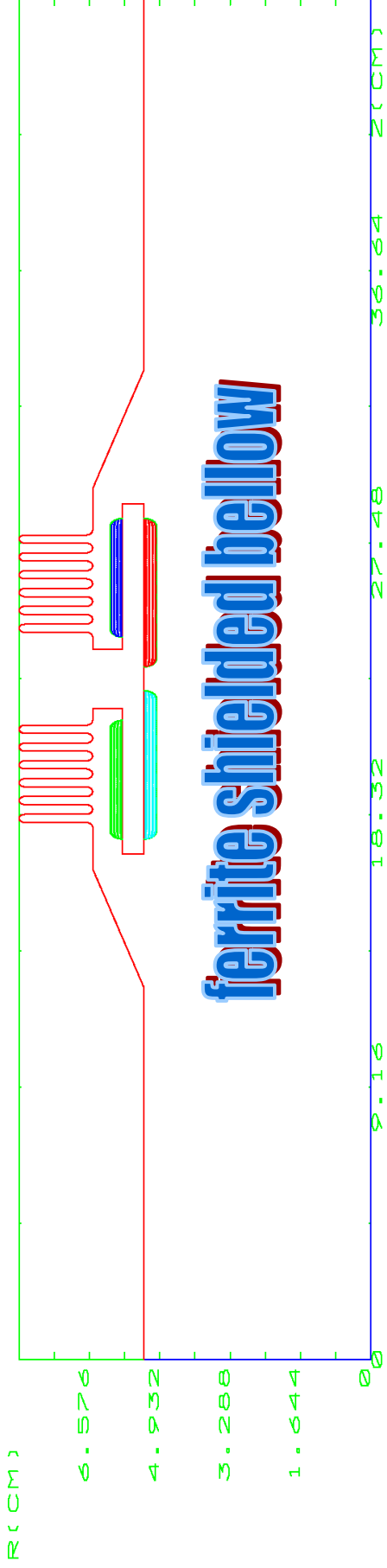
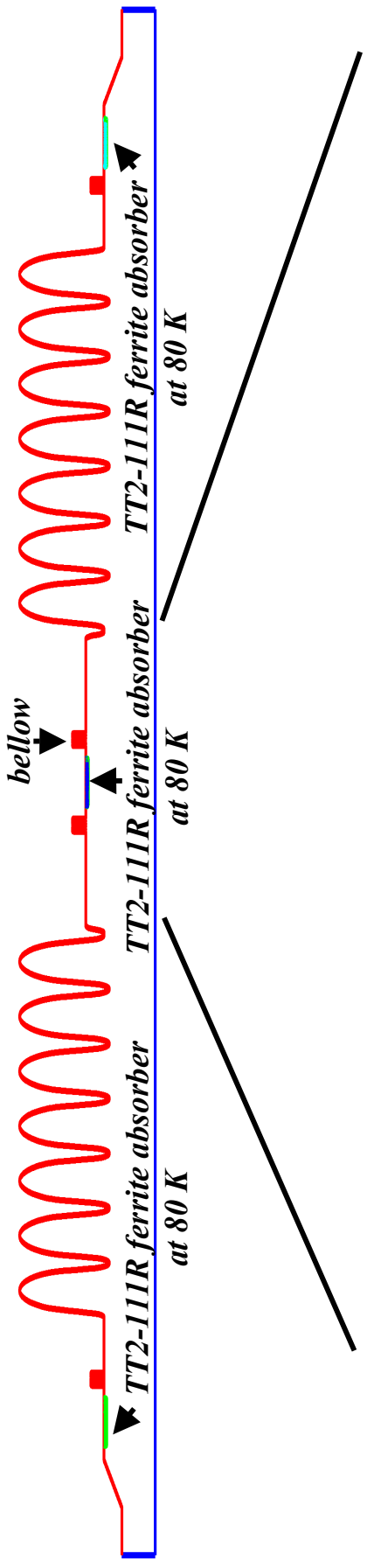
longitudinal loss factor $k_{||} = 1.4 \text{ V/pC}$

HOM Damping in the Cornell ERL Main Linac: Bellows-Ferrite-Bellow Section



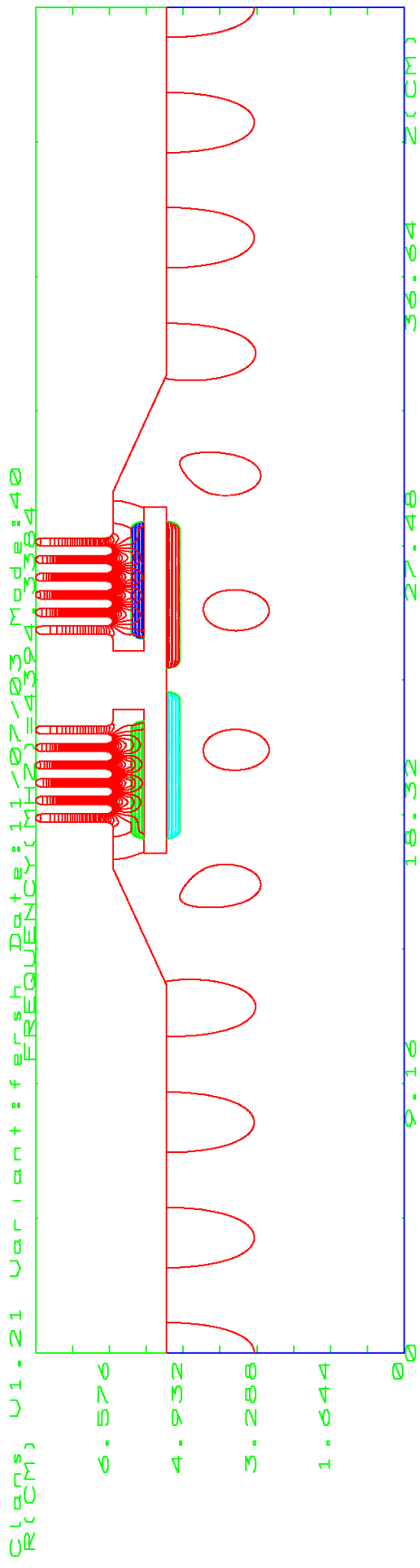
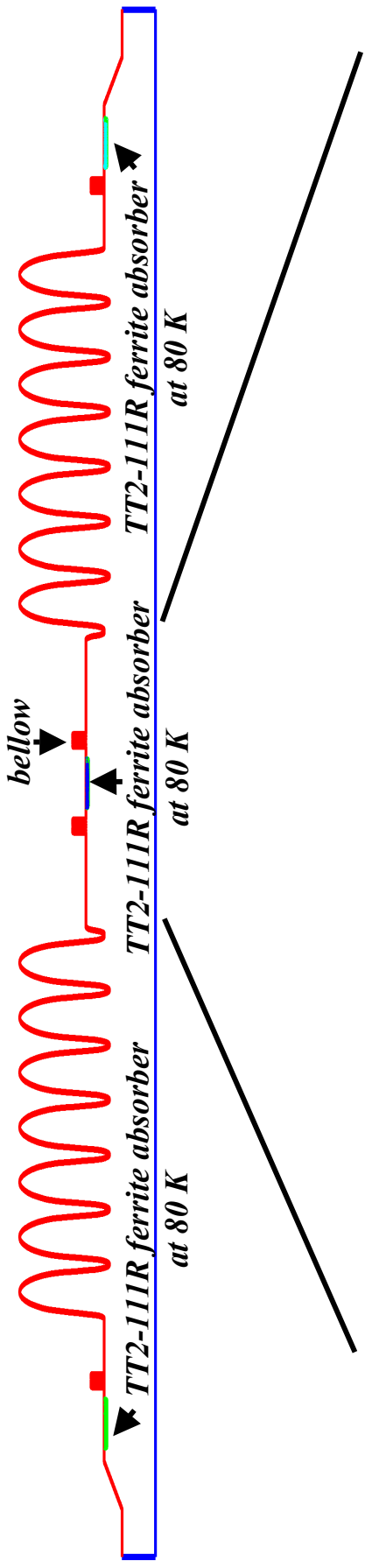
**Trapped modes in bellows: HOM power goes into wall,
not into cooled ferrite!**

HOM Damping in the Cornell ERL Main Linac: Improved Bellow-Ferrite-Bellow Section



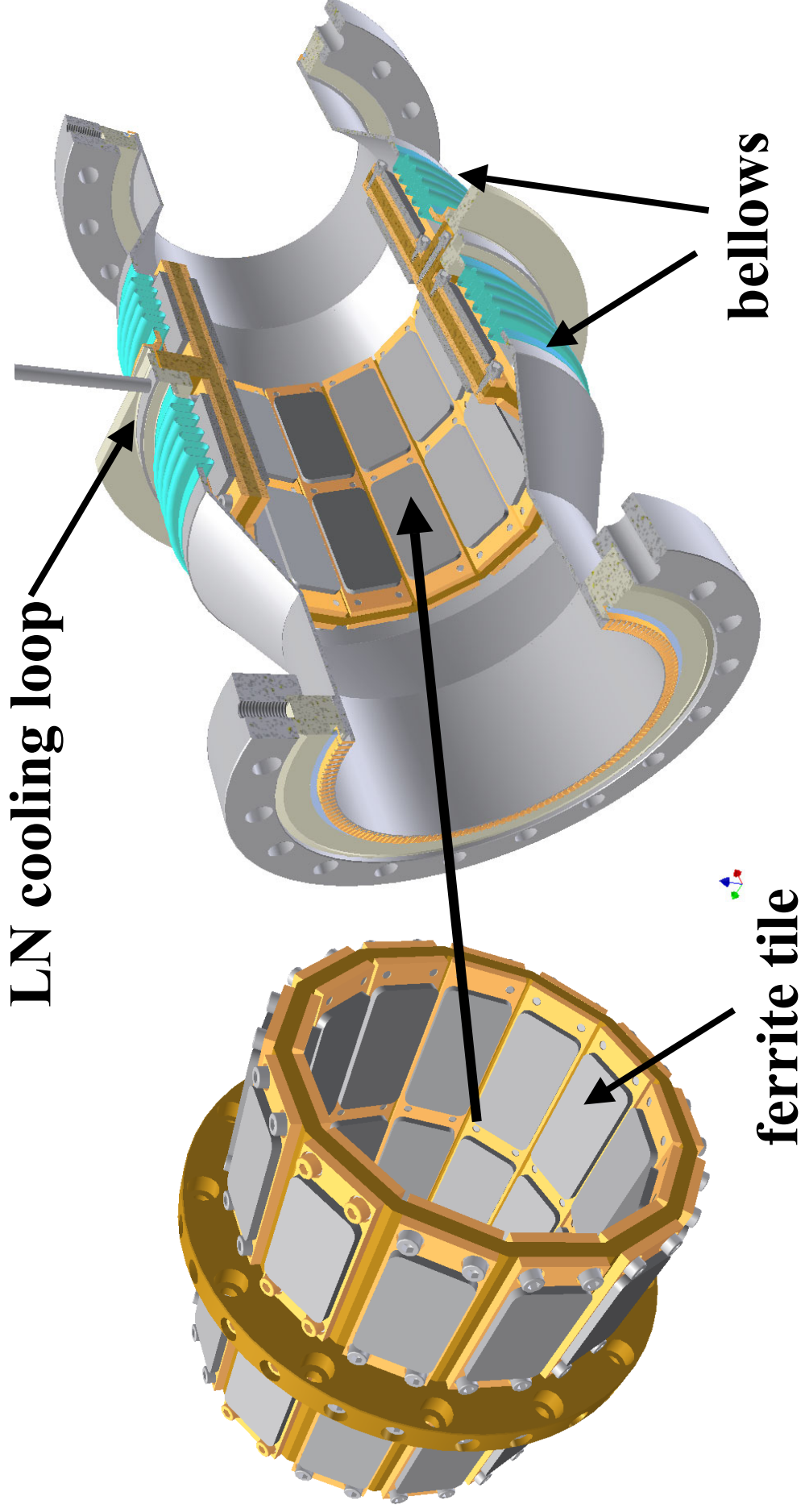
longitudinal loss factor $k_{||} = 1.2 \text{ V/pC}$

HOM Damping in the Cornell ERL Main Linac: Improved Bellow-Ferrite-Bellow Section



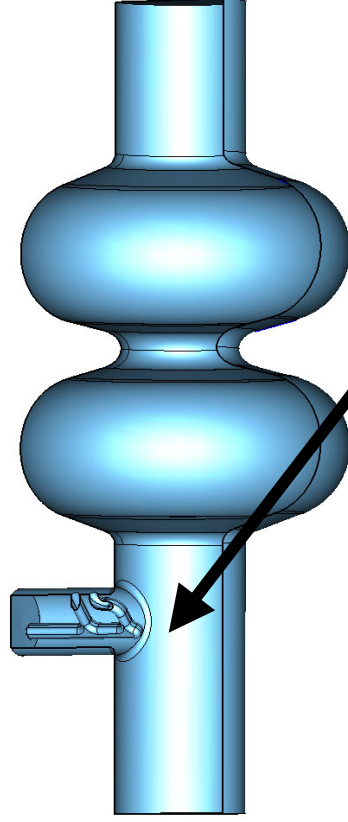
HOM power goes into cooled ferrite!

Ferrite Shielded Bellow



HOM Loop Coupler Studies:

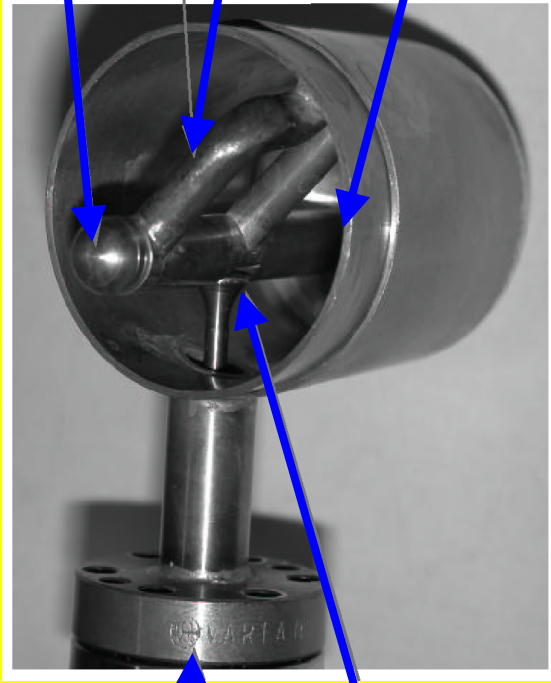
Microwave Studio model:



Copper model:



Coupler model:



*superconducting
pick-up antenna*

*superconducting
pick-up loop*

*capacitor of the
1.3 GHz notch
filter*

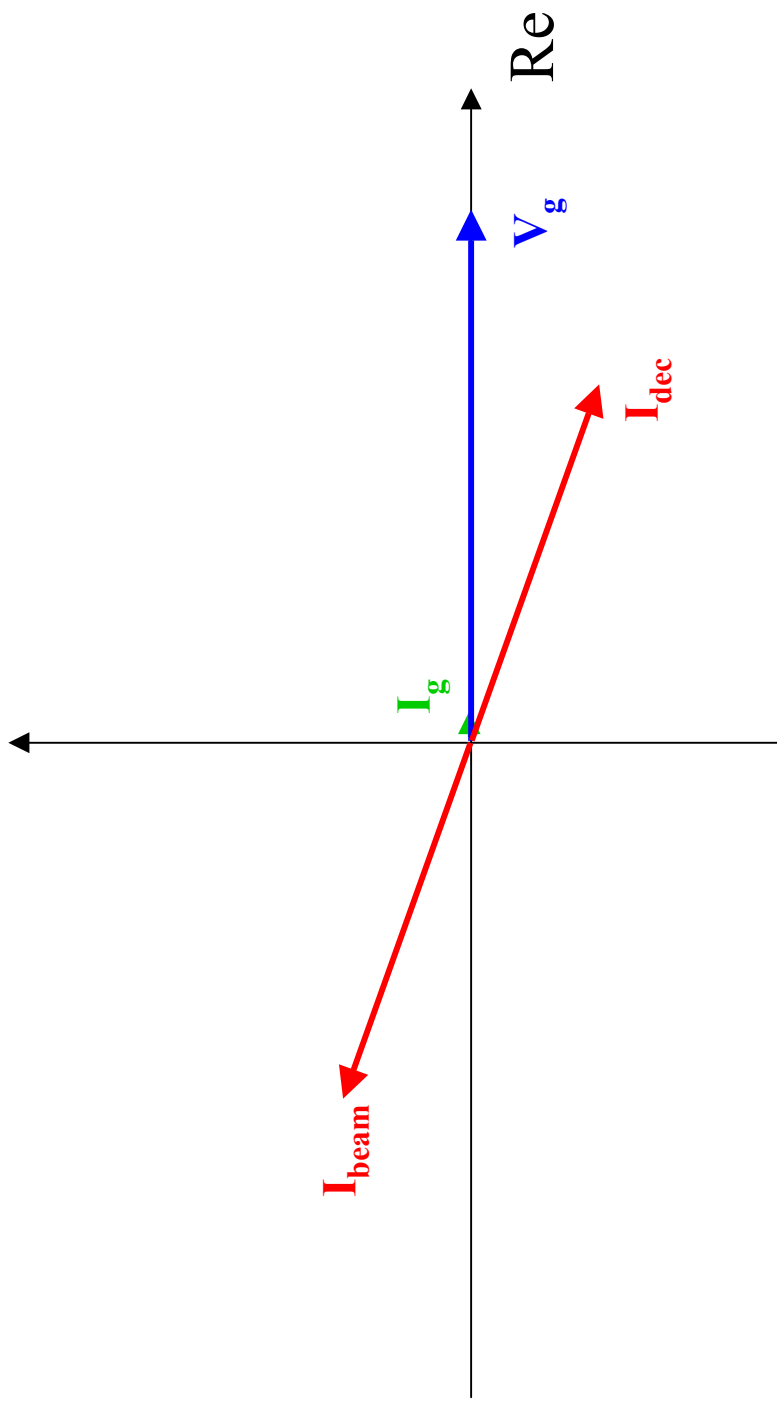
*output to
room temp.
load*

*capacitive
coupling*

Main Linac Accelerating RF Field

- *Flexibility and stability with small $\Delta E/E$*
- *Efficient high Q_L operation with energy recovery:*
 - *efficient energy recovery and RF control of random beam loading*
 - *RF control in presents of microphonics and Lorentz-force detuning $\Rightarrow$ optimal loaded Q ?*
 - *Minimum RF power required?*

ERL: RF Control of Random Beam Loading

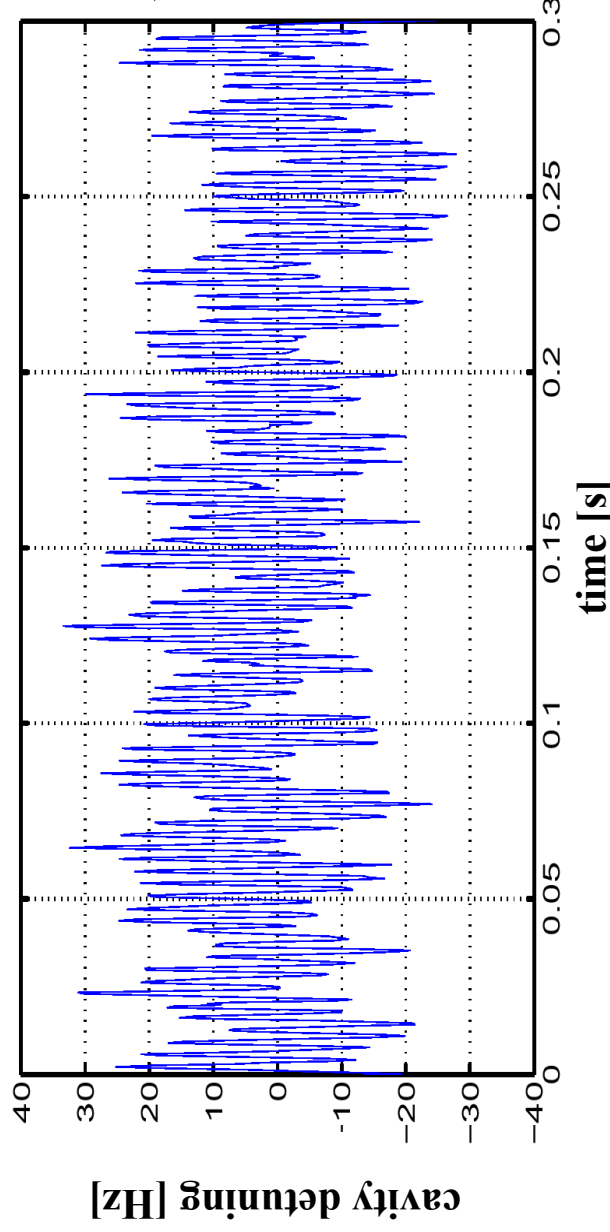


⇒ Path length errors (phase errors) and non-zero recirculation time will result in beam loading with fluctuation!

Microphonics

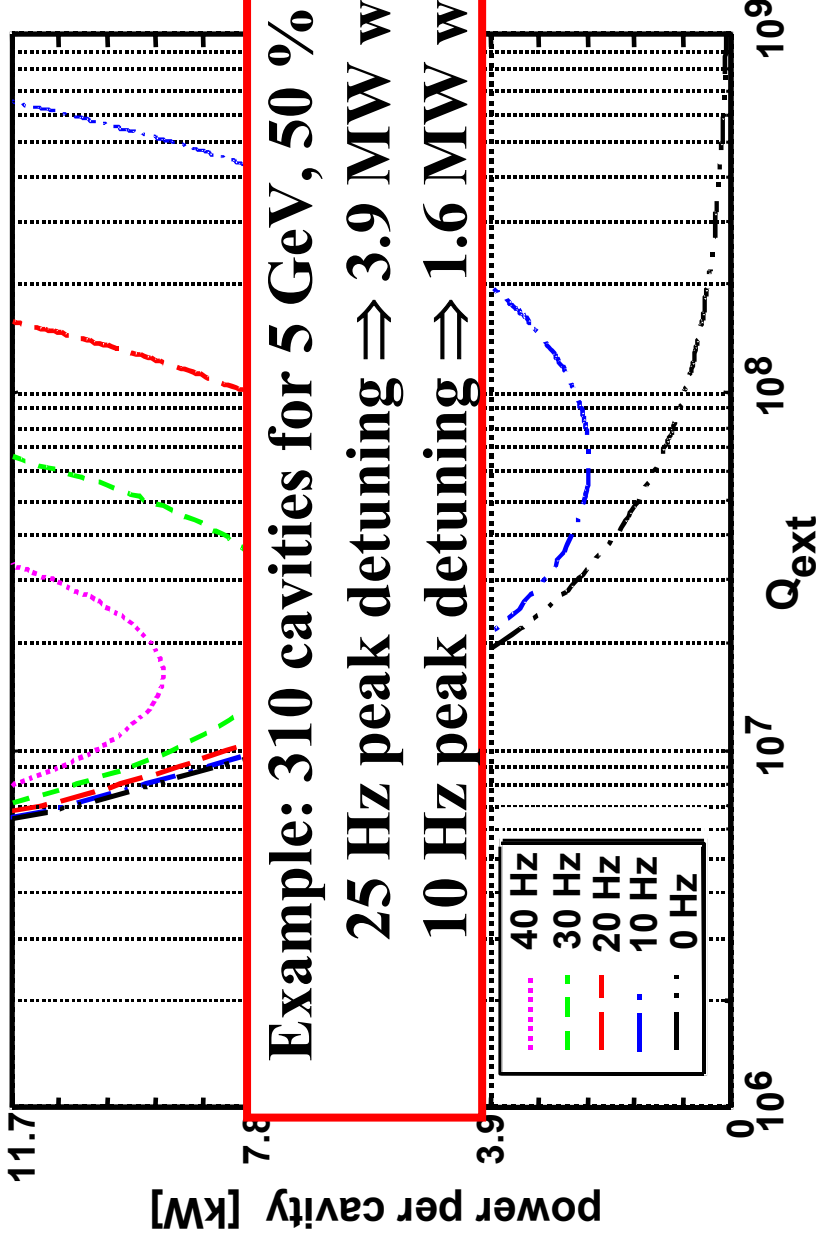
- **Microphonics: modulation of resonance frequency by external mechanical disturbances**
- **thin wall thickness and small bandwidth of superconducting cavities**
⇒ **sensitive to microphonics**

Example: TTF 9-cell cavity in a horizontal test cryostat (cw operation)



Cornell ERL: Required RF Power without Beam Loading

7-cell main linac cavity at 20 MV/m:



Example: 310 cavities for 5 GeV, 50 % klystron efficiency

25 Hz peak detuning $\Rightarrow$ 3.9 MW wall plug power

10 Hz peak detuning $\Rightarrow$ 1.6 MW wall plug power

$$V = \frac{\sqrt{4 \frac{R}{Q} Q_L P_g}}{\sqrt{1 + \left(\frac{f - f_0}{f_{\text{res}}} \right)^2}}$$

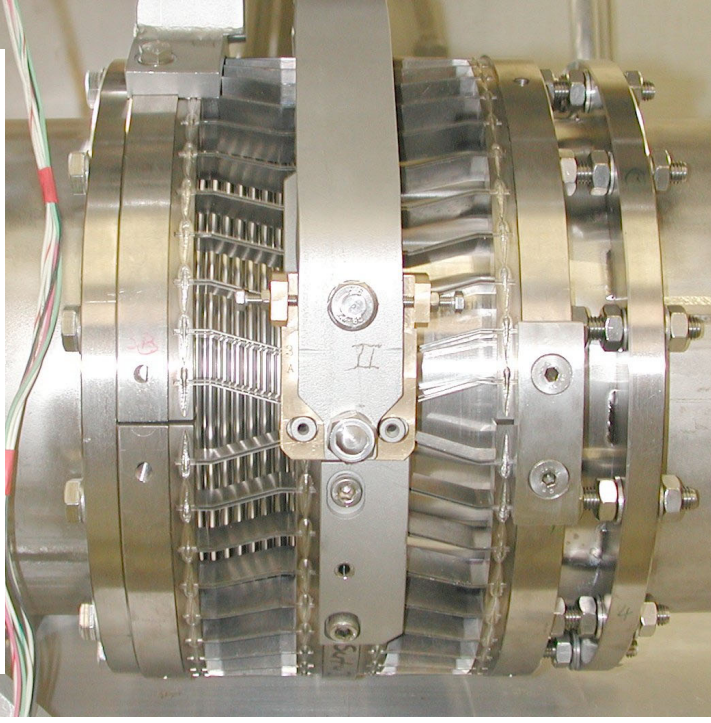
$$Q_{\text{opt}} = \frac{\gamma}{2 \Delta f}$$

$$P_{g, \text{min}} = \frac{V_{\text{acc}}^2 \Delta f}{R/Q f}$$

Peak microphonics detuning important!

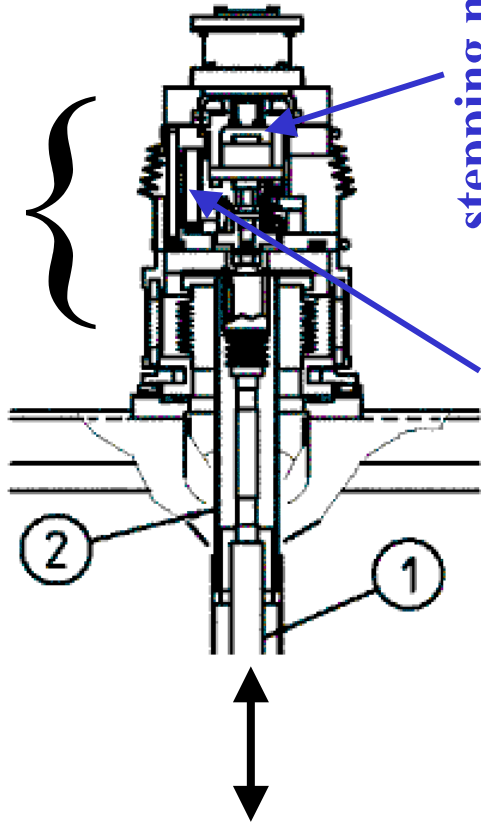
Cornell ERL: Frequency Tuner

DESY blade tuner



⇒ Slow and fast frequency control!

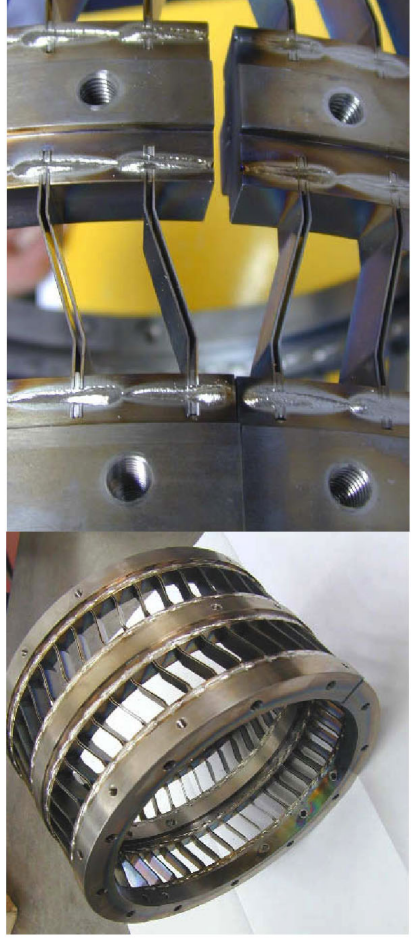
at 300 K!



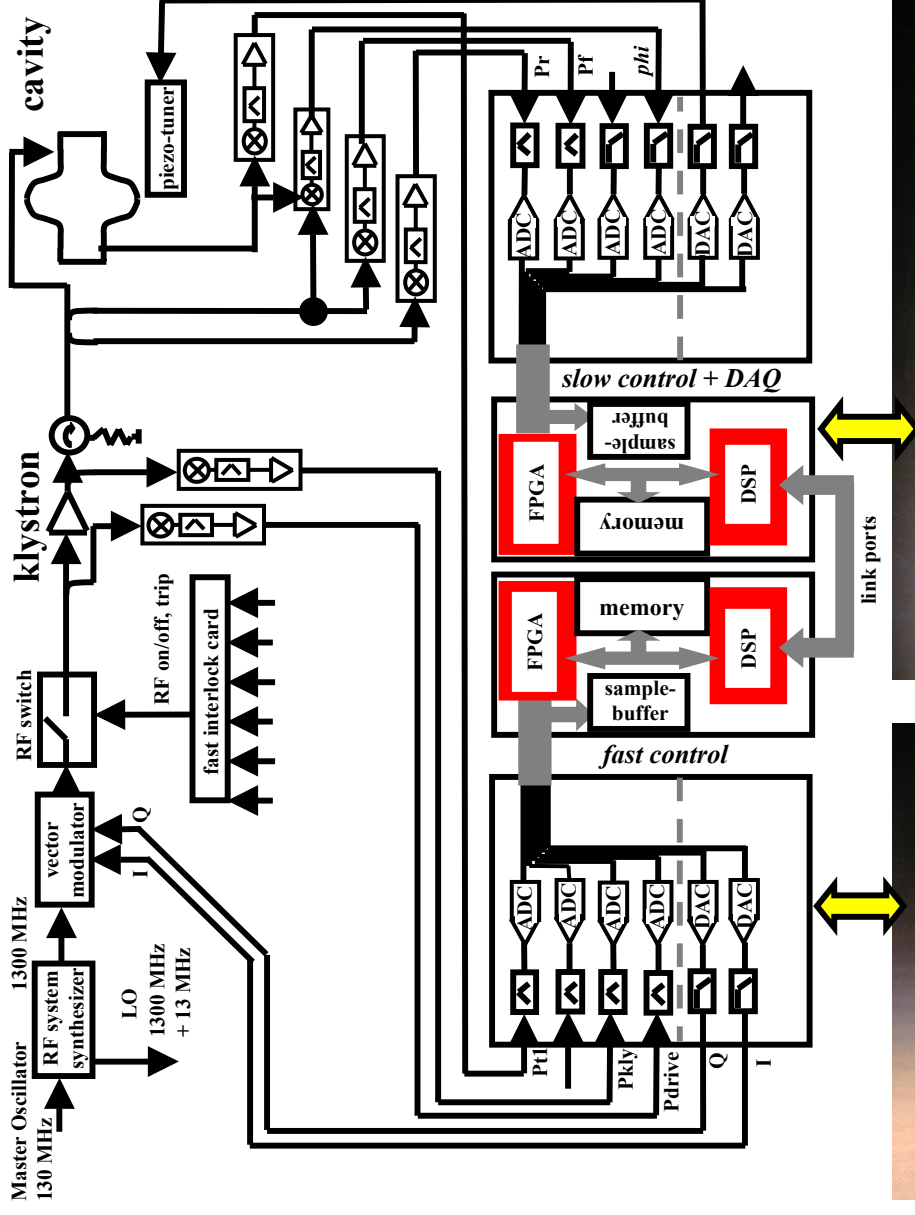
stepping motor
+/- 200 kHz

piezo
+/- 1 kHz,
1 Hz resol.

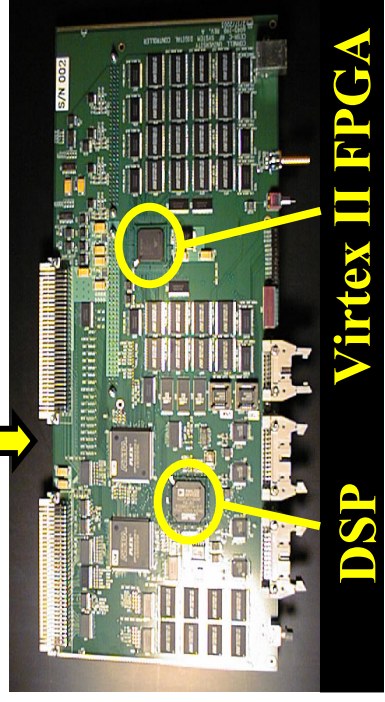
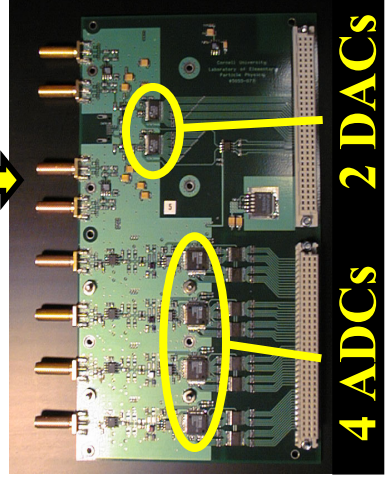
JLab upgrade tuner



Ultra-Fast Digital RF Field Control System for the Cornell ERL



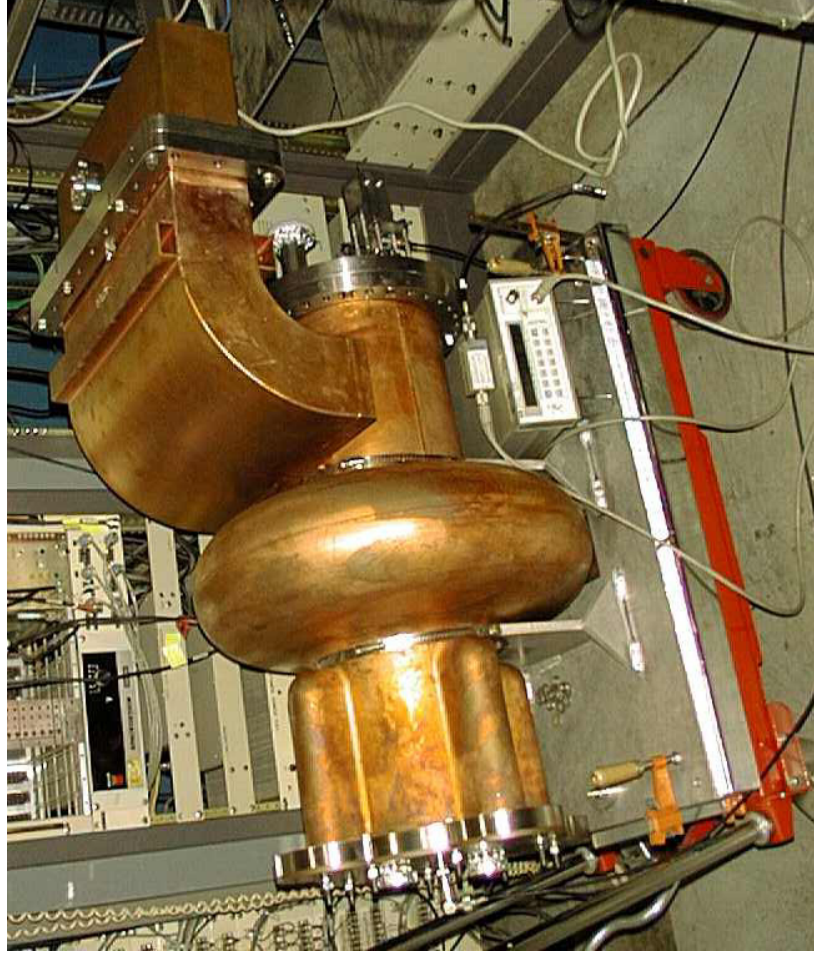
- *very low delay in the control loop ($< 1 \mu\text{s}$)*
- *Field Programmable Gate Array (FPGA) design combines the speed of an analog system and the flexibility of a digital system*
- *high computation power allows advanced control algorithms*
- *all boards have been designed in house*



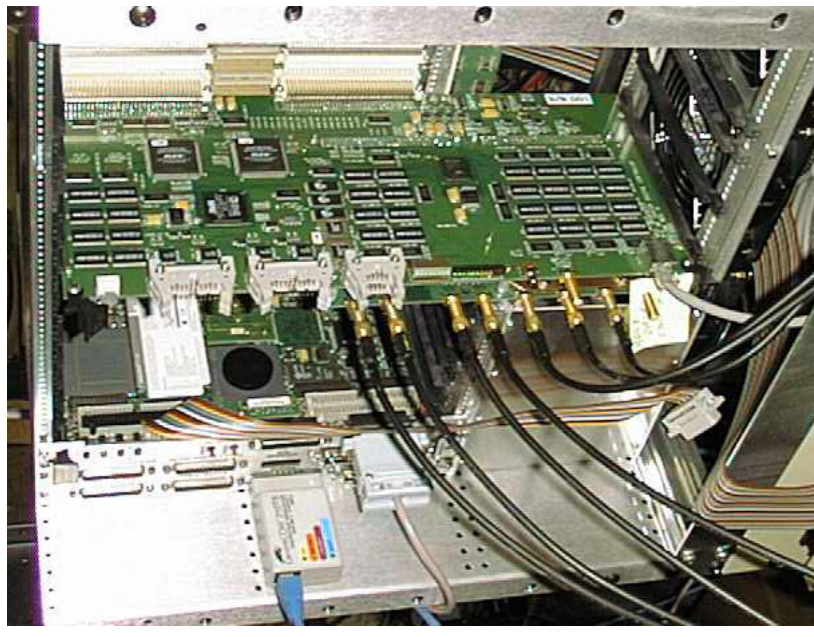
- *generic design: digital boards can be used for a variety of control and data processing applications*

Test with Copper Cavity

500 MHz CESR copper cavity:



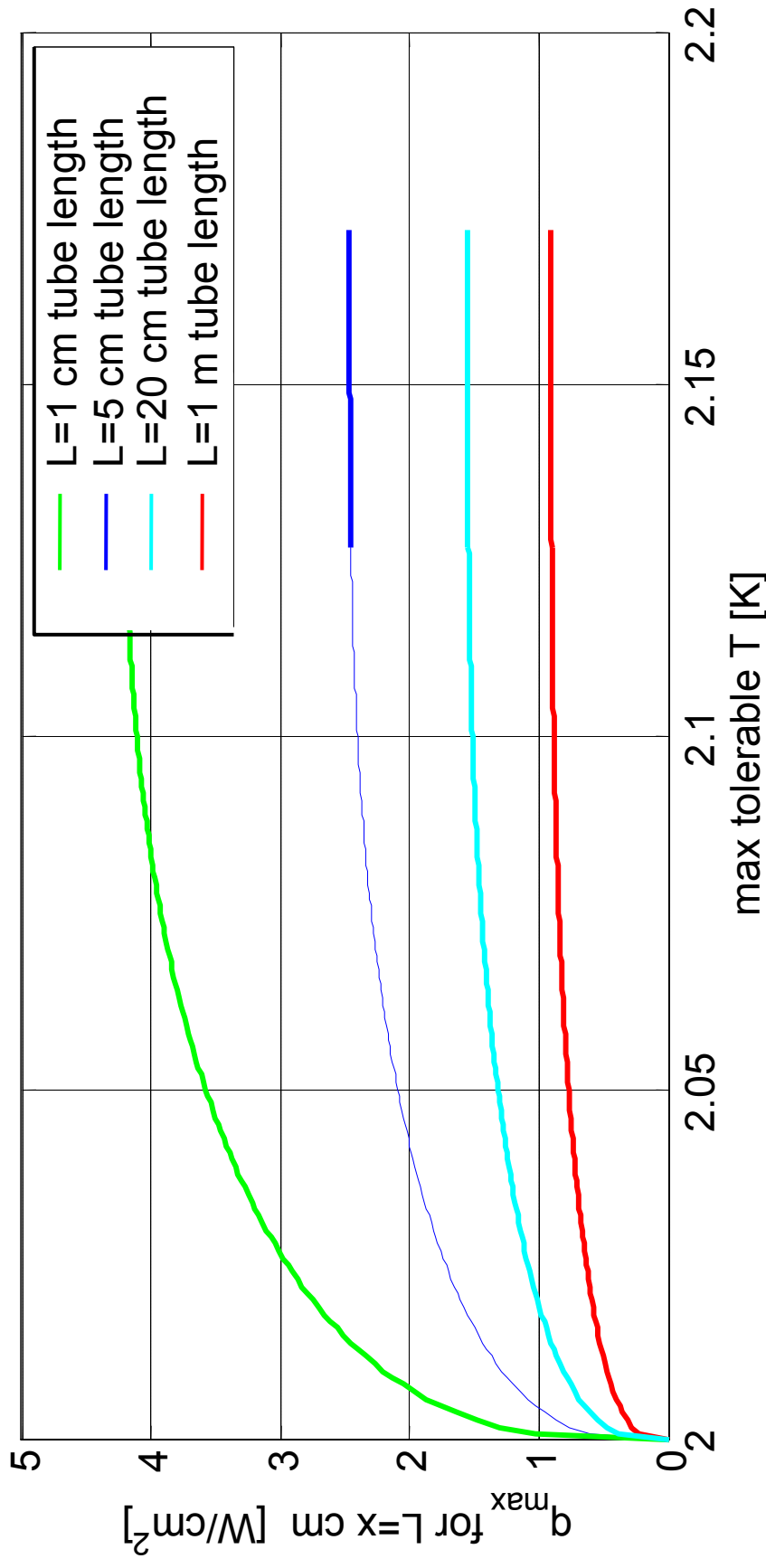
Digital Boards:



Cryogenic Challenges

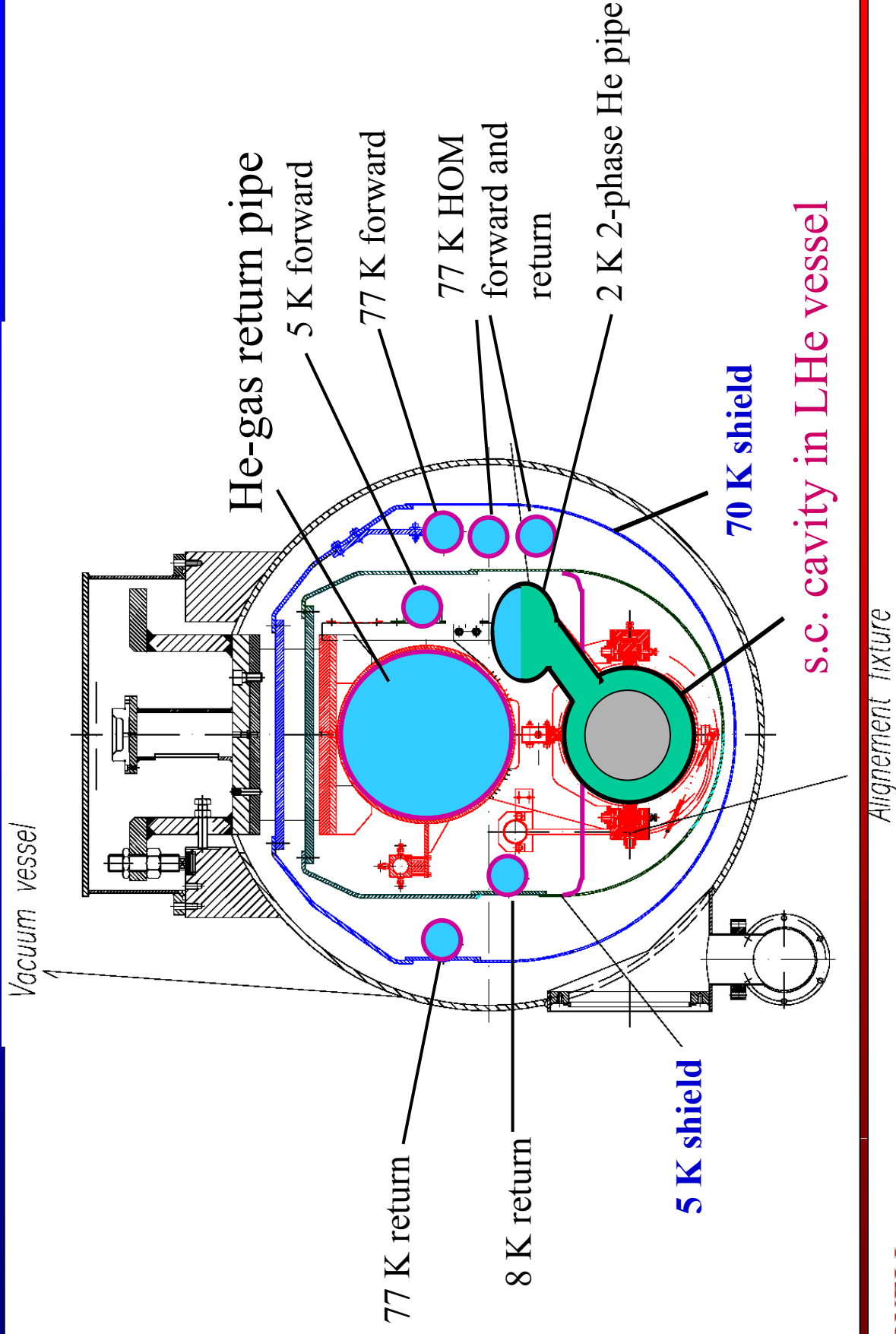
- High gradient cw operation: dynamic head load dominates:
Example: 20 MV/m, $Q_0 = 10^{10} \Rightarrow 40 \text{ W/m}$
- Module design:
 - Heat transfer through LHe $\Rightarrow$ need large enough pipes
 - Mass transport of helium gas $\Rightarrow$ need large enough pipes
 - HOM losses $\Rightarrow$ need cooling of absorbers
- Cavity:
 - Cavity treatment for high Q_0
 - Optimal bath temperature?

Maximum Heat Flux in a 2 K LHe II Bath



$\Rightarrow$ need large enough LHe pipes

Cornell ERL Cryomodule Concept: TTF Module modified for CW Operation



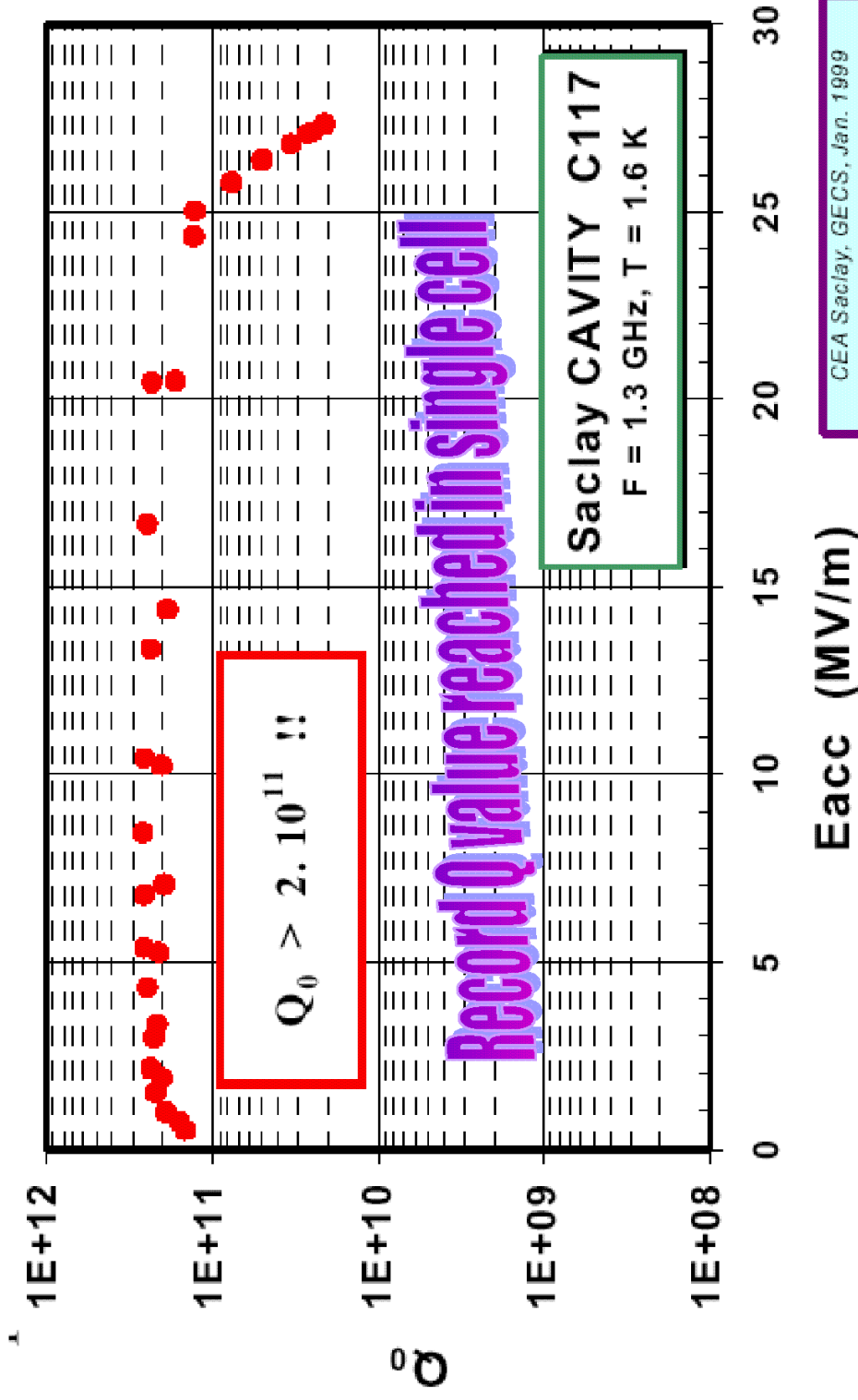
C-ERL: Cryogenic Loads per Module with 10 7-cell Cavities (20 MV/m, 100 mA, $Q_0=10^{10}$)

2 K static loads			5 K static loads		77 K static loads	
Supports	0.5 W		Radiation	1.7 W	Current leads	13 W
Instrum. cables	0.21 W		Supports	2 W	Radiation	38.4 W
Input Couplers	0.2 W		Instrum. cables	1.2 W	Supports	5 W
			Input Couplers	1.3 W	Instrum. cables	4.5 W
					Input Couplers	65 W
Example: 5 GeV, 20 % cryo overhead $Q_0 = 1 \cdot 10^{10} \Rightarrow 10.3$ MW wall plug power $Q_0 = 2 \cdot 10^{10} \Rightarrow 6.7$ MW wall plug power						
Input couplers	1.6 W		Input couplers	12 W	Input couplers	210 W
HOM absorber	15 W		HOM absorber	150 W	HOM absorber	1335 W
HOM Couplers	6 W		HOM Couplers	12 W	HOM Couplers	60 W
Total 2 K	363.1 W		Total 5 K	201.1 W	Total 77 K	1742.3 W
2 K efficiency (TESLA TDR)	588 W/W		5 to 8 K efficiency (TESLA TDR)	168 W/W	77 K efficiency (TESLA TDR)	17 W/W
Total wall plug power	213.5 kW		Total wall plug power	33.8 kW	Total wall plug power	29.6 kW

R_{BCS} and LHe Bath Temperature

- R_{BCS} decreases significantly if T is lowered.
- Important: The **residual resistance** must be low to make use of this! $\Rightarrow$ Very good shielding of Earth's magnetic field ($<$ some mOe).
- Examples:
 - $T = 2.0 \text{ K} \Rightarrow Q = 2.6 \cdot 10^{10}$
 - $T = 1.8 \text{ K} \Rightarrow Q = 6.3 \cdot 10^{10}$
 - $T = 1.6 \text{ K} \Rightarrow Q = 1.9 \cdot 10^{11}$
- A dream?...

High Q_0 : Let's dream...



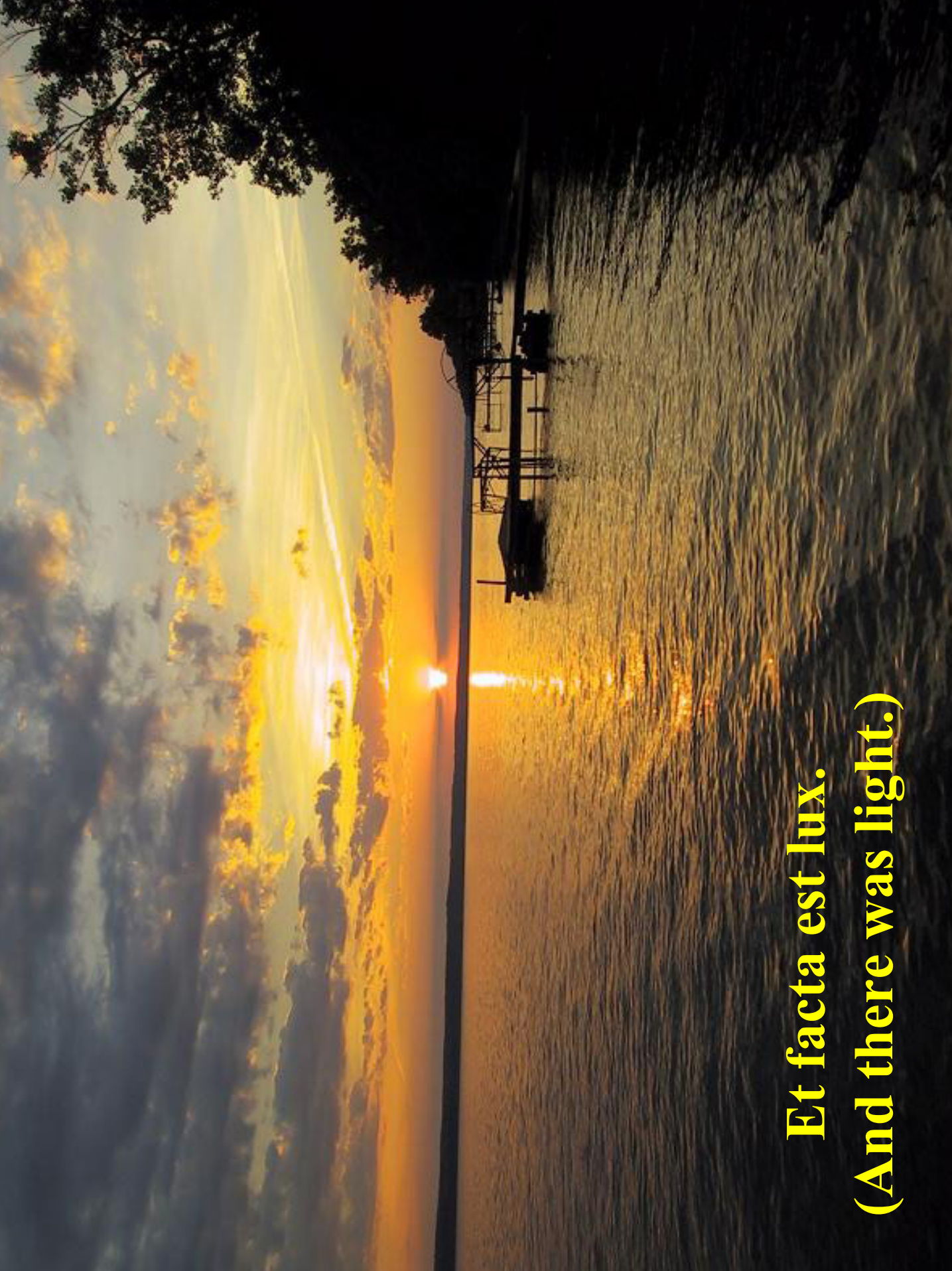
$\Rightarrow$ 2 W/m losses at 1.6 K instead of 20 to 40 W/m losses at 2 K?

Outlook and Summary: SRF @ Cornell ERL

- ERLs have the potential to produce photon beams with ultra high brilliance, coherence and ultra short pulses.
- Cornell is proposing to build an 100 MeV, 100 mA ERL prototype and we study a 5 GeV SR ERL light source.
- SRF is a key technology for these machines.
- Many challenges need our attention:

HOM damping, emittance preservation, RF field control, cw cavity operation at high fields, high power input couplers, ...

- We have started to work in these areas and hope to start with the construction of the injector soon.
- Next year: first 2-cell cavity, first 50 kW input coupler, first HOM ferrite ring-absorber, injector module design.

A photograph of a sunset over a body of water. The sun is low on the horizon, creating a bright orange glow that reflects on the water. The sky is filled with clouds, some of which are illuminated by the sunset. In the foreground, there is a dark silhouette of a pier or dock extending into the water. A small boat is visible near the pier. The overall scene is peaceful and serene.

**Et facta est lux.
(And there was light.)**