

Superstructures

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I. Introduction and Motivation

- high energy sc linear collider
- high current linacs

II. Nb Prototypes

III. Cold test and test with beam

IV. Final Remarks

List of colleagues involved in the projects

SST for TESLA linear collider:

C. Albrecht, N. Baboi, R. Bandermann, T. Büttner, H. Chen, P. Castro, J. Eschke, M. Ferrario, A. Gössel, M. Huening, B. Horst, J. Iversen, H. Kaiser, G. Kreps, D. Kostin, M. Liepe, R. Lange, J. Lorkiewicz, A. Matheisen, W.-D. Möller, C. Pagani, H.-B. Peters, E. Pławski, D. Proch, K. Rehlich, D. Reschke, H. Schlarb, S. Schreiber, S. Simrock, W. Singer, X. Singer, C. Tang, K. Twarowski, G. Weichert, M. Wendt, H. Wenhui, G. Wojtkiewicz, S. Zheng.

SST for high current linac:

P. Kneisel, C. Thomas, S. Zheng, G. Wu.

I. Introduction and Motivation

The motivation (end 1997) had two components:

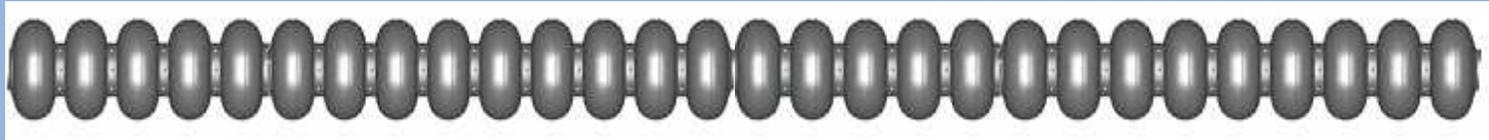
- to lower the investment cost of the TESLA main accelerator
- to lower nominal gradient for already fixed length of the tunnel



Both goals can be achieved when (N) number of cells/structure increases !

- RF distribution system becomes simpler and less expensive
- more accelerating cells in the tunnel.

We would like to have long structures

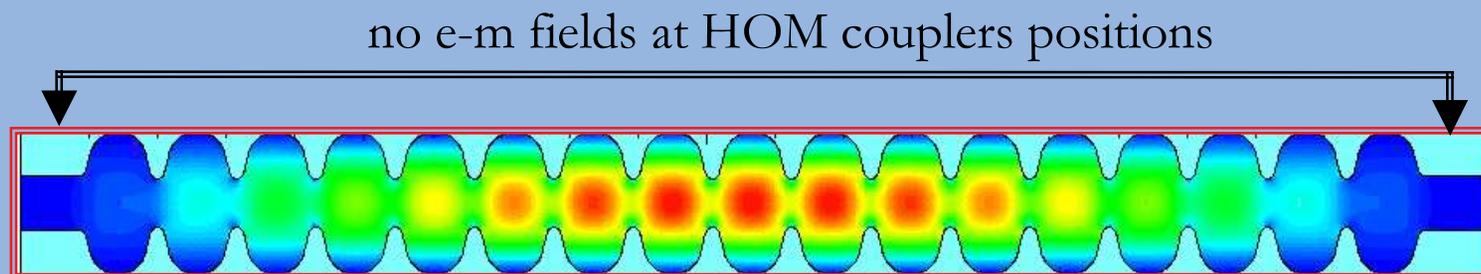


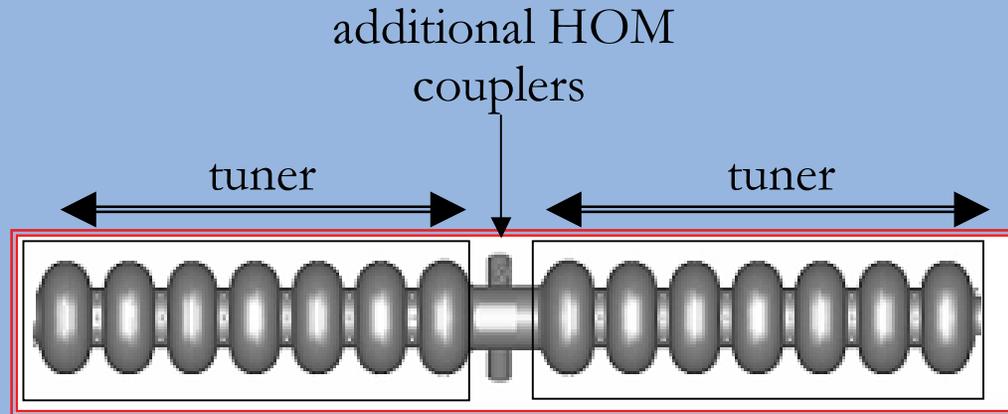
but there are two limits in the number of cells:

- FM field profile becomes more sensitive to cells' frequency errors :

$$\Delta A_i/A \propto (N^2/k_{cc}) \Delta f_i/f$$

- Trapping of HOMs increases with N:

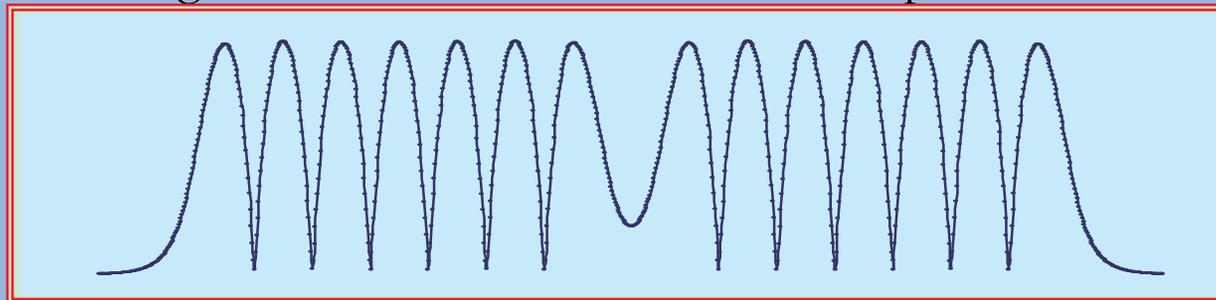




- frequency of each subunit can be adjusted (resolution of cold tuners <1Hz)

$$\Delta A_s / A \propto (N^2 / k_{ss}) \Delta f_s / f$$

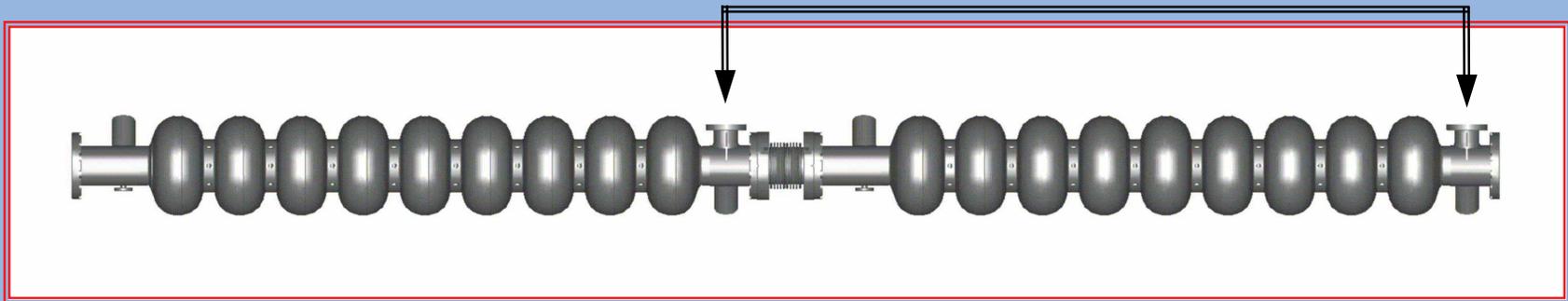
- there is enough space to add HOM dampers in the middle of a structure, damping should be at least as good as for an individual subunit
- the accelerating mode is π -0 mode of the TM₀₁₀ pass-band:



High energy sc linear collider: TESLA

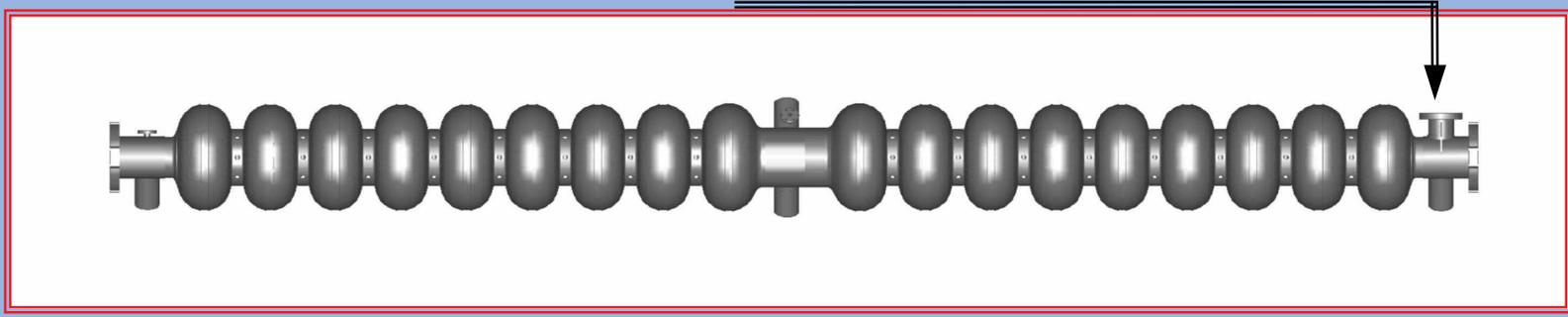
Standard layout: 9-cell structures separated by $3\lambda/2$ long tube

one FPC/9 cells



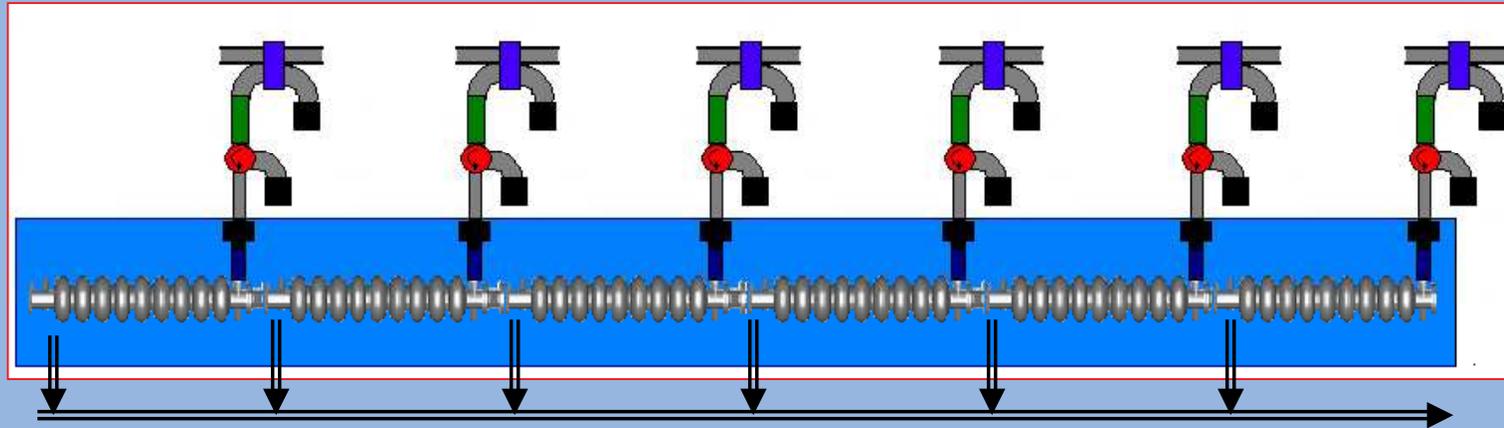
SST layout: Two 9-cell structures coupled by $\lambda/2$ long tube

one FPC/18 cells



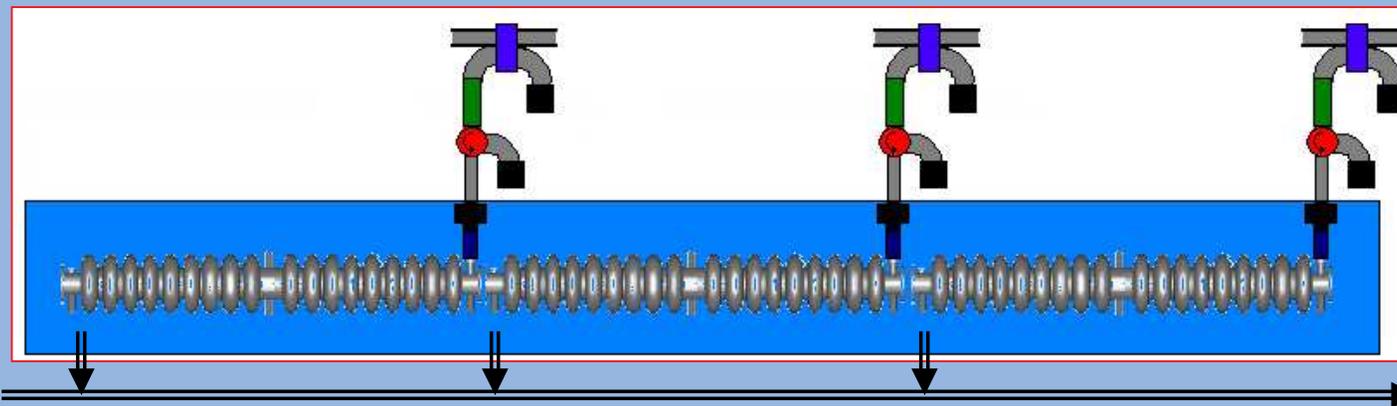
Standard layout

Input Coupler,
Directional Coupler, Loads, Bends,
Circulator, 3-stub Transformer.



RF-control

Superstructure layout



Savings in the investment cost :

10 500 x



Input Couplers,
Directional Couplers,
Bends,
Circulators,
Loads,
3-stub Transformers,
Waveguides
Electronics for the RF-control,
.....
Bellows and flanges,
Openings in cryomodules.

Better performance:

6% lower gradient for the fixed tunnel length

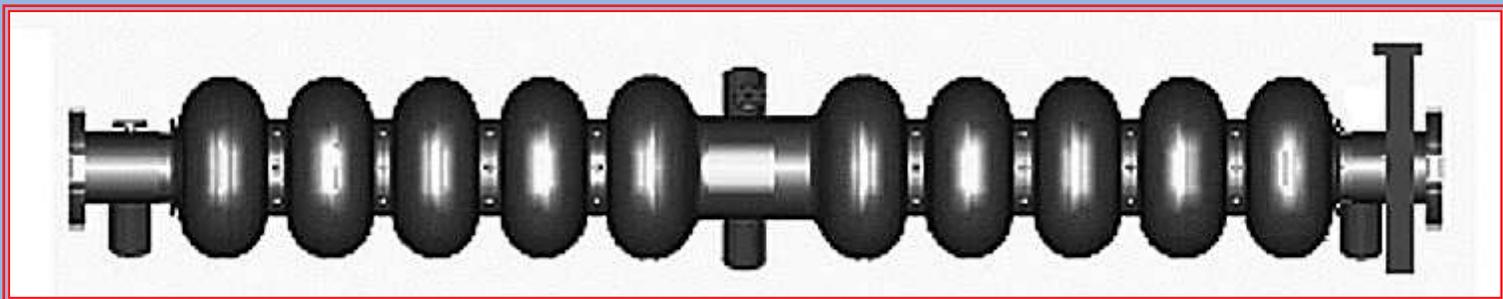
6% (2 km) shorter tunnel for the fixed gradient

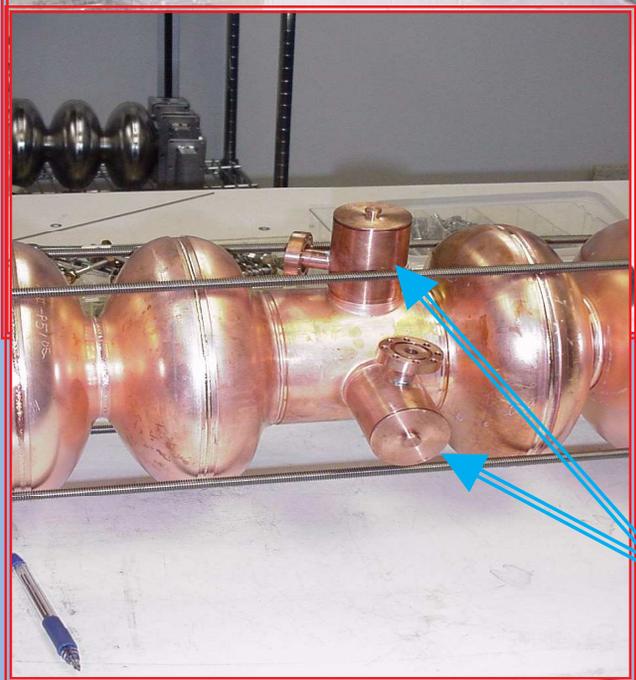
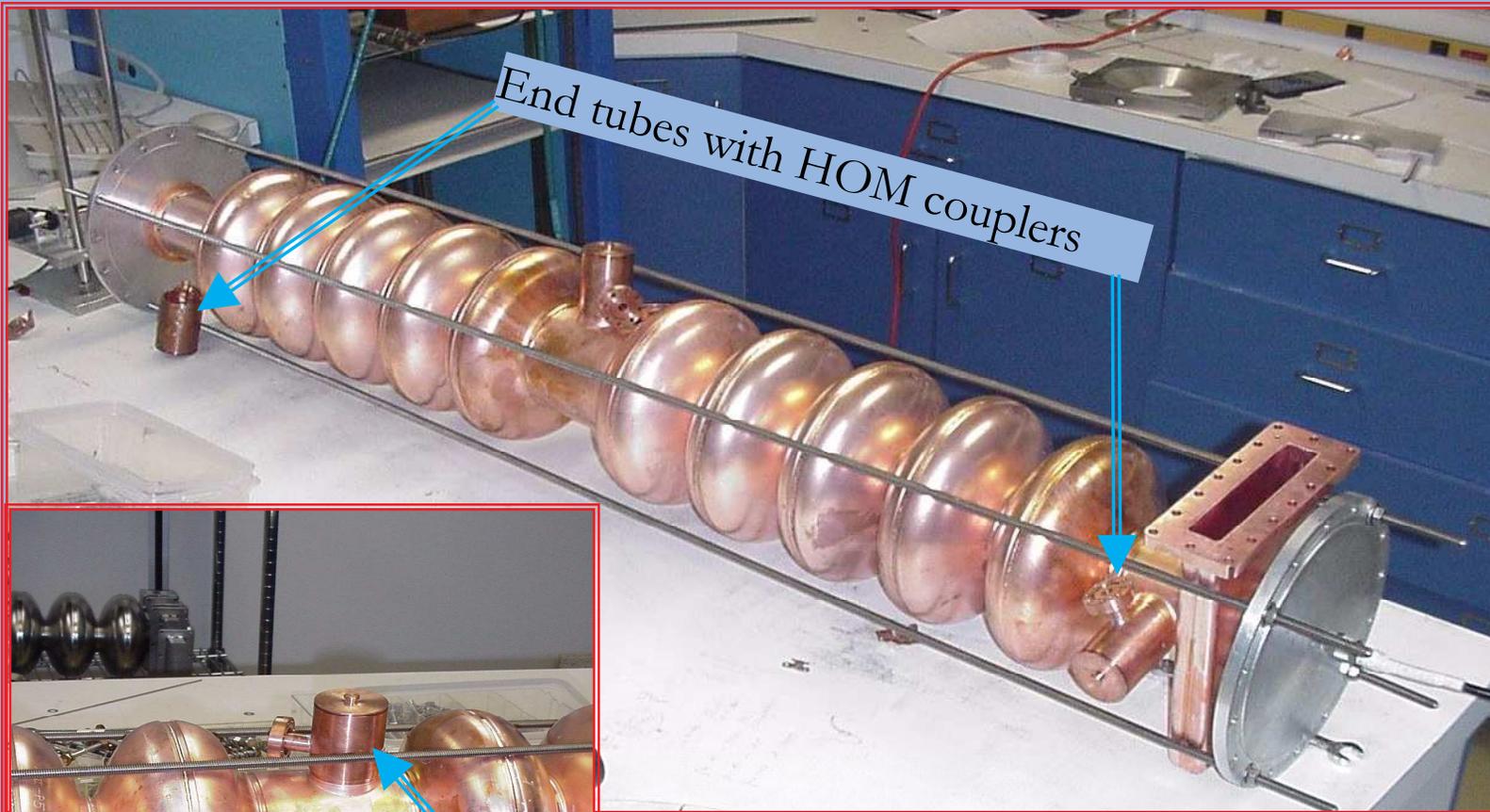
- High current linacs

Structures for high current machines must have good damping of HOMs

Example: SST for the FEL upgrade (*JLAB TN-02-034*)

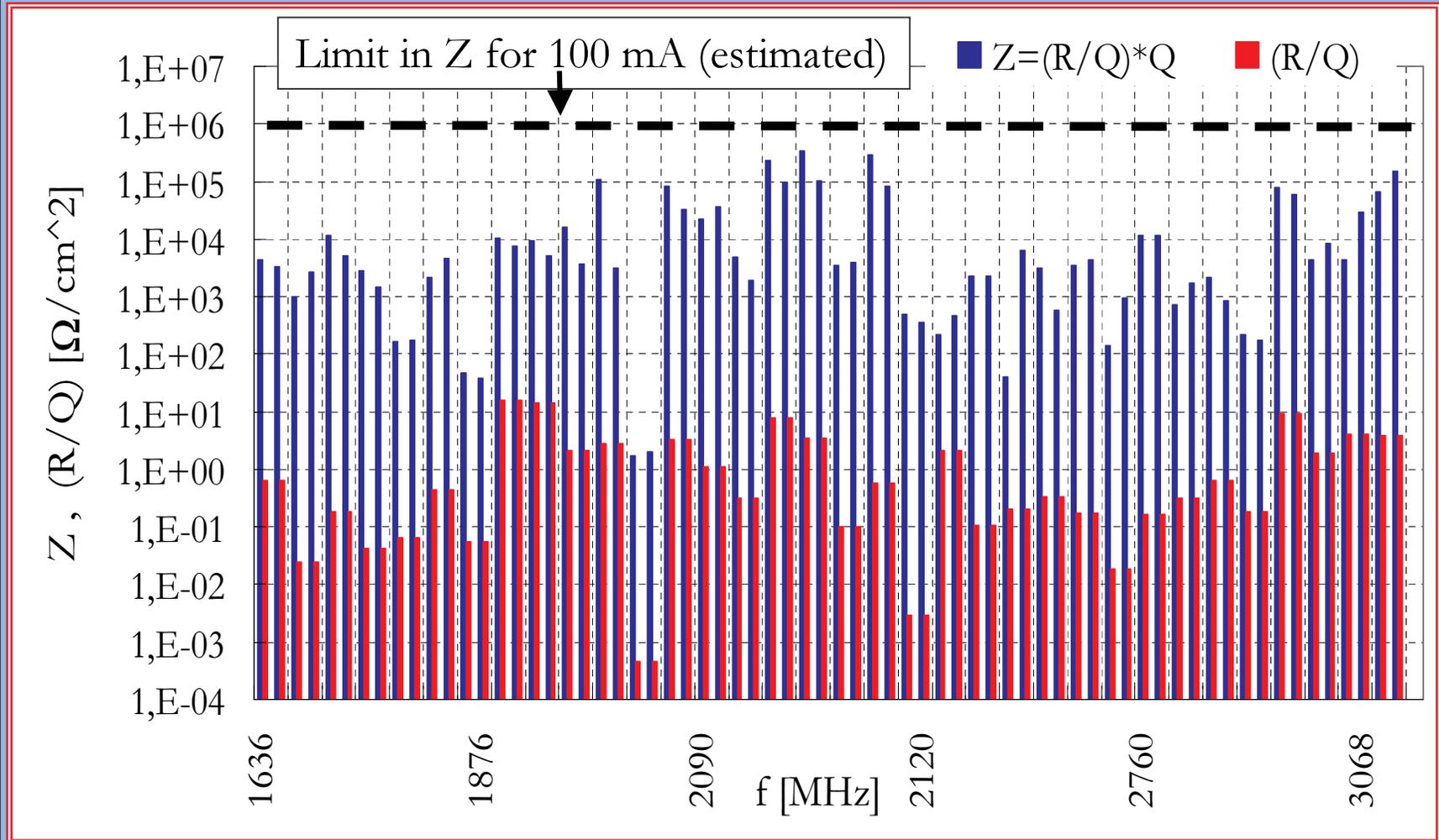
2 x CEBAF-structure (we have more than 30 spare cavities !)





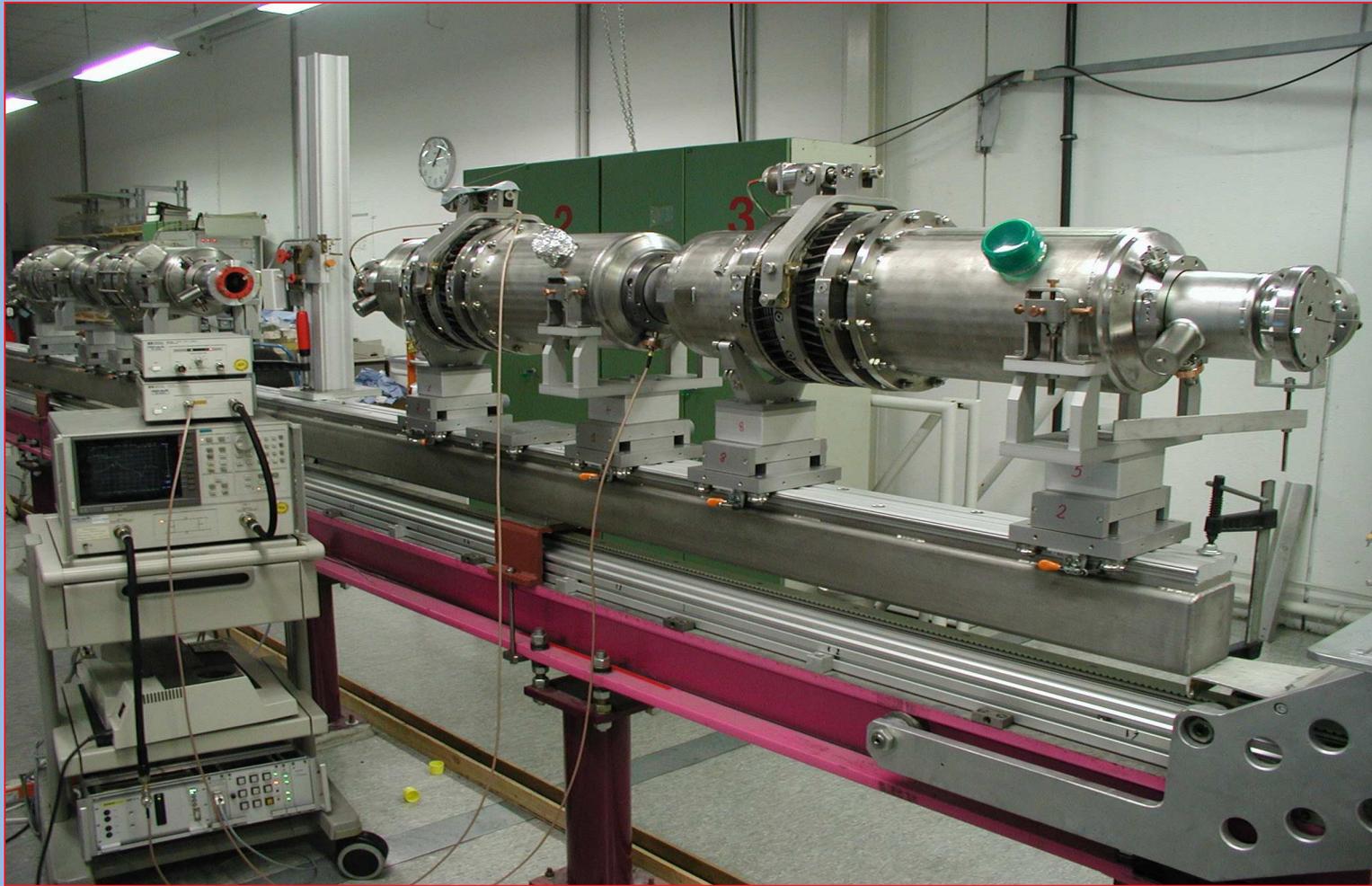
Interconnection with 2 HOM couplers

The damping of parasitic modes is good

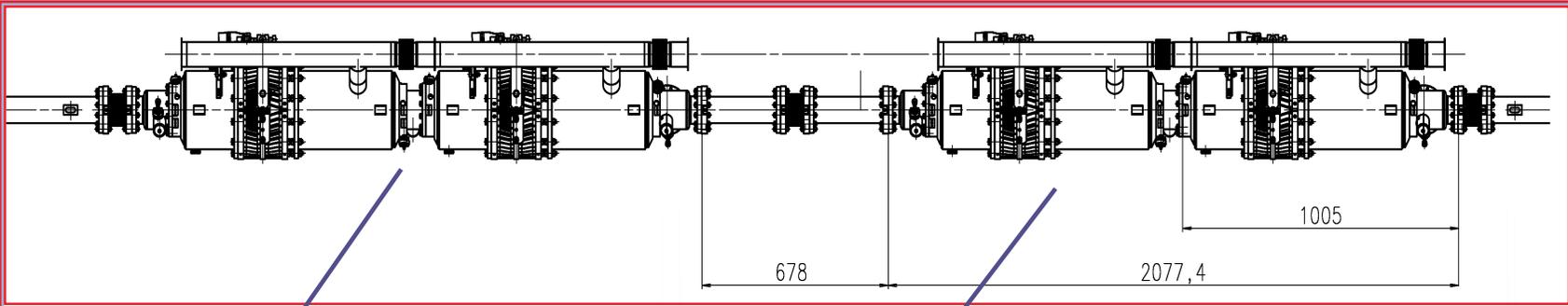


II. Nb Prototypes

2 Nb prototypes of 2 x7cell superstructure have been built at DESY



and assembled in spare standard TTF cryomodule (to keep cost low)

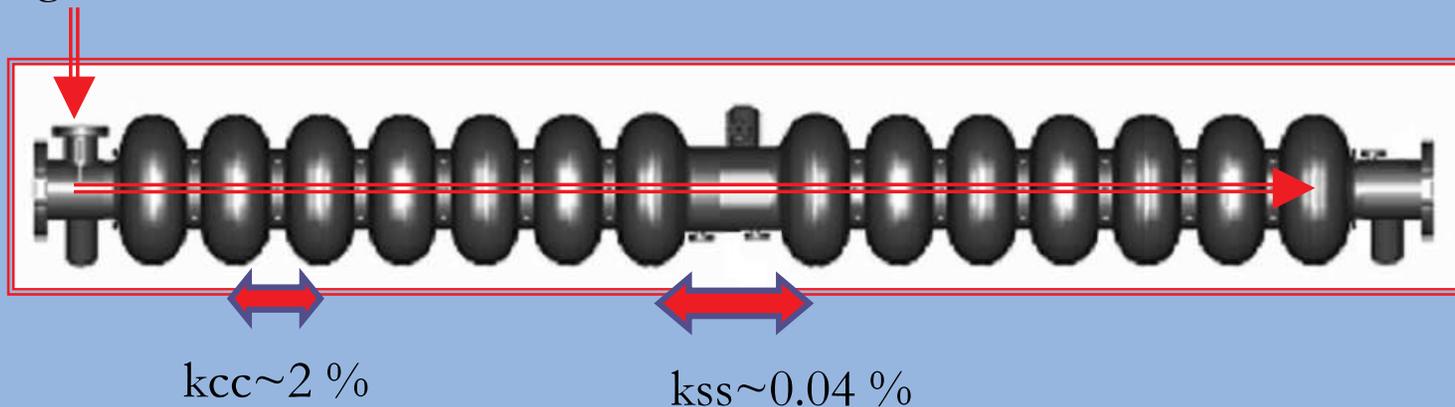


Finally, in May 2002, after 3 years of preparation, the cryomodule was installed in the TTF linac for the cold test.

III. Cold test

1. “proof of principle” experiment to answer the question:

Is the energy flow via the very weak coupling sufficient to keep the energy gain constant for all bunches in the train ?

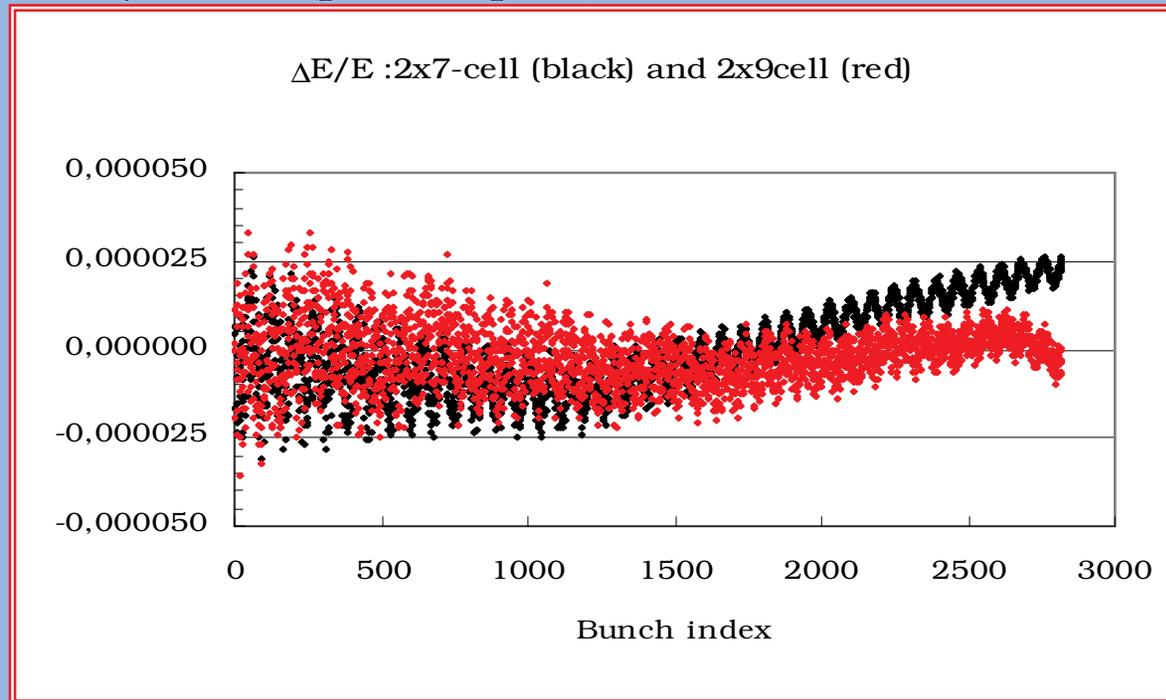


2. How good is damping of HOMs ?

Ad 1. “proof of principle” experiment.

HOMDYN results showed that bunch-to-bunch energy modulation is in the range of $|\Delta E/E| < 4E-5$ (peak-to-peak).

$$\frac{\Delta E}{E}$$

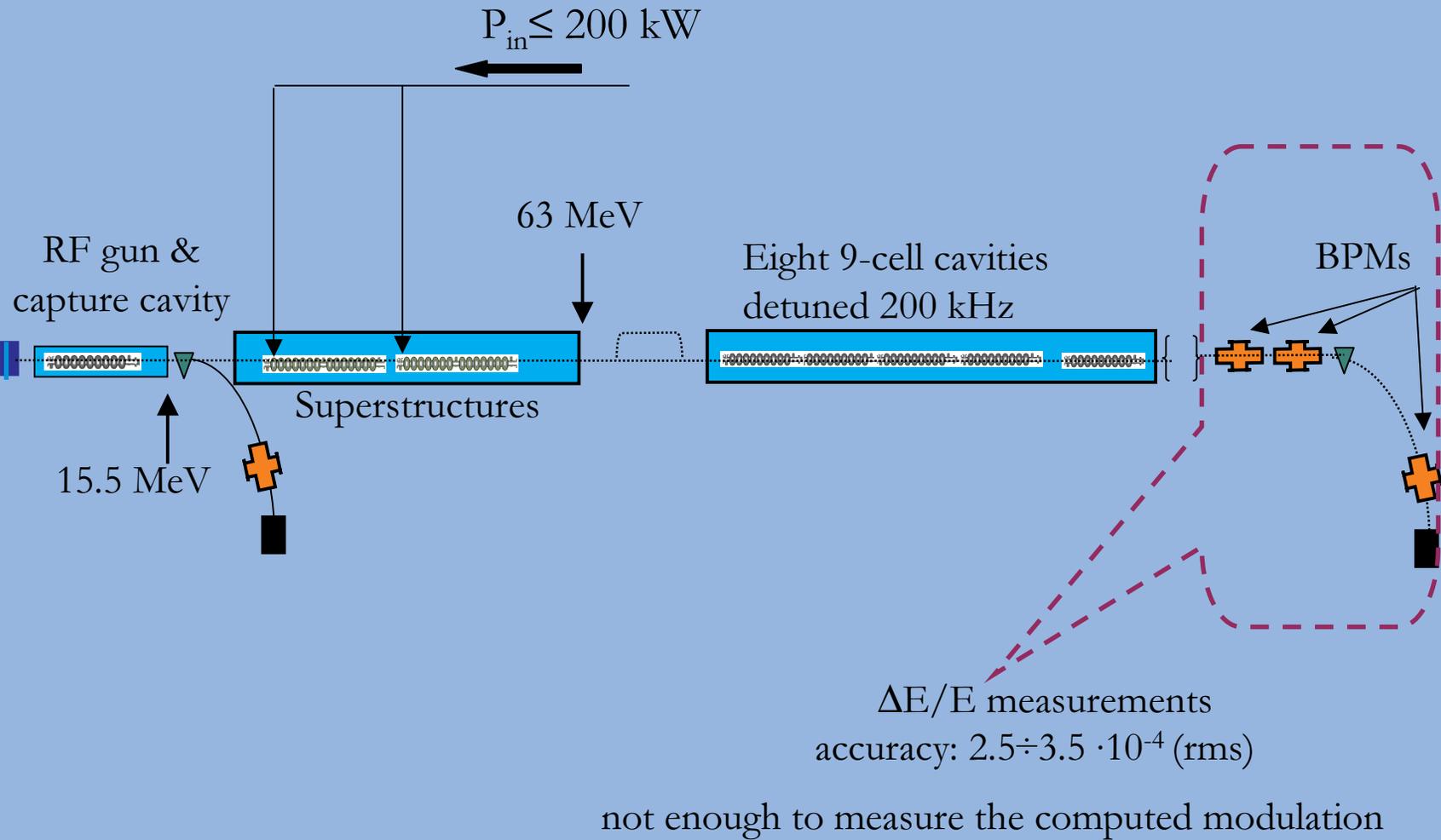


For the new TESLA beam: 2820 bunches, $\Delta t=337$ ns

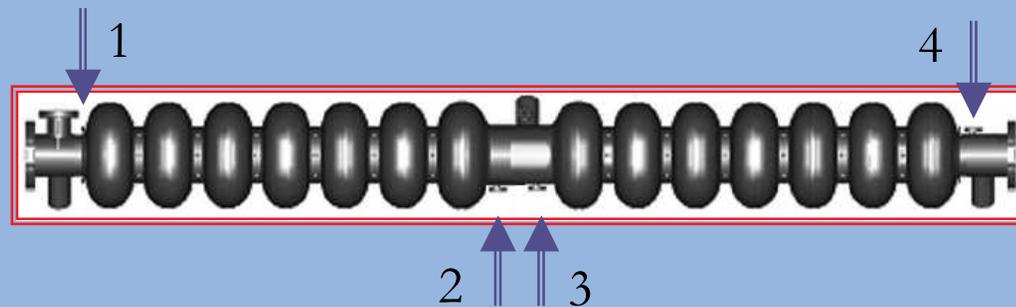
similar result for

the old TESLA (TTF) beam: 800 bunches, $\Delta t=1000$ ns.

TTF linac for the SST test



Additionally to the E measurement we measured direct signals of the field probes which are placed near to the end-cells of each sub-unit.



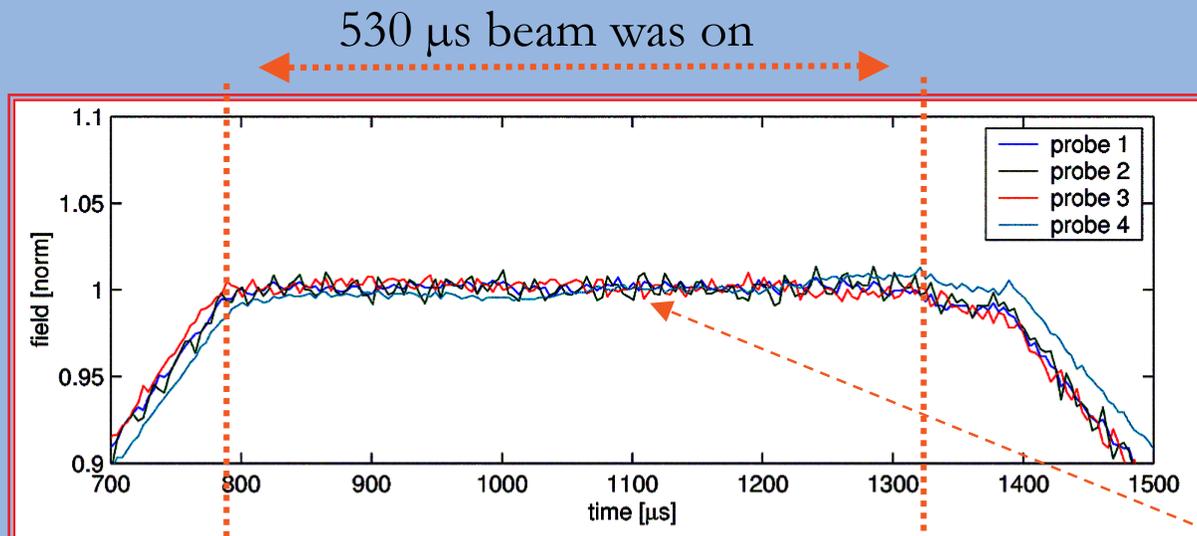
Example: acceleration of ~ 530 bunches, $q=4$ nC at $E_{acc}= 15\text{MV/m}$

The stored energy in each cell at this gradient is **3.2 J**

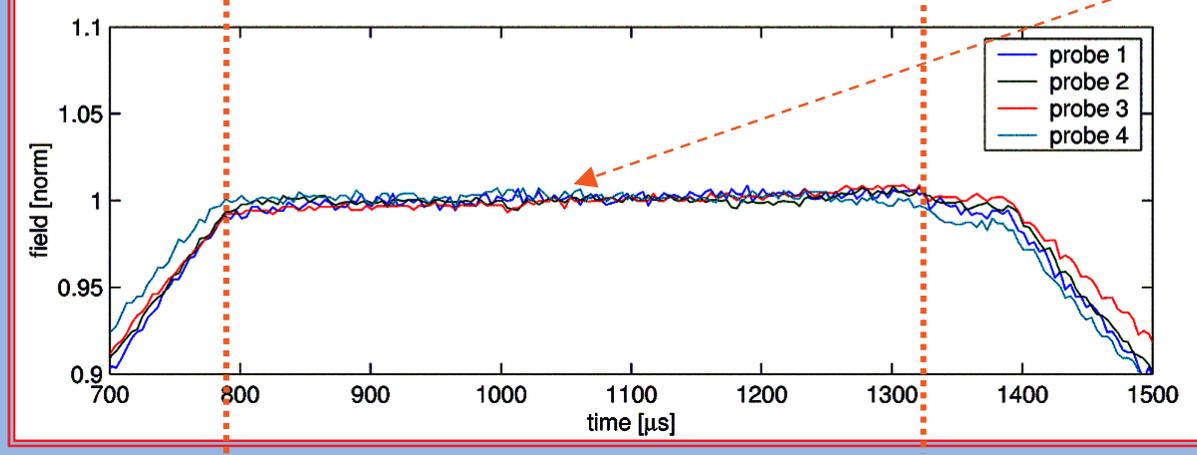
Without re-filling during the acceleration beam would take from each cell **69%** of the stored energy

Voltage in the end cells would drop by **45 % !!!**

SST_1



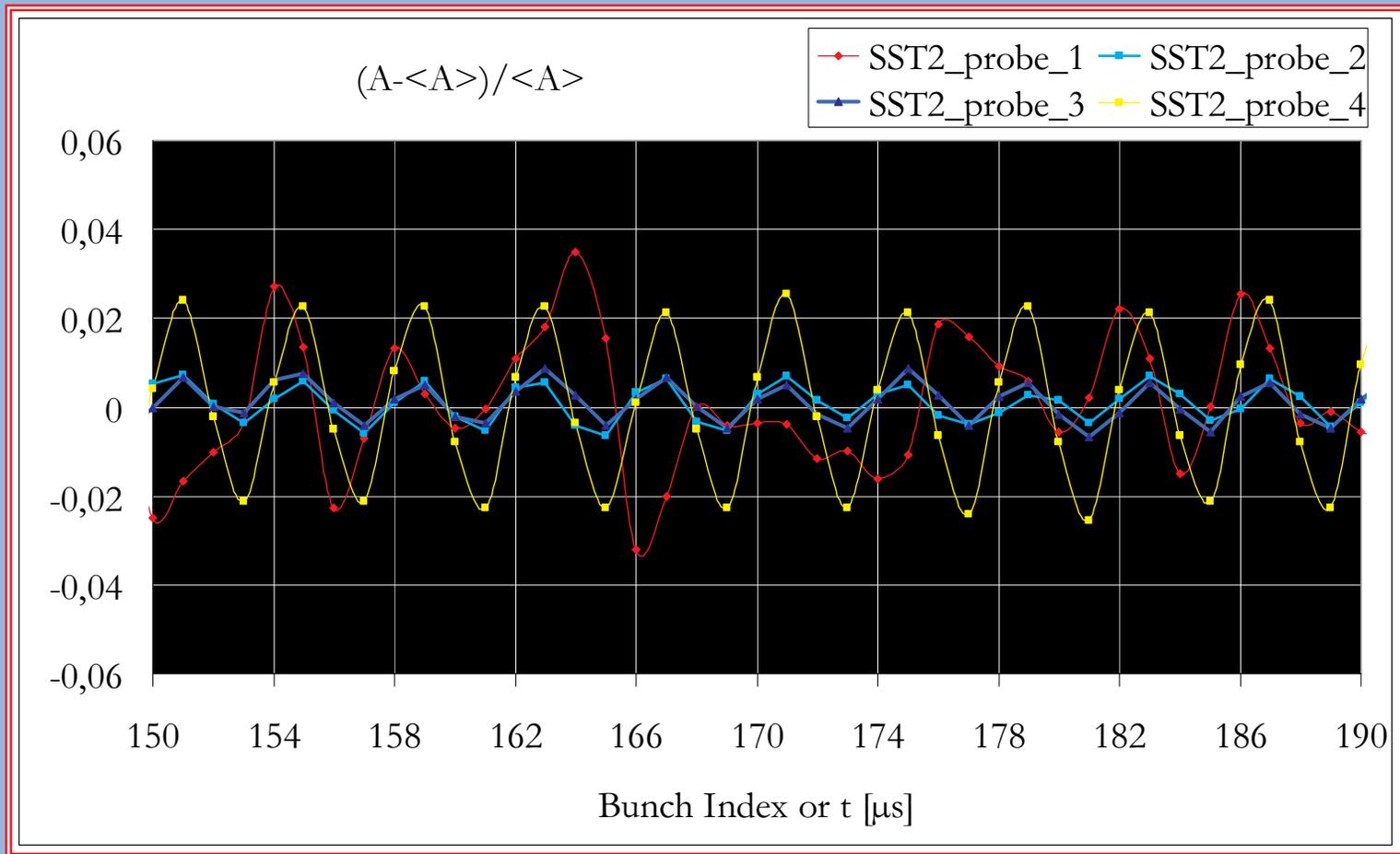
SST_2



why these signals are so noisy

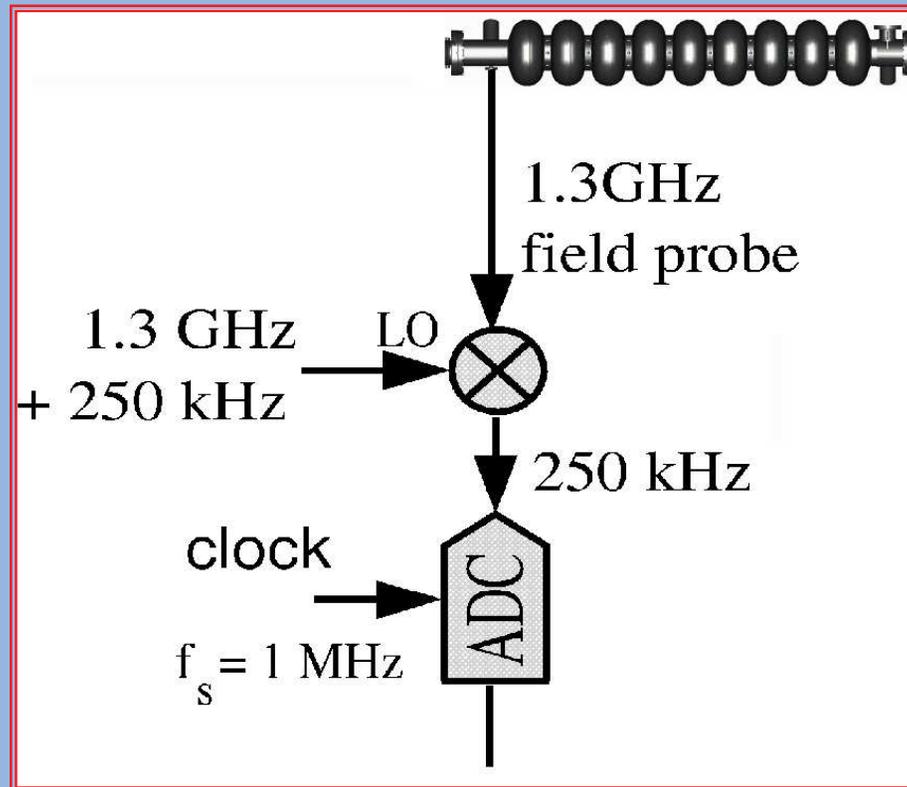
No voltage drop was observed. This was the first hint that SSTs may work, but...

Zoomed signals, beam: 400 bunches/pulse, $q=1$ nC.



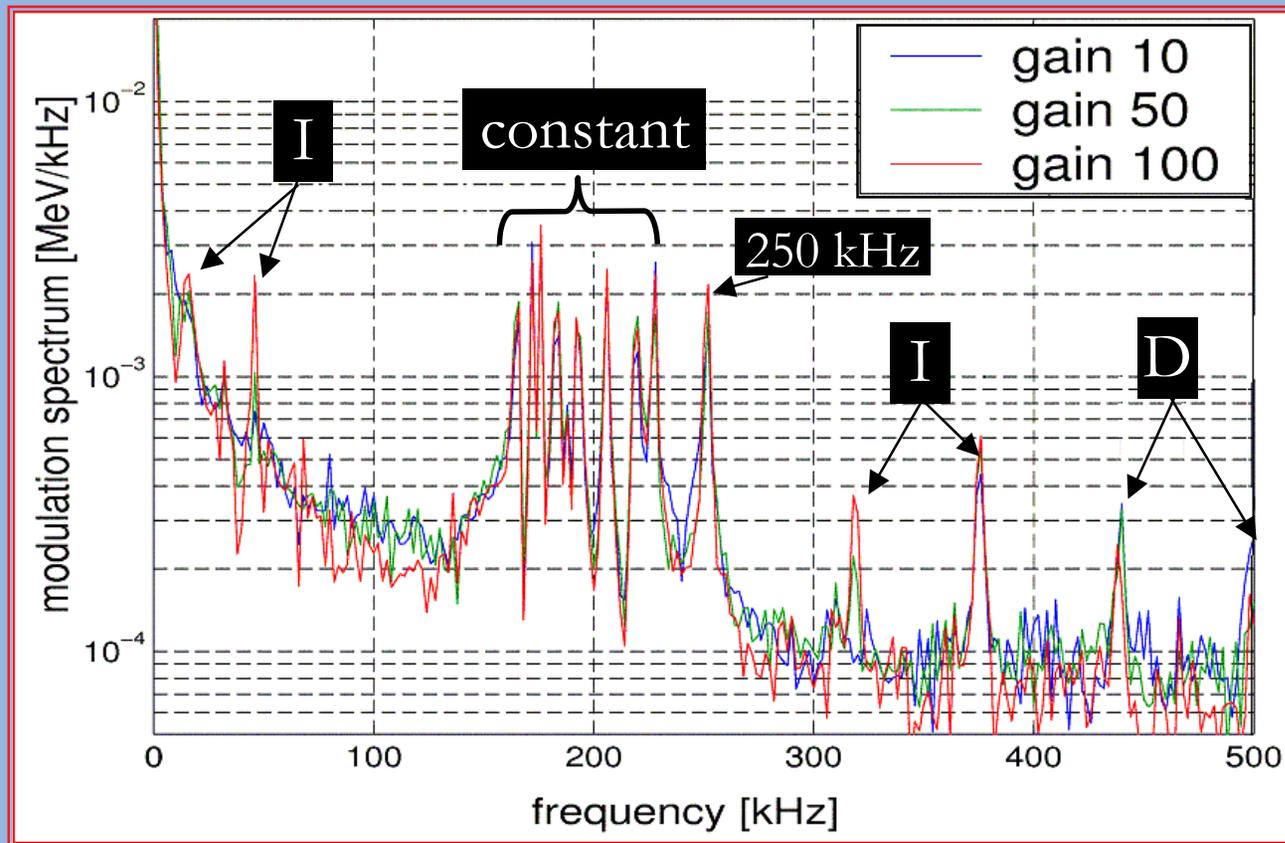
Oscillations had periodicity of $4 \mu\text{s}$

and they were caused by the down-converters used for the LLRF



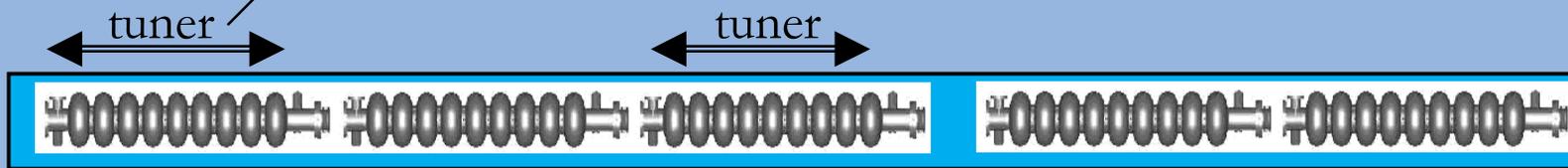
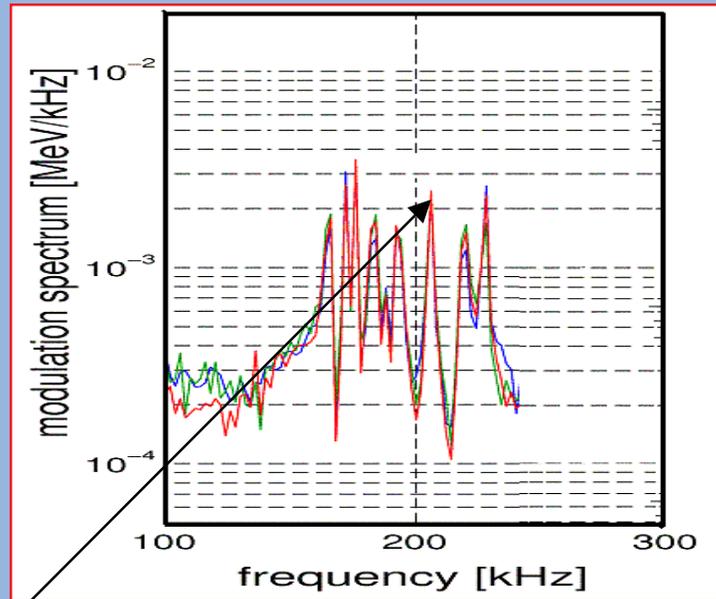
Direct energy measurements at the end of the TTF linac

What is the energy spectrum for the whole macro-pulse ?



Energy modulation for 3 various gains of the feedback loop

The question was: what are these 8 peaks ?



The eight 9-cell cavities of the second cryomodule

finally, the measured bunch-to-bunch energy modulation was estimated:

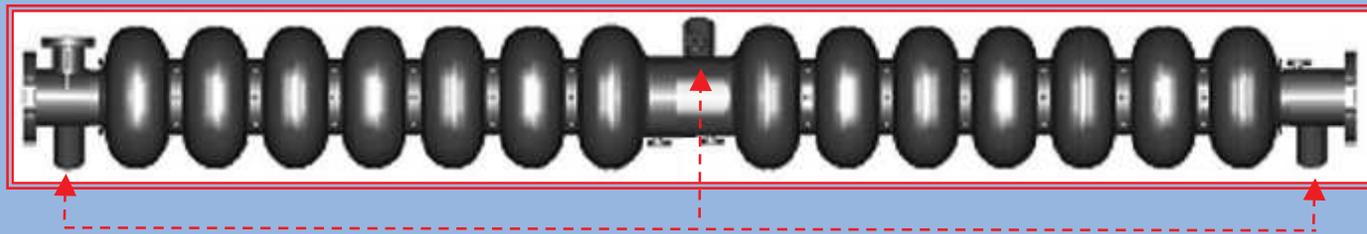
$$\Delta E/E \text{ (rms)} \leq 3.5 \cdot 10^{-4}$$

The specification for the TESLA collider (TDR)

$$\Delta E/E \text{ (rms)} \leq 5 \cdot 10^{-4}$$

Cold test cont

2. How good is the damping of HOMs ?



3 HOM couplers/SST

We applied 3 complementary methods in this test to verify the impedance of parasitic modes: $Z = (R/Q) * Q_{ext}$

- f and Q_{ext} measurements by means of Network Analyzers
- Active HOM excitation
- Charge modulation excitation

- f and Q_{ext} measurements by means of Network Analyzers

We measured 420 modes of both SSTs:

dipoles 1st, 2nd, 3rd, 4th and 5th passband (up to 3.1 GHz)

quadrupoles (some of 1st passband)

monopoles (some of TM₀₁₁ passband)

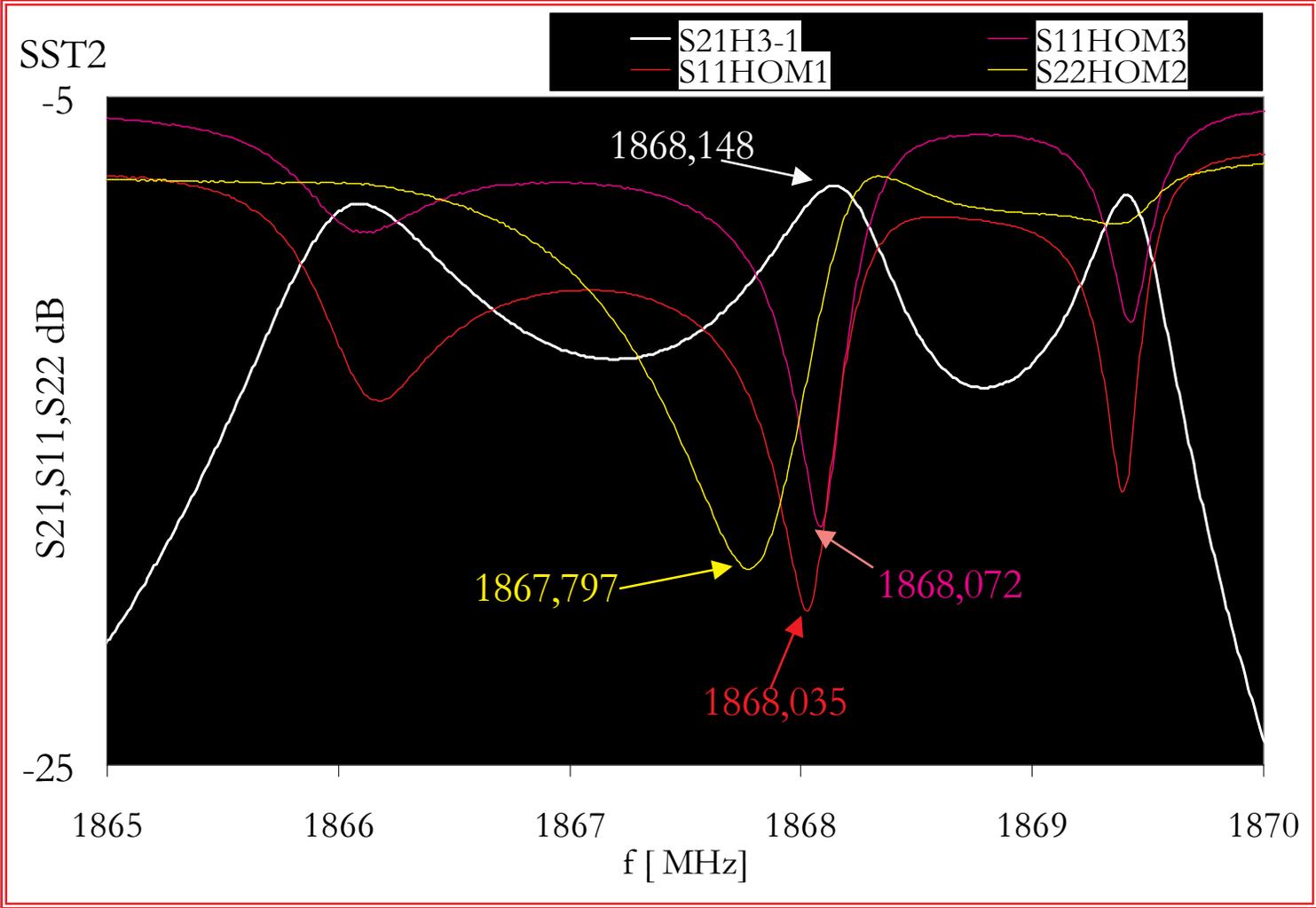
for 58 modes we measured only f .

We cannot identify 70 modes to be a monopole, dipole or quadrupole

The method does not give information about actual value of (R/Q) !

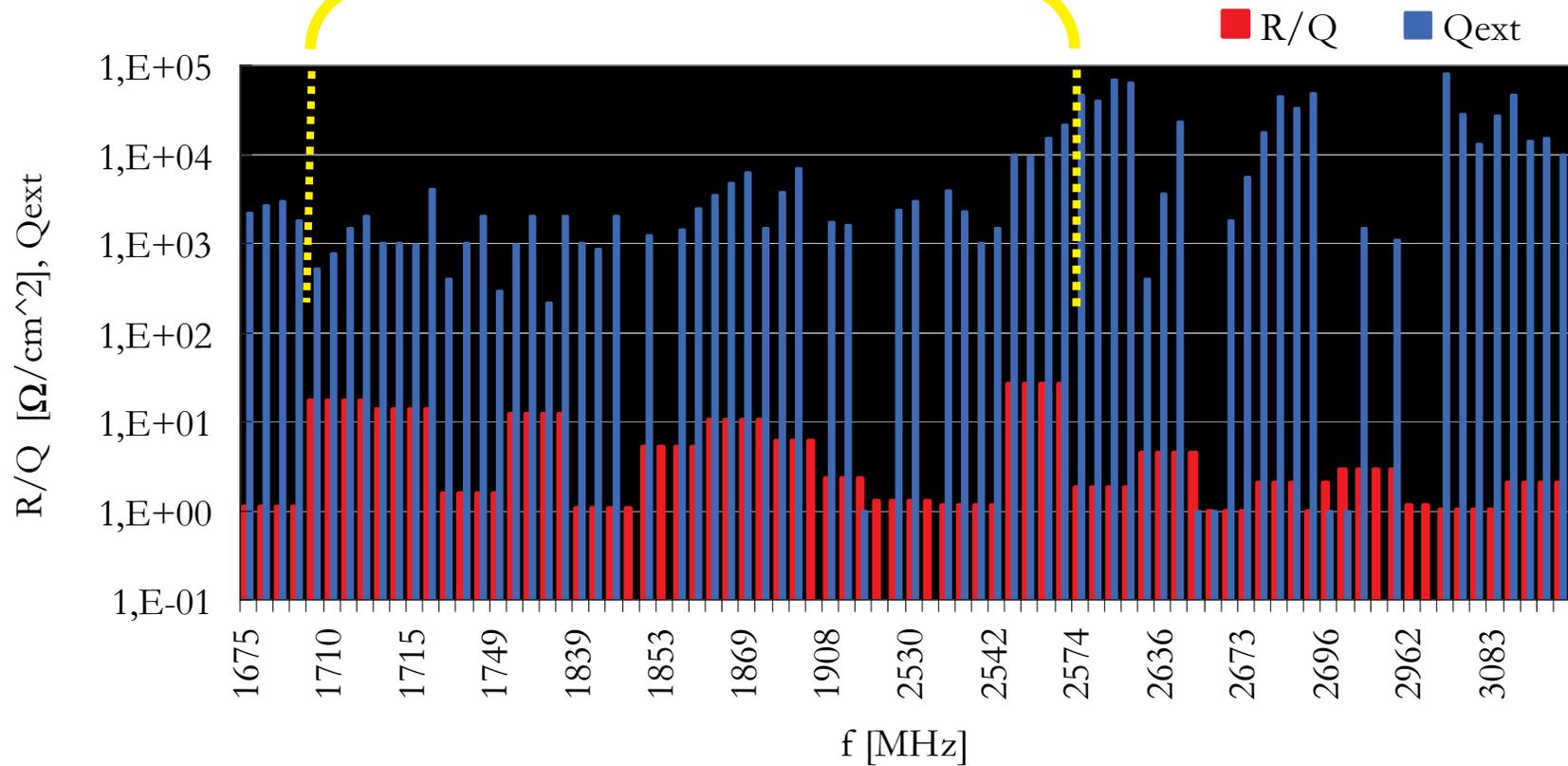
Frequency errors are big when the Q_{ext} is small and when modes overlap

Example: Transmission and 3 reflection signals: $\Delta f = 275$ kHz

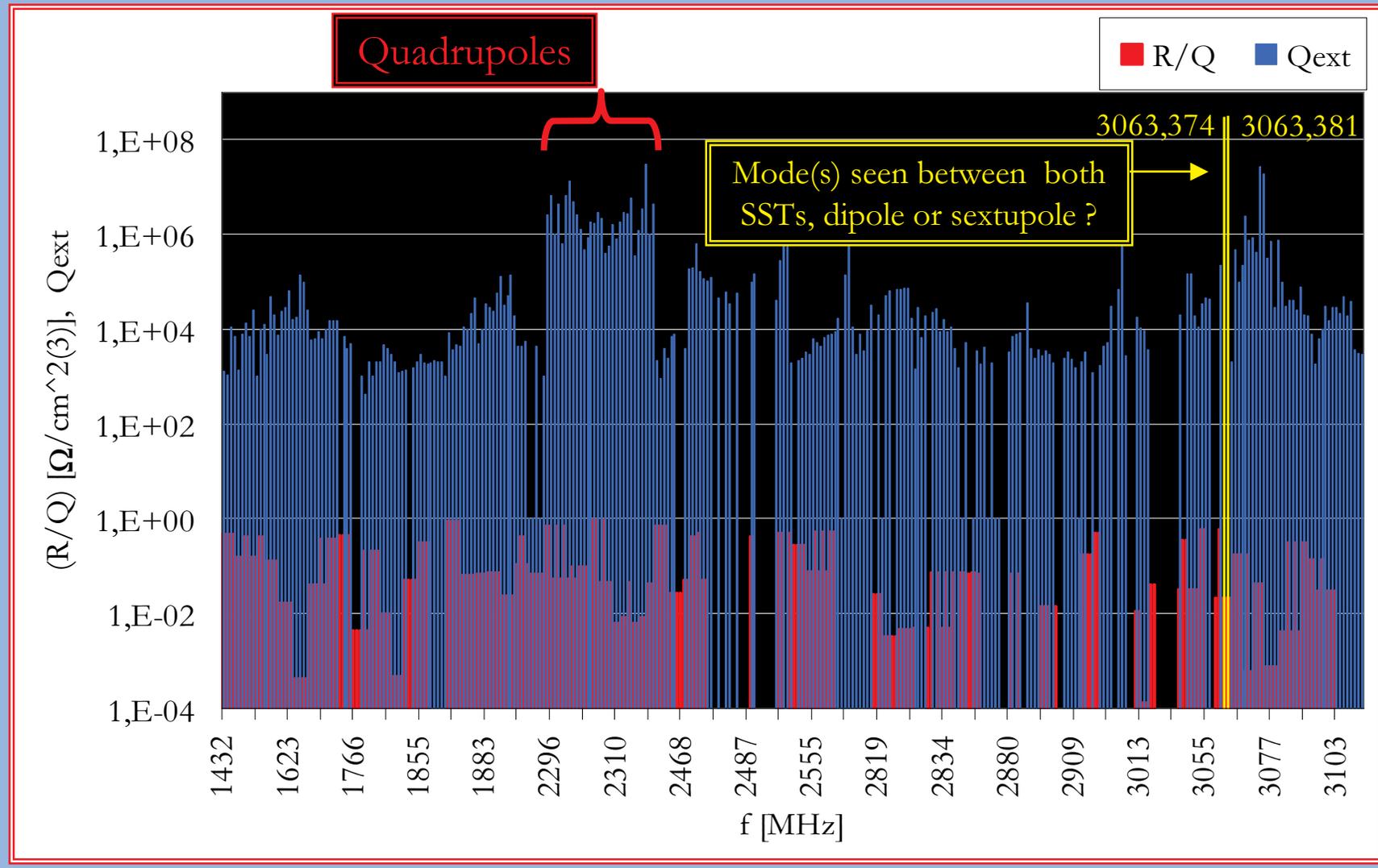


“Dangerous” dipole modes with $(R/Q) \geq 1 \text{ } \Omega/\text{cm}^2$

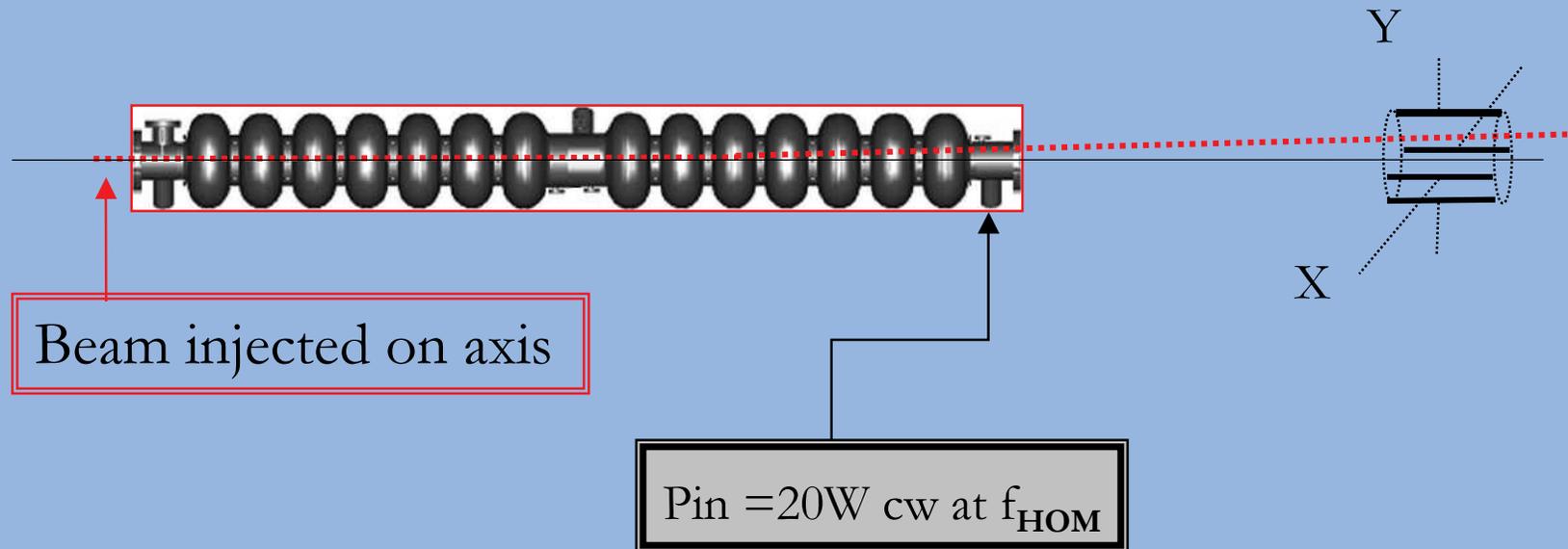
Beam Dynamics limit $Q_{\text{ext}} = 10^5$



Dipoles and Quadrupoles with $(R/Q) < 1 \Omega/\text{cm}^2(3)$, and unknown modes of both SSTs



•• Active HOM excitation



This method can give all parameters of the excited HOM:

- impedance Z of HOM and (R/Q) when Q_{ext} is known
- polarization of HOM
- but it does not work when HOM couplers couple weakly to the mode

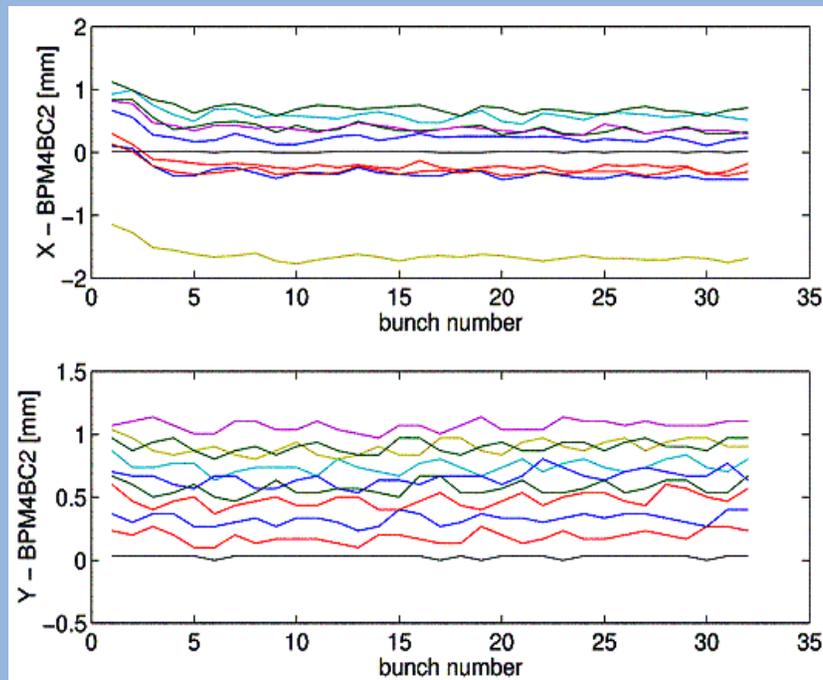
We measured with this method **47 dipoles** (analysis in progress).

Example: Dipole of SST1:

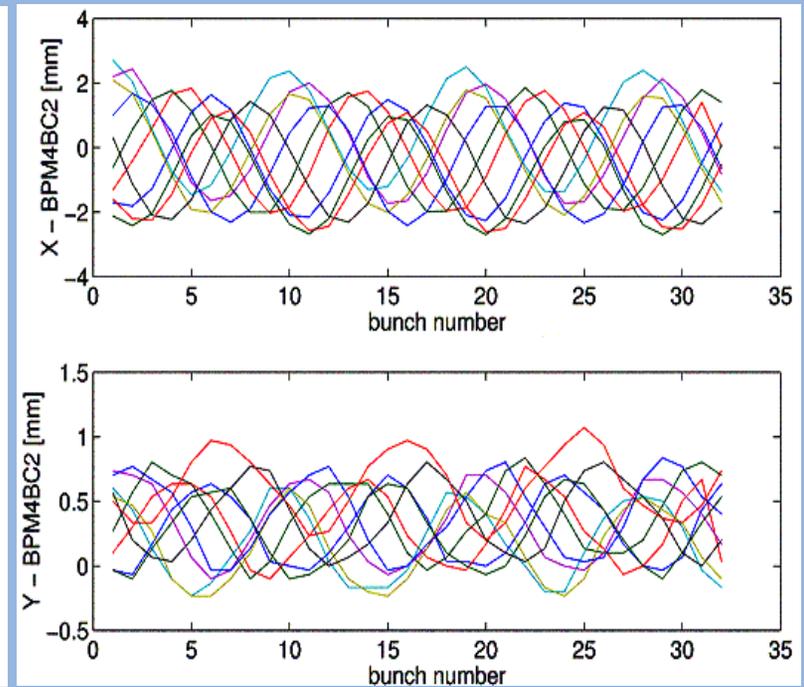
$$f = 2573.971 \text{ MHz}, \quad (R/Q) = 27 \text{ } \Omega/\text{cm}^2, \quad Q_{\text{ext}} = 21000$$

beam: 1 MHz, 30 bunches, $q=2 \text{ nC}$ (10 pulses)

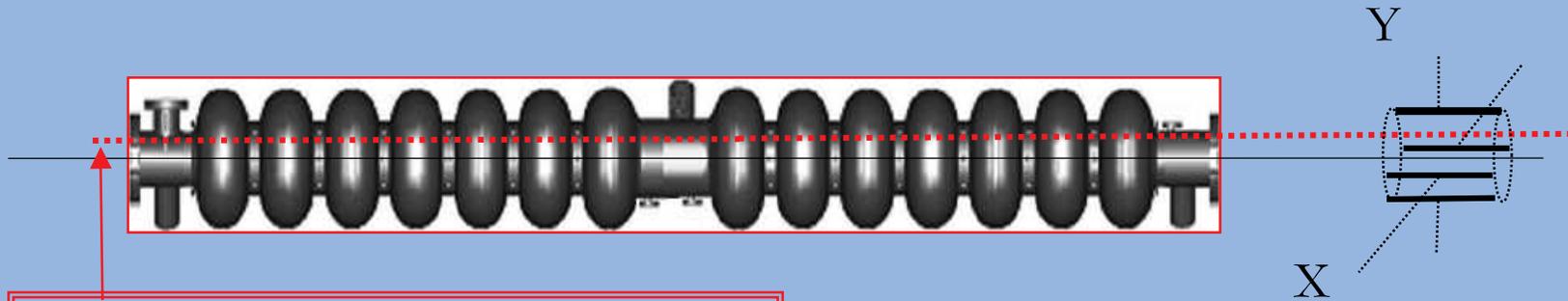
BPM response no excitation



BPM response with the excitation



••• Charge modulation excitation



Beam injected off axis, 10 mm

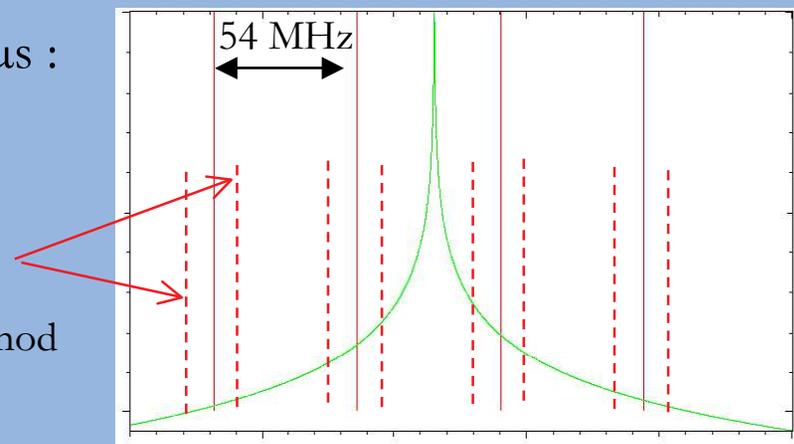
Beam time structure: 54 MHz, $q = 40$ pC, pulse length 400 μ s

The charge was modulated first 200 μ s :

$$f_{\text{mod}} = 0.001 \div 27 \text{ MHz,}$$

80 % modulation depth.

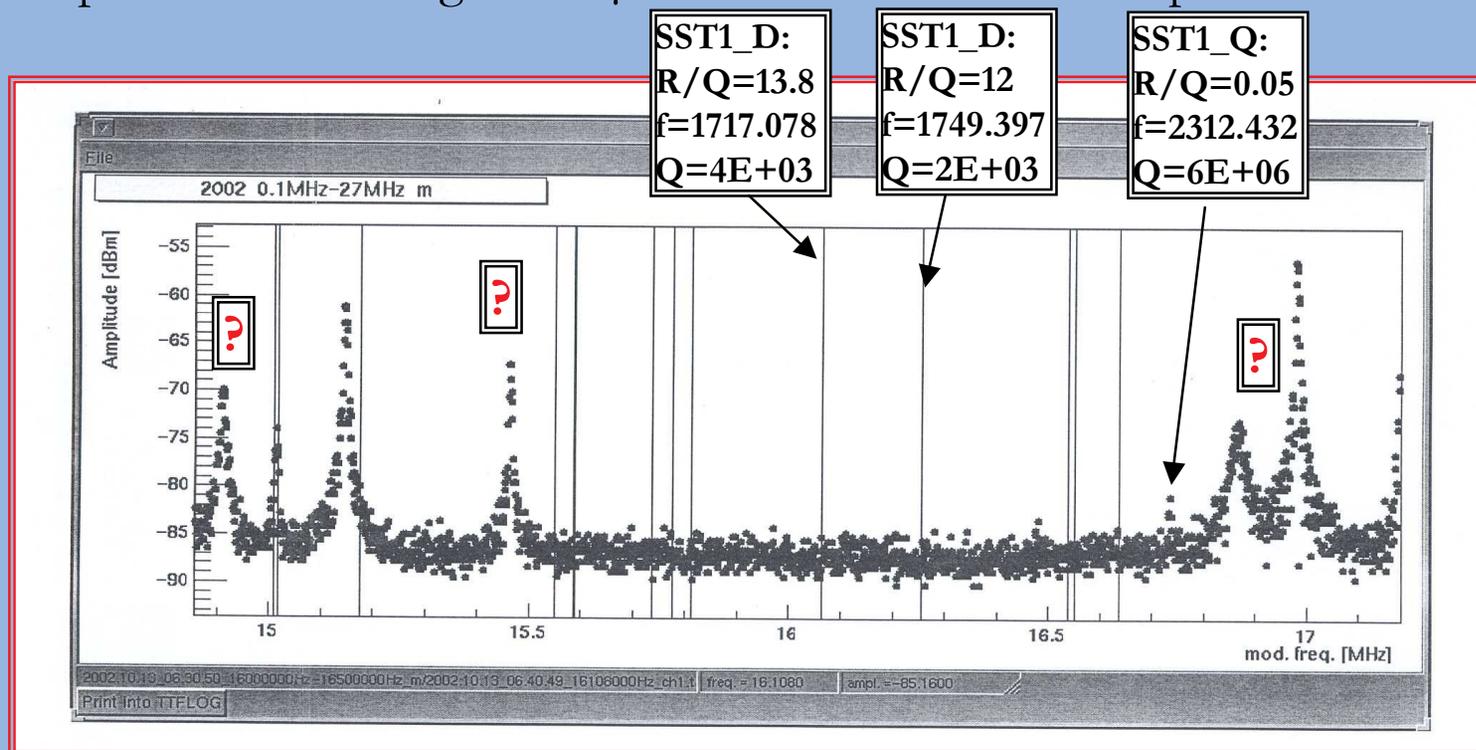
Side band lines: $n \cdot 54 \text{ MHz} \pm f_{\text{mod}}$



Next 200 μ s additional displacement of the beam in the BPM was measured

The method is good to detect poorly damped modes, but many modes may be excited at the same f_{mod} , so interpretation of data is complicated.

Example of the BPM signal: 15 μs after the modulation stops



← These modes are above 3.1 GHz or could be 6-poles (analysis in progress)

IV. Final Remarks

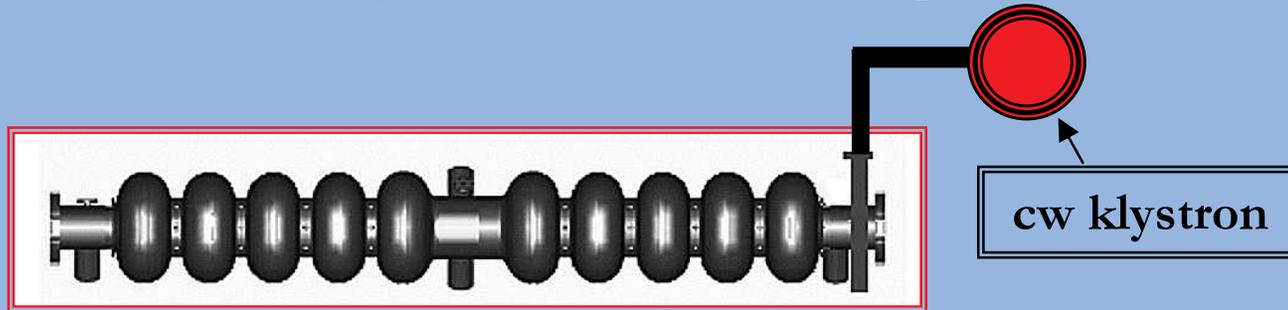
TESLA Collider

- the experiment showed that we can use SST for the TESLA collider
- the investment costs can be cut very effectively
- the Eacc can be reduced from 37 MV/m to 35 MV/m (helpful for 800 GeV)

High current FEL

- SSTs offer very good damping of HOMs: both 2x7-cell and 2x5-cell
- 2x5-cell SST with bigger irises (Original Cornell Shape) has very stable field profile and is relatively simple to manufacture.

- I think we should study more in detail this concept for the FEL linacs



What else was new?

tuner which is very compact and saves space between cavities (Kaiser, Peters, Pagani)

